

APPENDIX – A

General Information & Implementation Schedule For
(Not Applicable in Case of Upcoming Transmission Line)

Appendix-B

Data Requirement Sheets

Appendix-B

Data Requirement Sheets

The following sets of Data Requirement Sheets are required to be filled up by the bidders to aid in the evaluation process. The response shall be brief and to the point and shall be supported by the printed product description and other literature. The DRS duly filled and the relevant drawings shall also be submitted during the detailed engineering along with the relevant technical brochures.

DRS Form 1(a)

DATA REQUIREMENTS SHEETS for
OVERHEAD FIBRE OPTIC CABLE

OPTICAL GROUND WIRE (OPGW) – 24/48 Fibre:

Manufacturer: _____

Part #: _____

Configuration: _____

CABLE CONSTRUCTION			
Seq	Parameter:	As per Technical Specification	As per Bidder Offering
1.	No. of Fibres Dual Window Single-Mode:	24/48	
2.	Buffer Type:	As applicable	
3.	Buffer Tube material	As applicable	
4.	No. of Buffer Tubes:	As applicable	
5.	No. of Fibers per bufferTube:	As applicable	
6.	Expected Cable Life:	25 Year	
7.	Parameters of OPGW		
(i)	UTS	In Kgf	
(ii)	Effective area	In mm ²	
(iii)	Weight	In kg/m	
(iv)	Diameter	In mm	
(v)	Modulus of elasticity	In kg/ mm ²	
(vi)	Coeff. Of linear expansion	In /°C	
(vii)	Central tube design	Al or Steel	

DRS Form 2
DATA REQUIREMENTS SHEETS for OPTICAL FIBRE
DUAL-WINDOW SINGLE MODE (DW-SM)

OPTICAL PARAMETERS			
Seq	Parameter:	As per Technical Specification	As per Bidder offering
1.	Fiber manufacturer(s)/Type:		
2.	Attenuation Coefficient@ 1310 nm: @ 1550 nm:	≤ 0.35 dB/km ≤ 0.21 dB/km	
3.	Point discontinuity @ 1310nm: @ 1550nm:	≤ 0.05 dB ≤ 0.05 dB	
4.	Nominal Mode Field Diameter @ 1310 nm:	8.6 to 9.5 μm ($\pm 0.6 \mu\text{m}$)	
5.	Chromatic Dispersion Coefficient @ 1310 (1288-1339) nm: @ 1310 (1271-1360) nm: @ 1550 nm:	3.5 ps/(nm $\times$ km) 5.3 ps/(nm $\times$ km) 18 ps/(nm $\times$ km)	
6.	Zero dispersion wavelength:	1300 to 1324 nm	
7.	Cutoff wavelength:	≤ 1260 nm	
Physical and Mechanical Properties			
8.	Bend Performance: (37.5 mm radius, 100 turns) @1310 nm (30 mm radius, 100 turn) @1550 nm (16mm radius, 1 turn) @ 1550nm	≤ 0.05 dB ≤ 0.05 dB ≤ 0.50 dB	
9.	Cladding Diameter (nominal $\pm$ deviation):	125.0 $\mu\text{m} \pm 1 \mu\text{m}$	
10.	Polarisation mode dispersion coefficient	≤ 0.2 ps/km ^{1/2}	
11.	Proof test level	≥ 0.69 Gpa	

Appendix - C

GUIDELINES FOR OPGW CABLE LIVE-LINE INSTALLATION

1. General

Installation procedure for OPGW is basically similar to that for conventional overhead ground wires in overhead transmission line construction, however particular care required to be taken for protection of optical fibers in OPGW cable from damage by handling the same properly during transportation, unloading and installation at site. Live line installation to be carried out using traction machines and support rollers (hanging pully blocks) using experienced installation team comprising of minimum 30-35 persons. The installation team shall have one team leader/crew in-charge along with 15 skilled and 14 unskilled persons minimum in one installation crew.

List of Tools and Plants to be used are as per enclosed Annexure.

Following aspects are to be kept in mind before taking up live-line installation:

- a) Condition of existing ground wire for its suitability for live-line OPGW installation
- b) Tools and Plant suitability
- c) Working conditions, specially following:
 - Strong winds more than 7 m/sec
 - Rain or snow
 - Foggy
 - Lightening

2. Safety measures

All site workers must follow the Electricity Rules and Employer specified safety procedures. They must use safety belts, safety shoe, safety helmet and other safety items required.

Assign foremen/Crew In-charge for each erection crew for enforcing installation guidelines. It may be ensured that only authorized person is climbing the tower during live-line installation of OPGW. Fix the warning red flag on the tower, in order to keep the workers from encroaching into unsafe zones.

Frequent verification of healthiness of T&P and ropes shall be carried out before start of work.

2.1 Permission to Work (PTW) :

Permit to work to be obtained by the representative of installation agency from concerned sub-station staff in coordination with employer project manager prior to

commencement of installation and the same is to be returned after completion of the work in all respect within the specified time duly following the PTW conditions.

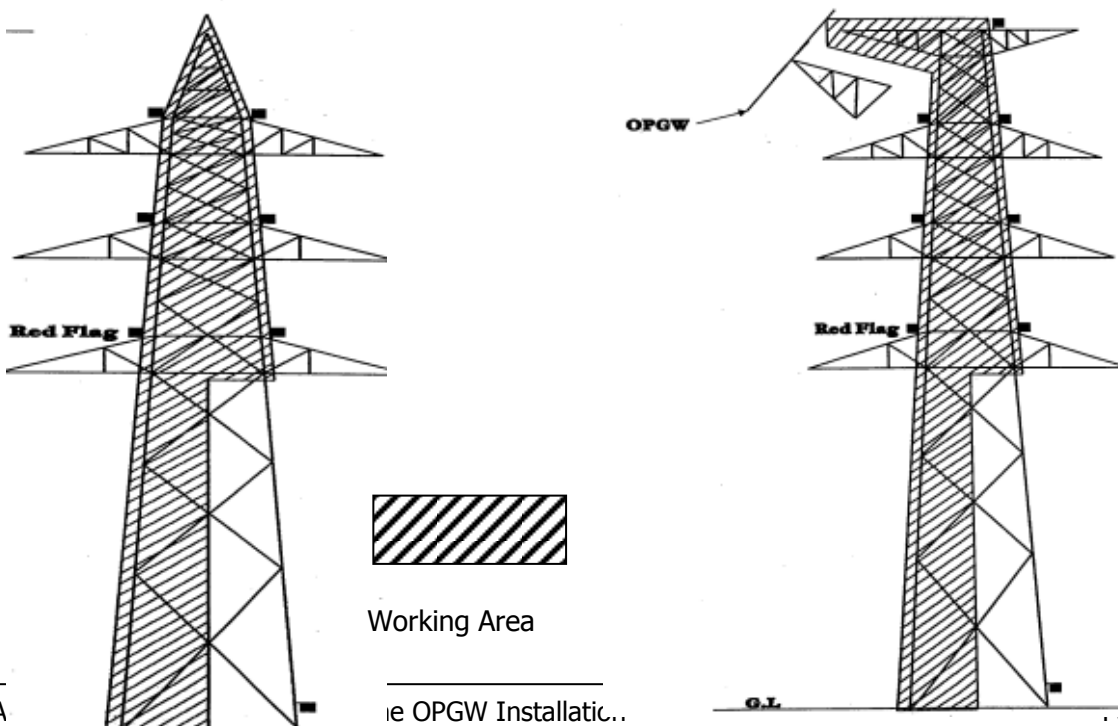
2.2 Preparedness to tackle untoward incidents:

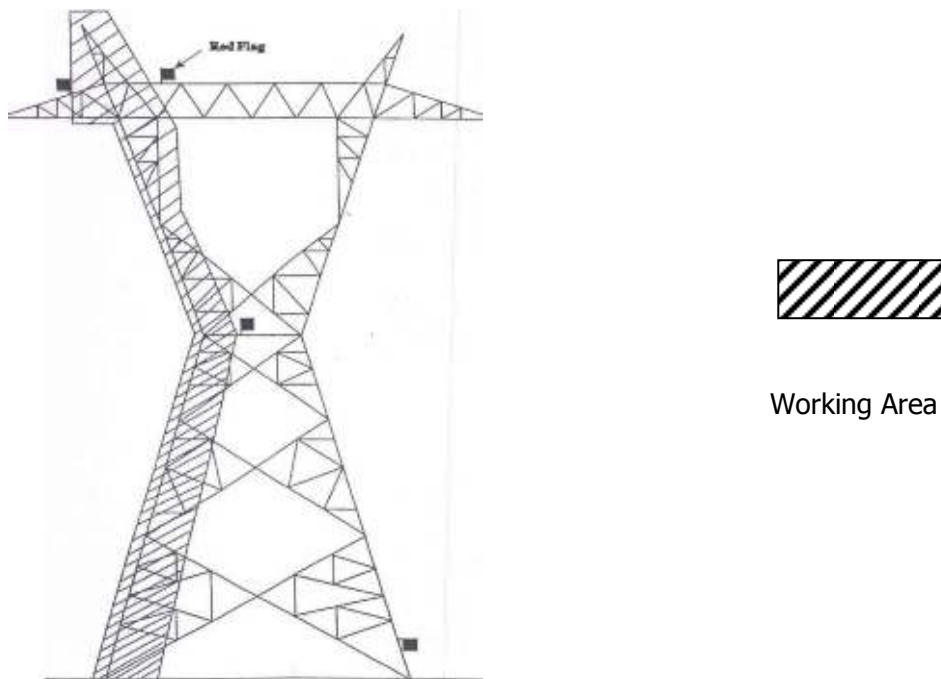
- Safety Engineer has to make sure the availability of First Aid Box with each team.
- Maintain a record of the details of list of all nearby hospitals/clinics in each area, with contact details and Emergency contact nos. of Ambulances.
- In case of any untoward situation, Safety engineer/crew incharge must act fast and provide the necessary first aid to the affected person(s). Ambulance to be arranged immediately from the nearby area and coordinate with hospital for immediate medical assistance as required.

2.3 Marking of Zones during OPGW Stringing:

It is very essential for the installation agency to be aware of safe zones of the Tower while carrying out live-line installation. Generally crew members identified for preparation work on the ground, will not work on the tower and will remain within hazard-free zone.

The pictorial view of the working zone and limitation of the restricted zone are shown below for your convenience.





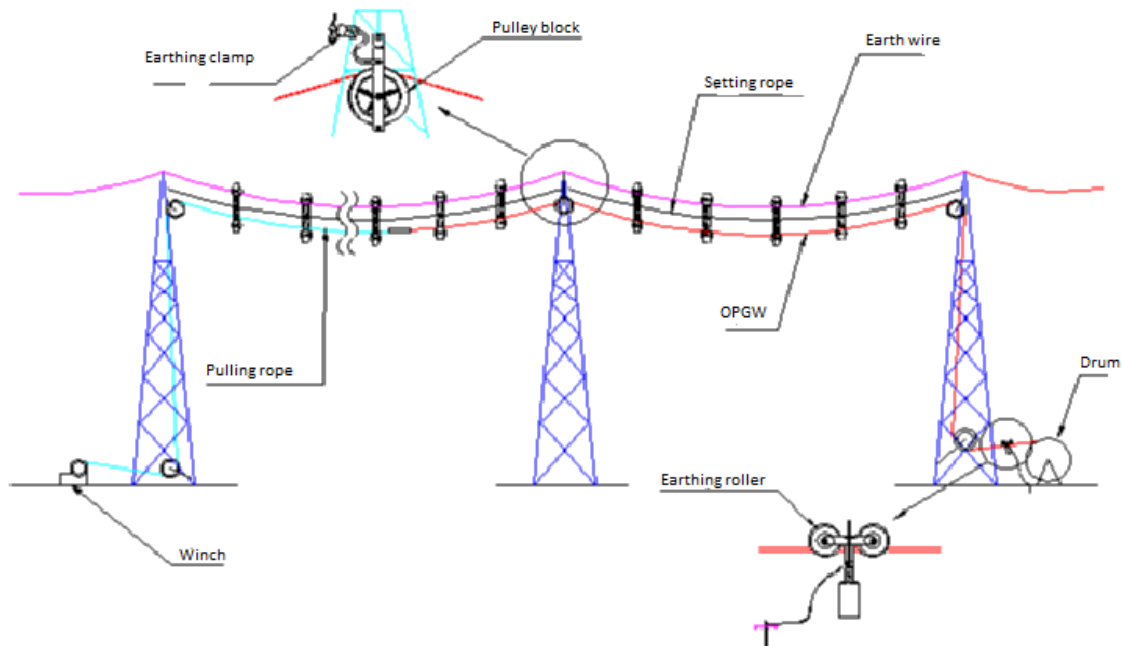
3. Grounding

Grounding of the following before starting work at site is required to be ensured. Grounding devices include the following:

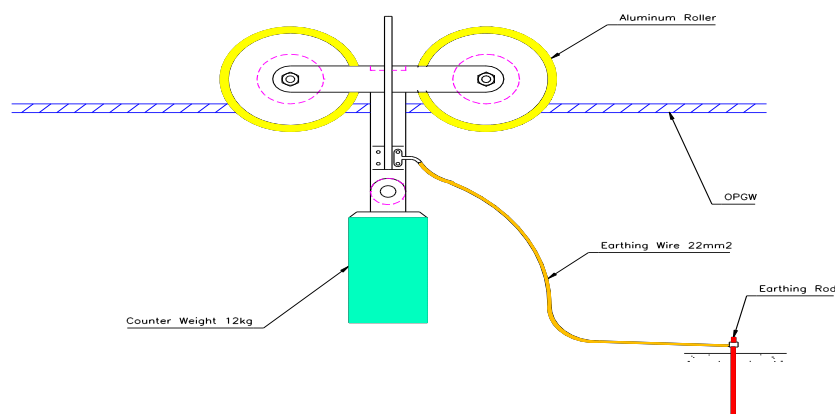
3.1 Equipment Grounding:

Equipment like OPGW and Existing Ground wire (GW), aerial rollers(pulley blocks) are connected with individual copper cable attached to the tower (with copper rod installed on the ground) or to the main grid if grounding system exists. Grounding clamp shall be cleaned well and ensure proper contact.

3.2 Running Ground:

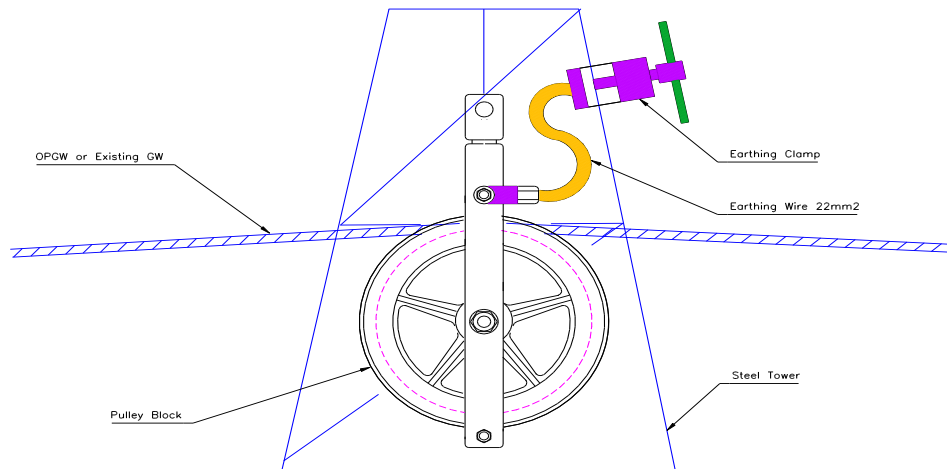


Running ground shall be installed on the OPGW at drum side during OPGW stringing time and at the Winch side on the existing GW during dismantling time for the whole stringing operation to avoid any electrical charges of induction from the line.



3.3 Pulley Block Grounding:

For each tower grounding type pulley block must be used.



Grounding cable must be connected to the ground source first then to the object that needed to be grounded.

When removing grounds, the ground must be removed from the grounded objects first and then remove the grounding clamp from the ground source.

In case of any problems during the installation work, the person in charge of the section will immediately contact sub-station in charge of the line and employer Project Manager immediately for required support.

Further , in order to have proper earthing, one aluminum roller (hanging pulley block) shall be used for additional safety after every ten rollers (neoprene) used in the span/section.

4. Live-line Installation Process

4.1 Installation plan:

Following measures are to be taken in advance for smooth completion of the installation.

PTW availability and coordination with employer project manager

- Erection crew mobilization along with T&Ps
- Safety aspects
- Field quality aspects
- Transportation arrangement

4.2 Materials handling:

Check the material with respect to the approved documentation. All materials shall be visually examined for any physical damage. Any material, which is not as per documentation or is damaged, shall not be used.

OPGW Drums checks:

- Packing condition
- Packing list (Object, Type, Length, OPGW Weight, Drum No. etc)
- Attenuation results of OPGW

Hardware Fittings Checks:

- Bolts, Nuts Pitch
- Type & Quantity

Handling of OPGW:

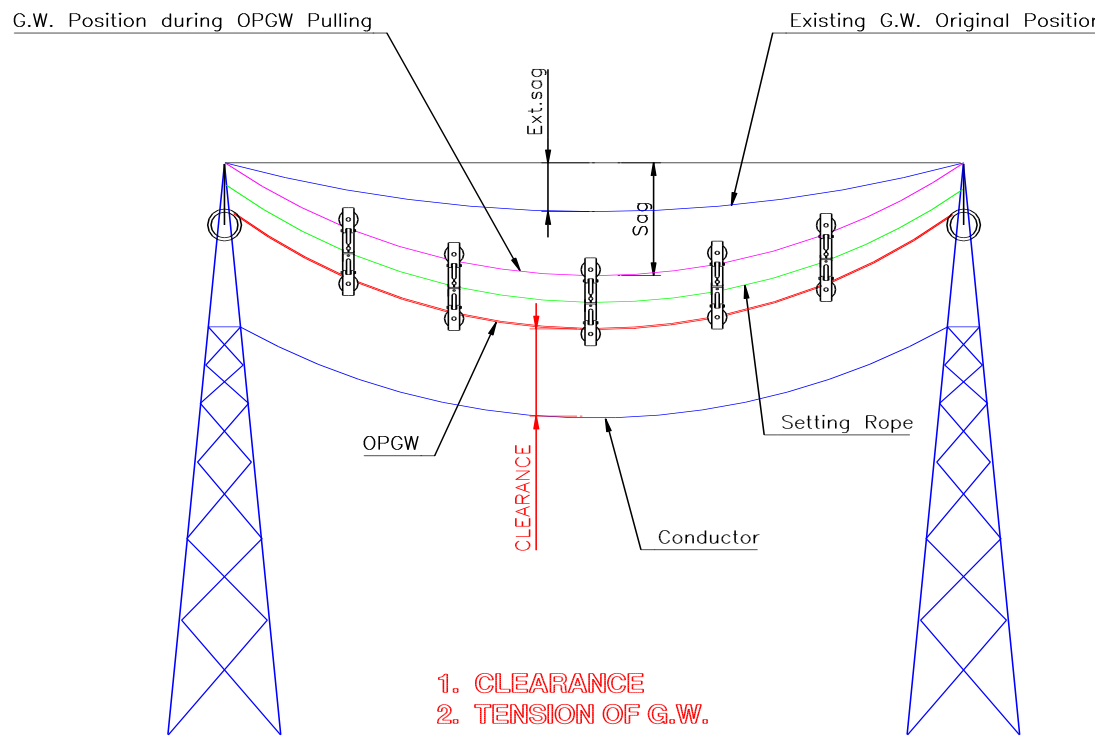
OPGW contains optical fibers which are very delicate and to be handled with due care. For the safety of optical fibers, it is very important to avoid the bending at sharp angle. Manufacturer guidelines are to be followed strictly while handling the same.

In order to avoid undue tension on OPGW, it is not recommended to pay off OPGW together with phase conductors or other wires tied in parallel. The tension during stringing works should be well managed within permissible limits.

Adequate length of OPGW shall be ensured as loop at each joint location after stringing so that it is possible to bring OPGW up to the ground level for carrying out jointing work.

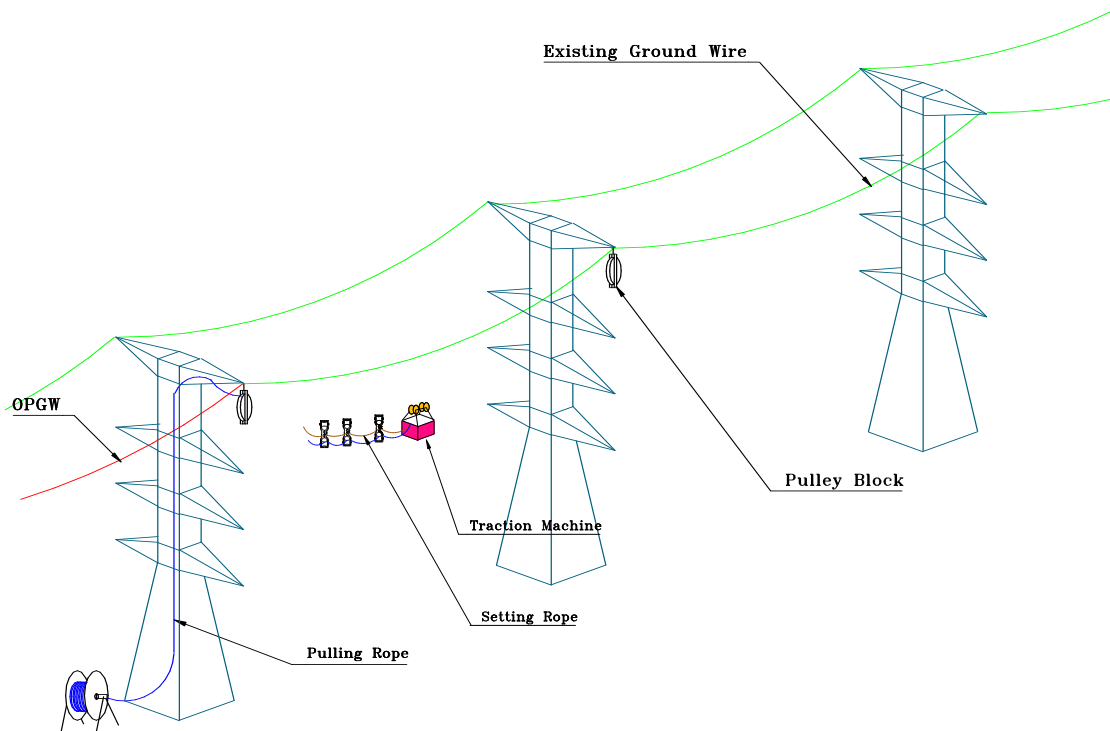
5. Clearance Checking

- 5.1 Check the clearance between existing ground-wire and live conductor before Stringing. Check the clearance between OPGW and live conductor.



6. OPGW Stringing

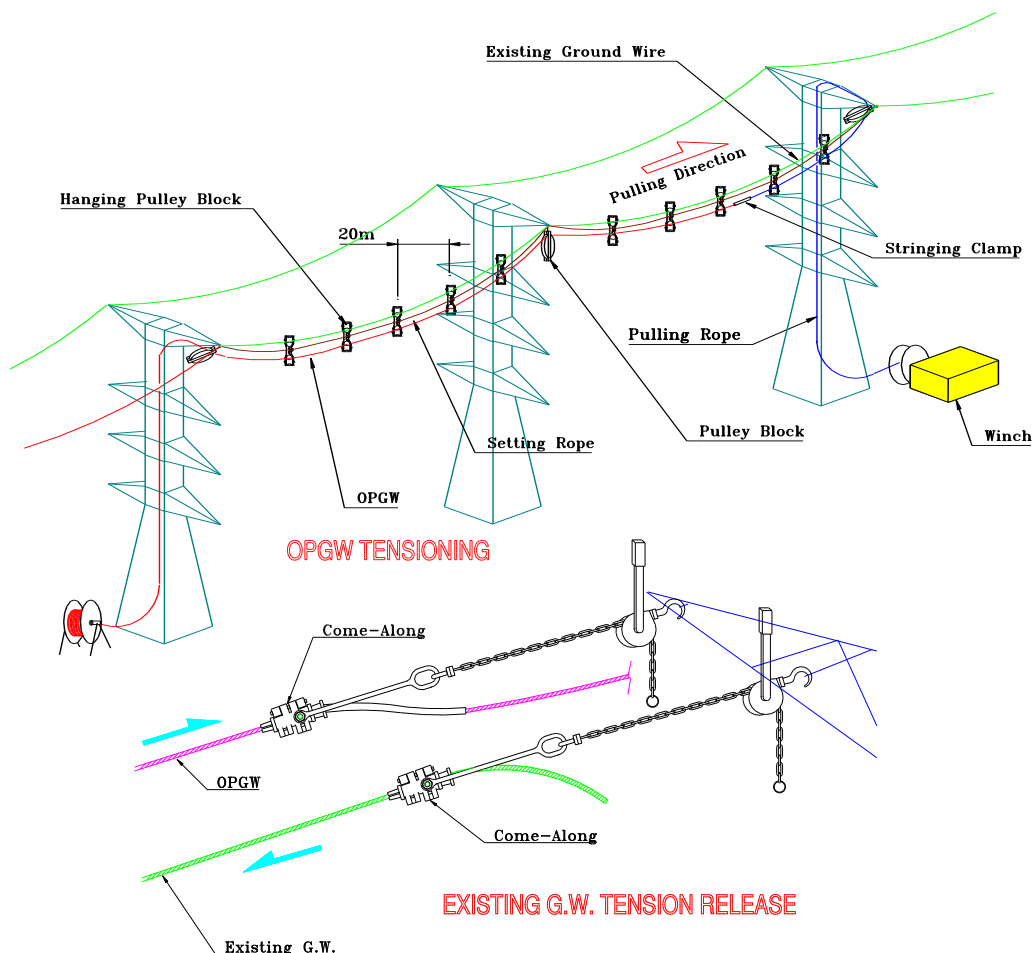
- Removal of Aviation globules in the spans (wherever applicable) by taking proper shutdown.
- Hang the pulley blocks on one of the earth wire peaks for the whole section (Section is a consecutive group of towers needed to support the installation of scheduled length of OPGW Drum)



- Set the Traction machine on the existing ground wire.
- Set the support rollers (hanging pulley blocks) on the existing ground wire where the OPGW is to be installed.
- Connect the Setting Rope and Pulling Rope to the Traction Machine.
- Pull the support rollers(hanging pulley blocks), Setting Rope and Pulling Rope with the use of Traction Machine. Support rollers (Hanging Pulley blocks) should be hanged at an interval depending on voltage level, which is mentioned below. (A mark with these specified interval shall be marked on setting rope)

Sl.no	Voltage level	Spacing
1	220kV	18-22m
2	400kV	15-18m
3	765kV	10-12m

- For every ten support rollers (hanging pulley blocks) of neoprene used in the span/section, one aluminum roller (hanging pulley block) shall be used.
- Securing the pulling & setting rope at end towers of the stringing section.
- Connect the OPGW to the Pulling Rope with Stringing Clamp.
- Pull the Pulling Rope with the use of winch machine to pay out the OPGW.
- Set the Come-along and Lever Block to the existing ground wire.
- Release the tension of existing ground wire. At the same time, with a fixed come-along and Lever Block, give more tension to the OPGW.

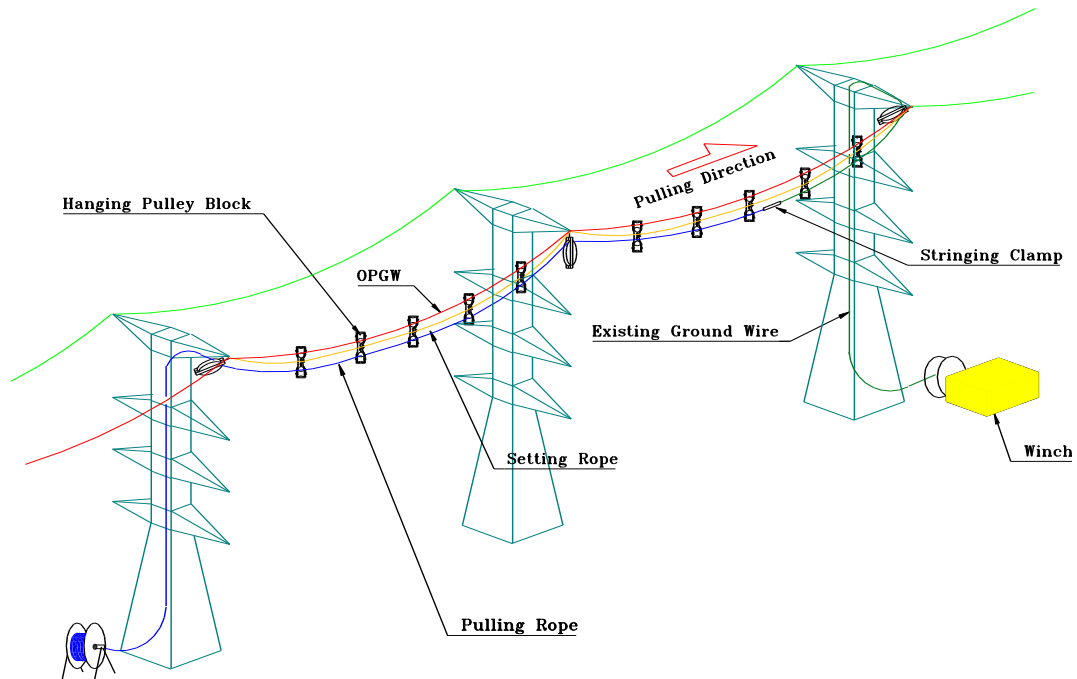


- Position of OPGW and existing ground wire will interchange with above action. The OPGW will be in upper position and existing ground wire in lower position in support rollers (hanging pulley blocks).
- With this OPGW paying for a section gets completed.
- Finally after successful stringing of OPGW and dismantling of Earthwire alongwith all ropes, support rollers etc., proper shutdown may be taken to install aviation globules back in the respective spans. The installing agency to ensure healthiness of all ropes and T&Ps used for the stringing work.

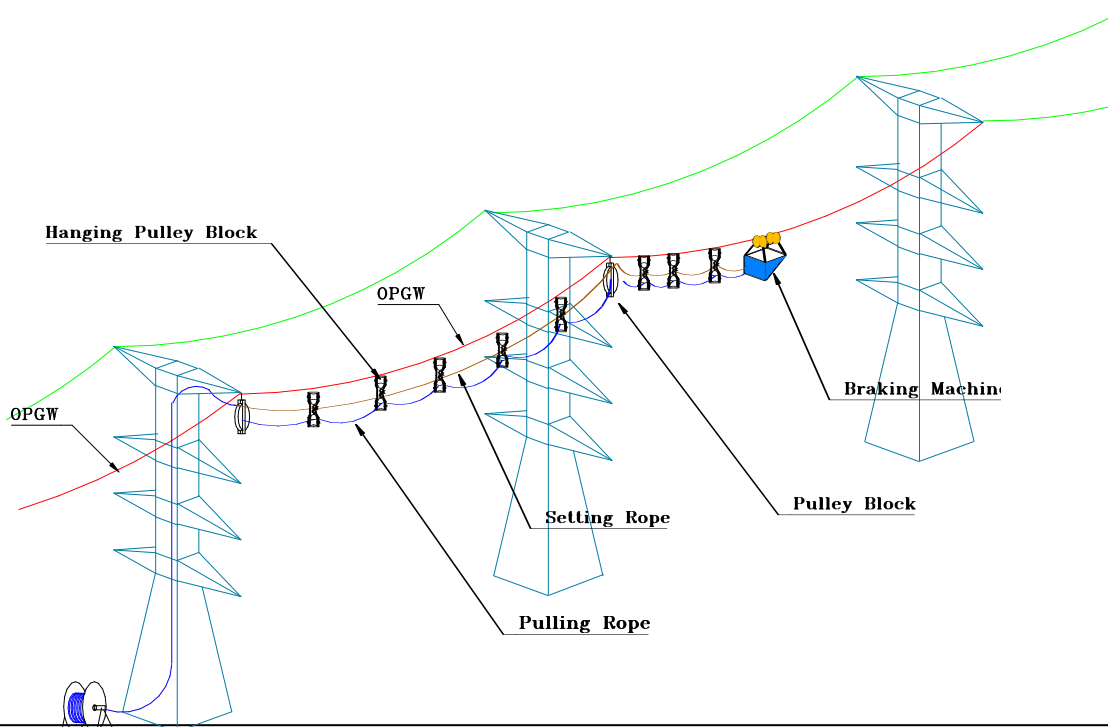
7. Dismantling process

7.1 Existing ground wire:

- Connect the existing ground wire with the Pulling Rope.
- Pull the Pulling Rope with winch to dismantle the ground wire.



7.2 Hanging Pulley Block, Setting Rope and Pulling Rope:



- Set the Breaking Machine on the OPGW of the span required for dismantling.
- Connect the Pulling Rope and Setting Rope to the Braking Machine.
- Pull the Setting Rope and Pulling Rope to dismantle.

Collect and dismantle the support rollers (hanging pulley blocks) upon reaching the succeeding tower.

8. OPGW sagging

- Use the pre-calculated Sag & Tension Table as sag reference.
- Avoid fixing the sag if the wind is strong.

8.1 *Sagging:*

1) Methods and procedures for sagging of OPGW are the same as those of normal overhead ground wire.

2) After stringing the OPGW shall be sagged using information furnished on the sag and tension chart. The sag of the OPGW should not exceed the existing ground-wire sag.

3) Sagging thermometers shall be used to determine accurate temperature and OPGW sag of each sag section. Sagging thermometer shall be used sufficiently prior to the actual sagging operation to represent the temperature of the OPGW.

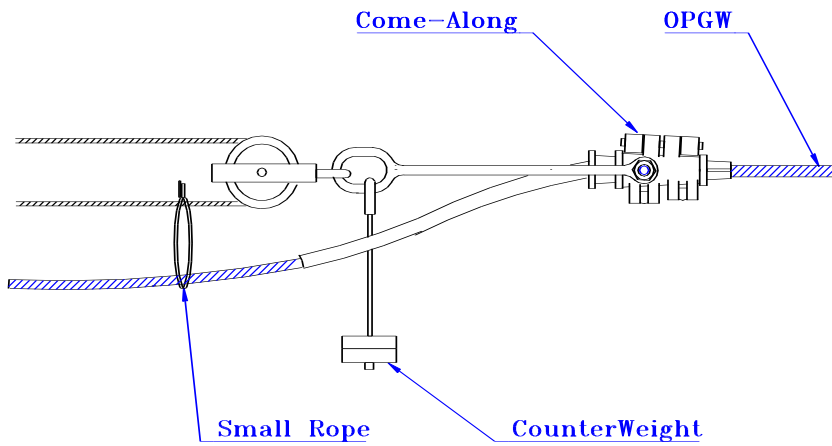
5) At the time of sagging OPGW, the sag should be within 6 inches of the theoretical value for existing temperature condition.

7) OPGW tension between each sag section shall be equalized and this shall be determined by the vertical position of the suspension clamps on the last clipped structure of the preceding sag section.

8) For pulling the OPGW with tension, the device of come-along is to be recommended.

9) Personnel should be specifically deployed for keeping watch on sag at a different section of the line during live line stringing.

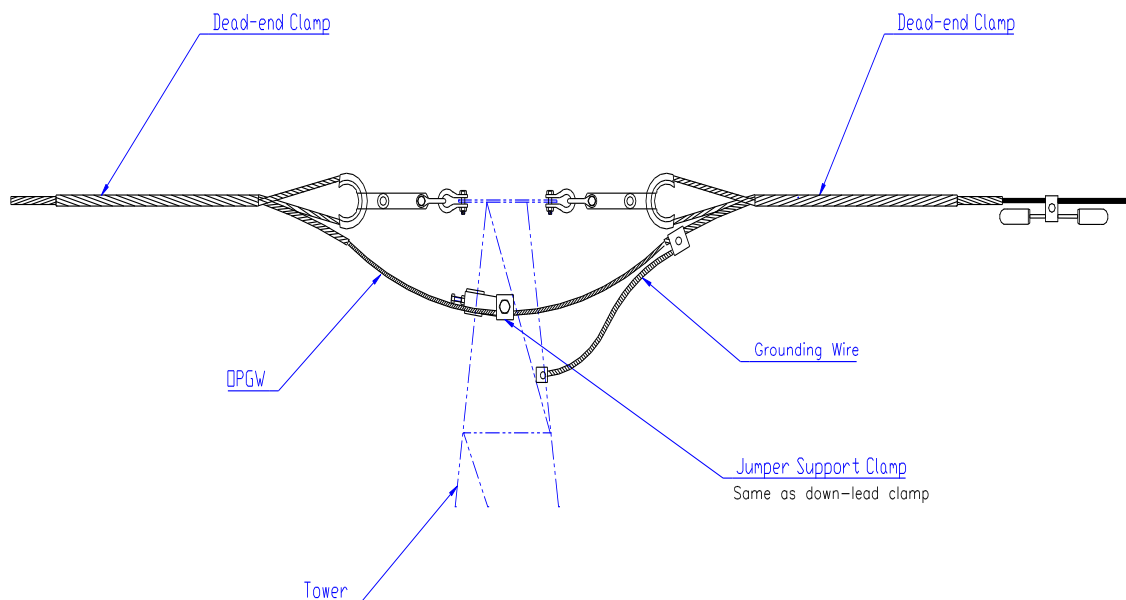
10) Waterproof caps shall be fixed at both ends of the OPGW cable after installation.



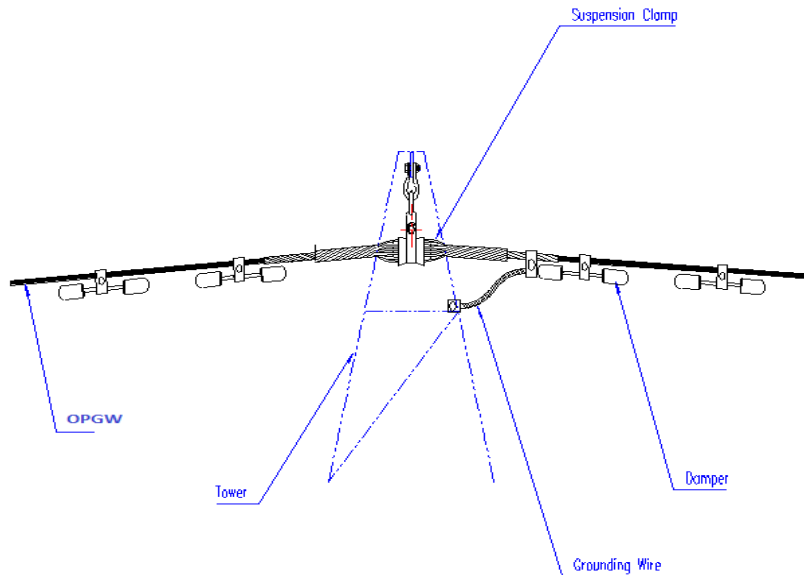
9. OPGW Clamping

- 9.1 Make sure to install and tighten the bolt of clamp properly.
- 9.2 Tightening must be made sequentially from the support point.

TENSION TOWER



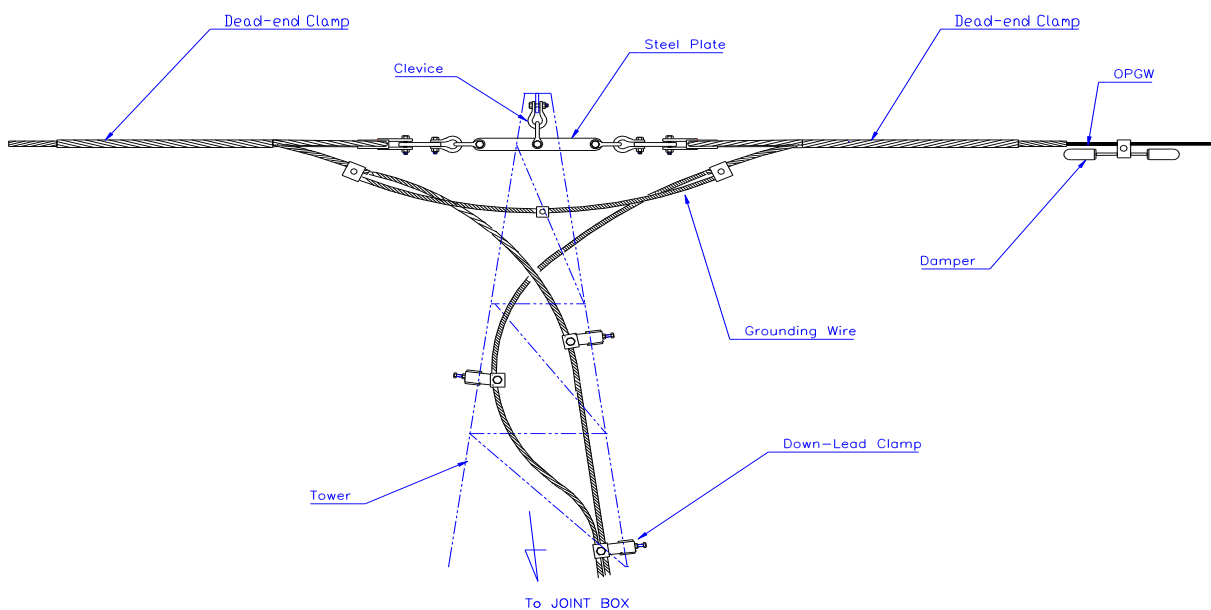
SUSPENSION TOWER



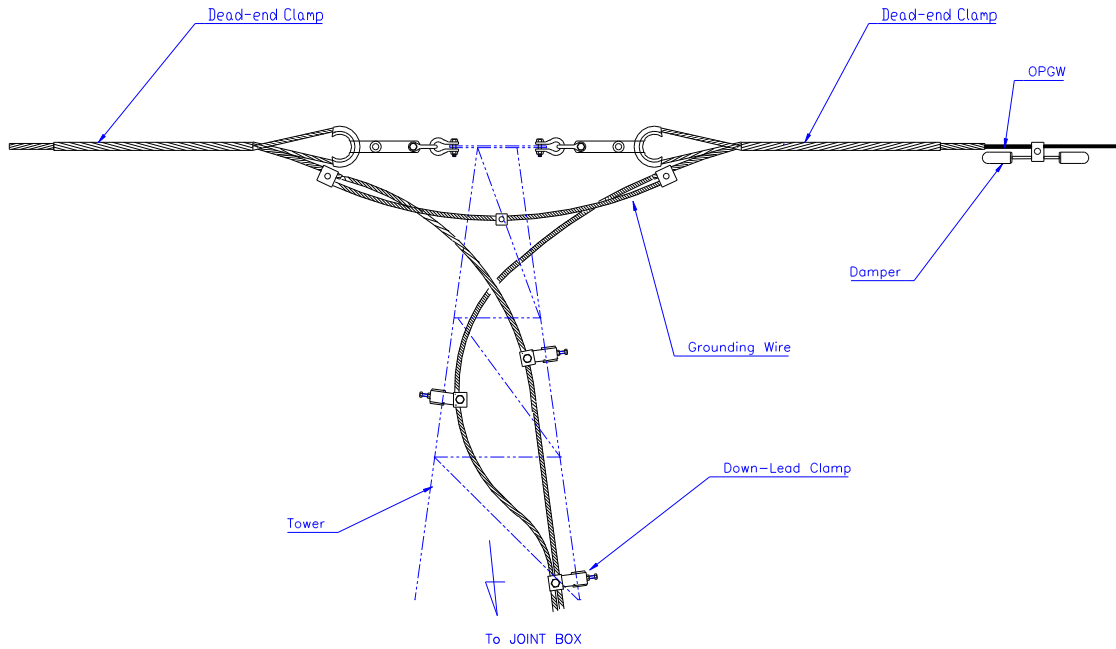
10. OPGW down Leading

- 10.1 Make sure to clip the OPGW with down lead clamp to the tower in a careful manner.
- 10.2 Make sure to tighten the bolt of down-lead clamp properly.
- 10.3 Install the down-lead clamp at appropriate interval .

SUSPENSION TOWER FOR JOINTING TOWER



TENSION TOWER OF JOINTING TOWER



Annexure-1

List of Tools:

S. No	Description	Specifications
01	Aerial Roller/Pulley Block (Aluminum)	300 mm
02	Aerial Roller/Pulley Block (Aluminum)	450 mm
03	Aerial Roller/Pulley Block (Aluminum)	600 mm
04	Setting rope	12 mm PP rope Rope
05	Pulling Rope	(i)For Preparation: a) 12mm PP Rope Rope (for 400kv and above); b) 12mm Nylon rope(for 220kv & below) (ii)For OPGW Pulling: 14mm Nylon rope
06	Lifting/Supporting Rope	12mm PP rope
07	Earthing roller	3-way roller
08	Traction machine	35 kgf
09	Winch machine	3 tons
10	Drum stand	
11	Wheel winder	
12	Come along clamp	
13	Kitto clamp	
14	D-shackle	
15	Sag-scope	
16	Support Rollers (Hanging Pulley block)	
17	Aluminium Roller (Aluminium Hanging Pulley Block)	
18	Earthing Lead	
19	Braking Machine	

Appendix-D

GUIDELINES FOR OPGW CABLE OFF-LINE INSTALLATION

1. General

Installation procedure for OPGW is basically similar to that for conventional overhead ground wires in overhead transmission line construction, however particular care required to be taken for protection of optical fibers in OPGW cable from damage by handling the same properly during transportation , unloading and installation at site. Off line installation to be carried out using power operated winch machines and pulley blocks on each tower using experienced installation team comprising of minimum 25 persons. The installation team shall have one team leader/crew in-charge along with 15 skilled and 10 unskilled persons minimum in one installation crew.

List of Tools and Plants to be used are as per enclosed Annexure.

Following aspects are to be kept in mind before taking up live-line installation:

- a) Tools and Plant suitability
- b) Working conditions, specially following:
 - Strong winds more than 7 m/sec
 - Rain or snow
 - Foggy
 - Lightening

2. Safety measures

All site workers must follow the Electricity Rules and Employer specified safety procedures. They must use safety belts, safety shoe, safety helmet and other safety items required.

Assign foremen/Crew In-charge for each erection crew for enforcing installation guidelines. It may be ensured that only authorized person is climbing the tower during live-line installation of OPGW. Fix the warning red flag on the tower, in order to keep the workers from encroaching into unsafe zones.

2.1 Permission to Work (PTW) :

Permit to work to be obtained by the representative of installation agency from concerned sub-station staff in coordination with employer project manager prior to commencement of installation in case of power line crossings and the same is to be returned after completion of the work in all respect within the specified time duly following the PTW conditions.

2.2 Preparedness to tackle untoward incidents:

- a) Safety Engineer has to make sure the availability of First Aid Box with each team.
- b) Maintain a record of the details of list of all nearby hospitals/clinics in each area, with contact details and Emergency contact nos. of Ambulances.
- c) In case of any untoward situation, Safety engineer/crew incharge must act fast and provide the necessary first aid to the affected person(s). Ambulance to be arranged immediately from the nearby area and coordinate with hospital for immediate medical assistance as required.

3. Off-line Installation Process

3.1 Installation plan:

Following measures are to be taken in advance for smooth completion of the installation.

- Coordination with employer project manager
- Erection crew mobilization along with T&Ps
- Safety aspects
- Field quality aspects
- Transportation arrangement

3.2 Materials handling:

Check the material with respect to the approved documentation. All materials shall be visually examined for any physical damage. Any material, which is not as per documentation or is damaged, shall not be used.

OPGW Drums checks:

- Packing condition
- Packing list (Object, Type, Length, OPGW Weight, Drum No. etc)
- Attenuation results of OPGW

Hardware Fittings Checks:

- Bolts, Nuts Pitch
- Type & Quantity

Handling of OPGW:

OPGW contains optical fibers which are very delicate and to be handled with due care. For the safety of optical fibers, it is very important to avoid the bending at sharp angle. Manufacturer guidelines are to be followed strictly while handling the same.

In order to avoid undue tension on OPGW, it is not recommended to pay off OPGW together with phase conductors or other wires tied in parallel. The tension during stringing works should be well managed within permissible limits.

Adequate length of OPGW shall be ensured as loop at each joint location after stringing so that it is possible to bring OPGW up to the ground level for carrying out jointing work.

4. OPGW Stringing

- Hang the pulley blocks on one of the earth wire peaks for the whole section (Section is a consecutive group of towers needed to support the installation of scheduled length of OPGW Drum)
- Carry out paying of pilot wire for entire section and connect the same with OPGW on drum side and winch machine on other side suitably.
 - Pull the Pilot Wire with the use of winch machine to pay out the OPGW.
 - Maintain proper tension while pulling OPGW so as to avoid damage to fibers inside the OPGW. In no case pulling tension should exceed 15 % of UTS of OPGW.
- **Set the Come-along and Lever Block to the OPGW.** With this OPGW paying for a section gets completed.

5. OPGW sagging

- Use the pre-calculated Sag & Tension Table as sag reference.
- Avoid fixing the sag if the wind is strong.

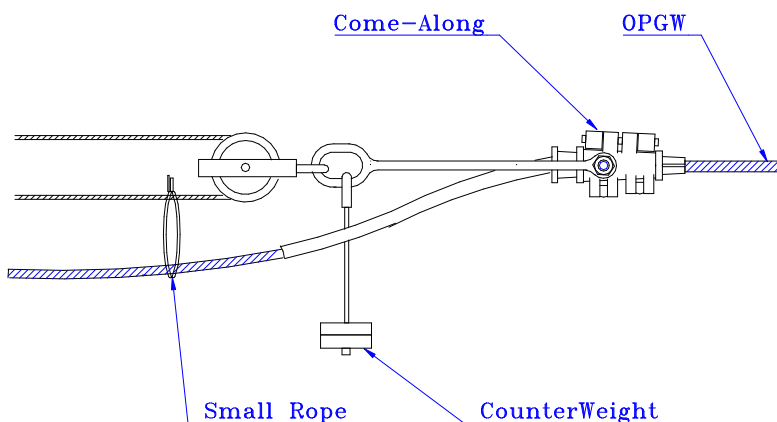
5.1 *Sagging:*

1) Methods and procedures for sagging of OPGW are the same as those of normal overhead ground wire.

After stringing the OPGW shall be sagged using information furnished on the sag and tension chart. The sag of the OPGW should not exceed the existing

ground-wire sag.

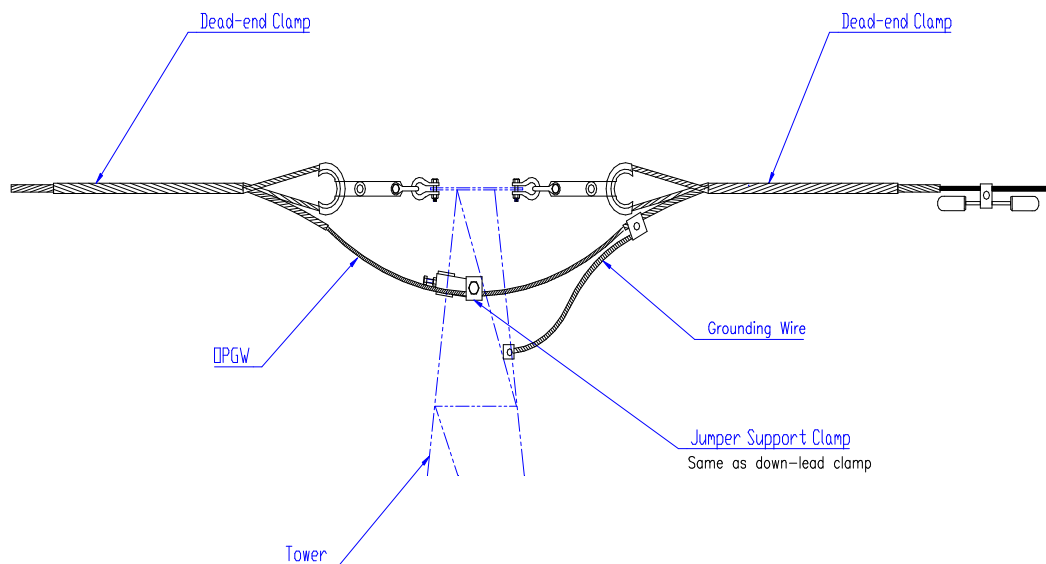
- 3) Sagging thermometers shall be used to determine accurate temperature and OPGW sag of each sag section. Sagging thermometer shall be used sufficiently prior to the actual sagging operation to represent the temperature of the OPGW.
- 5) At the time of sagging OPGW, the sag should be within 6 inches of the theoretical value for existing temperature condition.
- 7) OPGW tension between each sag section shall be equalized and this shall be determined by the vertical position of the suspension clamps on the last clipped structure of the preceding sag section.
- 8) For pulling the OPGW with tension, the device of come-along is to be recommended.
- 9) Personnel should be specifically deployed for keeping watch on sag at a different section of the line during stringing.
- 10) Waterproof caps shall be fixed at both ends of the OPGW cable after installation.



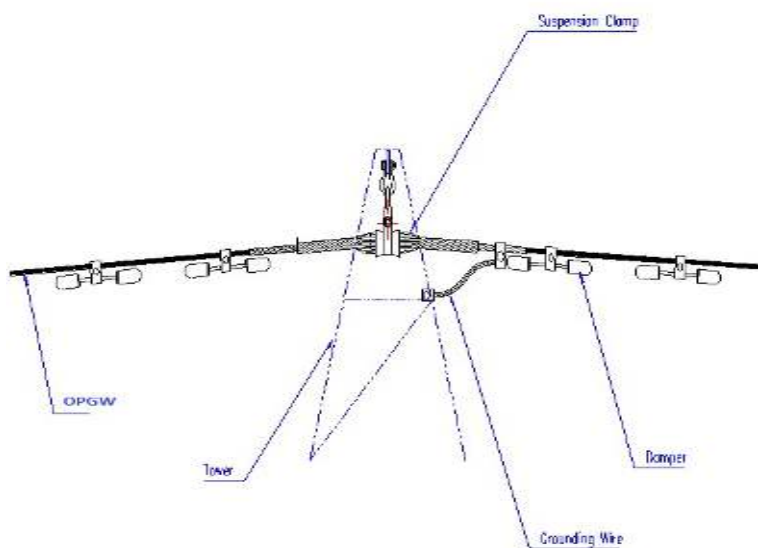
6. OPGW Clamping

- 6.1 Make sure to install and tighten the bolt of clamp properly.
- 6.2 Tightening must be made sequentially from the support point.

TENSION TOWER



SUSPENSION TOWER

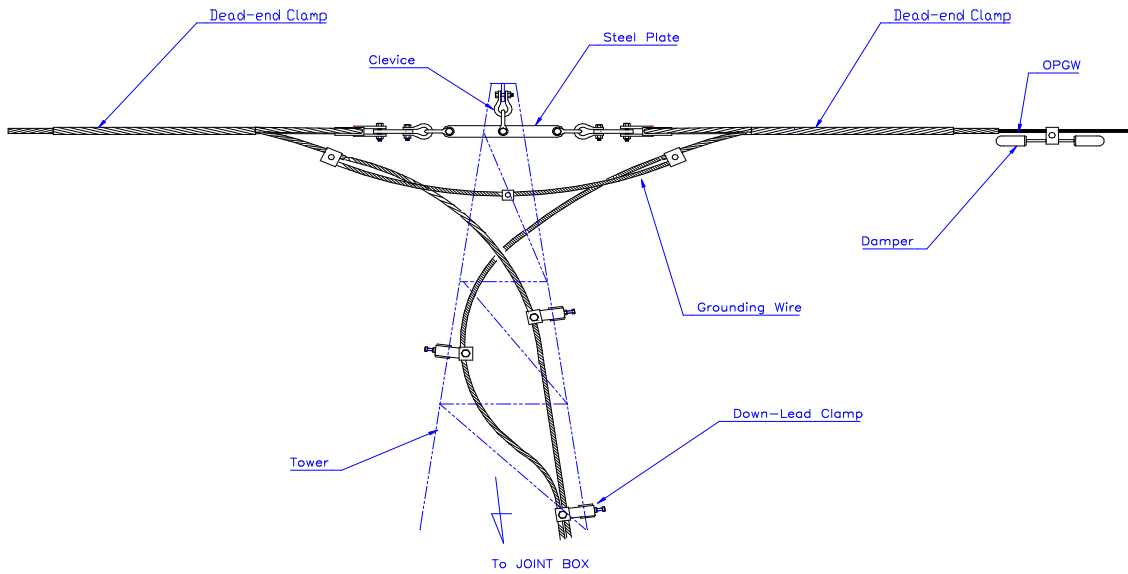


7. OPGW down Leading

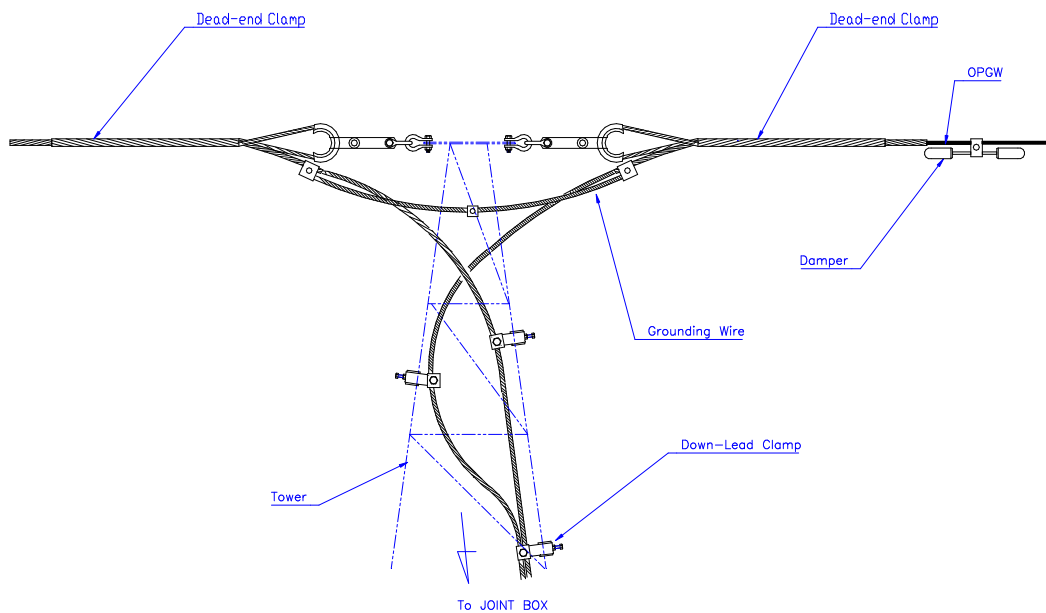
- 7.1 Make sure to clip the OPGW with down lead clamp to the tower in a careful manner.

- 7.2 Make sure to tighten the bolt of down-lead clamp properly.
- 7.3 Install the down-lead clamp at appropriate interval .

SUSPENSION TOWER FOR JOINTING TOWER



TENSION TOWER OF JOINTING TOWER



Annexure-1**List of Tools:**

S. No	Description	Specifications
01	Pulley block(Aluminum roller) 300 mm	20 Nos
02	Pulley block(Aluminum roller) 450 mm	20 Nos
03	Pulley block(Aluminum roller) 600 mm	6 Nos
04	Pilot Wire (14 mm)	1000 M
05	Pilot Wire (16 mm)	7000 M
06	Pilot Rope 12 mm Nylon Rope	600 M
07	Earthing roller	3-way roller
08	Winch machine (3 Tons)	2 Nos
09	Drum stand	2 sets
10	Reel winder	6 Nos
11	Come along clamp	8 Nos
12	Torque Wrench (1 Ton)	2 Nos
13	Running Board (20 Kg)	4 Nos
14	D-shackle	30 Nos
15	Snatch Block (1 way 2 ton)	8 Nos
16	Snatch Block (2 way 2 ton)	4 Nos
17	Chain Block (3 Ton)	4 Nos
18	Wire Connector	20 Nos
19	Braid Clamp	6 Nos
20	Wire Clamp	20 Nos
21	Swivel (3 ton)	10 Nos

Appendix - E

Guidelines for Splicing of Fibre Optic Cable

CONTENTS

1. General	3
2. Jointing of Optical Fibre	3
3. Flowchart of jointing procedure	4
4. Jointing works	
a) Preparing of materials, tools and equipment	5
b) Cutting and treatment of OPGW ends	5
c) Fixing OPGW in the pass cable	6
d) Application of thermo-shrinkable tube	7
e) Application of the pre room	8
f) Fixing of the pre room	8
g) Taking out of optical units	8
h) Splicing of optical fibers	8
i) Reinforcing of spliced parts	11
5. Treatment of surplus length of optical fibers	14
6. Measurement of splicing loss	14
7. Fixing the joint box lid	16
8. Installation of a joint box	18

1. General

OPGW based Fibre Optic network being established by Power Utilities for catering data & voice communication requirements. OPGW is being supplied in number of drums for a link and required splicing for completing of a fibre optic link. Generally fusion method is being used for splicing of fibres in cable. For carrying out splicing work, experienced personnel is essential for handling splicing kit and necessary instruments such as OTDR etc.

- a) Jointing of OPGW is usually carried out on the ground. For ease of jointing with accuracy, adequate space (with tent) to be ensured on the ground for jointer and equipment. This floor space should be protected against the heavy wind, strong sunshine, high temperature, rain and dusty atmosphere.
- b) Attention must be paid so as not to damage OPGW including its optical components during handling, cutting, unstranding of component wires and jointing.
- c) Attenuation of optical fibers to be measured just before splicing and after splicing.
- d) Typical organization chart for jointing work is given below:

A. Jointing In charge -1

A.1 For Testing :

- (i) Lineman – 1
- (ii) Jointer & Tester – 1
- (iii) Unskilled labor -1

A.2 For Jointing :

- (i) Lineman- 1
- (ii) Jointer & Tester – 1
- (iii) Unskilled labor -1

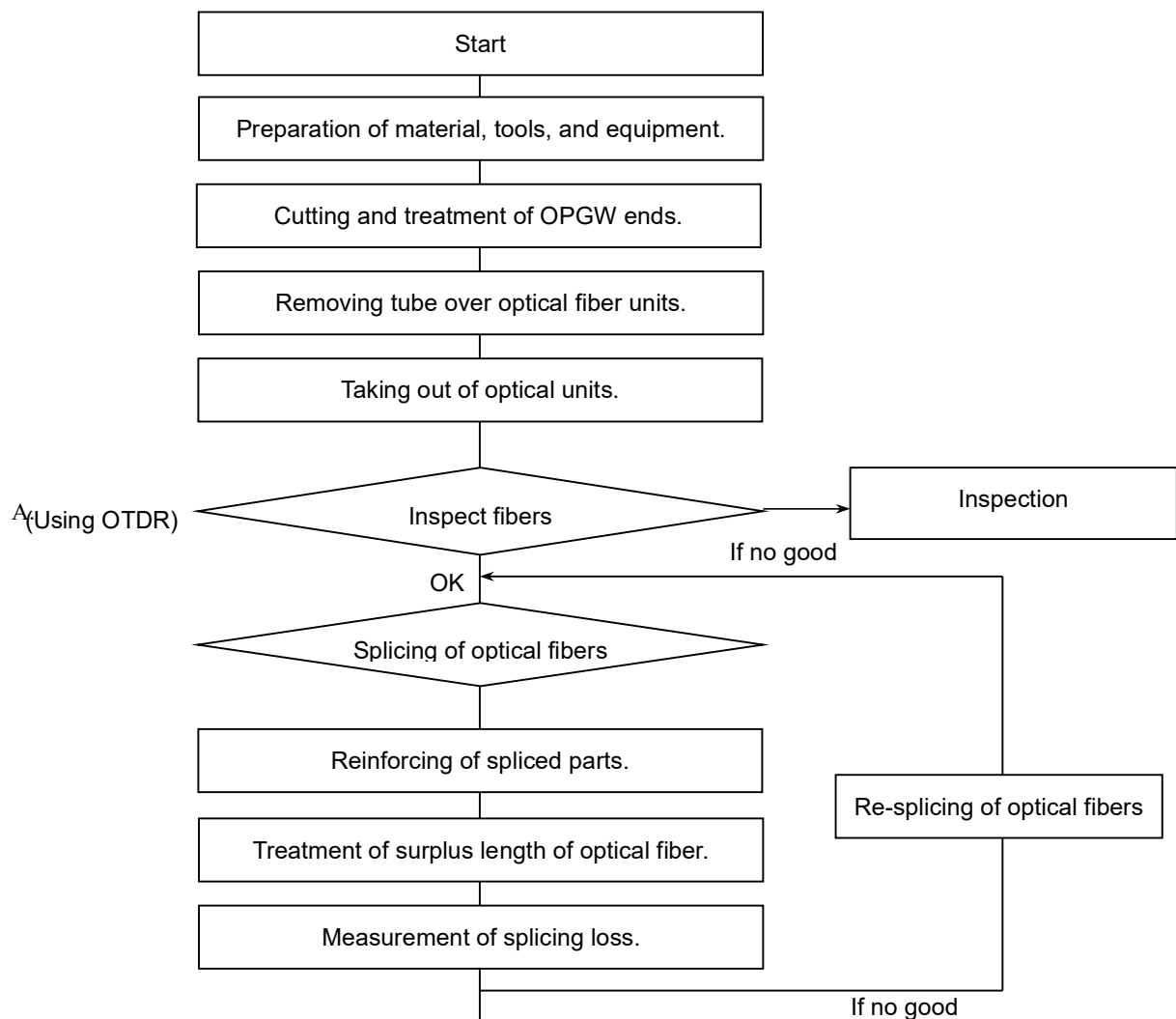
2. Jointing of optical fibre

Optical fibre are joined by using Fusion splicing. It is the process of fusing or welding two fibers together usually by an electric arc. Fusion splicing is the most widely used method of splicing as it provides for the lowest loss and least reflectance, as well as providing the strongest and most reliable joint between two fibers.



3. Flowchart of jointing procedure.

Process flow chart of OPGW jointing works is summarized briefly, as below:



Sealing and closing of the joint box

Installation of the joint box

End

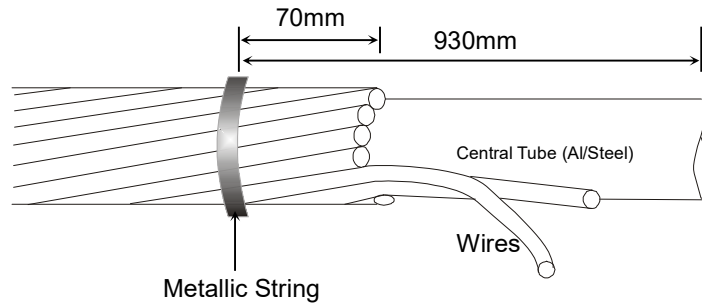
4. Jointing works

a) Preparation of materials, tools and equipment

It may be ensured that all the materials, tools and equipment listed in the Table-1 are available. The Table-1 shows tentative list of required tools & material.

b) Cutting and treatment of OPGW ends

- Coiled OPGW to be brought down and cut-off unnecessary lengths of the OPGW with a cable cutter.
- Put marks on OPGW at positions where OPGW is to be fixed to the glands of the joint box. Carryout mounting of OPGW at a position about 70mm below the cutting mark with a metallic string to prevent the stranded wires from becoming loose after cutting off the OPGW.



- Notch the Strand wires of the OPGW with a hacksaw to the depth of 1/3 or 1/2 of the Strand wire diameter. In this case, take care not to damage the inside Central Tube (AL/Steel) of the OPGW.
- Loose the Strand wires from the OPGW ends one by one and snap them off at the notched position.
- Cut the Central Tube (AL/Steel).

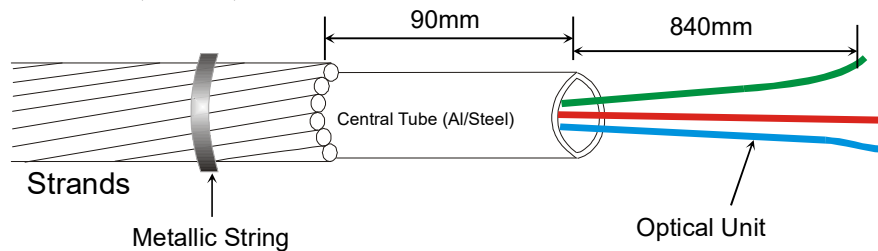


Table-1: Tools & Material

Description	Qt'y	Purpose
Stabilized light source	1	Measure loss
Optical power meter	1	Measure loss
Dummy fiber	1	Measure loss
Fusion splicer	1	Splicing fiber
Fiber cutter	2	Cutting fiber
Jacket stripper	2	Remove fiber jacket
Washing agent	2	Cleaning fiber
Ethyl alcohol	2	Cleaning fiber
Gauze	1 Set	Cleaning fiber
Dust remove	1	Cleaning splicer
Cable cutter	1	Cutting OPGW
Hacksaw	1	Cutting AW wire
Pipe cutter	1	Cutting al tube
Knife	1	
Screw driver set(+,-)	1	
Pliers	2	
Light stand	1	Lighting
Hexagon wrench	1	
Portable telephone set	2	
Engine generator(If need)	1	Power supply
OTDR	1	
Electric reel	1	
Optical telephone set	2	
Electric cord	1	

c) Fixing OPGW in the Passcable (see the Figure 4. for main assembling particulars)

- Insert OPGW in the passcable until OPGW touch the internal clamping or until the Central Tube (AL/Steel) is outside from the passcable of about 90 mm.
- Lock the moving clamping with torque force of 12 NM, like a Figure 5.

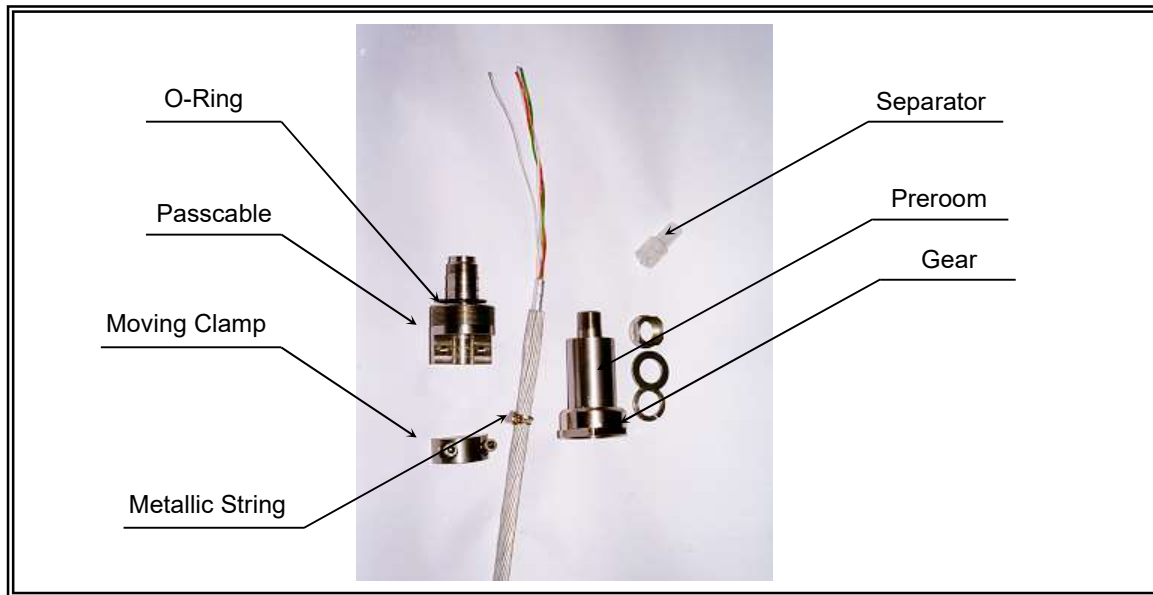


Fig. 4

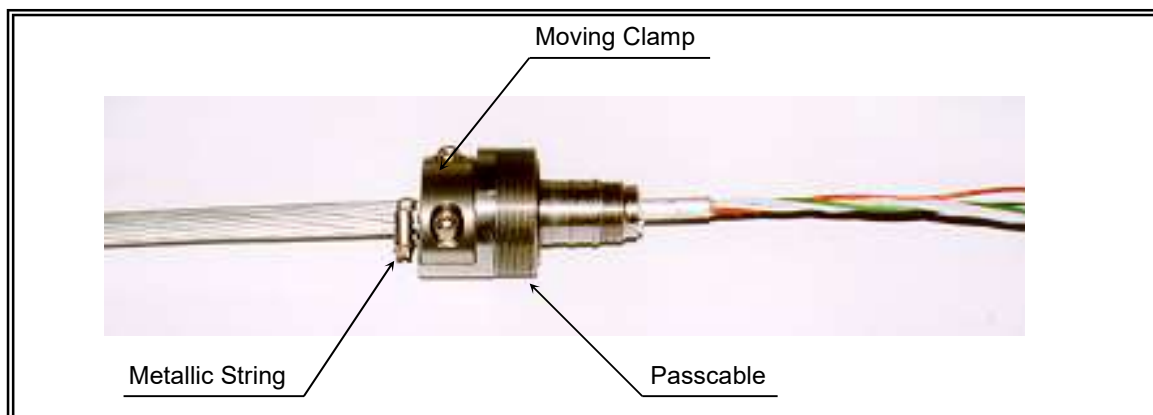


Fig. 5

d) Application of thermo-shrinkable tube

- Cover the Central Tube (AL/Steel) with aluminium sheet and put the thermo-shrinkable tube with heating gun

or lamp, like a Figure 6.

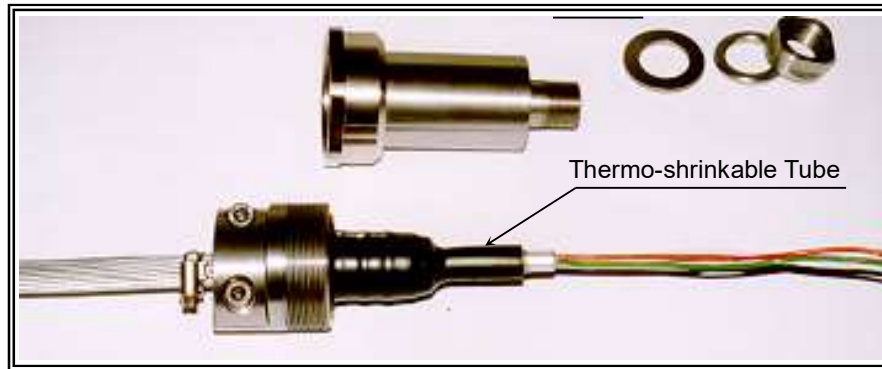


Fig. 6

e) Application of the preroom

- Lock the passcable to the preroom.
- Screw down the preroom to the passcable.

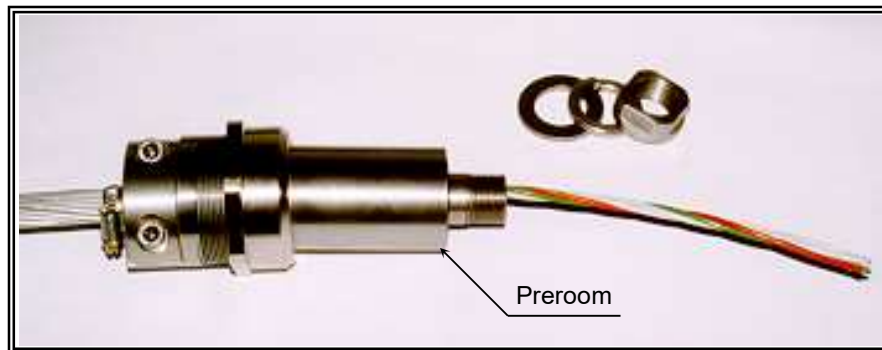


Fig. 7

f) Fixing of the preroom

- Put the preroom in the hole of the splice enclosure base.
- Give attention that the O-ring is in the right position and fix with the torque force of 50 NM

g) Taking out of optical units

- Remove the PBT tube of optical units leaving a suitable distance (around 1m) from the edge of the AL tube.
- Make each optical unit into loops of about 5 to 10 cm diameter, and stick these optical unit loops at a suitable

position on the joint box with plastic adhesive tape in order to ensure that the optical unit is not damaged during splicing work.

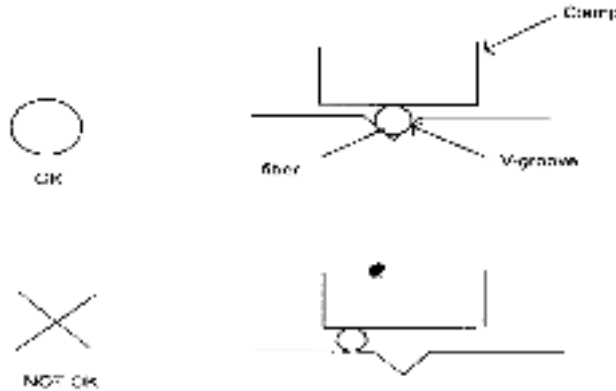
h) Splicing of optical fibers.

- Cleave length

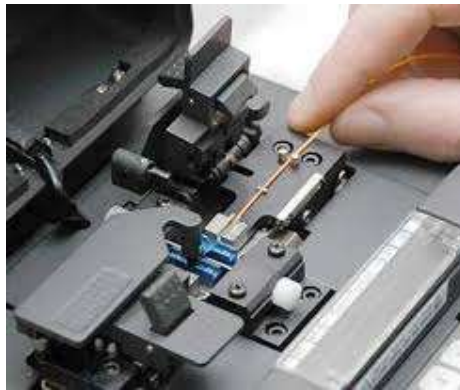
Bare fiber length should be $16\text{mm} \pm 5$ after cleaving.



- Remove the fiber coating. Clean the fiber and then cleave the bare fiber to the predetermined length. Slip a protection sleeve over one of the two fibers for reinforcement after splicing. Set the prepared fiber in the v grooves as shown in the figure below.



- Clamp the prepared fiber exactly by pushing the clamp lever. After clamping the right and left fibers, close the hood. Make sure that the prepared fiber is not trapped by the hood, and not caught by any other part of the machine.



- Evaluate the splice.

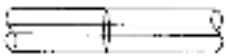
The evaluation of the splicing should be done by the splicing loss and the external appearance at the splice point.

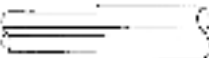
(1) Splicing having the following appearance shall be rejected.

Bubble 	Be sure to remove this type of splice, because the splice loss can be extremely high. Caused by 1. Dust on fiber end 2. Condensing 3. Bad cleaving 4. Pre-fusion time is too short. 5. Arc power is too strong.
Thick black line 	In this case, make re-fusion by ARC Switch, and check it again.(*)
Black shadow 	

(*) In the case where fluorine doped fiber is splicer, a black line will always appear at the splicing point, but does not cause any damage to the characteristics of the optical transmission.

(2) The following splices are acceptable, even if the external appearance at the splice point does not look good.

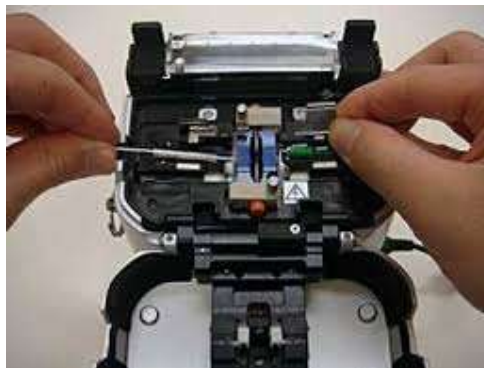
White line 	It is all right if the estimated splice loss is within the specified value. This is due to optical causes upon observation, and there is no effect on the splice characteristics.
---	---

Blurred thin line 	Same as above
	Because of core alignment, this is possible for fiber with large core eccentricity.
	This appearance is due to differences in fiber diameter.

When the spliced portion is required to be observed in detail, “FIELD CHANGE” and “FOCUS UP” and “FOCUS DOWN” SW on top mounted console panel are useful.

i) Reinforcing of spliced parts.

- (I) Open the heater cover, the left fiber clamp and right fiber clamp
- (II) Open the hood, take out the spliced portion, close the hood, and press the “RESET” SW.



- (III) Slide fiber protection sleeve over the spliced portion.

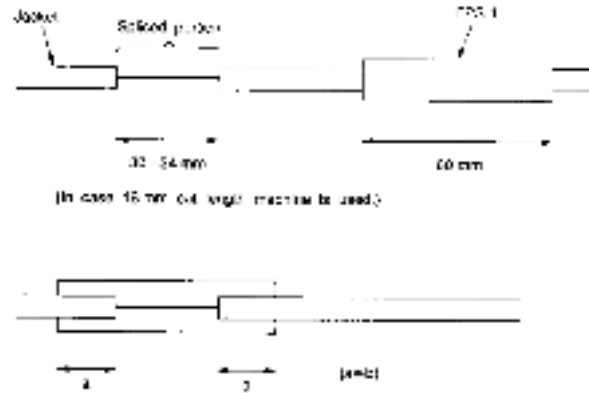


Fig. 5

Note

- Make sure fiber coating is clean.
- Put the sleeve over the splice as shown in Fig. 5.
- Don't twist the fiber.
- Protection sleeve should be straight.

(IV) Apply a slight tension and place the splice in the heater, close the right hand heater clamp by pressing down with the right hand fiber.

(V) Next, close the left hand heater clamp while pulling the fiber slightly, and close the heater cover.

Note

- Fiber should be straight.
- Make sure that there is no dust, or jelly in the protection sleeve.

(VI) Press the "HEATER SET" SW, and the "working" indicator will light up.



Fig. 5

(VII) After the tensile proof test (a few seconds), it will take a few minutes until the fiber protection sleeve is shrunk. A buzzer will indicate the finishing of shrinking the sleeve.

If the fiber breaks, or the fiber is loosely clamped or slips during the tensile proof test, the buzzer will beep intermittently. Correct the condition before proceeding.

Note 1

- Both the splicer and heater can be operated simultaneously.

Note 2

- The tensile proof strength can be set from 50 to 500 grams. This value is set to 200 grams normally.

(VIII) Open the heater cover and clamps.

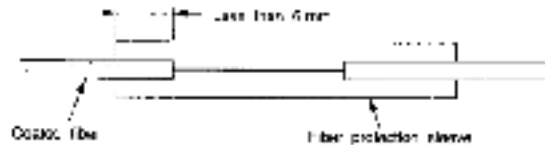
Take out the protected splice carefully while pulling the fiber slightly.

Cool the protection sleeve for a few minutes, as it is very hot just after reinforcement.

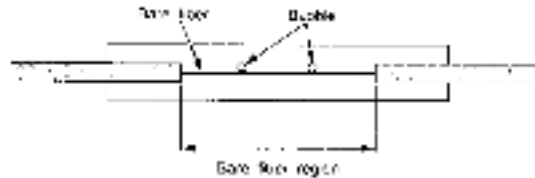
(IX) Check the appearance of the reinforced portion.

Bad protection examples

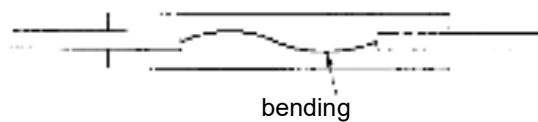
- Short coverage of coated fiber.



- Bubble on bare fiber.

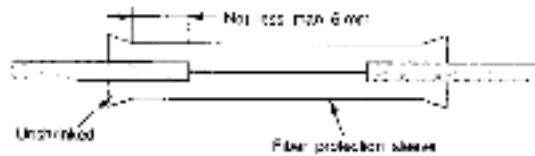


- Bending bare fiber

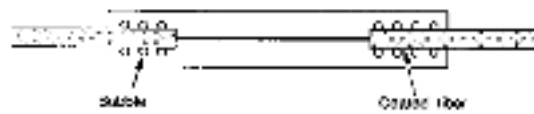


Good protection examples

- Unshrink sleeve end



- Bubble on coated fiber



5. Treatment of surplus length optical fibers.

- Arrangement of loose tube

The loose tube should be dressed up while closing joint box so that it is protected against impact, corrosion and bend. The loop diameter of loose tube is more than 50mm.

- Arrangement of optical fiber

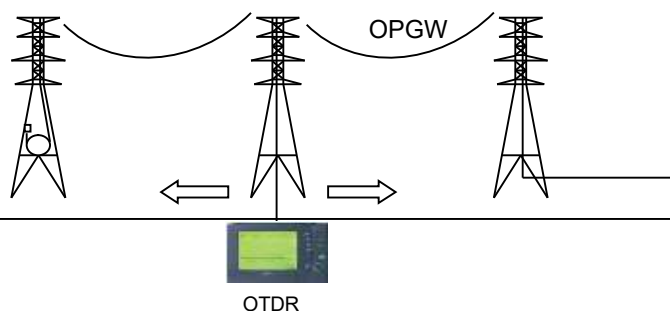
The spliced portion of optical fiber should be put in regular order in the fusion splice protector, and the extra length of optical fiber should be put on the splice tray.

The loop diameter of optical fiber is more than 50mm.

6. Measurement of splice loss: Splice loss shall be measured by using OTDR.

A. Test (Before splicing)

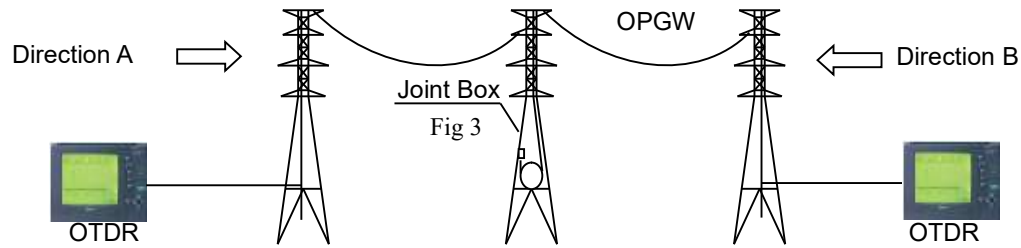
- After successfully completion of the installation, check for optical attenuation and discontinuity at every splicing points (Joint Box Locations).



- The attenuation of the fibres shall be distributed uniformly throughout its length such that there are no point discontinuities in excess of 0.1dB. The overall optical fibres attenuation should be less than 0.21dB/km at 1550nm and 0.35dB/km at 1310nm.

B. Splicing Test (After splicing)

- Before closing the splice enclosure, splice loss shall be measured for checking the splicing condition.



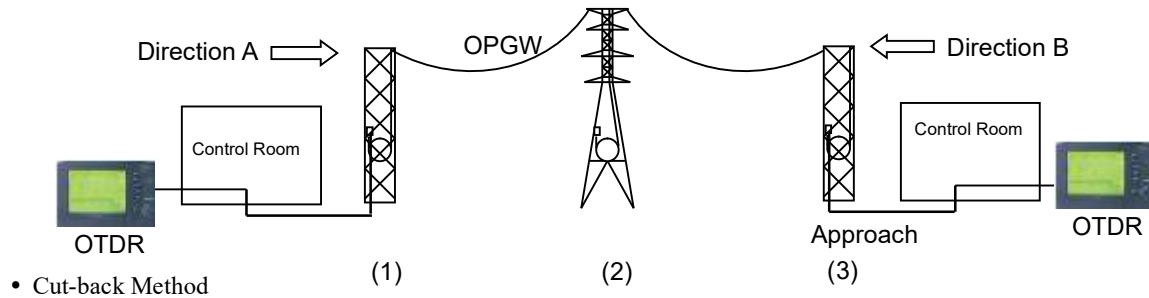
- Before closing the in-line splice enclosure, the splice test shall be executed at both sides (direction A & direction B) of jointing point.
- The average of bi-directional attenuation of fusion splices shall not be more than 0.05 dB and no single splice loss shall exceed 0.1 dB at 1550 nm.
- Appearance of splice enclosure shall have no defect,
- Splice enclosure shall have good sealing condition to prevent moisture and dust free environment, and render it waterproof.

*No point discontinuities in excess of 0.1dB

- Every effort shall be taken to minimize the splice loss during splicing so that every splice loss in the link shall lie within 0.05 dB. Maximum splice loss at any splice joint may be permitted up to 0.1 dB. However, such events shall be avoided to minimize the splice loss and total loss in the link.

C. Measurement of splicing loss.

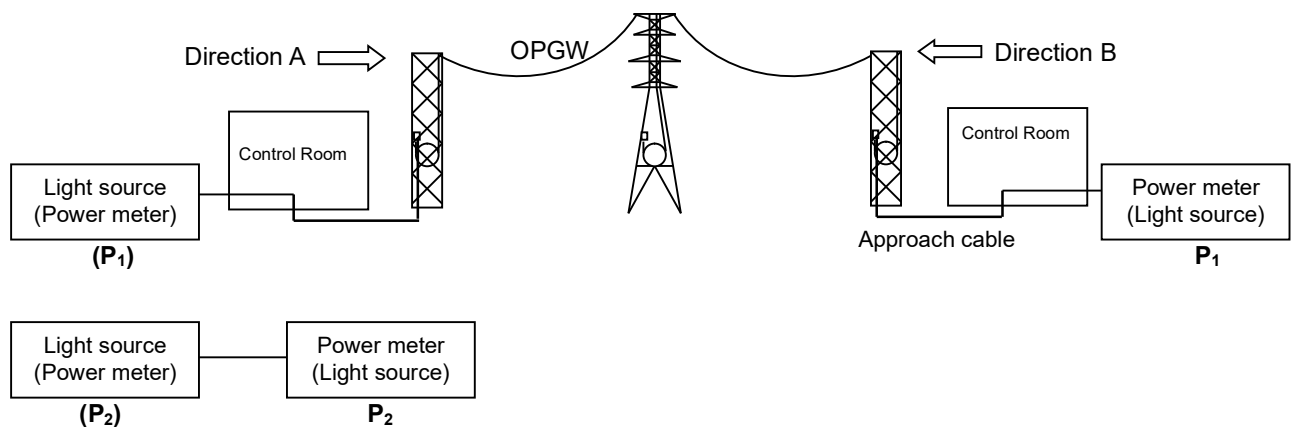
Measure the of splice loss by OTDR



$$\text{Transmission Loss (dB)} = P_2 - P_1$$

P_1 : Power measured when light source is connected to power meter with the OPGW fibre in between.

P_2 : Power measured when light source and power meter are connected to one another with reference fibre in between.



7. Fixing the joint box lid

- Fix the cover to the joint box after having confirmed that nothing is left in the joint box such as tools and dusts.
- Lock the lid with the torque force of 10 NM.

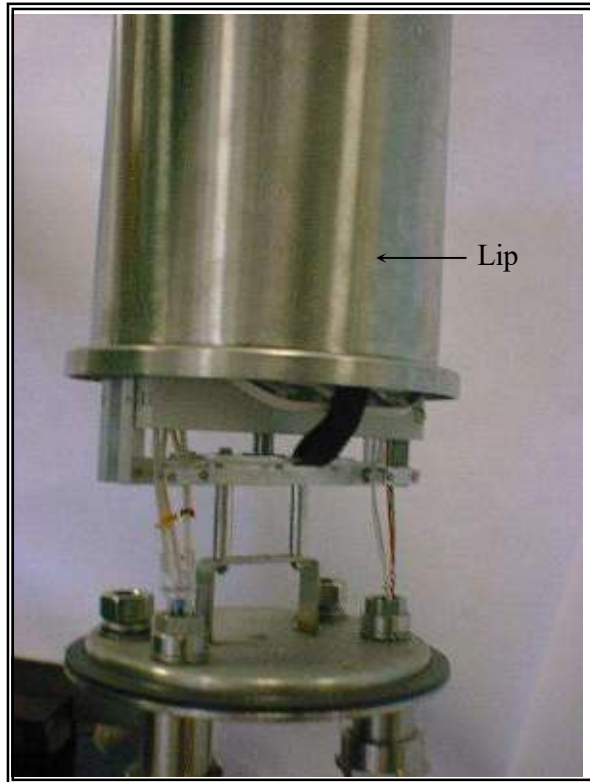
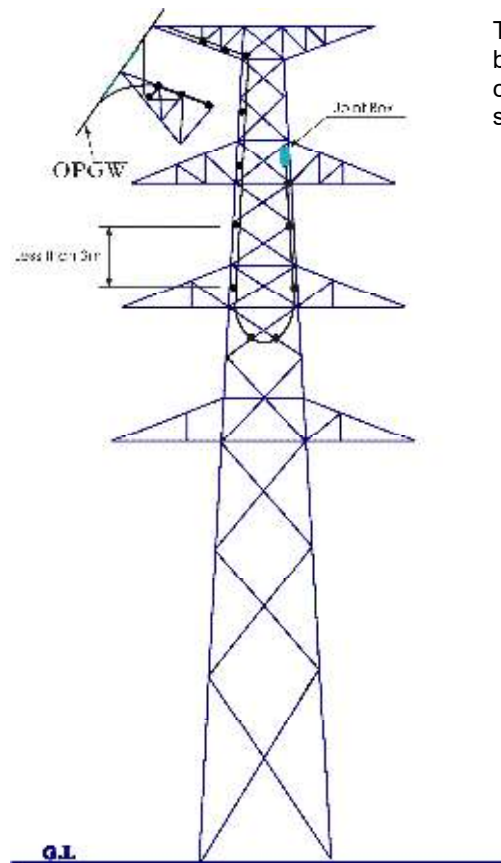


Fig. 6

8. Installation of a joint box.

SPlicing TOWER

The balanced length of OPGW should be coiled around a circle having a diameter of more than 1.5 meters after completion of jointing and firmly fixed to the tower as shown in figure.



The position of the joint box should be near the top cross-arm of the tower as shown in the figure.

Check Point

- Check the status of water proof.
- Fusion splice working is protection it against dirt, grit and moisture.
- Lift the joint box using the eye bolt of lid.
- Fixing condition of joint box on the tower.
- Coiling condition of sur-plus(balanced) length of OPGW

Type test procedure for 24 & 48 Optical Fibre

Type Test procedures on optical fibre are listed in the below table:

No	Item	Acceptance Criteria	Test procedure	Test result (pass/fail)
1	Attenuation	Max.: $\leq 0.35\text{dB/km}$ at 1310nm	IEC 60793-1-40 EIA/TIA 455-78A	
		Max.: $\leq 0.21\text{dB/km}$ at 1550nm		
2	Attenuation Variation with Wavelength	0.05dB/km (1525nm to 1575nm) 0.05dB/km (1285nm to 1330nm)	IEC 60793-1-40 EIA/TIA 455-78A	
3	Attenuation at water peak	Max.: $\leq 0.35\text{dB/km}$ at 1383nm	IEC 60793-1-40 EIA/TIA 455-78A	
4	Temperature Cycling (Temperature Dependence of Attenuation)	$\leq 0.05\text{ dB}$ (-60°C to $+85^\circ\text{C}$), 2 Cycles	IEC 60793-1-52 EIA/TIA 455-3A	
5	Attenuation with Bending (Bend Performance) a) 75mm dia $\pm$ 2mm., 100 turns @ 1310nm b) 60mm dia $\pm$ 2mm., 100 turns @ 1550nm c) 32mm dia $\pm$ 2mm., 1turn @ 1550	$\leq 0.05\text{dB}$ $\leq 0.05\text{dB}$ $\leq 0.5\text{dB}$	IEC 60793-1-47 EIA/TIA 455-62A	
6	Point Discontinuities of Attenuation	$\leq 0.1\text{dB}$	IEC 60793-1-40 EIA/TIA 455-59	
7	Mode Field Diameter	$9.2 \pm 0.4\mu\text{m}$ at 1310nm	IEC 60793-1-45 EIA/TIA 455-164A/167A/174A	
8	Core-Clad Concentricity Error	$\leq 0.5\mu\text{m}$	IEC 60793-1-20 EIA/TIA 455-176	
9	Cladding Diameter	$125 \pm 1.0\mu\text{m}$	IEC 60793-1-20 EIA/TIA 455-176	
10	Chromatic Dispersion	$\leq 3.5\text{ ps/ (nm}\cdot\text{km)}$ from 1280nm to 1339nm	IEC60793-1-42 EIA/TIA 455 168A/169A/175A	
		$\leq 5.3\text{ ps/ (nm}\cdot\text{km)}$ from 1271nm to 1360nm		
		$\leq 18\text{ ps/(nm}\cdot\text{km)}$ at 1550nm		
	Zero Dispersion wavelength Zero Dispersion slope:	1312 nm $\pm$ 12nm $\leq 0.092\text{ ps/nm}^2\cdot\text{km}$		
11	Fiber Tensile Proof Testing	$\geq 0.69\text{ Gpa}$	IEC 60793-1-31 EIA/TIA 455-31B	
-End of Table-				

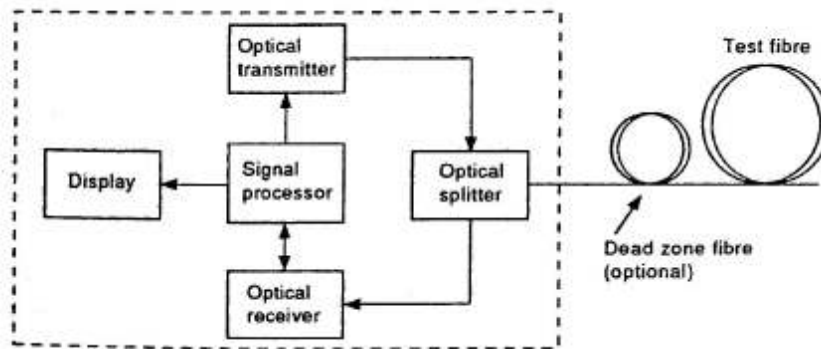
TYPE TEST PROCEDURE FOR OPTICAL FIBER

Attenuation

Test Name : Attenuation.
 Final Customer : Power Grid Corporation of India Limited
 Project Name :
 Optical fiber Manufacturer :
 Fibre Type :
 Standard : IEC 60793-1- 40, EIA/TIA 455-78A.

Test Set-up

An optical time-domain reflectometer (OTDR) is prepared and used for Transmission performance testing, which consists of the following minimum list of components and block diagram is show below.



Test Procedure

Used an OTDR for indirect measurement of attenuation or fiber attenuation coefficient of the optical fiber by performing this measurement at multiple wave lengths; connected the specimen either to the instrument or to one end of the dead-zone fiber. Connected the other end of the dead-zone fiber to the instrument. The attenuation coefficient and accurate distance were recorded with the effective group-delay index of the specimen determined in advance.

Acceptance Criteria

- A) Any permanent increases in optical attenuation greater than 0.35 dB/km at nominally 1310nm shall constitute failure.
- B) Any permanent increases in optical attenuation greater than 0.21 dB/km at nominally 1550nm shall constitute failure.

Conclusion

The fiber meets the acceptance criteria of fiber attenuation test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

TYPE TEST PROCEDURE FOR OPTICAL FIBER**Attenuation Variation with wave length Test**

Test Name : Attenuation Variation with wave length Test .
Final Customer : Power Grid Corporation of India Limited
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1-40, EIA/TIA 455-78A.

Test Set-up

The cut-back technique is the only method directly derived from the definition of fibre attenuation, in which the power levels, $P_1(\lambda)$ and $P_2(\lambda)$, are measured at two points of the fibre without change of input conditions. $P_2(\lambda)$ is the power emerging from the end of the fibre, and $P_1(\lambda)$ is the power emerging from a point near the input after cutting the fibre.

Test Procedure

First clean the optical fiber and cut the end of the optical fiber smoothly, then put the processed optical fiber to V notch. It must be ensured that processed optical fiber connects the end of the preset pigtail.

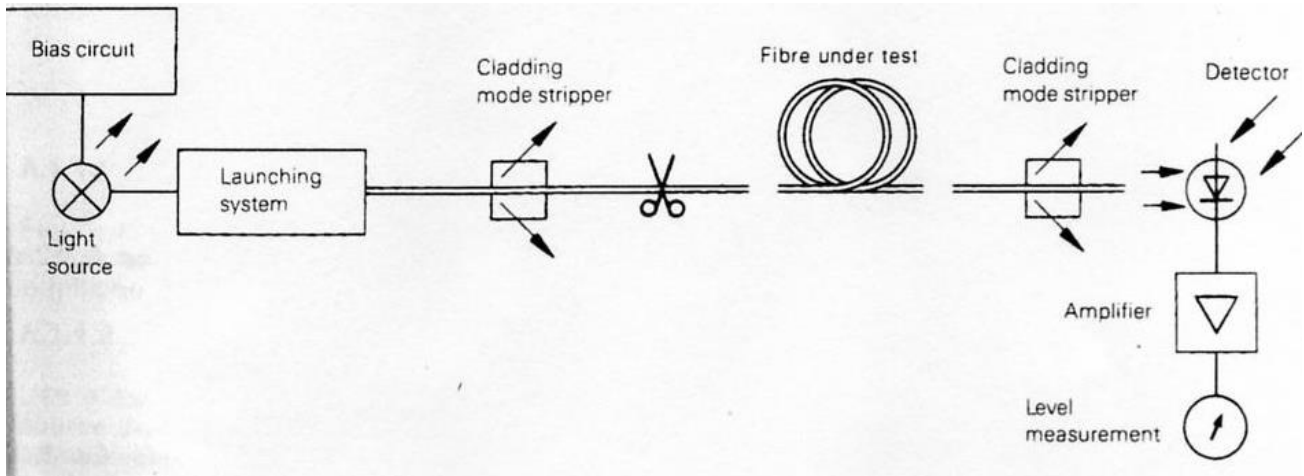
Second choose the attenuation test key and check the display on computer. The spectrum value should be recorded with different wavelengths.

Acceptance Test

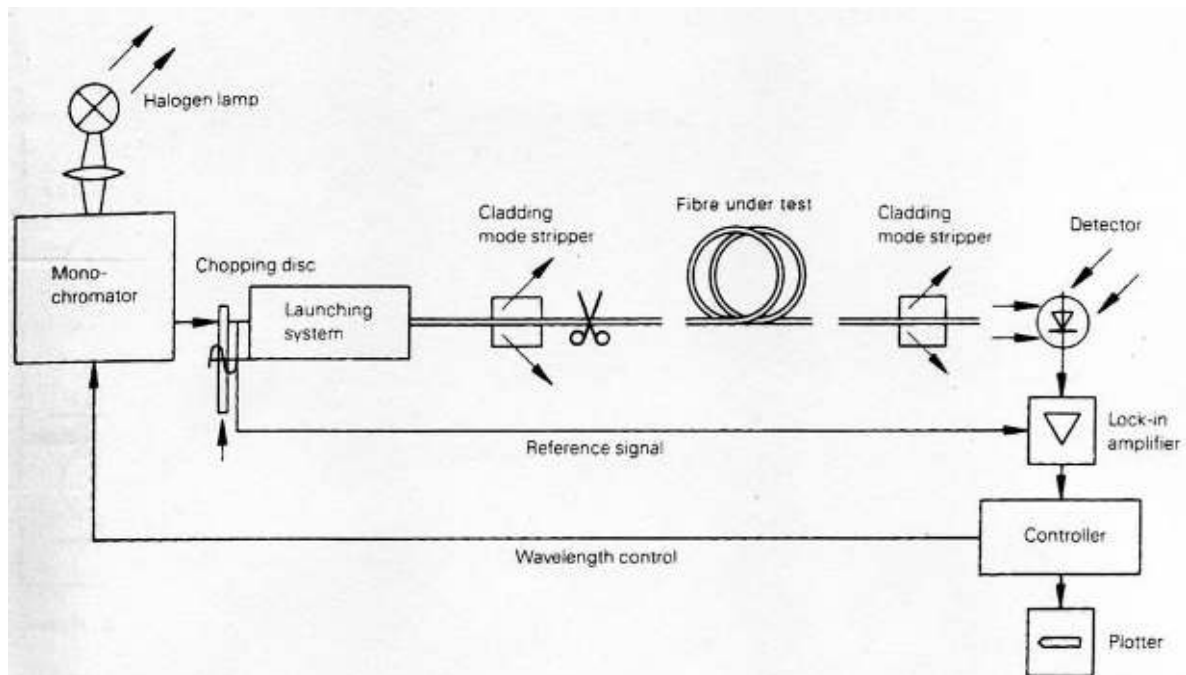
- A) Any permanent increase in optical attenuation greater than 0.05 dB at nominally 1525nm to 1575nm shall constitute failure.
- B) Any permanent increase in optical attenuation greater than 0.05 dB at nominally 1285nm to 1330nm shall constitute failure.

Conclusion

The fiber meets the acceptance criteria of fiber attenuation variation with wavelength test.



A.1- Arrangement of equipment to make loss measurement at one specified wavelength.



A.2- Arrangement of equipment used to obtain loss spectrum

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

TYPE TEST PROCEDURE FOR OPTICAL FIBER**Attenuation at Water Peak**

Test Name : Attenuation at Water Peak.
Final Customer : Power Grid Corporation of India Limited
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1- 40, EIA/TIA 455-78A.

Test Set-up

Any optical fiber multi-parameter analysis is to be prepared and used for attenuation at water peaking testing

Test Procedure

- A) First cleared the optical fiber and cut the end of the optical fiber smoothly, then put the processed optical fiber to V notch. It must be ensured that processed optical fiber connect the end of preset pigtail.
B) Second choose the attenuation test key and checked the display on computer. The attenuation value recorded at 1383nm.

Acceptance criteria

- A) Any optical attenuation greater than 0.35dB/km at nominally 1383nm shall constitute failure.

Conclusion

The fiber meets the acceptance criteria of fiber attenuation at water peak test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

TYPE TEST PROCEDURE FOR OPTICAL FIBRE Temperature Cycling

Test Name : Temperature cycling .
 Final Customer : Power Grid Corporation of India Limited
 Project Name :
 Optical fiber Manufacturer :
 Fibre Type : 24B1-55(58.7:40.3), 48B1-55 (58.7:40.3)
 Standard : IEC 60793-1-52, EIA/TIA 455-3A.

Test Set-up

An optical time-domain reflectometer (OTDR) is prepared and used for Transmission performance testing, which consists of the following minimum list of components and block diagram is shown below.

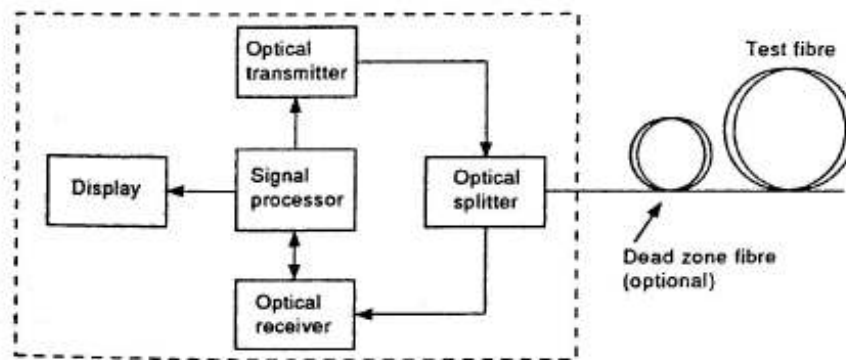


Figure.1 - Block diagram of an OTDR

Test Procedure

Use an OTDR for indirect measurement of attenuation or fiber attenuation coefficient of the optical fiber by performing these measurements at multiple wave lengths; connect the specimen either to the instrument or to one end of the dead-zone fiber. Connect the other end of the dead-zone fiber to the instrument. The attenuation coefficient and accurate distances are recorded with the effective group-delay index of the specimen determined in advance.

For Temperature Cycling (Temperature Dependence of Attenuation) test, the specimen under test i.e. optical fiber of length $\geq 2,000$ meters is placed in a chamber and subjected to changes in temperature for duration & specifications as below and the attenuation is measured using OTDR.

Minimum temperature : -60°C
 Maximum temperature : +85°C
 Minimum dwell time at each temperature : 2hr.
 Maximum rate of change of temperature : 1°C/min
 Number of consecutive cycle : 2.

The length of fibre outside the chamber shall not be more than 10% of the total sample lengths.

Acceptance criteria

- A) Any optical attenuation greater than 0.05dB at nominally 1310nm shall constitute failure.
 - B) Any optical attenuation greater than 0.05dB at nominally 1550nm shall constitute failure.
- .

Conclusion

The fiber meets the acceptance criteria of fiber temperature cycling test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

TYPE TEST PROCEDURE FOR OPTICAL FIBER
Attenuation with Bending (Bend Performance)

Test Name : Attenuation with Bending (Bend Performance).
Final Customer : Power Grid Corporation of India Limited
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1-47, EIA/TIA 455-62A.

Test Setup

Mandrel each with a diameter of 75mm, 60mm & 32mm for single-mode fibers and a loss measurement instrument is prepared. Determine the macro bending loss at 1550nm & 1310nm with optical power meter.

Test Procedure

Loosely wind the fiber on the mandrel, avoiding excessive fiber twist for 100 turns with mandrel diameter 60mm & 75mm and 1 turn with mandrel diameter 32mm to test at wavelength 1550nm & 1310nm for the fiber. In order to determine the induced attenuation due to macro bending, the value is corrected for the intrinsic attenuation of the fiber. The fiber length outside the mandrel and the reference cut-back length are free of bend. The optical power meter are monitored for test.

Acceptance criteria

- A) Any permanent increase optical attenuation greater than 0.05dB at nominally 1310nm for 75mm $\pm$ 2mm dia. 100 turns shall constitute failure.
- B) Any permanent increase optical attenuation greater than 0.05dB at nominally 1550nm for 60mm $\pm$ 2mm dia. 100 turns shall constitute failure.
- C) Any permanent increase optical attenuation greater than 0.5dB at nominally 1550nm for 32mm $\pm$ 0.5mm dia. 1 turn shall constitute failure.

Conclusion

The fiber meets the acceptance criteria of fiber attenuation with bending test.

Tested by:
(Sign with date)

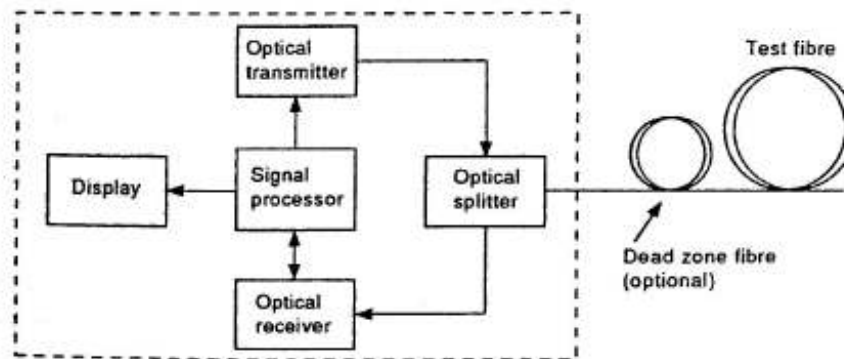
Witnessed by:
(Sign with date)

TYPE TEST PROCEDURE FOR OPTICAL FIBER Point Discontinuities of Attenuation

Test Name : Point Discontinuities of Attenuation.
 Final Customer : Power Grid Corporation of India Limited, India.
 Project Name :
 Optical fiber Manufacturer :
 Fibre Type :
 Standard : IEC 60793-1-40, EIA/TIA 455-59.

Test Set-up

An optical time-domain reflectometer (OTDR) is prepared and used for Transmission performance testing, which consists of the following minimum list of components and block diagram is show below.



Test Procedure

1. Connect the test sample either to the instrument or to one end of end dead-zone fiber (if used). Connect the other end of the dead-zone fiber (if used) to the instrument.
2. If the accurate locations of point defects are to be recorded, the effective group delay index of the test sample is required. If this value is not known, use **FOTP-60** to determine it.
3. Enter OTDR parameters such as source wavelength, pulse duration, length range, and signal averaging into the instrument, along with the test sample effective group index. The values of some of these parameters may be present in the instrument.
4. Adjust the instrument to display a backscatter signal from the test sample. It may be advantageous to begin with coarse vertical and horizontal scaling to maximize the length displayed. An example is given in Figure 1.
5. Examine the OTDR signal along the test sample for point defects. If increased resolution is need, adjust the graphical display, if possible, to expand the section of interest to large scale (exercising care to assure that proper reading of the true signal can still be distinguished from the noise points); an example is given in Figure.2.
6. To determine that a point defect (rather than an attenuation non-uniformity situation) exist observe the area in question using two different pulse durations. The shape of the loss or gain changes with the pulse duration, the anomaly is a point defect. If the shape does not change, the anomaly shall be considered to be attenuation non-uniformity to be measured by **FOTP-61**.

7. Report any point defect deviations which exceed the value specified in the detail specification. Describe the nature of these faults (e.g. apparent loss or gain, reflection, duration, etc) as required by the Detail Specification.

7.1. Determine the defect location, if required, by placing a cursor at the beginning (or at another point specified by the OTDR manufacturer) of a power rise or drop, this may be difficult to do at a drop. Obtain the distance coordinate via the alphanumeric display.

7.2. Obtain the apparent loss or gain of the defect, if required, by the method described by the OTDR manufacturer. Some instruments required placement of a pair of cursors on each side of the defect. The two best-fit straight lines (from a two-point or least-squares fit for each) are extrapolated to the defect location. If available, the linear fit method should be chosen. The vertical separations of the lines give the apparent loss or gain. Note any reflection peak.

7.3. When possible, repeat the test for single launched into the test sample in the opposite direction. A more accurate loss estimate (and the elimination of apparent gain) is made by averaging readings taken directionally at the same wavelength. This eliminates the effect of any backscatter different for the fiber sections on both side of the defect.

7.4. If required by the Detail specification, repeat the test at another wavelength.

Acceptance Criteria

A) Any permanent increases in optical attenuation greater than 0.1 dB/km at nominally 1310nm shall constitute failure.

B) Any permanent increases in optical attenuation greater than 0.1 dB/km at nominally 1550nm shall constitute failure.

Conclusion

The fiber met the acceptance criteria of fiber point discontinuities of attenuation test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

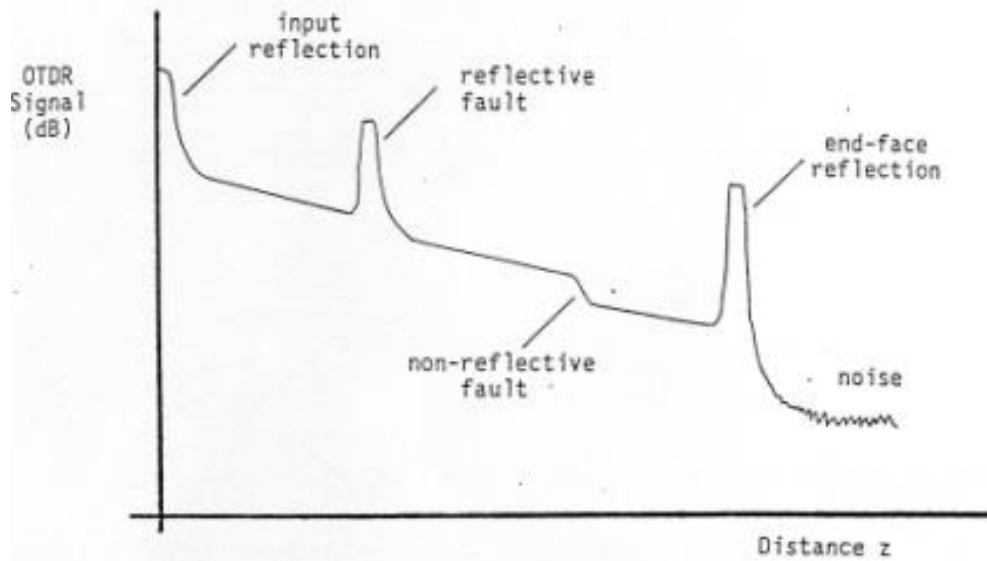


Figure 1. Schematic of an OTDR Trace. Point defects with apparent loss are shown, one reflective and one non-reflective.

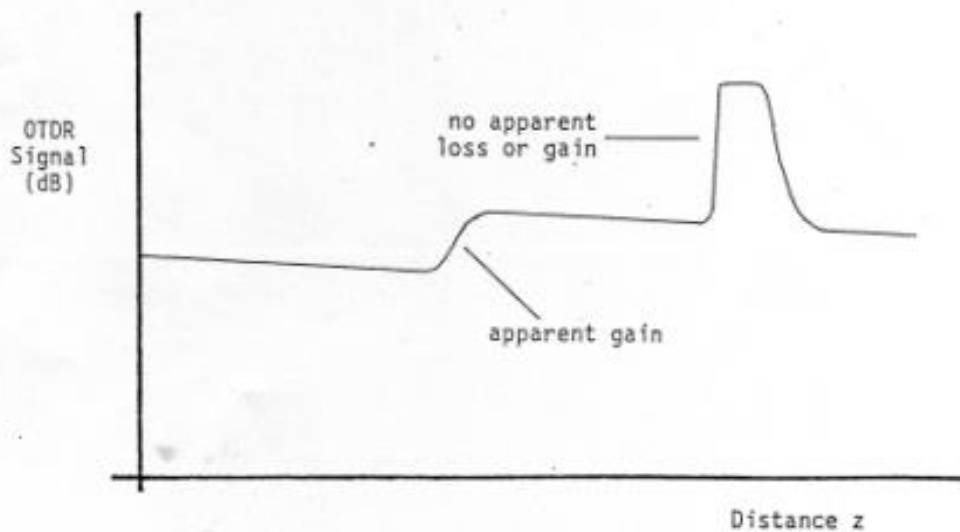


Figure 2. Schematic of an expanded OTDR trace. Two point defects are shown, one with apparent gain, and another with no apparent loss or gain.

TYPE TEST PROCEDURE FOR OPTICAL FIBER**Mode Field Diameter**

Test Name : Mode field Diameter.
Final Customer : Power Grid Corporation of India Limited, India.
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1-45, EIA/TIA455-164A/167A/174A.
.

Test Set-up (Geometric Parameters)

An optical fiber multi-parameters analysis system is prepared and used for attenuation at mode field diameter testing.

Test Procedure

First cleared optical fiber and cut the end of optical fiber smoothly, then put the processed optical fiber to V notch. It must be ensured that processed optical fiber connect the end of preset pigtail.

Second choose the attenuation test key and checked the display on computer. The mode field diameter was recorded.

Acceptance Criteria

The mode field diameter greater than $9.2 \pm 0.4 \mu\text{m}$ at nominally 1310nm shall constitute failure.

Conclusion

The fiber met the acceptance criteria of fiber mode field diameter test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

TYPE TEST PROCEDURE FOR OPTICAL FIBER
Core-Clad Concentricity Error

Test Name : Core-clad Concentricity Error.
Final Customer : Power Grid Corporation of India Limited, India.
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1- 20, EIA/TIA 455-176.

Test Set-up

Suitable incoherent light sources was used for the illumination of the core and the cladding. Adjustable in intensity and stable n intensity over a time period sufficient to perform the measurement.

For the grey-scale method a CCD video camera was used to detect the magnified output near-field Image and transmit it to a video monitor. The video digitizer performance the digitization of the image for further computer analysis. This video system was sufficiently linear such that, after calibration, the measurement uncertainty was not great than required.

For single near-field scan method a means was provided to scan the focused image of the fiber near-field pattern which provides knowledge of the distance scanned. An example was a single detector (such as a PIN-hole) placed on a stepper-motor driven translator with position feedback device, or a video array detector of know element size and spacing. The detector was linear over the range of intensities encountered.

Test Procedure

First cleared optical fiber and cut the end of optical fiber smoothly, then put the processed optical fiber to V notch. It must be ensured that processed optical fiber connect the end of preset pigtail.

Second choose the attenuation test key and checked the display on computer. The mode field diameter was recorded.

Acceptance Criteria

The core-clad concentricity error greater than $0.5\mu\text{m}$ shall constitute failure.

Conclusion

The fiber meet the acceptance criteria of fiber core-clad connectivity error test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

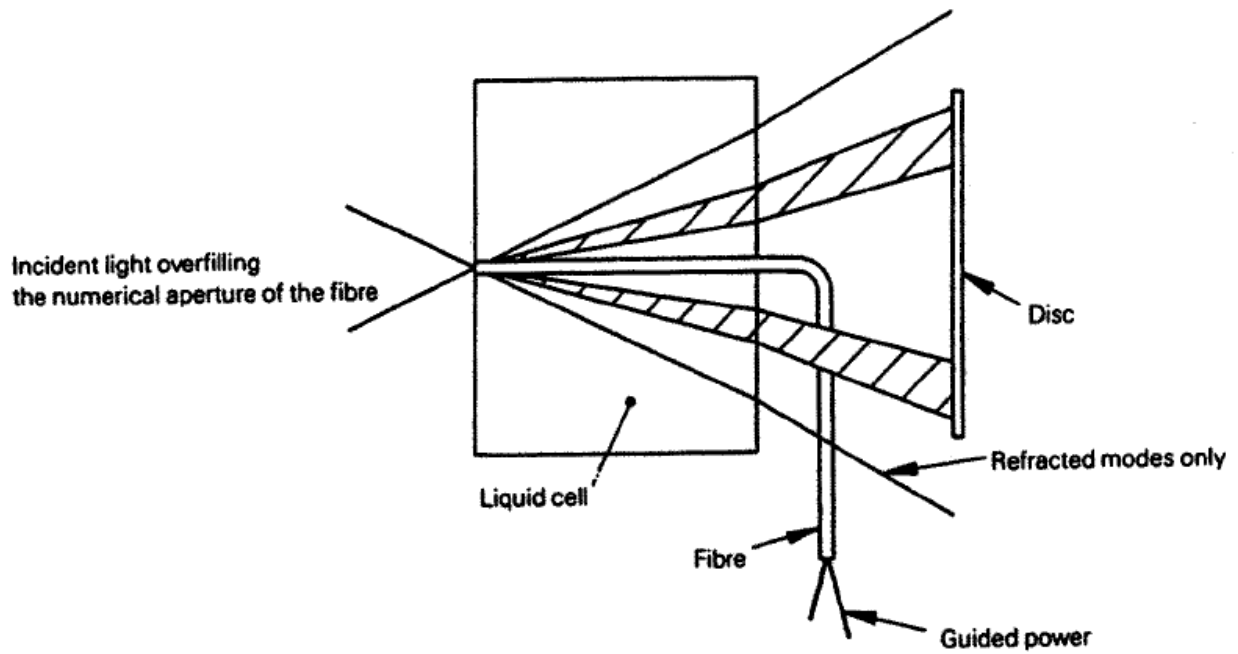


Figure2: Refracted near-field method-Schematic diagram

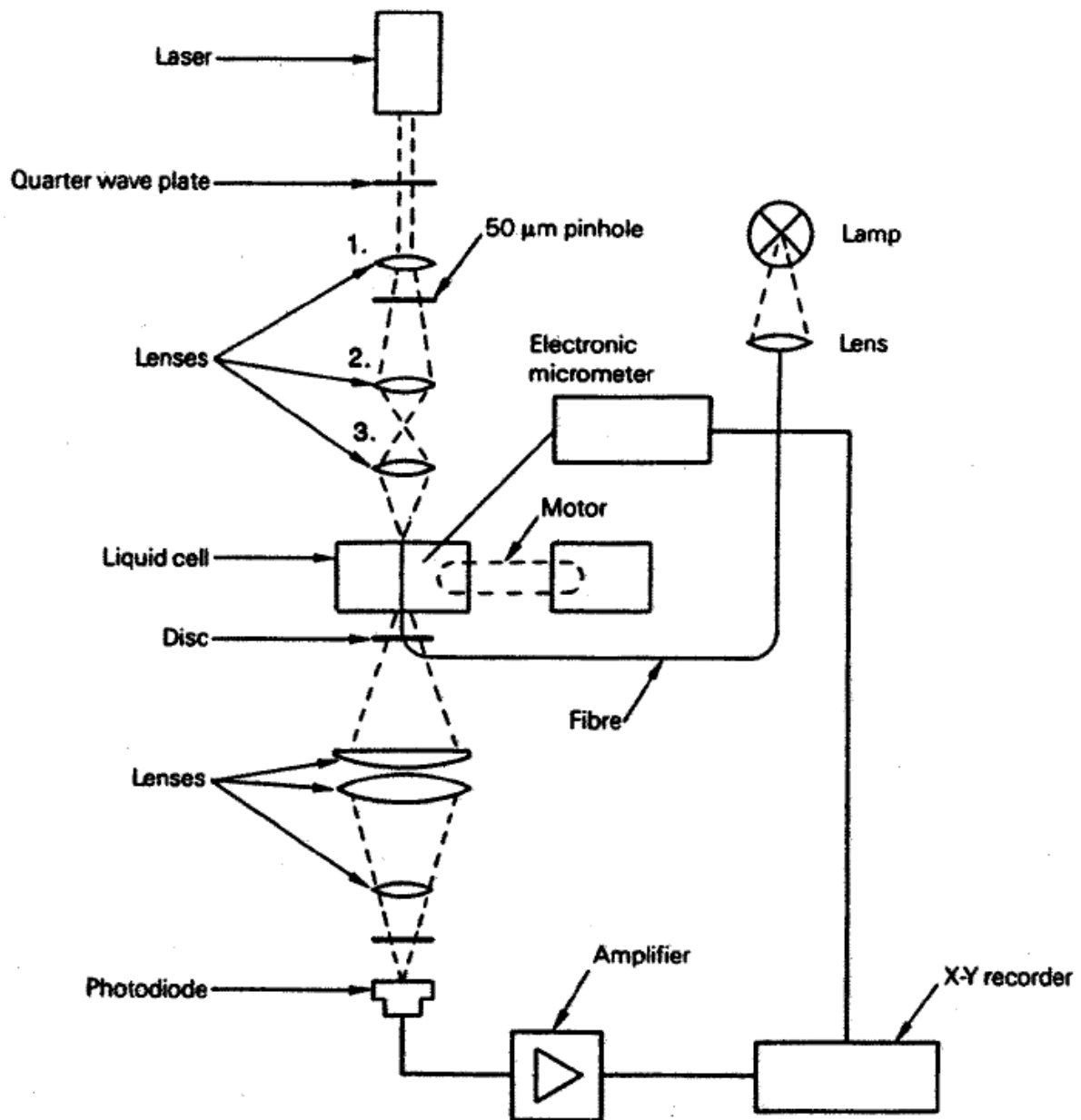


Figure3: Typical arrangement of the refracted near-field test set

TYPE TEST PROCEDURE FOR OPTICAL FIBER**Cladding Diameter**

Test Name : Cladding Diameter.
Final Customer : Power Grid Corporation of India Limited, India.
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1-20, EIA/TIA 455-176.

Test Set-up

Suitable incoherent light sources was used for the illumination of the core and the cladding. Adjustable in intensity and stable n intensity over a time period sufficient to perform the measurment.

For the grey-scale method a CCD video camera was used to detect the magnified output near-field Image and transmit it to a video monitor. The video digitizer performance the digitization of the image for the futher computer analysis. This video system was sufficiently linear such that,after calibration,the measurement uncertainty was not great than required.

For single near-field scan method a means was provided to scan the focused image of the fiber near-field pattern which provides knowledge of the distance scanned. An example was a single detector (such as a oin-hole) placed on a stepper-motor driven translator with position feedback device,or a video array detector of know element size and spacing.The detector was linear over the range of intensities encountered.

Test Procedure

First cleared optical fiber and cut the end of optical fiber smoothly, then put the processed optical fiber to V notch. It must be ensured that processed optical fiber connect the end of preset pigtail.

Second choose the attenuation test key and checked the display on computer. The mode field diameter was recorded.

Acceptance Criteria

The cladding diameter shall be less than 124.0 μ m or greater than 126.0 μ m shall constitute failure.

Conclusion

The fiber meet the acceptance criteria of fiber Cladding diamter test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

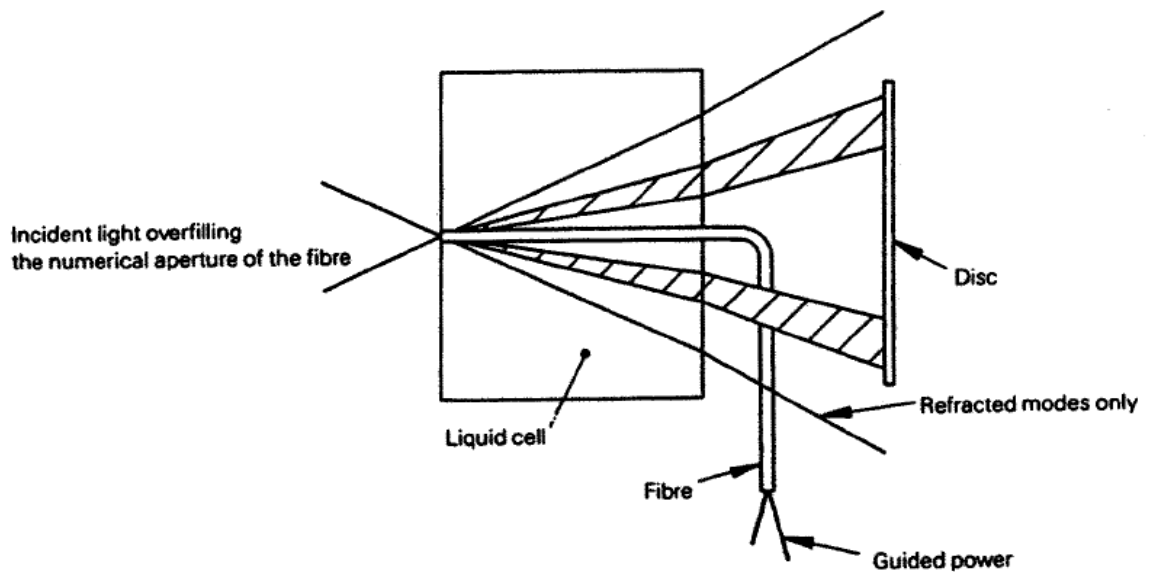


Figure2: Refracted near-field method-Schematic diagram

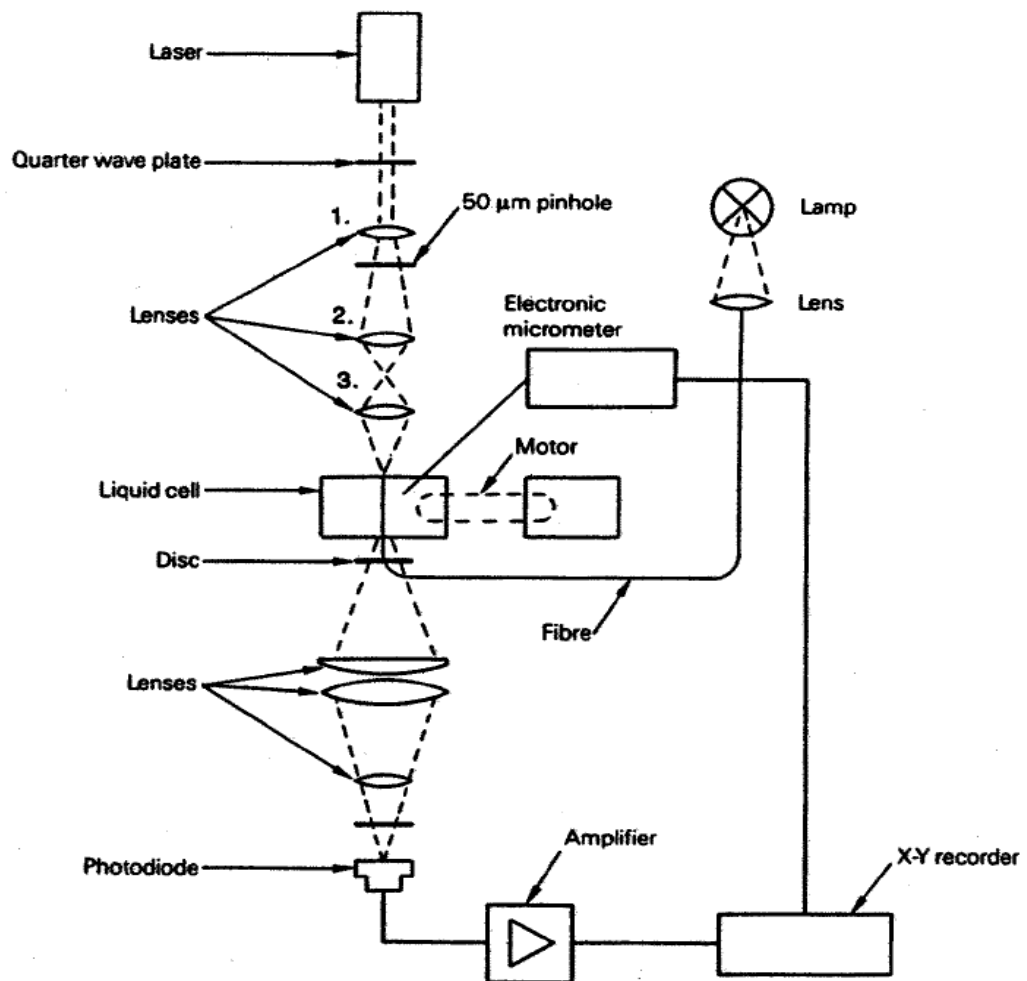


Figure3: Typical arrangement of the refracted near-field test set

TYPE TEST PROCEDURE FOR OPTICAL FIBER
Chromatic Dispersion Test

Test Name : Chromatic Dispersion Test.
Final Customer : Power Grid Corporation of India Limited, India.
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1-42, EIA/TIA 455 168A/169A/175A.

Test Set-up (Chromatic Dispersion)

The test sample shall be on fiber or cable as specified in the detail specification, of known length greater than 1 km long to produce adequate phase measurement accuracy. For a 3-wavelength system, the minimum length can be estimated from equation.

A phase calibration fiber of the same fiber class as the test sample shall be used to facilitate input phase measurement or input phase equalization. The length of this fiber shall be less than or equal to 0.2% of the test fiber length.

Test Procedure

The phase calibration fiber shall be connected to the measurement apparatus; a reference signal shall also be established. The phase, for each signal source shall be measured and recorded.

Alternately to above, if the signal sources are phase adjustable, then with the phase calibration fiber in place, the phases of all signal sources shall be equalized. Test sample measurements shall then be performed as describe in below.

The test fiber shall be connected to the measurement apparatus; a reference signal shall be also be established.

Acceptance Criteria:

- a) The Chromatic dispersion greater than 3.5 ps/(nm.km) at nominally 1280nm to 1339nm shall constitute failure.
- b) The Chromatic dispersion greater than 5.3 ps/(nm.km) at nominally 1271nm to 1360nm shall constitute failure.
- c) The Chromatic dispersion greater than 18 ps/(nm.km) at nominally 1550nm shall constitute failure.
- d) The Zero dispersion wavelength less than 1300nm or greater than 1324nm shall constitute failure
- e) The Zero dispersion slope greater than 0.092 ps/nm².km shall constitute failure.

Conclusion:

The fiber meets the acceptance criteria of fiber attenuation with bending test .

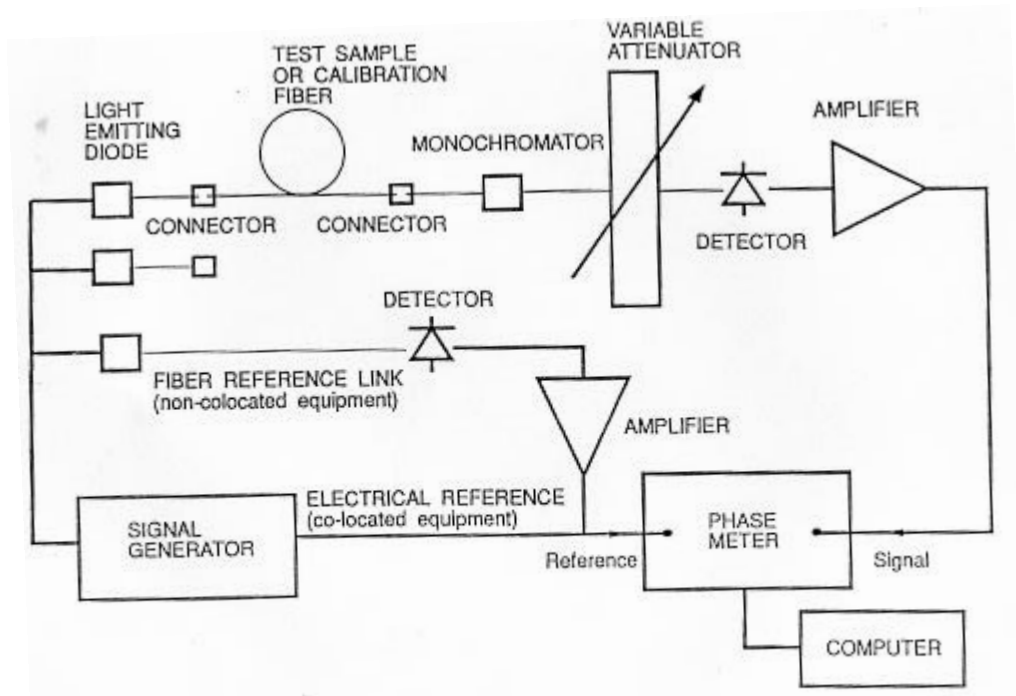


Figure : Chromatic Dispersion Test set-LED System

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

TYPE TEST PROCEDURE FOR OPTICAL FIBER**Fiber Tensile Proof Test**

Test Name : Fiber Tensile Proof Test.
Final Customer : Power Grid Corporation of India Limited, India.
Project Name :
Optical fiber Manufacturer :
Fibre Type :
Standard : IEC 60793-1-31, EIA/TIA 455-31B.

Test Set-up (Fiber Tensile Proof)

To measure fiber proof with the indicated general operating requirements, the braked capstan type machine is used. Care should be used in the design so as to prevent coating damage.

Test Procedure

The test specimen is fed into the machine according to the operating instructions for the machine. Set the tension load on the machine according to the provision in the sub procedure given in the following form. The procedure allows easy detection by the operator of any failure in the fiber, if or when it occurs. The test specimen is run through the proof test machine with 1sec.

The tension value shall be recorded by Newton.

Acceptance Criteria:

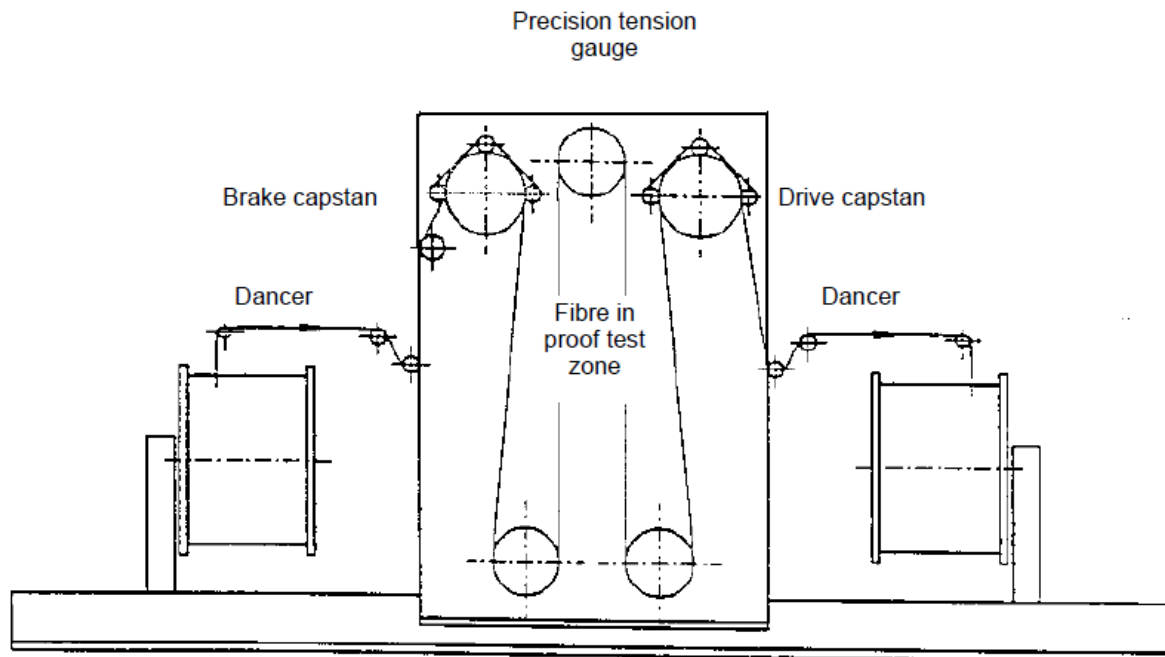
- a) Fibre breakage during the test shall constitute failure
- b) The stress σ on the test fiber was 0.69 GPa
- c) The strain ϵ on fibre was greater than 1.0%

Conclusion:

The fiber met the acceptance criteria of fibre tensile proof test.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)



Fibre pay-off region
Stage 1 : constant pay-off

Proof testing region
Stage 2 : Proof testing with
master braking capstan and
precision tension gauge

Fibre take-up region
Stage 3 : Constant
tension take-up
spooling

Figure 5 - Braked capstan machine

Type Test Procedure For OPGW Cable

The type test procedures to be conducted on the OPGW cable are as follows:

S.No.	TEST NAME	APPLICABLE STANDARD	TEST RESULT (PASS / FAIL)
1	Water Ingress Test	IEEE 1138-2009 Method 6.4.3.5	
2	Seepage of Filling Compound Test	IEEE 1138-2009 Method 6.4.3.6	
3	Short Circuit Test	IEEE 1138-2009 Method 6.4.3.3	
4	Aeolian Vibration Test	IEEE 1138-2009 Method 6.4.3.1	
5	Galloping Test	IEEE 1138-2009 Method 6.4.3.2	
6	Cable Bend Test	IEEE 1138-2009 Method 6.4.2.3	
7	Sheave Test	IEEE 1138-2009 Method 6.4.2.1	
8	Crush Test	IEEE 1138-2009 Method 6.4.2.2	
9	Twist Test	IEEE 1138-2009 Method 6.4.2.4	
10	Creep Test	IEEE 1138-2009 Method 6.4.1.1	
11	Strain Margin Test	IEEE 1138-2009 Method 6.4.1.3	
12	Stress Strain Test	IEEE 1138-2009 Method 6.4.1.2	
13	Temperature Cycling Test	IEEE 1138-2009 Method 6.4.3.7	
14	Corrosion (Salt Spray Test)	IEEE 1138-2009 Method 6.4.3.8	
15	Ultimate Tensile Strength Test	IEEE 1138-2009 Method 6.4.1.4	
16	Lightning Arc Test	IEEE 1138-2009 Method 6.4.3.4	
17	DC Resistance Test	IEEE 1138-2009 Method 6.4.1.5	

Note: All Hardware fittings to be used during type test shall be as per approved DRS/ drawings applicable for offered OPGW cable to be type tested.

Reference docs:

1. Approved DRS / Drawings of OPGW
2. Approved DRS / Drawings of OPGW fittings
3. Applicable standard. (IEEE 1138-2009)
4. Section -03 – Technical specifications

TYPE TEST PROCEDURE FOR OPGW CABLE**(1) Test Name: Water Ingress Test****Final Customer: Power Grid Corporation of India Limited, India.****Project Name:****Manufacturer:****Cable Type:****Standard: IEEE 1138-2009 Method 6.4.3.5****CLASSIFICATION:** Operation/environmental/conditional**INTENT**

The intent of the Water Ingress Test is to determine if the quantity of fluid blocking compound in the OPGW cable is sufficient and uniformly distributed to inhibit water from migrating through the optical unit. This test is only applicable for those cable designs that utilize a water-blocking compound inside the optical unit. Water ingress into the optical unit can degrade the performance of the optical fibers.

OBJECTIVE

To expose a length of fluid blocked optical unit to a head of water to verify that water does not pass through the unit.

The optical performance of the OPGW cable is not monitored during this test.

SET-UP

Water ingress test for OPGW cable that use water-blocking compound is based on the most recent revision of EIA/TIA-455-82-B, except that the retest length, if used, shall be 1 m rather than 3 m.

A 1 m section of OPGW cable shall be prepared for this test. All components of the cable shall be removed from the fluid-blocked optical unit that contains the optical fibers.

The fluid-blocked optical unit shall be positioned horizontally with one end attached to the bottom of a suitable tube containing a column of water that is at least 1 m in height using a watertight fitting. A clear, plastic tube is commonly used for this purpose. No part of the fluid-blocked component shall be above horizontal. The fitting shall not restrict water from entering the optical unit. A collection dish, or equivalent means of detecting water, shall be placed under the open end of the optical unit to collect any water that may pass through it.

Optical measurements are not required for this test.

The optical unit and collection dish shall be visually checked for water. The start and completion times shall be recorded. No electronic measurements are required for this test.

PROCEDURE

The reservoir, or tube, shall be filled with water such that the head above the optical unit is least 1.0 m. The water shall be maintained at this level for at least 1 h. During, and at the conclusion of, the 1 h period, the open end of the optical unit shall be visually checked for water.

Acceptance criteria

No water shall leak through the open end of the 1 m sample. If the first sample fails, one additional 1 m sample, taken from a section of OPGW cable immediately adjacent to the first sample, may be tested for acceptance.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Water Ingress test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE**(2) Test Name: Seepage of Filling Compound Test****Final Customer: Power Grid Corporation of India Limited, India.****Project Name:****Manufacturer)****Cable Type:****Standard: IEEE 1138-2009 Method 6.4.3.6****Classification :** In-service/environmental/conditional**Intent**

The intent of the Seepage of Flooding Compound Test is to determine if the fluid-blocking compound in the OPGW cable is vulnerable to flowing at elevated temperatures. This test is only applicable for those cable designs that utilize a fluid-blocking compound. The negative impact of the flooding compound seeping is that the compound could accumulate inside the splice box.

Objective

- a) To subject the OPGW cable to an elevated temperature that may cause the fluid-blocking compound to drip or otherwise leak from the optical fiber unit.
- b) The optical performance of the OPGW cable is not monitored during this test.

Set-up

The test shall be performed in accordance with TIA/EIA-455-81-B, except that an optional preconditioning cycle as described in 5.1.1.2.1 in IEEE Std 1138-1994 [B39] may be used. Five OPGW cable samples, each $30.0 \text{ cm} \pm 0.5 \text{ cm}$ in total length shall be prepared. All metallic strands are cut back $13.0 \text{ cm} \pm 0.25 \text{ cm}$ from one end to expose the fluid-blocked optical unit(s). The sample ends shall not be blocked or sealed. The samples are suspended vertically from a support frame. Small, lightweight collection dishes are placed directly under each sample to collect any fluid-blocking compound that may drip from the optical unit. The samples shall be shielded from any air circulation in the chamber. The temperature in the chamber shall be measured using a thermocouple placed near the support frame close to the samples.

Optical measurements are not required for this test.

Procedure

The temperature chamber shall be preheated to at least 65°C .

The five collection dishes shall be weighed and recorded using a scale having an accuracy of at least $\pm 0.001 \text{ g}$. The support frame, with the covered samples, shall be placed in the chamber. After a 1 h preconditioning period, the samples are removed from the chamber and the dishes weighed and recorded. The dishes are placed under the samples and returned to the chamber. After 23 additional

hours (24 h total), the samples are again removed from the chamber and the dishes weighed and recorded. Changes in weight of ± 0.001 g are not considered due to leakage of flooding compound.

Acceptance criteria

The filling and flooding compound shall not flow (drip or leak) at 65 °C.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Seepage of Filling Compound test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE**(3) Test Name: Short Circuit Test****Final Customer: Power Grid Corporation of India Limited, India.****Project Name:****Manufacturer:****Cable Type :****Standard: IEEE 1138-2009 Method 6.4.3.3****Classification :** In-service/electrical/mandatory**Intent**

The intent of the Short-circuit Test is to subject the OPGW cable to short-circuit conditions that represent field conditions. Damage can be inflicted to the cable strands through birdcaging, loss of tensile strength, or melting or softening of non-metallic components because of excessively high temperatures. The optical signals may also be adversely affected by short-circuit conditions.

NOTE—Due to the potential loss of tensile strength of the cable when temperatures exceed 220 °C, a tensile strength test following the Short-circuit Test is recommended on the test sample to verify it meets the vendor's specification for UTS.

Objective

- a) To verify the mechanical performance of the OPGW cable when subjected to the specified short circuit conditions.
- b) To verify the optical performance of the OPGW cable when subjected to the specified short-circuit conditions.

Set-up

The set-up for the Short-circuit Test is shown in Figure 1.

Apparatus

Two OPGW cable samples shall be used for this test. One sample is used to monitor the performance of the optical fibers and to observe any physical damage that might occur during the test. The second sample is used to measure the temperature at several points in the cross-section of the cable. If placed outdoors, the samples shall be positioned such that effects due to wind, solar radiation, etc., are the same on the samples.

The cables shall be electrically connected in series so that they are subjected to the same short-circuit current. Suitable means, such as low level circulating ac current, shall be used to maintain the temperature of the cables as measured by the temperature sample to the manufacturers specified reference temperature for short-circuit capacity of the cable.

Optical sample

For optical attenuation measurements, the optical cable sample shall be prepared according to Table 4. The length of cable between the current injection points shall be at least 10 m. The optical fibers shall be terminated beyond each dead-end clamp. A suitable means shall be used to tension the cable from 15% to 20% of the UTS of the OPGW cable when the cable is at the manufacturers specified reference temperature. A suitable device such as a dynamometer or load cell shall be used to measure the tension in this sample.

Temperature sample

The temperature in this sample shall be measured at three locations or more. This is normally achieved using fast-responding thermocouples. However, other techniques that provide reliable and accurate data may be used if available. If thermocouples are used, they shall be spaced approximately 1 m apart, at the midpoint of the sample. They shall be installed in the cable to provide the temperature at the following points in the sample:

- a) Located where the maximum temperature rise is expected. Depending on the design of the OPGW cable, this would normally be aluminum component(s) such as the wires, an aluminum tube, or the slotted central core, if applicable.
- b) Located where the second highest temperature rise is expected. This may involve an aluminum component and a steel component or two steel components.
- c) Located inside the optical unit with the intent of measuring the temperature of the optical fibers.

Thermocouples may be “pinched” between two adjacent components. It is recognized that the thermocouple will be influenced by any components making contact with the junction. The thermocouples shall be isolated from other instrumentation to prevent electrical interference. A suitable means (e.g., turnbuckles, hydraulic cylinder) shall be used to tension this cable but it is not necessary to measure the tension.

Instrumentation and data acquisition

For each short-circuit application, or “pulse,” a suitable data acquisition system shall record the short circuit current, the optical power readings from the optical sample and the thermocouple readings from the temperature sample.

The aluminum, steel, and non-metallic components of the cable will reach their respective maximum temperatures at different times. Typically, the optical unit will take the longest time. For this reason, the data shall be acquired for sufficient time after each pulse in order to record the maximum temperatures of all components. The temperatures in the metallic components may reach their respective maximums in less than 1 s. For this reason, the data sampling rate shall be fast enough to capture these maximums.

Procedure

The cables shall be heated to the manufacturers specified reference temperature as indicated by the highest reading thermocouple in the temperature sample. All thermocouples shall be maintained at a constant temperature. The optical signals shall be stable for at least 15 min before proceeding.

If required, “preliminary” pulses, not to exceed about 50% of the supplier’s specified short current value, may be applied in order for the test lab to establish the proper electrical parameters. Preliminary pulses are not considered part of the “official” test. If necessary, the optical signals shall be allowed to stabilize after the preliminary pulses before proceeding with the official test. Once stable, the difference between the power meters shall be zeroed 5 min before the first official pulse and shall be considered the start of the official test.

The cable shall then be subjected to five official pulses. For the official pulses, the minimum and maximum values for the electrical parameters are shown in Table 1:

Table 1 —Electrical parameters

Parameter	Target value
Fault I^2t	As per approved DRS of OPGW
Fault duration	Same as primary protection breaker operation, if known. Otherwise, maximum 0.5sec (50 Hz)

The cable shall be allowed to cool to the specified reference temperature after each pulse as measured by the highest reading thermocouple. The cable will be held at the reference temperature for at least 5 min between pulses.

For each pulse, the fault current and duration may vary slightly from the target values. The objective is to achieve the I^2t level for each pulse. To recognize the practical issues of performing this test, the following allowances are made. The average of the five pulses shall exceed the minimum I^2t level specified by the supplier. However, no single pulse shall be less than 95% of the minimum I^2t level.

The optical sample shall be visually inspected for bird caging or other damage periodically throughout the test. Because the cable components can be disturbed when the thermocouples are installed, observations made on the temperature sample are not considered official.

After the final pulse, the optical and temperature data shall continue to be acquired for at least 15 min after the thermocouple with the highest reading has returned to the reference temperature. Final optical and temperature readings and observations of the cable shall be taken at this time. This designates the official end of the short-circuit test.

The optical cable sample shall be dissected after the test. Attention shall be paid in particular to the sections of cable closest to the terminating hardware, and at the midpoint of the span. Each separable

component of the cable shall be separated and inspected for excessive wear, discoloration, deformation, or other signs of breakdown.

Acceptance criteria

- a) Any cracking or breaking of any component of the optical sample shall constitute failure. This assessment is made with the naked eye.
- b) There shall be no bird-caging of any of the strands of the optical sample. Bird-caging is defined as one or more cable strands that permanently protrude greater than one strand diameter from the normal cable geometry. A strand will be considered to have bird-caged if light can be seen between the protruding strand and the cable. This observation will be made after the cable has cooled to the reference temperature after the last pulse. Temporary bird-caging during the pulses shall not constitute failure.
- c) There shall be no permanent increase in optical attenuation greater than 0.05 dB/fiber at nominally $1550 \text{ nm} \pm 20 \text{ nm}$ for single-mode fibers.
- d) If specified, the maximum temperature of any metallic component shall not exceed the manufacturers' value at any time during the test. Additionally, the temperature of the optical core shall not exceed 180 C at any time during the test. Higher temperatures may be allowed if agreed upon between manufacturer and end user.
- e) Any excessive wear, discoloration of fibers, deformation, or other signs of breakdown shall constitute failure.

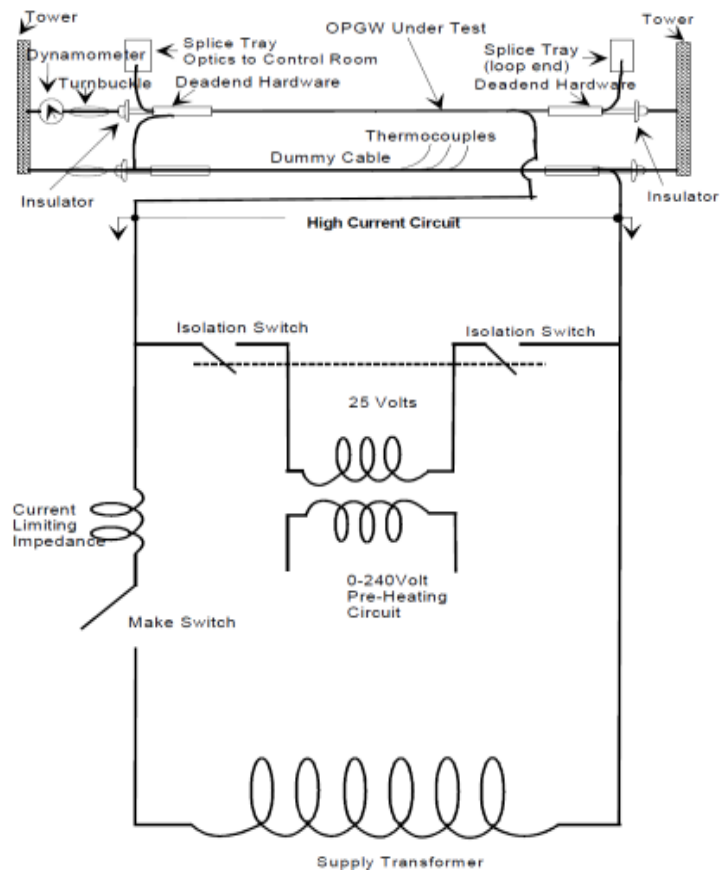


Figure 1: Test Setup For Short Circuit Test

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Short Circuit test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE**(4) Test Name: Aeolian Vibration Test****Final Customer: Power Grid Corporation of India Limited, India.****Project Name:****Manufacturer:****Cable Type:****Standard: IEEE 1138-2009 Method 6.4.3.1****Classification :** In-service/mechanical/mandatory**Intent**

The intent of the Aeolian Vibration Test is to subject the OPGW cable and support hardware to damped aeolian vibrations. This type of conductor vibration is caused by laminar wind as it passes over bare cable and is a common occurrence in the field. Fatigue damage can occur on the metal components of the cable or hardware at attachment locations. The optical signals may also be adversely affected by Aeolian vibration.

Objective

- a) To verify the mechanical integrity of the OPGW cable and the supporting hardware when subjected to simulated vibration conditions.
- b) To verify the optical performance of the OPGW cable when subjected to the specified vibration conditions.

Set-up

The set-up for the Aeolian Vibration Test is shown in Figure 2.

Test Apparatus

The OPGW cable shall be contained between two intermediate abutments. The active span cable length shall be at least 20 m. The passive span cable length shall be approximately half the active span length. Fixed-end abutments shall be used to load and maintain tension in the fiber optic cable.

The dead-end assemblies shall be installed between intermediate abutments. The suspension assembly shall be supported at a height such that the static sag angle of the cable to horizontal shall be $1.5^\circ \pm 0.5^\circ$ in the active span.

An electronically controlled shaker shall be used to excite the cable in the vertical plane. The shaker armature shall be securely fastened to the cable so that it shall be perpendicular to the cable in the vertical plane. The shaker shall be located in the span to allow a minimum of five vibration loops between the suspension assembly and the shaker.

The cable shall be prepared for attenuation measurements as described in 6.2.

A laser micrometer or other suitable means shall be used to measure the free loop antinode amplitude. The free loop antinode amplitude of the cable shall be measured at the second free loop from the suspension assembly towards the shaker.

A load cell or dynamometer shall be used to measure the cable tension. A thermocouple shall be used to measure the air temperature.

The optical power signals, peak-to-peak free loop amplitude, vibration frequency, number of cycles, cable tension, and air temperature shall be recorded at periodic intervals by a suitable data logging system.

Procedure

The OPGW shall be tensioned to $25\% \pm 2\%$ of the cable UTS and the exit angles of the cable from the suspension clamp measured. This tension shall be applied using a cantilever weight arm on one of the end abutments or other suitable means.

This tension shall be applied using a cantilever weight arm on one of the end abutments or other suitable means.

The free loop conductor velocity (i.e., $f_{\max} = \text{vibration frequency} \times \text{peak-to-peak free loop amplitude}$) shall be maintained at an average value of at least 275 mm/s peak for the duration of the test. The vibration frequency shall be approximately equivalent to that produced by a 4.5 m/s wind (i.e., $\text{frequency} = 830 \text{ divided by the diameter of the OPGW in mm}$). The actual vibration frequency shall produce standing waves and good system stability. The target free loop peak-to-peak antinode amplitude will be approximately onethird the diameter of the cable. This amplitude shall be maintained at this level in the second free loop from the suspension assembly towards the shaker. The frequency and amplitude may vary slightly during the test; however, the average free loop conductor velocity ($f_{\max}$) shall be maintained throughout the test.

The amplitude of the span from the dead end to the shaker and the passive span shall not exceed the amplitude of the span between the shaker and the suspension.

The number of vibration loops shall be counted, and their average loop lengths calculated for each of the three sections of the OPGW. The three sections are (1) between the dead end and shaker, (2) between the shaker and suspension, and (3) in the passive span between the suspension and dead end.

The OPGW shall be subjected to 100 million vibration cycles.

Optical measurements shall be taken for 15 min after the completion of the vibration cycles.

Acceptance criteria

a) Any cracking or breaking of any component of the OPGW cable or the supporting hardware shall constitute failure. This assessment is made with the naked eye.

b) A permanent or temporary increase in optical attenuation greater than 0.2 dB/test fiber km at nominally 1550 nm for single-mode fibers shall constitute failure.

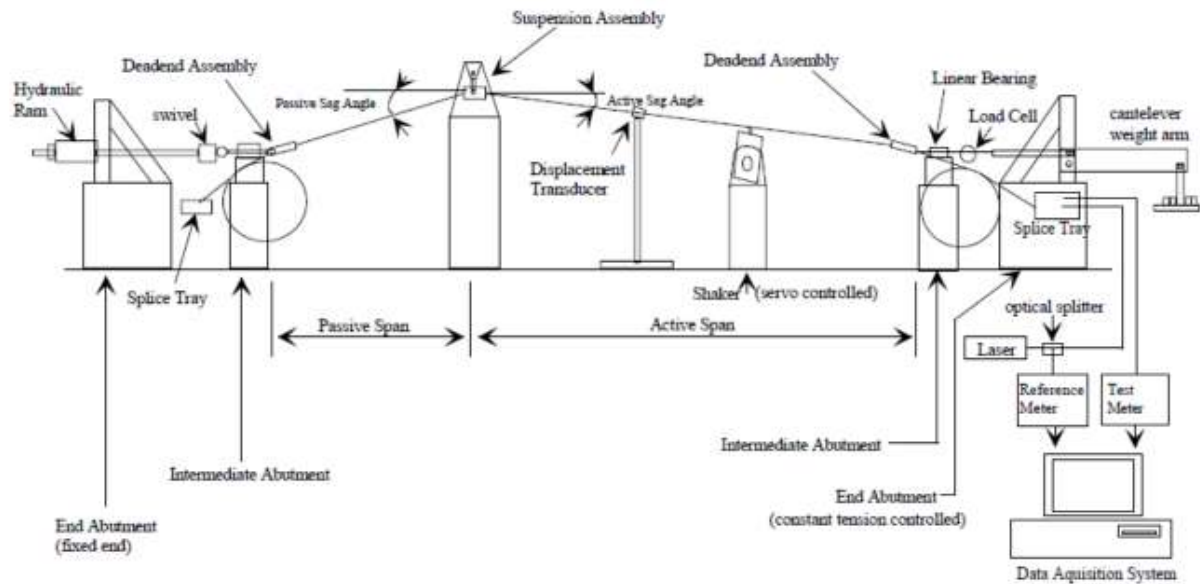


Figure 2 —General arrangement for Aeolian Vibration Test

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Aeolian Vibration test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(5) Test Name: Galloping Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type

Standard: IEEE 1138-2009 Method 6.4.3.2

Classification : In-service/mechanical/conditional

Intent

The intent of the Galloping Test is to subject the OPGW cable and support hardware to galloping motions. This type of conductor motion is caused by the wind as it passes over iced cables. This phenomenon can occur in areas that experience icing or wet snow. Fatigue or other damage can occur on the components of the cable, hardware, and/or to the structure. The optical signals may also be adversely affected by galloping.

Objective

- a) To verify the mechanical integrity of the OPGW cable and the supporting hardware when subjected to simulated galloping conditions.
- b) To verify the optical performance of the OPGW cable when subjected to the specified galloping conditions.

Set-up

The set-up for the Galloping Test is shown in Figure 3.

Test apparatus

The test section shall be contained between two intermediate abutments. The active span cable length shall be approximately 20 m and the passive span cable length shall also be approximately 20 m. Fixed-end abutments are used to load and maintain tension in the cable. The initial tension shall be approximately 2% of the cable's UTS. This shall be applied using a cantilever weight arm or other suitable means.

The dead-end assemblies shall be installed between the intermediate abutments. The suspension assembly shall be supported at a height such that the static sag angle of the cable to horizontal shall

be approximately than 1.5° in the active span. A calibrated load cell or dynamometer shall be used to measure the cable tension.

A suitable mechanism (e.g., hydraulically driven, motor-drive) shall be used to oscillate the cable in the vertical plane. The mechanism shall be located in the span and attached to the cable to oscillate the cable in a steady, single-loop gallop motion between the suspension assembly and the shaker.

The free loop antinode amplitude shall be measured in the active span at a point midway between the suspension assembly and the dead end. This shall be achieved by manually observing a graduated scale supported next to the cable.

The cable shall be prepared for attenuation measurements as described in 6.2.

The free loop peak-to-peak antinode amplitude, galloping frequency, optical power signals, tension, and number of cycles shall be recorded at periodic intervals. They may be recorded manually or with a data logging system.

Procedure

Reference optical measurements shall be taken while the cable is at tension and prior to starting the test. The difference between the reference and test signals for the initial measurement provides an initial base reading.

The change in this difference during the test indicates the change in the attenuation of the test fiber.

The cable shall be subjected to 100 000 galloping cycles in the single-loop mode. The frequency shall be adjusted such that the cable exhibits steady, single-loop galloping motions in the active span. The free loop peak-to-peak antinode amplitude shall be maintained at one twenty-fifth of the active span length for the duration of the test. Reasonable movements at both dead end and at the suspension are permitted in order to promote steady galloping motions in the active span. The galloping amplitude in the passive span shall not exceed the amplitude in the active span.

Acceptance criteria

- a) Any cracking or breaking of any component of the OPGW cable or the supporting hardware shall constitute failure. This assessment is made with the naked eye.
- b) A permanent or temporary increase in optical attenuation greater than 0.2 dB/test fiber km at nominally 1550 nm for single-mode fibers shall constitute failure.

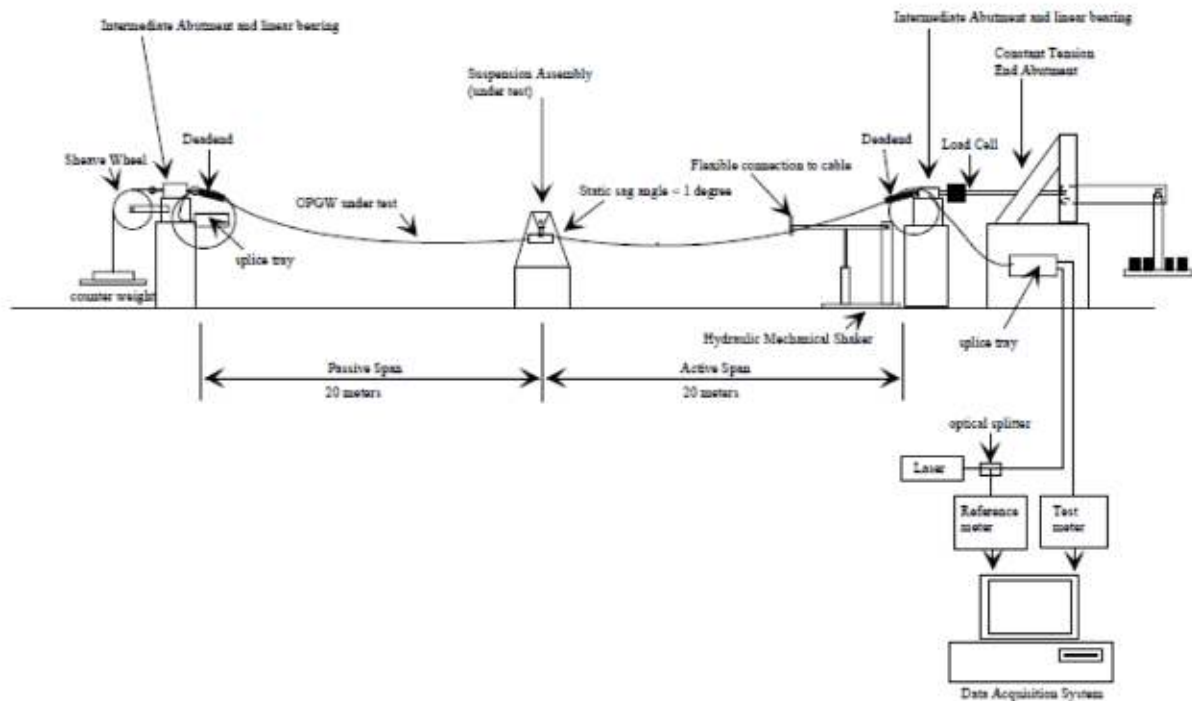


Figure 3: General Arrangement For Galloping Test

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Galloping test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(6) Test Name: Cable Bend Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard : IEEE1138-2009 Method 6.4.2.3

Classification : Installation/mechanical/mandatory

Intent

The intent of the Bend Test is to subject the OPGW cable to a bending action similar to what might be experienced during installation. The cable and/or the optical unit(s) could be damaged and the optical performance could be adversely affected.

Objective

- a) To verify the mechanical integrity of the OPGW cable when subjected to the specified installation conditions.
- b) To verify the optical performance of the OPGW cable when subjected to the specified installation conditions.

Set-up

The preparation of the fibers and number of fibers to be spliced shall be according to 6.2.

Procedure

The minimum bend radius specified by the manufacturer shall be used for the maximum bend radius of the test set-up unless a larger value is agreed to between supplier and purchaser.

The cable sample shall be wrapped two complete times in a close helix around a mandrel with a radius no larger than the minimum bend radius specified by the manufacturer. Sufficient tension shall be applied to ensure that the sample is kept in close contact to the mandrel. The cable shall be held in this position for 1 min.

A reference optical measurement shall be taken prior to bending. Another measurement shall be made after the cable is bent around the mandrel and held stationary. The difference between the two signals for the initial optical measurement provides the test result. The change in this difference during the test would indicate any changes of attenuation in the test fiber. The signals shall be recorded using a digital data logging system.

Acceptance criteria

a) There shall be no cracking or breaking of any component of the OPGW cable constitutes failure.

This assessment is made with the naked eye.

b) There shall be no permanent increase in optical attenuation greater than 0.05 dB/fiber at 1550 nm $\pm$ 20 nm for single-mode fibers.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Cable Bend test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(7) Test Name: Sheave Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.2.1

Classification : Installation/mechanical/mandatory

Intent

The intent of the Sheave Test is to subject the OPGW cable to a simulated action of being pulled over a number of sheaves during installation. Installation includes stringing and sagging operations. During installation, it is possible the OPGW cable could become excessively deformed. The optical unit(s) could also be damaged and the optic fibers adversely affected.

Objective

- a) To verify the mechanical integrity of the OPGW cable when subjected to the specified installation conditions.
- b) To verify the optical performance of the OPGW cable when subjected to the specified installation conditions.

Set-up

The general arrangement for the Sheave Test is shown in Figure 4. For optical attenuation measurements, the cable shall be prepared according to 6.2. The length of OPGW cable between loading points of the dead-end assemblies shall be a minimum of 8 m. The sheave shall be rigidly supported such that it can not swing. The diameter of the sheave shall be no greater than 38 to 42 times the OPGW cable diameter unless otherwise specified. The sheave may be grooved or ungrooved and shall be lined. The cable shall be initially tensioned to $15\% \pm 1\%$ of the cable UTS at a total deflection angle of $30^\circ \pm 2^\circ$ over the sheave. The method of attachment, while not required to be rigid, shall limit the twisting of the cable occurring near the dead ends. A suitable instrument, such as a dynamometer or load cell, shall be installed to measure the tension in the OPGW cable during the test.

Procedure

At least 2.5 m of the cable sample shall be pulled 15 cycles (i.e., 15 times in each direction) over the sheave. Before the first pull, the midpoint and both ends of the 2.5 m length shall be located and marked. A suitable instrument (e.g., caliper, micrometer) shall be used to measure the maximum and minimum diameters at the three locations after tensioning before the first cycle and after the fifteenth cycle. If necessary, the cable tension may be adjusted between cycles to maintain the level at 15% $\pm$ 1% UTS before each cycle.

The cable tension and the optical power meter signals shall be recorded at least two times every cycle using a suitable data logging system.

After the test, the cable section passing over the sheave shall be dissected and all cable components visually

examined for any damage. The maximum and minimum diameters (d_{max} and d_{min} , respectively) of the unit(s) containing the fibers shall be measured at the same locations as the cable diameters were measured.

The ovality of the cable and of the optical unit(s) shall be calculated after the test using the following calculation:

$$\text{Ovality} = ((d_{max} - d_{min}) / (d_{max} + d_{min})) * 100\%$$

Acceptance criteria

- a) The ovality of the cable or optical units at the measured locations shall not exceed 10%.
- b) Cracking or breaking of any component of the OPGW cable caused by the test shall constitute failure.

This assessment is made with the naked eye.

- c) A permanent increase in optical attenuation greater than 0.1 dB/test fiber km at 1550 nm $\pm$ 20 nm for single-mode fibers shall constitute failure.

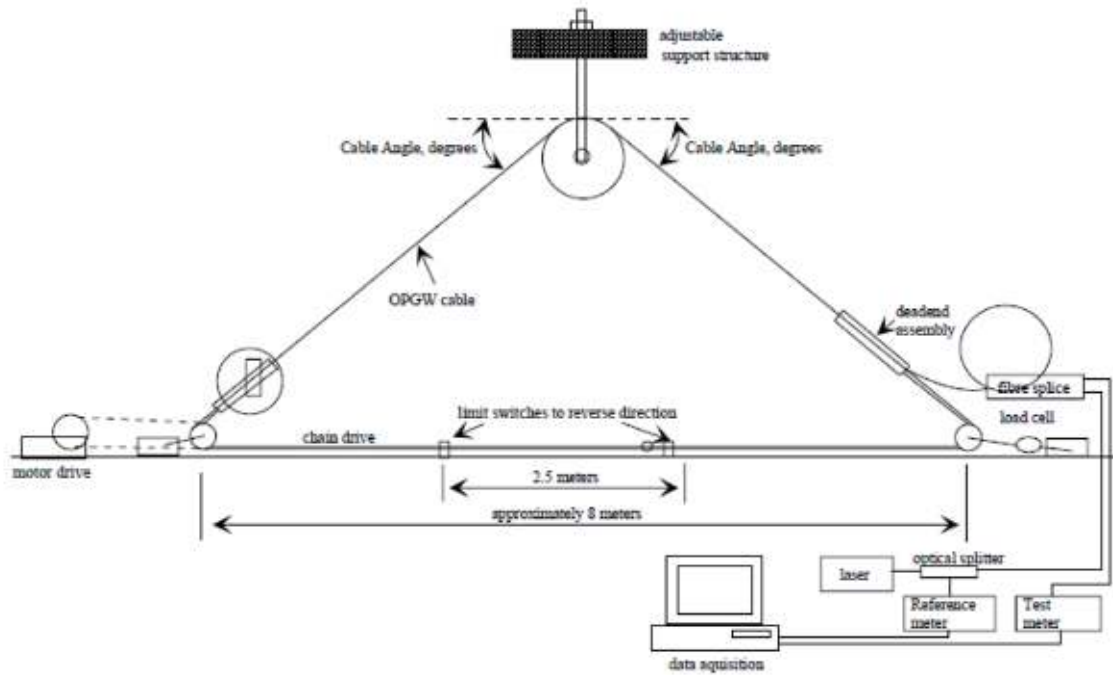


Figure 4: General Arrangement For Sheave Test

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Sheave test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(8) Test Name: Crush Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.2.2

Classification : Installation/mechanical/conditional

Intent

The intent of the Crush Test is to subject the OPGW cable to simulated crushing or clamping forces that could occur during installation or maintenance. The cable could be crushed to the extent of adversely affecting the optical signals or reducing the tensile strength.

Objective

- a) To verify the mechanical integrity of the OPGW cable and the supporting hardware when subjected to crush forces.
- b) To verify the optical performance of the OPGW cable when subjected to crush forces.

Set-up

The set-up for the Crush Test is shown in Figure 5. An untested cable section from the test sample prepared for the Sheave Test may be used for the Crush Test.

The number of fibers to be spliced shall be according to 6.2.

The cable shall be supported between two steel plates that transfer a compressive load uniformly over a 100 mm length of the sample. The edges of the plates shall be slightly rounded. The cable and plates shall be positioned in a suitable test machine. The test shall be carried out in a temperature-controlled laboratory at $22\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$.

The crush load and the optical power meters shall be monitored and recorded every second by a digital data logging system.

Procedure

The test shall be performed in accordance with EIA/TIA-455-41-A.

The cable shall be mounted between the plates with minimal load such that the cable is firmly positioned along the length of the steel plates. The load shall be then gradually increased to the value specified by the supplier within 1 min and 2 min and held for 10 min. The test shall be performed at three locations approximately 1 m apart.

The ovality of the cable and of the optical unit(s) shall be calculated after the test using the following calculation:

$$\text{Ovality} = ((d_{\max} - d_{\min}) / (d_{\max} + d_{\min})) * 100\%$$

Acceptance criteria

- a) Any ovality of the cable or optical fiber units at the measured locations that exceed 10% shall constitute failure.
- b) Any cracking or breaking of any component of the OPGW cable shall constitute failure.

This assessment is made with the naked eye.

- c) A permanent increase in optical attenuation greater than 0.05 dB/fiber at 1550 nm $\pm$ 20 nm for single-mode fibers shall constitute failure.

The above criteria shall apply to all three test locations.

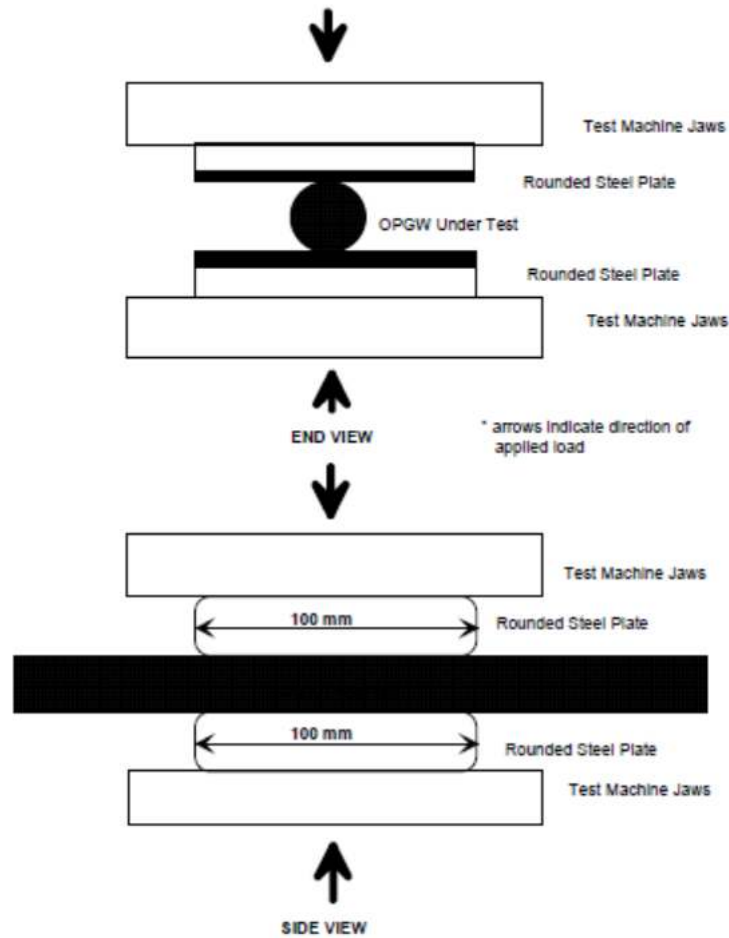


Figure 5: General Arrangement For Crush Test

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Crush test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(9) Test Name: Twist Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.2.4

Classification : Installation/mechanical/mandatory

Intent

The intent of the Twist Test is to subject the OPGW cable to a simulated action of being pulled during installation (i.e., stringing and sagging). During installation, the OPGW cable could become excessively deformed. The optical unit(s) could also be damaged and the optical performance could be adversely affected.

Objective

- a) To verify the mechanical integrity of the OPGW cable when subjected to the specified installation conditions.
- b) To verify the optical performance of the OPGW cable when subjected to the specified installation conditions.

Set-up

An OPGW cable sample shall be installed in a suitable tension test machine. The length of the cable between the dead-end assemblies shall be at least 10 m. One dead-end assembly shall be attached to the tensioning device through a load cell. The other dead-end assembly shall be attached to the stationery end of the test machine through a swivel. The OPGW cable sample shall be fixed onto itself so as to allow rotational motion without disturbing the optical splice arrangement.

The OPGW cable sample shall be terminated beyond both dead-end assemblies such that the optical fibers could not move relative to the OPGW cable.

The cable and fiber terminations and the method to measure optical attenuation are described in 6.2.

Procedure

The cable shall be tensioned to 20% of the cable UTS. The cable sample shall be rotated in the direction of the lay of the strands for two and one-half turns. This number of turns shall be calculated from the test cable length to produce a total twist in the cable of 90° per meter. The cable sample shall be rotated back to the initial position. The cable shall be rotated in the reverse direction to the lay of the strands. The cable sample shall be again reversed in direction to rotate the cable sample to its original position. This constitutes one torsion cycle. This cycle shall be repeated a second time.

The signals from the optical power meters and the cable tension as measured by the load cell shall be monitored continuously and recorded every 10 s using a digital data logging system.

Acceptance criteria

a) Any cracking or breaking of any component of the OPGW cable shall constitute failure.

This assessment is made with the naked eye.

b) A permanent increase in optical attenuation greater than 0.10 dB/test fiber km at 1550 nm $\pm$ 20 nm for single-mode fibers shall constitute failure.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Twist test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE**(10) Test Name: Creep Test****Final Customer: Power Grid Corporation of India Limited, India.****Project Name:****Manufacturer:****Cable Type:****Standard: IEEE 1138-2009 Method 6.4.1.1****Classification :** Cable characteristic/mechanical/conditional**Intent**

The intent of the Creep Test is to determine the long-term tensile creep characteristics of the OPGW cable.

This information is used in the sag-tension calculations during the design layout of a fiber optic cable system.

Objective

- a) To produce the long-term, room temperature tensile creep curve and equation for the OPGW cable.
- b) The optical performance of the OPGW cable is not required to be monitored during this test unless specified by the cable purchaser.

Set-up

The test shall be set-up in accordance with IEC 61395 unless otherwise specified by the cable purchaser and where noted in this standard.

The OPGW cable sample shall be terminated such that all the load carrying components of the cable are prevented from moving relative to each other at the loading points. A suggested method is to use epoxyresin grips to encapsulate all components of the cable at the loading points.

The OPGW cable sample shall be installed in a test facility suitable for creep testing. The length of the cable between the loading points of the dead-end assemblies shall be a minimum of 10 m. The cable shall be preloaded to a maximum of 2% of the UTS of the cable. The cable shall not remain at the preload value for more than 5 min. A suitable transducer shall be used to measure the longitudinal cable elongation over a gauge length of at least 8 m. A suitable transducer such as a load cell or dynamometer shall be used to measure the tension in the cable. The cable temperature shall be measured at both ends of the gauge section. The test shall be carried out in a temperature-controlled environment at $22\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$.

Procedure

The test shall be performed in accordance with IEC 61395 unless otherwise specified by the cable purchaser or noted in this standard.

The test tension shall be 25% of the UTS of the cable unless otherwise specified by the cable purchaser.

The cable shall be tensioned at a rate such that the time to reach the test tension $\pm 2\%$ of this tension is $5 \text{ min} \pm 10 \text{ s}$. Final adjustments may be made to achieve the test tension within 10 min of the start of loading. However, the load shall remain within $\pm 2\%$ of the test tension at all times while any final adjustments are made. Sudden loading or unloading of the cable shall be avoided at all times. The load on the cable shall be maintained at the test tension $\pm 1\%$ for 1000 h.

The elongation of the cable and applied load shall be monitored and recorded during the test as per IEC 61395 using a suitable data logging system.

Acceptance criteria

Unless otherwise specified by the cable purchaser, there are no acceptance criteria for this test.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for creep test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE**(11) Test Name: Strain Margin Test****Final Customer: Power Grid Corporation of India Limited, India.****Project Name:****Manufacturer:****Cable Type:****Standard: IEEE 1138-2009 Method 6.4.1.3****Classification :** Cable characteristic/mechanical/mandatory**Intent**

The intent of the Strain Margin Test is to determine the cable tension and strain at which the optical fibers start to elongate. This information is of concern when the cable is exposed to heavy wind and ice conditions.

Objective

- a) To determine the cable tension and strain at which the optical fibers begin to elongate.
- b) To verify the optical performance of the OPGW cable during the test.

Set-up

The OPGW cable sample shall be terminated such that all of the load carrying components of the cable are prevented from moving relative to each other at the loading points. For optical attenuation measurements, the cable shall be prepared according to 6.2. The number of fibers to be spliced shall be according to 6.2 less the number used for fiber elongation.

For the fiber elongation measurement, at least four fibers shall be spliced together. Fiber elongation shall be measured using suitable optical equipment. If the optical equipment is able to measure fiber strain directly, then a gauge length is not required. If the equipment used measures absolute fiber elongation, such as a high resolution OTDR, then the gauge length shall be taken to be the length of fiber from dead end to dead end, plus half the length of each set of three loops beyond each dead end.

The OPGW cable sample shall be installed in a suitable tensile test machine. The length of the cable between the loading points of the dead-end assemblies shall be a minimum of 10 m. The cable shall be preloaded to a maximum of 2% of the UTS of the cable. It shall be supported over its length such that the cable will not lift by more than 10 mm at the test tension condition. A suitable transducer shall be used to measure the longitudinal cable elongation over a gauge length of at least 8 m. A

suitable transducer such as a load cell or dynamometer shall be used to measure the tension in the cable.

The test shall be carried out in a temperature-controlled environment at $22\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$.

Procedure

The cable shall be tensioned at a uniform rate to achieve 100% of the cable UTS in 20 min to 30 min. Readings of the optical attenuation, fiber, and cable elongation shall be taken at periodic intervals while loading the cable. The load shall be continuously increased until the fibers begin to elongate. The data from the instruments shall be recorded simultaneously.

The strain margin is defined as the cable load (or cable strain) at which the fibers have elongated. The methodology to determine onset of fiber strain is shown in IEC 60794-1-2, Method E1, tensile performance.

If agreed between the supplier and the purchaser, the cable may be loaded to failure on completion of the Strain Margin Test to obtain the breaking strength of the cable. If this is done, it is not considered part of the Strain Margin Test and therefore cable strain measurements are not required. If a breaking strength test is performed, the load shall be applied at a rate such that the time to reach the UTS of the cable is at least 5 min. Premature failure of the cable during the breaking strength test does not invalidate the data obtained from the Strain Margin Test.

Acceptance criteria

Strain margin of the OPGW cable shall be above 47% of its UTS. The cable shall show no permanent increase in optical attenuation greater than 0.20 dB/test fiber km from preload to the maximum rated design tension (MRDT) of the cable at $1550\text{ nm} \pm 20\text{ nm}$ for single-mode fibers.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Strain Margin test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(12) Test Name: Stress Strain Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.1.2

Classification : Cable characteristic/mechanical/mandatory

Intent

The intent of the Stress-Strain Test is to determine the stress-strain characteristics and the final modulus of elasticity (MOE) of the OPGW cable. This information is used in the sag-tension calculations during the design layout of a fiber optic cable system.

Objective

- a) To produce the stress-strain curve and the final MOE for the OPGW cable.
- b) Monitoring the optical performance of the OPGW cable is not required during this test unless specified by the cable purchaser.

Set-up

The test shall be set-up in accordance with IEC 61089 unless otherwise specified by the cable purchaser and where noted in this standard.

The OPGW cable sample shall be terminated such that all the load carrying components of the cable are prevented from moving relative to each other at the loading points. A suggested method is to use epoxyresin grips to encapsulate all components of the cable.

The OPGW cable sample shall be installed in a suitable tensile test machine. The length of the cable between the loading points of the dead-end fittings shall be a minimum of 10 m. The cable shall be preloaded to a maximum of 2% of the UTS of the cable. It shall be supported over its length such that the cable will not lift by more than 10 mm at the maximum tension condition. A suitable transducer shall be used to measure the longitudinal cable elongation over a gauge length of at least 8 m. A suitable transducer such as a load cell or dynamometer shall be used to measure the tension in the cable.

The test shall be carried out in a temperature-controlled environment at $22\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$.

Procedure

The test shall be performed in accordance with IEC 61089 unless otherwise specified by the cable purchaser or noted in this standard.

The cable shall be tensioned according to the loading schedule in the following table. To reduce creep during loading, all loads shall be applied based on the rate to reach 85% of UTS in 2 min. The elongation of the cable and applied load shall be monitored and recorded at appropriate intervals using a suitable data logging system. Load and elongation data shall be recorded a minimum of every 5 min during each hold period and at all preloads. If possible, more frequent readings are preferred.

See Table 2.

Table 2 —Tension loading schedule

Step	Load UTS	% Hold time (min)
Preload	2	—
1	30	30
Preload	2	< 2
2	50	60
Preload	2	< 2
3	70	60
Preload	2	< 2
4	85	60
Preload	2	—

The slope of the final unloading curve from 85% UTS is the final MOE of the cable.

If agreed between the supplier and the purchaser, the cable may be loaded to failure on completion of the Stress-Strain Test to obtain the breaking strength of the cable. If this is done, it is not considered part of the Stress-Strain Test and therefore cable strain measurements are not required. If a breaking strength test is performed, the load shall be applied at a rate such that the time to reach the UTS of the cable is at least 5 min. Premature failure of the cable during the breaking strength test does not invalidate the data obtained from the Stress-Strain Test.

Acceptance criteria

Unless otherwise specified by the cable purchaser, there are no acceptance criteria for the Stress-Strain Test.

If performed the breaking strength of cable shall meet or exceed 100% of the cable UTS.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met the acceptance criteria for Stress Strain test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(13) Test Name: Temperature Cycling Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.3.7

Classification : In-service/environmental/mandatory

Intent

To subject the OPGW cable to extreme temperatures as may be experienced in the field by the cable.

Objective

To verify the optical performance of the OPGW cable when subjected to the specified temperature conditions.

Set-up

A sample with a minimum of 500 m of fiber (cabled fiber) shall be placed in a suitable thermal chamber.

For optical attenuation measurements, the optical cable sample shall be prepared according to 6.2.

Two thermocouples shall be placed in the environmental chamber to measure the temperature.

They shall be placed on a 25 cm cable sample located either side of the cable reel.

Procedure

The test shall be performed in accordance with TIA/EIA-455-3.

The cable shall be subjected to two thermal cycles. A thermal cycle is based on the chamber temperature starting at

22 °C ± 3 °C, lowering to at least –40 °C and holding for a minimum of 16 h. The temperature shall then be increased to at least 85 °C and held for a minimum of 16 h. To complete the cycle, the temperature shall be returned to 20 °C. All temperature transitions shall be conducted at a rate of 20 °C to 40 °C per hour. The chamber temperature is based on the average of the two thermocouples on the 25 cm cable samples.

At a minimum, the thermocouples and optical data shall be recorded at the beginning and end of the test and at the beginning and end of every hold period.

Acceptance criteria

A permanent or temporary increase in optical attenuation greater than 0.2 dB/test fiber km at 1550 nm $\pm$ 20 nm for single-mode fibers shall constitute failure.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Temperature Cycling test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(14) Test Name: Corrosion (Salt Spray Test)

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.3.8

Classification : Storage/in-service, environmental/conditional

Intent

To subject the OPGW cable to salt fog corrosion that may be experienced in the field by the cable.

Objective

The objective of this test is to determine the effects of a controlled salt atmosphere on the OPGW sample.

Set-up

This test is a 1000 h saltbox spray test. Three cable samples of $75 \text{ cm} \pm 5 \text{ cm}$ shall be cut from the reel of OPGW. Heat shrink tubing or silicone seal shall be placed over both ends of the cable to a distance not to exceed $7.5 \text{ cm} \pm 0.5 \text{ cm}$ from either end of the cable sample. The purpose of the tubing is to reduce or eliminate the corrosion occurring at the open ends of the test cable.

Procedure

The test cables are placed into a standard salt spray-testing box as defined by ISO 9227:2006 [B40] or ASTM B 117 [B3]. The cable samples are to be placed horizontal in the test chamber to simulate a standard horizontally suspended OPGW cable. The test is to run continuously for 1000 h for salt spray testing.

Acceptance criteria

At the end of the test, the cables are to be removed and dissected for corrosion damage. The cables have passed the test if:

a) There are no locations where the aluminum-clad steel wires have been pitted so as to expose the underlying steel strength member in any way what so ever.

- b) There are no locations where solid aluminum wires have been point pitted beyond a depth of 10% of the total individual wires diameter at the point of the pit.
- c) There is no damage to the internal fiber containment tubing.
- d) In the case of aluminum coated tubing, there can be no removal of the aluminum coating that exposes the underlying stainless steel tube.
- e) In the case of “other” coated tubing, there can be no removal of the coating that exposes the underlying tubing to the elements.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Corrosion (Salt Spray test).

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(15) Test Name: Ultimate Tensile Strength Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.1.4

Classification : Cable characteristic/mechanical/mandatory

Intent

The intent of the Ultimate Tensile Strength Test is to determine the actual breaking strength of the cable.

Objective

- a) To verify that the actual (ultimate) tensile strength of the OPGW cable meets or exceeds the UTS of the OPGW cable specified by the supplier.
- b) Monitoring the optical performance of the OPGW cable is not required during this test unless specified by the cable purchaser.

Set-up

The OPGW cable sample shall be installed in a suitable tensile test machine. The length of the cable between the loading points of the dead-end assemblies shall be a minimum of 10 m. A suitable transducer such as a load cell or dynamometer shall be used to measure the tension in the cable.

Procedure

The load shall be applied at a uniform rate such that the time to reach the UTS of the cable is at least 5 min. The ultimate tensile strength of the cable shall be defined as the maximum load the cable can withstand before failure. Individual strand failures do not necessarily constitute cable failure. However, no outer layer strands shall fail below 75% of the cable UTS. This is to ensure that the outer strands will not unravel below the maximum design loading conditions.

This test may be performed separately or on the same cable sample as the Stress-Strain Test or the Strain Margin Test. In this case, the Ultimate Tensile Strength Test would be performed immediately following the Stress-Strain Test or the Strain Margin Test.

Acceptance criteria

The ultimate tensile strength of the OPGW cable shall meet or exceed 100% of the UTS of the cable. In addition, any outer layer strand failing below 75% of the cable UTS shall constitute failure. If the maximum load does not meet 100% of the UTS of the cable, the test shall be repeated if the following occurs:

- a) The break occurs beneath or within 50 mm (2 in) of a dead-end fitting.
- b) The OPGW cable slips in a dead-end fitting.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Ultimate Tensile Strength Test .

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(16) Test Name: Lightning Arc Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138- 2009 Method 6.4.3.4

Classification : In-service/electrical/mandatory

Intent

The intent of the Lightning Arc Test is to subject the OPGW cable to lightning conditions that represent field conditions. Damage can be inflicted to the cable strands through loss of tensile strength as a result of melting or softening of strands because of extremely high temperatures. The optical signals may also be adversely affected by lightning conditions.

Objective

- a) To verify the mechanical performance of the OPGW cable when subjected to the specified lightning conditions.
- b) To verify the optical performance of the OPGW cable when subjected to the specified lightning conditions.

Set-up

The test shall be set-up in accordance with IEC 60794–1-2, Method H2, unless otherwise specified by the cable purchaser and where noted in this Standard.

Test apparatus

An OPGW sample shall be installed between two fixed abutments. The length of the cable between the load points of the dead-end assembly shall be greater than 10 m. A load cell or dynamometer shall measure the tension in the cable.

Optical network

For optical attenuation measurements, the sample shall be prepared according to 6.2. The optical attenuation shall be monitored and recorded by a digital data logging system at a suitable sampling rate. The tension may be recorded manually.

Procedure

The test shall be performed in accordance with IEC 60794-1-2, Method H2, unless otherwise specified by the cable purchaser and where noted in this standard.

Five sections of the cable sample shall be tested separately according to Table 3. The class of the OPGW cable shall be agreed between the purchaser and the manufacturer.

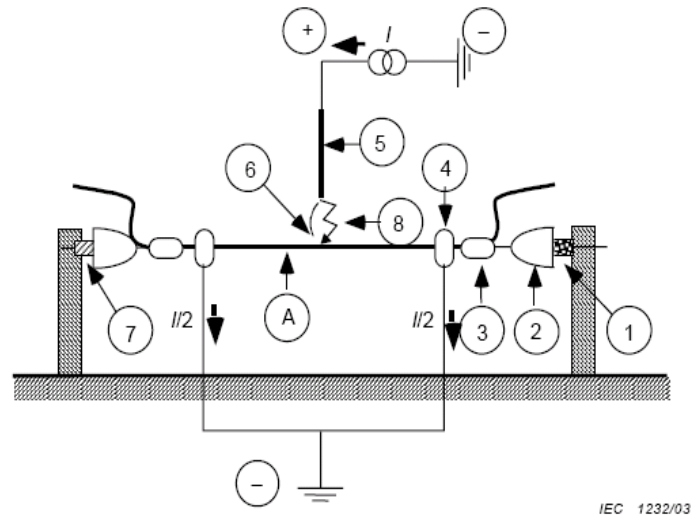
Table 3 – Test parameters	
	Class 1
Current (A)	200
Duration (S)	0.5
Charge transfer (C)	100

Each section shall be tensioned to 15% to 20% of the cable UTS. An arc current with negative polarity on the electrode shall be applied to the cable through a 5 cm $\pm$ 1 cm long thin filament. A thin filament may be used to initiate the arc to the cable. The charge transference to the cable shall be as specified by the supplier. The tolerance on the charge transference is $\pm 10\%$. A charge exceeding 110% of the target value may also be acceptable.

After the Lightning Arc Test, the sections of the cable sample shall be tension tested to determine the remaining strength. If there are broken wires, the numbers and types (aluminum, ACS) of the broken wires shall be reported. For information purposes, the cable and its components shall be inspected and material changes shall be documented.

Acceptance criteria

- There shall be no permanent increase in optical attenuation greater than 0.05 dB/fiber at nominally 1550 nm $\pm$ 20 nm for single-mode fibers.
- The minimum remaining strength of any of the tested cable sections shall be greater than 75% of the cable UTS.



- | | | | |
|---|---------------------------------------|---|---|
| 1 | Turnbuckle | 5 | Electrode with plane surface preferring Wolfram – Copper |
| 2 | Insulator | 6 | Metal fuse for ignition |
| 3 | Anchoring clamps | 7 | Tension meter |
| 4 | Symmetric earthing connectors | 8 | Gap between electrode and cable surface $\leq 6\text{cm}$ |
| A | Test sample (inc OPAC messenger wire) | | |

Figure 6: Test Setup For Lightning Arc Test

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for Lightning Arc test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

TYPE TEST PROCEDURE FOR OPGW CABLE

(17) Test Name: DC Resistance Test

Final Customer: Power Grid Corporation of India Limited, India.

Project Name:

Manufacturer:

Cable Type:

Standard: IEEE 1138-2009 Method 6.4.1.5

Classification : Cable characteristic/electrical/mandatory

Intent

The intent of the DC Resistance Test is to determine the actual dc resistance of the cable.

Objective

a) To verify that the actual dc resistance of the OPGW cable does not exceed the dc resistance stated by the supplier.

Set-up and procedure

Copper connectors shall be crimped on each end of a 5 m cable sample. Alligator-type clips shall be used to connect a calibrated current source of 10 A to the cable. A bar with a calibrated length of about 1 m with sharp knife edges shall be used to obtain a precise gauge length.

Optical measurements are not required for this test.

The potential drop between the knife edges shall be measured by a micro-ohmmeter and displayed directly as micro-ohms. Resistance measurements shall be taken five times. The dc resistance per meter of the cable shall be calculated by averaging the five individual measurements and dividing by the gauge length. To minimize error due to heating, the current shall be injected through the cable for only a few seconds to obtain a reading. The temperature at the time of testing shall be recorded. If the temperature of the cable at the time of measurement is lower than that specified by the cable manufacturer, then the resistance measurements shall be corrected to the specified temperature.

Acceptance criteria

The actual dc resistance of the OPGW cable shall not exceed the dc resistance stated by the manufacturer at the specified temperature.

OBSERVATIONS, IF ANY:

TEST RESULT: The OPGW cable met/not met the acceptance criteria for DC Resistance test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

Space for Observations

IEEE-1138:2009 Clause 6.2

Procedure for optical measurements and fiber preparation:

To increase the sensitivity to changes in attenuation, a number of fibers in each test sample are spliced together, or concatenated, to form one long, continuous optical path. The minimum number of fibers to be spliced and monitored for applicable tests is shown in Table-1. Whenever possible, an equal number of fibers shall be selected from each optical unit.

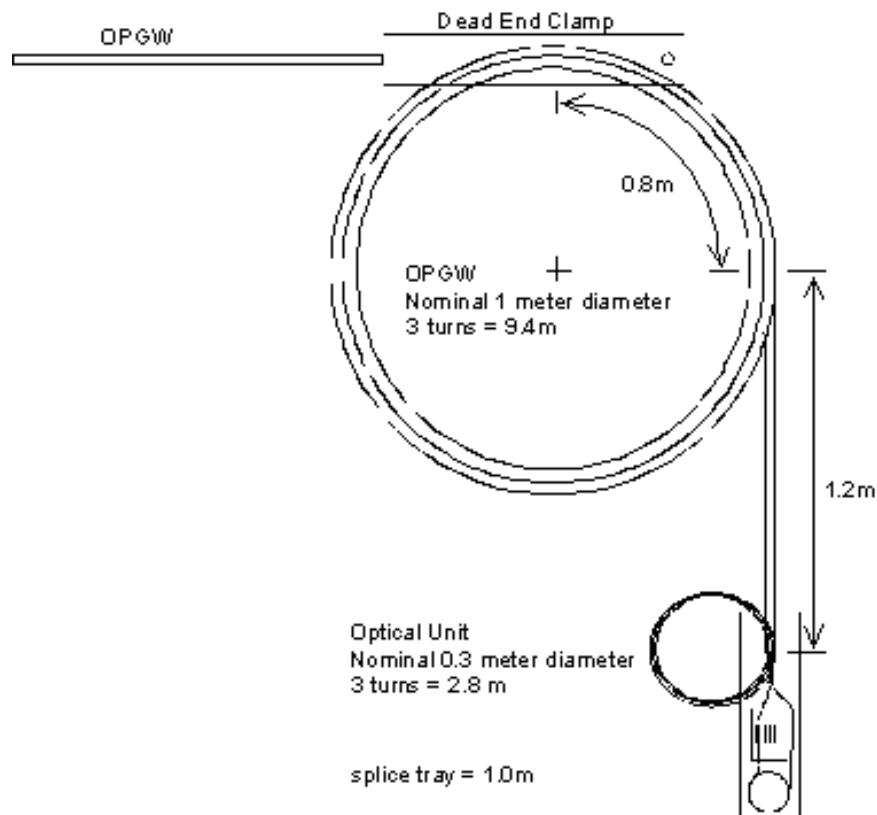
Table-4 Minimum Fibers for Tests

Cable fiber Count	Minimum number of fibers to be spliced and monitored
1 to 24	All
25 to 48	24
49 to 96	36
97 to 192	48
193 to 384	60
385 to 768	72

A laser source with the appropriate wavelength is injected to an optical splitter. The splitter divides the source signal into two signals with nominally equal optical power. During the test, the optical measuring system (source, splitter, and receiver) shall remain stable. One of the split signals is sent directly to an optical power meter and serves as the reference signal. The other split signal is spliced into one of the free ends of the concatenated test fibers. A second power meter is connected to the returning end of the test fibers. This measurement is the test signal. During the tests, the readings from the reference and test optical power meters are monitored and recorded periodically in a suitable manner for future analysis. Any changes from the initial difference between the reference and test signals indicate a change in the attenuation in the fibers due to the test. A net increase in attenuation indicates a loss in the optical signal strength. A net decrease in attenuation indicates a gain in the signal strength.

For tests where the OPGW is subjected to tension, the samples are terminated in a manner such that the optical fibers at both ends of the sample cannot move relative to the OPGW cable. Although other arrangements may be used, an example of an arrangement for preparing loops between the test sample and the fiber splice tray is shown in Figure 1. Three loops of cable with a diameter of 1 m are formed and secured as close as possible to the dead-end tension clamps. Another three loops of the fiber optic unit only are formed just in front of the splice tray. This configuration will ensure that

all metallic, non-metallic and fiber components are prevented from relative movement during the test.



$$\text{Total length: } 9.4 + 0.8 + 1.2 + 2.8 + 1.0 = 15.2\text{m}$$

Figure 7 : Test Sample Termination Arrangement

The type test procedures on the OPGW Cable fittings and accessories are listed in below table:

No.	TEST NAME	APPLICABLE STANDARD	TEST RESULT PASS/FAIL
1	Visual examination, dimensional & material verification test	ISO 1461-2009/IEC:61284-1997	
2	Mechanical Strength Test for Suspension assembly	IS 2486/IEC:61284-1997	
3	Mechanical Strength Test for Tension assembly	IS 2486/IEC:61284-1997	
4	Clamp Slip Strength Test for Suspension assembly	IS 2486/IEC:61284-1997	
5	Slip Strength Test for Tension Clamp	IS 2486/IEC:61284-1997	
6	Grounding clamp and structure mounting clamp fit test	IS 2486/IEC:61284-1997	
7	Structure mounting clamp strength test	As per Vol. B Technical specification	

Reference Document:

- 1) Approved DRS & Drawings of OPGW Hardware & Fittings.
- 2) Applicable for OPGW installation hardware & fittings.
- 3) Applicable standard.(ISO 1461 IS 2486/IEC:61284)
- 4) Contract-Technical Specifications

Sampling Procedure: For OPGW installation hardware and fittings, at least ten (10) samples shall be offered for selection.

(Tested by)
Sign & date

(Witnessed by)
Sign & date

1. TYPE TEST PROCEDURE OF VISUAL EXAMINATION, DIMENSIONAL & MATERIAL VERIFICATION TEST

Test Name: Visual Examination, Dimensional & Material Verification Test

Manufacturer:

Standard: ISO 1461-2009 / IEC 61284-1997

Objective: It shall be verified that the samples are in accordance with the relevant drawings, particularly as regards any dimensions to which special tolerance apply and have a sufficient galvanized coating.

Test Procedure:

The following tolerance shall be allowed/on all dimensions to which special tolerance do not apply.

Appearance: To check all and ascertain to be appropriate as per DRS & Drawings.

Dimensions:

(A) Forgings:

- i) Dimensions up to and including 30mm ± 1.5 mm.
- ii) Dimensions greater than 30 mm..... $\pm 5\%$ upto max. of ± 5 mm.

(B) Helical Fittings:

- i) Dimensions up to and including 30mm ± 1.5 mm.
- ii) Dimensions greater than 30 mm..... $\pm 5\%$ upto max. of ± 5 mm.

Galvanizing (Tension assembly fittings, Suspension assembly fittings, Earth lead Assembly Down-lead/fastening Clamps, all nuts & bolts components as per approved DRS & Drawings):

- i) Galvanized coatings shall be tested in accordance with as appropriate.
- ii) All measurements shall be made after galvanizing where galvanizing is the normal finish. Galvanized coatings shall be tested and galvanized coating shall be minimum 85 μ m, except 43 μ m of bolts & nuts.

Acceptance Criteria:

Fittings shall be accordance with their relevant drawings within the tolerance Specified. Galvanized coatings on general articles shall be minimum thickness of 85 μ m, except 43 μ m of bolts & nuts.

OBSERVATIONS, IF ANY:

TEST RESULT: The Hardware Fittings as tested met/did not meet the requirements as preapproved DRS & Drawings.

(Tested by)
Sign & date

(Witnessed by)
Sign & date

2. TYPE TEST PROCEDURE OF MECHANICAL STRENGTH TEST FOR SUSPENSION ASSEMBLY

Test Name: Mechanical Strength Test for Suspension Assembly

Manufacturer:

Standard: IS 2486 / IEC 61284-1997

Objective: To verify the mechanical strength test for suspension Assembly.

TEST SET-UP

The armour rods /reinforcement rods are assembled onto the approved OPGW by the installation instructions to check the assembly is correctly fitted and is the same that will be carried out during installation.

TEST PROCEDURE

Part 1:

1. The suspension assembly shall be increased at a constant rate up to a load equal to 50% of the specified minimum failure load increased and held for one minute for the test rig to stabilize.
2. The load shall then be increased at a steady rate 67% of minimum failure load and held for five (5) minutes. The angle between the cable, the suspension assembly and the horizontal shall not exceed 16° .
3. This load shall then be removed in a controlled manner and the protection splice shall be disassembled.
4. Examination of all the components shall be made and any evidence of visual deformation shall be documented.

Part 2:

1. The suspension clamp shall then be placed in the testing machine. The tensile load shall gradually be increased up to 50% of the specified minimum failure load of the suspension assembly and held for one minute for the Test Rig to stabilize.
2. The load shall be further increased at a steady rate until the specified minimum failure load is reached and held for one minute. No fracture shall occur during this period.
3. The applied load shall then be increased until the failing load is reached and value shall be documented.

ACCEPTANCE CRITERIA

1. No evidence of binding of the nuts or deformation of components at end of Part 1 of test.
2. No evidence of fracture at the end of one minute at the minimum failure load during Part 2 of the test.
3. Any results outside the above parameters shall constitute a failure.

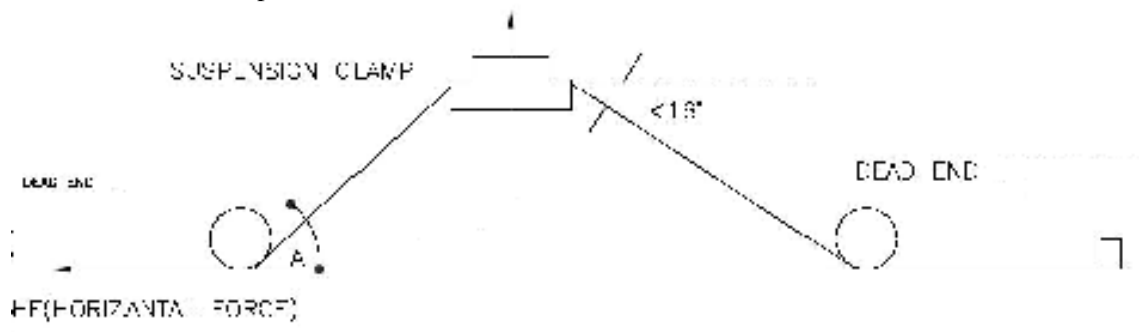


Figure 1: Test set up for mechanical strength test for suspension assembly

OBSERVATIONS, IF ANY:

TEST RESULT: The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Mechanical Strength Test for suspension assembly.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

3. TYPE TEST PROCEDURE OF MECHANICAL STRENGTH TEST FOR TENSION ASSEMBLY

Test Name: Mechanical strength for Tension assembly

Manufacturer:

Standard: IS 2486 / IEC 61284-1997

Objective: To verify the mechanical strength test for the tension assembly.

TEST SET-UP

The Tension assembly is correctly fitted and is the same that will be carried out during installation.

TEST PROCEDURE

Part 1:

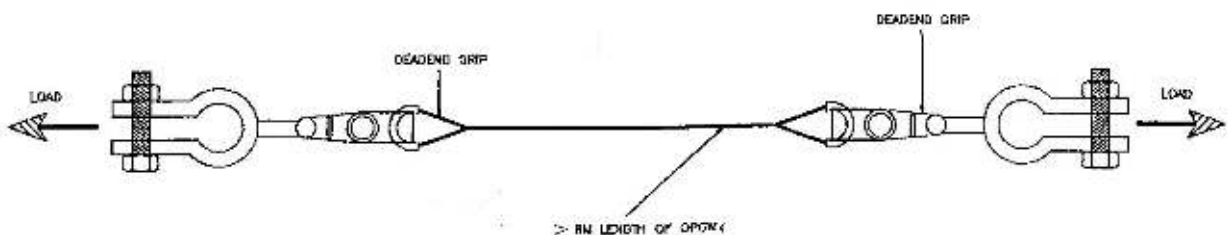
1. The tension assembly (excluding tension clamp) of cable section shall be increased at a constant rate up to a load equal to 50% of the specified minimum failure load increased at a constant rate and held for one (1) minute for the test rig to stabilize.
2. The load shall then be increased at a steady rate to 67% of the minimum failure load and held for five minutes.
3. This load shall then be removed in a controlled manner and the tension assembly shall be disassembled, Examination of the Tension Dead—End and associated components shall be made and any evidence of visual deformation shall be documented.

Part 2:

1. The Tension Dead-End and associated components shall then be reassembled and bolts tightened as before.
2. The tensile load shall gradually be increased up to 50% of the specified minimum failure load of the tension assembly and held for one minute for the test rig to stabilize and the load shall be further increased at a steady rate until the specified minimum failure load is reached and held for one minute.
3. The applied load shall then be increased until the failing load is reached and the value shall be documented.

ACCEPTANCE CRITERIA

1. No evidence of binding of the nuts or deformation of components at end of part 1 of test.
2. No evidence of fracture at the end of one minute at the minimum failure load during part 2 of the test.
3. Any results outside the parameters shall constitute a failure.
4. Failure load shall meet or exceed value as per approved DRS.



OBSERVATIONS, IF ANY:

TEST RESULT: The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Mechanical Strength Test for Tension assembly.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

4. TYPE TEST PROCEDURE OF SLIP STRENGTH TEST FOR SUSPENSION ASSEMBLY

Test Name: Clamp slip strength test of suspension assembly

Manufacturer:

Standard: IS 2486 / IEC 61284-1997

Objective: To verify the clamp slip strength test for suspension assembly proposed for the OPGW cable.

Test Set-up: The below figure shows the schematic of the test configuration. The OPGW used for this test shall be type approved by Power Grid.

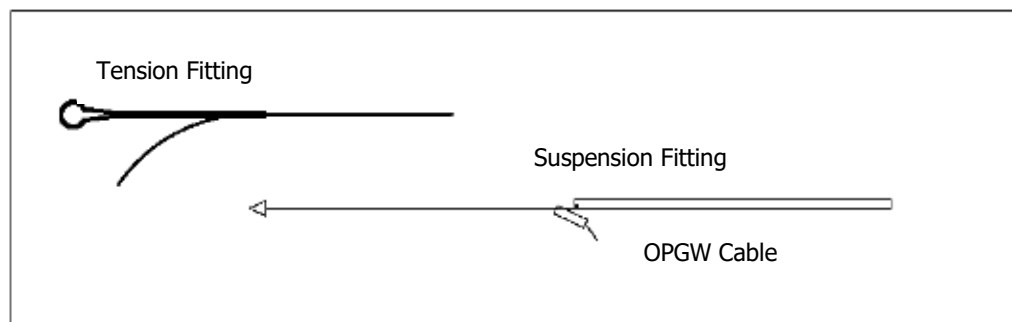


Figure 3: Test set up for slip strength test for suspension assembly

The suspension assembly shall be vertically suspended by means of a flexible attachment. A suitable length fibre optical cable shall be fixed in the clamps.

Test procedure:

1. After the suspension clamp has been assembled, the test rig is tensioned to 1 KN and the position scale on the recorder 'Zeroed'. The test rig is then tensioned to 2.5 KN and the relative positions of the Reinforcing rods, Armour rods and Suspension clamp were marked by suitable means to confirm any slippage after the test has been completed. The relative positions of the helical armour rods and associated reinforcing rods at each end shall be marked and also 2mm relative position between clamp body and the armour rods shall be marked on one side.
2. The load shall be increased to 12 KN at a loading rate of 3 KN/min and held for one minute. At the end of this one minute, the relative displacement between clamp body and the armour rods will be observed. If the slippage is 2mm or above, the test shall be terminated. Otherwise at the end of one minute the position of the clamp body and 2mm relative position between clamp body and armour rods shall be marked on the other side.
3. After the one minute pause, the load shall be further increased at a loading rate of 3 KN/min, and recording of load and displacement shall continue until either the relative position displacement between clamp body and armour rods reaches more than 2mm or the load reaches the maximum slip

load of 17 KN. On reaching either of the above values the test is terminated. Visual examination of all paint marks shall be recorded, and a measurement of any displacement recorded in the table of results.

Acceptance Criteria:

The Suspension Clamp has passed the Slip Test if the following conditions are met:

1. No slippage* shall occur at or below the specified minimum slip load of 12 KN.
2. Slippage shall occur between the specified minimum and maximum slip load of 12-17 KN.
3. There shall be no slippage of the reinforcing rods over the cable, and no slippage of the armour rods over the reinforcing rods.
4. The relative movement (i.e. more than 2 mm between armour rods and clamp body) between minimum 12 KN and maximum slip 17 KN shall be considered as slip.
5. The armour rods shall not be displaced from their original lay or damaged **.
6. Any result outside the above parameters is a failure.

*Definition of no slippage as defined in IEC 61284: 1997. Any relative movement less than 2mm is accepted. The possible couplings or elongations produced by the cable as the result of the test itself are not regarded as slippage.

** Definition of no damage in accordance with convention expressed in IEC 61284: 1997 no damage, other than surface flattening of the strands shall occur; any result outside these parameters shall constitute a failure.

For each sample tested there shall be Graphical records of Slip Load against Position Displacement

OBSERVATIONS, IF ANY:

Test Results: The hardware fittings, as tested, met/ not met the acceptance criteria for the Clamp Slip strength Test for suspension assembly.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

5. TYPE TEST PROCEDURE OF SLIP STRENGTH TEST FOR TENSION CLAMP

Test Name: Slip strength test of tension clamp

Manufacturer:

Standard: IS 2486 / IEC 61284-1997

Objective: To verify the slip strength test for tension clamp proposed for the OPGW cable.

TEST SET-UP

The set-up for the slip strength for tension clamp is shown in Figure-4.

The tension clamps shall be fitted on both ends of a 8 m length of fibre optic cable on both ends.

The assembly shall be mounted on a tensile machine and anchored in a manner similar to the arrangement to be used in service.

TEST PROCEDURE

1. A tensile load shall gradually be applied up to 20% of the Rated Tensile Strength of the OPGW.
2. Displacement transducers shall be installed to measure the relative movement between the OPGW relative to the reinforcing rods and Tension Dead-End relative to the reinforcing rods. In addition, suitable marking shall be made on the OPGW and Dead-End to confirm grip.
3. The load shall be gradually increased at a constant rate until it reaches 50% of the specified UTS and the Position scale of the recorder is 'zeroed'.
4. The load shall then gradually be increased at a constant rate until it reaches 95% of the specified UTS and maintained for one minute.
5. After 1 minute pause, the load is slowly released to zero and the markings examined and measured for any relative movement.
6. On completion of the test a graph of load against position is produces for each of the two measurements.

ACCEPTANCE CRITERIA:

No movement* shall, occur between the OPGW and the Reinforcing Rods, or between the Reinforcing Rods and the Dead-End assembly.

No failure or damage or disturbance to the lay of the Tension Dead-end Clamp, Reinforcing Rods or OPGW.

*Definition of no movement as defined in IEC 61284: Any relative movement not more than 2mm is accepted. The possible couplings or elongations produced by the conductor as a result of the test itself are not regarded as slippage.

Any results outside these parameters shall constitute a failure.

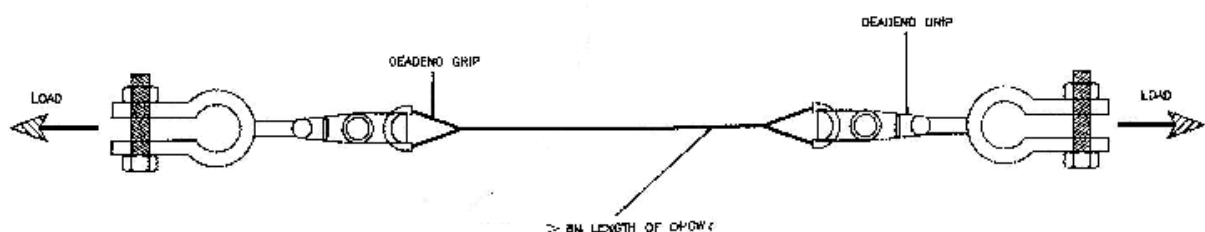


Figure 4: Test set up for slip strength test of tension clamp

OBSERVATIONS, IF ANY:

TEST RESULT: The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Slip strength Test for Tension clamp.

(Tested by)
Sign & date

(Witnessed by)
Sign & date

6. TYPE TEST PROCEDURE FOR GROUNDING AND STRUCTURE MOUNTING CLAMP FIT TEST FOR SUSPENSION SET AND TENSION SET

Test Item: Fit Test of Grounding Clamp

Manufacturer:

Standard: IEC 61284-1997

Objective: To determine the Fit test for Grounding clamp and structure mounting (downlead clamp) clamp fit test proposed for the OPGW cable.

TEST PROCEDURE

For structural mounting clamp, one series of tests shall be conducted with two fibre optic cables installed, one series of tests with one fibre optic cable installed in one groove, and one series of tests with one fibre optic cable in the other groove.

For grounding clamp, one series of tests shall be conducted with one fibre optic cable with structural reinforcing rods installed in one side, the grounding wire into other side, for both Suspension and Tension assemblies, separately.

The clamp shall be installed including clamping compound as required on the fibre optic cable and the grounding wire. The nut shall be tightened on to the bolt by using torque wrench with supplier's recommended torque and the tightened clamp shall be held for 10 minutes. After the completion of the test, the fibre optic cable and the grounding wire components shall be examined for distortion, crushing or breaking. Also the fibre optic cable shall be checked to ensure free movement within the core using dial calipers to measure the diameter of the core tube.

ACCEPTANCE CRITERIA

There shall be no visible distortion, crushing, cracking or breaking of the core tube and the fibre optic cable within the core tube shall be free to move. The diameter of the core tube as measured at any location in the clamped area shall be not more than 0.5 mm larger or smaller of the core diameter of the core tube as measured outside the clamped area.

There shall be no visible distortion crushing or cracking of the grounding wire. Any result outside these parameters is a failure.

OBSERVATIONS, IF ANY:

TEST RESULTS:

Fitting No.	Torque applied for 10 mins (Nm)	Free Movement of core (Yes/No)	Visual distortion, crushing, cracking or breaking	Average core diameter in clamped area (mm)	Average core diameter in unclamped area (mm)	Difference (mm)
1						
2						
3						

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Fit Test for Grounding clamp.

(Tested by)
Sign & date

(Witnessed by)
Sign & date

7. TYPE TEST PROCEDURE OF STRUCTURE MOUNTING CLAMP STRENGTH TEST

Test Name: Structure Mounting Clamp Strength Test

Manufacturer:

Standard: Technical Specification

Objective: To demonstrate the ability of the down lead bracket assembly to withstand a specified load.

Test Set-up:

The clamp and mounting assembly shall be assembled on a vertical 200mm x 200mm angle and a short length of fiber optic cable installed as shown in Figure 2

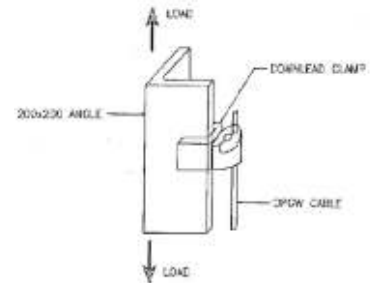


Figure 2: Schematic of structure mounting clamp strength test

Test Procedure:

1. A vertical load of 200 kg is applied at the end of the mounting clamp and held for 5 minutes.
2. The markings on the structure Down Lead Clamp and OPGW are examined for any signs of visible distortion, slipping or breaking of any components.
3. The load is increased to 400 kg and held for 30 seconds.
4. The load is then removed and the markings on the structure, Down Lead Clamp and OPGW are examined for any signs of visible distortion, slipping or breaking of any components.

Acceptance Criteria:

Any visible distortion, slipping or breaking of any component of the mounting clamp shall constitute failure.

Test Results:

The Structure mounting Clamps tested, met the requirement specified in technical specification, and results are shown as follows.

S/N	Load (kg)	Description	Comment
1	400		
2	400		
3	400		
4	400		
5	400		

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Structure Mounting Clamp Strength Test.

(Tested by)
Sign & date

(Witnessed by)
Sign & date

Type Test Procedure of Vibration Damper

Project Name:

LOA No.:

Type test items on vibration damper are listed in below table:

No.	TEST NAME	APPLICABLE STANDARD	TEST RESULT PASS/FAIL
1	Visual examination, dimensional & material verification test	IEC 61284-1997	
2	Dynamic characteristic test (Damper response test)	As per Vol. B Technical specification	
3	Vibration analysis test (Damping efficiency test)		
4	Clamp slip test	IEC:61897-1998	
5	Fatigue test	As per Vol. B Technical specification	
6	Attachment Of Weights To Messenger Cable Test	IEC:61897-1998	
7	Attachments of clamp to messenger cable test	IEC:61897-1998	
8	Clamp bolt tightening test	IEC:61897-1998	
9	Damper effectiveness evaluation test	IEC:61897-1998	

Reference Document:

- 1) Approved DRS & Drawings of OPGW Hardware & Fittings.
- 2) Applicable for OPGW installation hardware & fittings.
- 3) Vol B Contract Technical specification.

Sampling Procedure: For vibration damper, at least ten (10) samples shall be offered for selection.

**1 TYPE TEST PROCEDURE OF
VISUAL EXAMINATION, DIMENSIONAL & MATERIAL VERIFICATION TEST**

Test Name: Visual Examination, Dimensional & Material Verification Test

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: ISO 1461-2009 / IEC 61284-1997

Objective: It shall be verified that the samples are in accordance with the relevant drawings, particularly as regards any dimensions to which special tolerance apply and have a sufficient galvanized coating.

Test Procedure:

The following tolerance shall be allowed/on all dimensions to which special tolerance do not apply.

Appearance: To check all and ascertain to be appropriate as per DRS & Drawings.

Dimensions:

(A) Forgings:

- i) Dimensions up to and including 30mm ± 1.5 mm.
- ii) Dimensions greater than 30 mm $\pm 5\%$ upto max. of ± 5 mm.

(B) Helical Fittings:

- i) Dimensions up to and including 30mm ± 1.5 mm.
- ii) Dimensions greater than 30 mm $\pm 5\%$ upto max. of ± 5 mm.

Galvanizing (as per approved DRS & Drawings):

- i) Galvanized coatings shall be tested in accordance with as appropriate.
- ii) All measurements shall be made after galvanizing where galvanizing is the normal finish. Galvanized coatings shall be tested and galvanized coating shall be minimum 85 μ m, except 43 μ m of bolts & nuts.

Acceptance Criteria:

Fittings shall be accordance with their relevant drawings within the tolerance Specified. Galvanized coatings on general articles shall be minimum thickness of 85 μ m, except 43 μ m of bolts & nuts.

OBSERVATIONS, IF ANY:

TEST RESULT: The Hardware Fittings as tested met/did not meet the requirements as preapproved DRS & Drawings.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

**2 TYPE TEST PROCEDURE OF
VIBRATION DAMPER DYNAMIC CHARACTERISTIC TEST (DAMPER RESPONSE TEST)**

Test Name: Dynamic Characteristic Test of Vibration Damper (Damper response test)

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: As per Vol. B Technical specification

Test Procedure:

The damper shall be mounted with its clamp tightened with torque recommended by the manufacturer on shaker table capable of simulating sinusoidal vibrations for Critical Aeolian Vibration frequency band ranging from $0.18/d$ to $1.4/d$ where d is the OPGW cable diameter in meters. The damper assembly shall be vibrated vertically with ± 1 mm amplitude from 5 to 15 Hz frequency and beyond 15 Hz at 0.5 mm to determine following characteristics with the help of suitable recording instruments.

- (i) Force Vs frequency
- (ii) Phase angle Vs frequency
- (iii) Power dissipation Vs frequency

The Force Vs frequency curve shall not show steep peaks at resonance frequencies and deep troughs between the resonance frequencies. The resonance frequencies were suitably spread within the Aeolian vibration frequency-band between the lower and upper dangerous frequency limits determined by the vibration analysis of fibre optic cable without dampers. The above dynamic characteristics test on five dampers shall be conducted. The variation below the samples tested shall confirm to the sample test limits. The mean reactance and phase angle Vs frequency curves shall be drawn with the criteria of best fit method.

Acceptance criteria:

- (i) The Force Vs frequency curve showing steep speaks at resonance frequencies and deep troughs between the resonance frequencies shall constitute failure.
- (ii) The above mean reactance response curve should lie within following limits:
V.D. for OPGW- $0.060 f$ to $0.357 f$ kgf/mm*
Where f is frequency in Hz.
- (iii) The above mean phase angle response curve shall be between 25° to 130° within the frequency range of interest.
- (iv) Visual resonance frequencies of each mass of damper is to be recorded and to be compared with the guaranteed values.

OBSERVATIONS, IF ANY:**TEST RESULTS:**

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for Dynamic Characteristic Test of Vibration Damper.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

**3 TYPE TEST PROCEDURE OF
VIBRATION ANALYSIS TEST (DAMPING EFFICIENCY TEST)**

Test Name: Vibration Analysis Test (Damping efficiency test) for vibration damper

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: As per Vol. B Technical specification

TEST PROCEDURE

The vibration analysis of the fibre optic cable shall be done with and without damper installed on the span. The vibration analysis shall be done by means of computer programs using energy balance approach. The following parameters shall be taken into account for the purpose of analysis.

- (a) The analysis shall be done for single fibre optic cable without armour rods. The tension shall be taken as max Permissible Every Day Tension (20% of UTS), for a span ranging from 100 m to 1100 m.
- (b) The self damping factor and flexural stiffness (EI) for fibre optic cable shall be calculated on the basis of experimental results. The details to experimental analysis with these data shall be furnished.
- (c) The power dissipation curve obtained from Damper Characteristic test shall be used for analysis with damper.
- (d) Examine the Aeolian Vibration level of the fibre optic cable with and without vibration damper installed at the recommended location or wind velocity ranging from 0 to 30 Km per hour, predicting amplitude, frequency and vibration energy input.
- (e) From vibration analysis of fibre optic cable without damper, antinode vibration amplitude and dynamic strain levels at clamped span extremities as well as antinodes shall be examined and thus lower and upper dangerous frequency limits between which the Aeolian vibration levels exceed the specified limits shall be determined.
- (f) From Vibration analysis of fibre optic cable with damper(s) installed at the recommended location, the dynamic strain level at the clamped span extremities, damper attachment point and the antinodes on the fibre optic cable shall be determined. In addition to above damper clamp vibration amplitude and antinodes vibration amplitudes shall also be examined.

ACCEPTANCE CRITERIA

The dynamic strain levels at damper attachment point, clamped span extremities and antinodes shall not exceed the specified limits. The damper clamp vibration amplitude shall not be more than that of the specified fatigue limits.

The dynamic strain levels at damper attachment point is not more than 150 micro-strains (single peak)

OBSERVATIONS, IF ANY:**TEST RESULT:**

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Damper Analysis test of Vibration Damper.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

Type Test Procedure of Vibration Damper

4 TYPE TEST PROCEDURE OF VIBRATION DAMPER CLAMP SLIP TEST

Test Name: Clamp slip test of vibration damper

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: IEC 61897-1998

TEST SET-UP

The Vibration damper clamp slip shall be conducted on a laboratory set up with a minimum effective span length of 30m. The fibre optic cable shall be tensioned at 15 kN and shall not be equipped with protective armour rods at any point.

Constant tension shall be maintained within the span by means of lever arm arrangement. After the fibre optic cable has been tensioned, clamps shall be installed to support the fibre optic cable at both ends and thus influence of connecting hardware fittings are eliminated from the free span. The clamps shall not be used for holding the tension on the fibre optic cable. There shall be no loose parts, such as suspension clamps, U bolts, on the test span supported between clamps mentioned above. The span shall be equipped with vibration inducing equipment suitable for producing steady standing vibration. The inducing equipment shall have facilities for step less speed control as well as step less amplitude arrangement. Equipment shall be available for measuring the frequency, cumulative number of cycles and amplitude of vibration at any point along the span.

TEST PROCEDURE

The vibration damper shall be installed on the test span. The damper clamp, after tightening with the manufacturer's specified tightening torque, when subjected to a longitudinal pull of 2.5 kN parallel to the axis of fibre optic cable for a minimum duration of one minute shall not slip, i.e., the permanent displacement between fibre optic cable and clamp measured after removal of the load shall not exceed 1.0 mm. The load shall be further increased until the clamp starts slipping. The load at which the clamp slips shall not be more than 5 kN.

Clamp slip shall be considered as having occurred when a slip distance of 1 mm is measured.

ACCEPTANCE CRITERIA

No movement of the Vibration damper clamp relative to the conductor greater than 1 mm shall occur at or before the end of application of 2.5 kN for 60 s. If both a minimum and a maximum slip load are stated, the slip shall occur between those values. Surface flattening of the outer strands of the conductor is acceptable.

OBSERVATIONS, IF ANY:

TEST RESULT: The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Clamp Slip test of Vibration Damper.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

5 TYPE TEST PROCEDURES FOR VIBRATION DAMPER FATIGUE TEST

Test Name: Fatigue test of vibration damper

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: As per Vol. B Technical specification

Objective: To determine the fatigue of vibration damper.

TEST SET-UP

The Vibration damper fatigue test shall be conducted on a laboratory set up with a minimum effective span length of 30m. The fibre optic cable shall be tensioned at 25% UTS of OPGW and shall not be equipped with protective armour rods at any point.

Constant tension shall be maintained within the span by means of lever arm arrangement. After the fibre optic cable has been tensioned, clamps shall be installed to support the fibre optic cable at both ends and thus influence of connecting hardware fittings are eliminated from the free span. The clamps shall not be used for holding the tension on the fibre optic cable. There shall be no loose parts, such as suspension clamps, U bolts, on the test span supported between clamps mentioned above. The span shall be equipped with vibration inducing equipment suitable for producing steady standing vibration. The inducing equipment shall have facilities for step less speed control as well as step less amplitude arrangement. Equipment shall be available for measuring the frequency, cumulative number of cycles and amplitude of vibration at any point along the span.

TEST PROCEDURE

The vibration damper shall be installed on the test span with the manufacturer's specified tightening torque. It shall be ensured that the damper shall be kept minimum three loops away from the shaker to eliminate stray signals influencing damper movement.

The damper shall then be vibrated at the highest resonant frequency of each damper mass. For dampers involving torsional resonant frequencies, tests shall be done at torsional modes also in addition to the highest resonant frequencies at vertical modes. The resonance frequency shall be identified as the frequency at which each damper mass vibrates with the maximum amplitude on itself. The amplitude of vibration of the damper clamp shall be maintained not less than $\pm 25/f$ mm where f is the frequency in Hz.

The test shall be conducted for minimum ten million cycles at each resonant frequency mentioned above. During the test, if resonance shift is observed, the test frequency shall be tuned to the new resonant frequency.

The clamp slip test as mentioned herein above shall be repeated after fatigue tests without re-torquing or adjusting the damper clamp, and the clamp shall withstand a minimum load equal to 80% of the slip strength for a minimum duration of one minute.

After the above tests, the damper shall be removed from fibre optic cable and subjected to dynamic characteristics test, the Graphs showing results for:

- Force Vs Frequency
- Phase angle Vs Frequency
- Power dissipation Vs Frequency

Shall be recorded as per test procedure of Dynamic characteristic test

Type Test Procedure of Vibration Damper

Project Name:
LOA No.:

There shall not be any major deterioration in the characteristics of the damper. The damper then shall be cut open and inspected. There shall not be any broken, loose, or damaged part. There shall not be significant deterioration or wear of the damper. The fibre optic cable under clamp shall also be free from any damage.

ACCEPTANCE CRITERIA

1. There shall not be any resonant frequency shift before and after the test by more than $\pm 20\%$.
2. The power dissipation of the damper before and after test at the individual resonant frequencies do not differ by more than $\pm 20\%$.

OBSERVATIONS, IF ANY:

TEST RESULT:

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Fatigue test of Vibration Damper.

(Tested by)
Sign & date

(Witnessed by)
Sign & date

**6 TYPE TEST PROCEDURE FOR
ATTACHMENT OF WEIGHTS TO MESSENGER CABLE TEST**

Test Name: Attachment Of Weights To Messenger Cable Test Of Vibration Damper

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: IEC 61897-1998

Test Procedure:

On an assembled damper a tensile load shall be applied between the weights coaxial with the messenger cable. The load shall be gradually increased (100 N/s maximum) until it reaches 5.0 kN (specified minimum slip load). This load shall be kept constant for 60 s.

The load shall then be increased slowly until one weight has been pulled free of the messenger cable. The maximum load obtained during this process shall be recorded, for information purposes only.

Acceptance Criteria:

No relative movement greater than 1mm between each weight and the messenger cable shall occur at or before the end of the application of 5.0 kN for 60s.

OBSERVATIONS, IF ANY:**Test Results:**

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for the Attachment Of Weights To Messenger Cable Of Vibration Damper.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

**7 TYPE TEST PROCEDURE FOR
ATTACHMENTS OF CLAMP TO MESSENGER CABLE TEST**

Test Name: Attachments Of Clamp To Messenger Cable Test Of Vibration Damper

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: IEC 61897-1998

Test Procedure:

A tensile load shall be applied between the messenger cable and the clamp body, coaxial with the messenger cable. The load shall be gradually increased (100 N/s maximum) until it reaches 1.5 kN (specified minimum slip load). This load shall be kept constant for 60 s.

The load shall then be increased slowly until the clamp has been pulled free of the messenger cable. The maximum load obtained during this process shall be recorded, for information purposes only.

Acceptance criteria:

No movement of the clamp relative to the messenger cable greater than 1mm shall occur at or before the end of the application of 1.5 kN for 60s.

OBSERVATIONS, IF ANY:**Test Results:**

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for Attachments Of Clamp To Messenger Cable Test.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

Project Name:

LOA No.:

8 TYPE TEST PROCEDURE FOR CLAMP BOLT TIGHTENING TEST OF VIBRATION DAMPER

Test Name: Clamp Bolt Tightening Test Of Vibration Damper

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: IEC 61897-1998

Test Procedure:

The test shall be performed using the conductor for which the clamp is intended to be used. The bolt(s) or nut(s) shall be tightened to a torque 10 % above the specified installation torque.

Lastly, the torque shall be increased to twice the specified installation torque. This increase shall not result in any breakage of threaded parts or other components.

Acceptance criteria:

Regarding 1.1 times torque, the test is passed if the threaded connection remains serviceable for any number of subsequent installation or removals, and all components comprising the clamp are undamaged.

Regarding 2 times, the test is passed if any breakage either to threaded parts or to the components connected to them does not occur.

OBSERVATIONS, IF ANY:

Test Results:

Damper No.	1.1 times torque Comment on condition of components	2 times torque Comment on condition of components
1		
2		
3		

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for Clamp Bolt Tightening Test of Vibration Damper.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

Project Name:
LOA No.:

9 TYPE TEST PROCEDURE FOR DAMPER EFFECTIVENESS EVALUATION TEST OF VIBRATION DAMPER

Test Name: Damper effectiveness Evaluation Test of Vibration Damper

Customer: Power Grid Corporation of India Limited, India

Manufacturer:

Standard: IEC 61897-1998

Test Procedures

The damping efficiency test shall be conducted on a laboratory set up with a minimum free span length of 30m.

Install the OPGW on the test span, and the OPGW shall be tensioned at Every Day Stress (20% of UTS).

A rigid clamp shall be installed to support rigidly (but not to tension) the OPGW at both ends of the span and the damper and shaker shall be positioned in figure 1. The shaker shall be installed in such a way that its connection to the OPGW cable is located in the first loop for all frequencies to be employed.

The damper or dampers shall be installed in accordance with manufacturer recommendations, unless specified. OPGW bending strain shall be monitored adjacent to the rigid clamp at the span end with the damper(s) and to both sides of the clamp of each damper. Two strain gauges shall be attached to the OPGW at each of the three positions; one each on the two uppermost strands and as close as practicable to, but not more than 2 mm from the last point of contact of the rigid clamp with strands and 5 mm from the last point of contact of the damper clamp with strands.

The test span shall be excited to achieve stable cable motion at the frequencies for which resonance occurs within the range $0.18/d \sim 1.4/d$, where d is the OPGW diameter in metre. A maximum of 20 tuneable frequency span resonances shall be tested, they shall be reasonably spaced over the frequency range indicated above.

Adjust the input power at each tuneable frequency until the highest of the strain readings corresponds to 150 micro-strain (single peak).

At each of these test frequencies the following shall be recorded:

- Frequency;
- OPGW Bending strain;
- Power Input P_j from the shaker;
- OPGW antinode peak-to-peak amplitude Y_j in one of the loops near the damper.

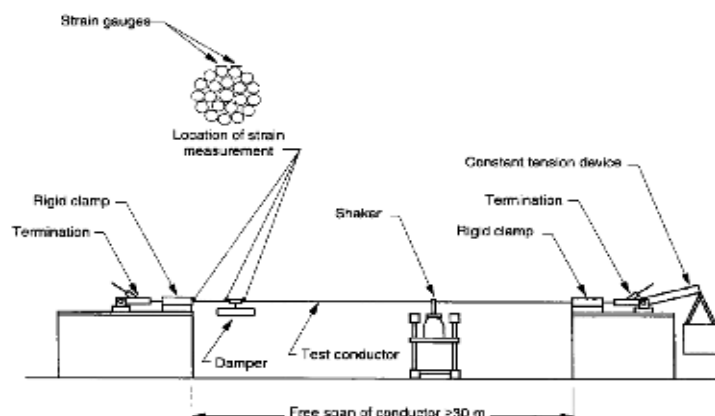


Figure 1-Test for laboratory test of damper effectiveness

Project Name:
LOA No.:

Acceptance Criteria

For each test frequency the power input P_j during the test shall exceed the assumed wind power input $P_{w,j}$ which shall be calculated from the equation:

$$P_{w,j} = L \cdot d^4 \cdot f_j^3 \cdot f_n(Y_j/d)$$

Where,

L is the maximum protectable conductor span length for the damper arrangement under test as agreed between purchaser and supplier (m);

d is the OPGW diameter (m);

f_j is the frequency (Hz);

Y_j the conductor antinodes peak-to-peak amplitude (m);

$f_n(Y_j/d)$ is the wind power input function;

OBSERVATIONS, IF ANY:

Test Results:

The Hardware Fittings of OPGW cable met/not met the acceptance criteria for Attachments of Clamp To Messenger Cable Test.

(Tested by)

Sign & date

(Witnessed by)

Sign & date

Type Test Procedure for Joint Box

Project Name-

LOA No.-

Following Type tests shall be demonstrated on the Splice Enclosure(s) (Splice Enclosure/Box). For certain tests, lengths of the fibre optic cable shall be installed in the splice box, and the fibres must be spliced and looped in order to simulate conditions of use. The attenuation of the fibres shall be measured, during certain tests, by relevant Fibre Optic Test Procedures (EIA/TIA 455 or IEC 60794-1 procedures).

List of test items

S.No.	TEST NAME	APPLICABLE STANDARD	TEST RESULT (PASS / FAIL)
1	Temperature cycling Test	EIA 445-20/IEC 60794-1-C 10	
2	Humid Heat Test	IEC 60794-1 or EIA/TLA 455	
3	Water Immersion Test	IEC 60060 or EIA/TLA 455	
4	Vibration Test	IEC 60794-1 or EIA/TLA 455	
5	Bending and Torsion Test	IEC 60794-1 or EIA/TLA 455	
6	Tensile Test	IEC 60794-1 or EIA/TLA 455	
7	Drop Test	IEC 60068-2-32	

Project Name-

LOA No.-

Type Test procedure for Temperature Cycling Test

Test Name : **Temperature Cycling Test**
Final Customer : Power Grid Corporation of India Limited, India.
Project Name :
Manufacturer :
Box Type :
Standard : (EIA 455-20/IEC 60794-1-C 10).

TEST SET-UP

Fiber Optical cable is installed in the splice enclosure and optical fiber spliced and looped.

TEST PROCEDURE

The Joint box must be subjected to 5 cycles of temperature variations of -40°C to +65°C with a dwell time of at least 2 hours on each extreme.

Fibre loop attenuation shall be measured in accordance with EIA 455-20 / IEC 60794-1-C10.

The variation in attenuation will be recorded in the form of plots/graphs.

ACCEPTANCE CRITERIA

Variation in attenuation shall be less than $\pm 0.05\text{dB}$. The final humidity level, inside the box, shall not exceed the initial level, at the closing of the box.

Conclusion

The joint box meets the acceptance criteria of temperature cycling test

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

Project Name-
LOA No.-

Type Test Procedure for Joint Box

Type Test procedure for Humid Heat Test

Test Name : **Humid Heat Test**

Final Customer : Power Grid Corporation of India Limited, India.

Project Name :

Manufacturer :

Box Type :

Standard : (IEC 60794-1 or EIA/TLA -455).

TEST SET-UP

Fiber Optical cable is installed in the splice enclosure and optical fiber spliced and looped.

TEST PROCEDURE

The sealed Joint box , with fibres spliced and looped inside, must be subjected to a temperature of +55°C $\pm 2^\circ\text{C}$ with a relative humidity rate of between 90% and 95% for 5 days.

The variation attenuation of the fibres will be recorded through graphs.

ACCEPTANCE CRITERIA

The attenuation variation of the fibres during the duration of the test shall be less than $\pm 0.05\text{dB}$, and the Internal humidity rate measured, less than 2%.

Conclusion

The joint box meets the acceptance criteria of Humid Heat Test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

Project Name-
LOA No.-

Type Test procedure for Rain Withstand Test/Water Immersion Test

Test Name : **Water Immersion Test.**

Final Customer : Power Grid Corporation of India Limited, India.

Project Name :

Manufacturer :

Box Type :

Standard : IEC 60060 or EIA/TLA 455

TEST SET-UP

Fiber Optical cable is installed in the splice enclosure and optical fiber spliced and looped.

TEST PROCEDURE

The Joint Box with optical fibres cable installed and fibres spliced fixed, is subjected to 24 hours of Water immersion in accordance with IEC 60060 testing requirements

ACCEPTANCE CRITERIA

1. No water seepage or moisture was detected in the joint box.
2. The attenuation variation of the fibres after the test shall be less than $\pm 0.05\text{dB}$.

Conclusion

The joint box meets the acceptance criteria of Rain withstand Test/Water Immersion Test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

Type Test Procedure for Joint Box

Project Name-
LOA No.-

Type Test procedure for Vibration Test

Test Name : **Vibration Test**

Final Customer : Power Grid Corporation of India Limited, India.

Project Name :

Manufacturer :

Box Type :

Standard : (IEC 60794-1 or EIA/TLA 455).

TEST SET-UP

The Joint box, with fiber united inside, is installed on vibration in the horizontal vertical direction separately with a frequency scanning of 5 to 50HZ.

TEST PROCEDURE

The amplitude of the vibrations shall be constant at 0.450mm, peak to peak, for 2 hours, for each of the Vibrations direction. Variation in attenuation shall be recorded.

ACCEPTANCE CRITERIA

1. The Variation in attenuation, of the fibres, shall be less than $\pm 0.05\text{dB}$.
2. The joint box shall be examined for any defects or deformation. There shall be no loosening or Visible damage of the OPGW cable at the entry point.

Conclusion

The joint box meets the acceptance criteria of Vibration Test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

Type Test Procedure for Joint Box

Project Name-

LOA No.-

Type Test procedure for Bending and Torsion Test

Test Name : **Bending and Torsion Test**

Final Customer : Power Grid Corporation of India Limited, India.

Project Name :

Manufacturer :

Box Type :

Standard : (IEC 60794-1 or EIA/TLA 455).

TEST SET-UP

OPGW is installed in the joint box and optical fiber are spliced and looped inside.

TEST PROCEDURE

The splice enclosure, with fibres spliced inside, shall be firmly held in place and be subjected to The Following sequence of mechanical stresses on the cable:

- a) 3 torsion cycles of $\pm 180^\circ$ shall be exercised on the cable. Each cycle shall be less than one minute.
- b) 3 bending cycles of $\pm 180^\circ$ shall be exercise on the cable. Each cycle shall be less than one minute.

ACCEPTANCE CRITERIA

1. The Variation in attenuation, of the fibres, shall be less than $\pm 0.05\text{dB}$.
2. The cables connection ring shall remain securely fixed to the box with the connection Maintained Firmly.
3. No defects and fissures shall be noted on the joint ring or on the joint box.

Conclusion

The joint box meets the acceptance criteria of Bending And Torsion Test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

Type Test Procedure for Joint Box

Project Name-

LOA No.-

Type Test Procedure for Tensile Test

Test Name : **Tensile Test.**

Final Customer : Power Grid Corporation of India Limited, India.

Project Name :

Manufacturer :

Box Type :

Standard : (IEC 60794-1 or EIA/TLA 455).

TEST PROCEDURE

The joint box with cable fixed to the boxes is subjected to a minimum tension of 448 N for a period of two minutes.

ACCEPTANCE CRITERIA

No fissure shall be noted in the connections or on the box.

Conclusion

The joint box meets the acceptance criteria of Tensile Test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

Type Test Procedure for Joint Box

Project Name-

LOA No.-

Type Test Procedure For Drop TestTest Name : **Drop Test**

Final Customer : Power Grid Corporation of India Limited, India.

Project Name :

Manufacturer :

Box Type :

Standard : (IEC 60068-2-32).

TEST PROCEDURE

With 2 lengths of 11 meters of cable fixed to the box, it has to be dropped five times from a height of 10 meters.

ACCEPTANCE CRITERIA

There shall be no fissure, at all, of the box, and the connections shall remain tight.

Conclusion

The joint box meets the acceptance criteria of Drop Test.

(TESTED BY)

Sign & Date

(WITNESSED BY)

Sign & Date

FAT Procedure for OPGW Cable

FACTORY ACCEPTANCE TEST PROCEDURE FOR OPTICAL FIBRE (ITU-T G.652D)

APPLICABLE STANDARD RELEVANT STANDARDS OF EIA/TIA 455

Sl. No.	Test Name	Test Procedure	Acceptance Criteria
1	Attenuation Coefficient	EIA/TIA 455-78A	$\leq 0.35\text{dB/km}$ (1310nm) $\leq 0.21\text{dB/km}$ (1550nm)
2	Point Discontinuities of Attenuation	EIA/TIA 455-59	$\leq 0.1\text{ dB}$
3	Attenuation at Water Peak	EIA/TIA-455-78A	$\leq 0.34\text{dB/km}$ at 1383nm
4	Chromatic Dispersion	EIA/TIA 455 - 168A/169A /175A	$\leq 18\text{ ps}/(\text{nm}\cdot\text{km})$ at 1550nm
			$\leq 3.5\text{ ps}/(\text{nm}\cdot\text{km})$ from 1288 nm to 1339nm
			$\leq 5.3\text{ ps}/(\text{nm}\cdot\text{km})$ from 1271nm to 1360nm
			Zero Dispersion wavelength: 1300nm – 1324nm; Zero Dispersion slope: $\leq 0.092\text{ ps}/\text{nm}^2\cdot\text{km}$
5	Core - Clad Concentricity Error	EIA/TIA 455- 176	$\leq 0.5\text{ }\mu\text{m}$
6	Cladding Diameter	EIA/TIA 455-176	$125 \pm 0.7\text{ }\mu\text{m}$
7	Fibre Tensile Proof Testing	EIA/TIA 455-31B	$\geq 1.0\%$, 1 sec. $\geq 0.69\text{ Gpa}$ (100kpsi)

Note: The test report of the above tests for the fibres are to be carried out by the Fibre Manufacturer and used in the OPGW shall be shown to the inspector during OPGW FAT and shall be submitted along with the OPGW FAT reports.

FAT Procedure for OPGW Cable

FACTORY ACCEPTANCE TEST PROCEDURE FOR OPGW CABLES

APPLICABLE STANDARD
IEEE 1138 :2009 / IEC 60794

Sl. No	Factory Acceptance Test on Manufactured OPGW Cable	Sampling Plan
1	Attenuation Coefficient (1310nm, 1550nm)	10% of offered OPGW drums/Lot and 100% of fibres in selected OPGW Cable drums(Minimum 2 drums).
2	Point Discontinuities of attenuation	10% of offered OPGW drums/Lot and 100% of fibres in selected OPGW Cable drums(Minimum 2 drums).
3	Visual Material verification and dimensional checks as per approved drawings	Quantity Verification: 100% of offered material.
4	Ultimate Tensile Strength	1 Sample from the selected OPGW drums/Lot.
5	Lay Length Measurements	10% of offered OPGW drums/Lot(Minimum 2 drums).

FAT Procedure for OPGW Cable

1. Attenuation Coefficient (1310nm, 1550nm)
2. Point Discontinuities of attenuation

Test Standard : IEC 60793-1-40, EIA/TIA-455-59 & EIA/TIA-455-61 and ITU-T G.652 D

Test Location :

Test Objective : To measure the optical attenuation at wavelengths 1310 nm and 1550 nm & Point discontinuities at both wavelength of 1310 nm and 1550nm.

Test Set-ups:

Prepare the sample under test as per the figure showing below the test setup. The test bench is connected with Optical Time Domain Reflectometer (OTDR) to measure the value of attenuation coefficient and Point discontinuities

Test Procedure:

1. Connect the test sample either to the instrument or to one end of end dead-zone fiber (if used). Connect the other end of the dead-zone fiber (if used) to the instrument.
2. If the accurate locations of point defects are to be recorded, the effective group delay index of the test sample is required. If this value is not known, use FOTP-60 (Method A) to determine it.
3. Enter OTDR parameters such as source wavelength, pulse duration, length range, and signal averaging into the instrument, along with the test sample effective group index. The values of some of these parameters may be present in the instrument.
4. Adjust the instrument to display a backscatter signal from the test sample. It may be advantageous to begin with coarse vertical and horizontal scaling to maximize the length displayed. An example is given in Figure.
5. Examine the OTDR signal along the test sample for point defects. If increased resolution is needed, adjust the graphical display, if possible, to expand the section of interest to larger scale (exercising care to assure that proper reading of the true signal can still be distinguished from the noise points).
6. To determine that a point defect (rather than an attenuation non-uniformity situation) exist observe the area in question using two different pulse durations. If the shape of the loss or gain changes with the pulse duration, the anomaly is a point defect. If the shape does not change, the anomaly shall be considered to be attenuation non-uniformity to be measured by **FOTP-61**.
7. Report any point defect deviations which exceed the values specified in the Detail Specification. Describe the nature of these faults (e.g. apparent loss or gain, reflection, duration, etc.) as required by the Detail Specification.
 - 7.1 Determine the defect location, if required, by placing a cursor at the beginning (or at another point specified by the OTDR manufacturer) of a power rise or drop, this may be difficult to do at a drop. Obtain the distance coordinate via the alphanumeric display.
 - 7.2 Obtain the apparent loss or gain of the defect, if required, by the method described by the OTDR manufacturer. Some instruments required placement of a pair of cursors on each

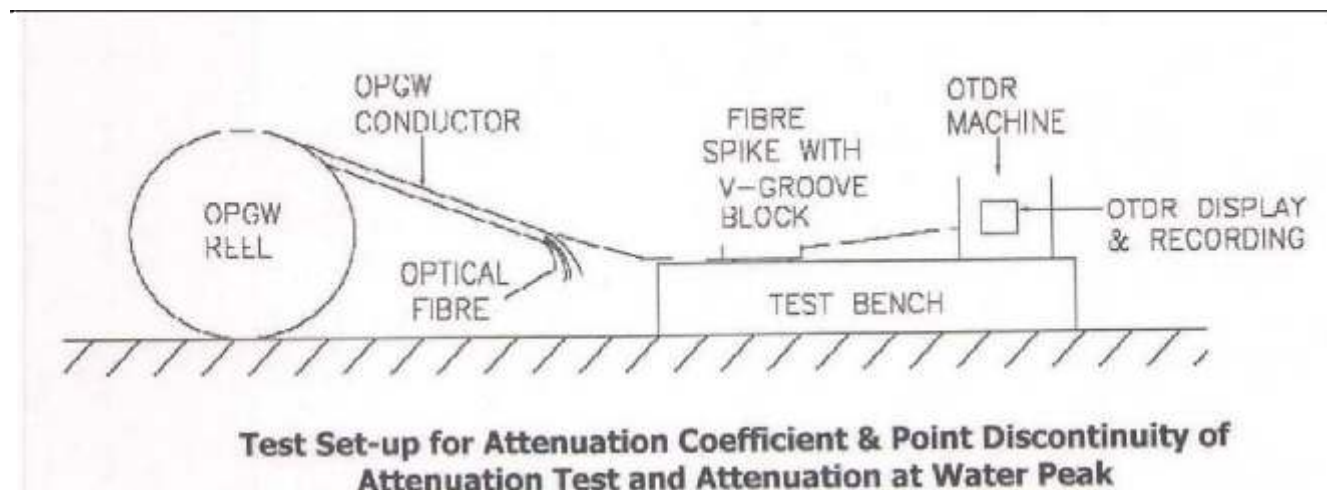
FAT Procedure for OPGW Cable

side of the defect. The two best-fit straight lines (from a two-point or least-squares fit for each) are extrapolated to the defect location. If available, the linear fit method should be chosen. The vertical separation of the lines gives the apparent loss or gain. Note any reflection peak.

- 7.3 When possible, repeat the test for a single launched into the test sample in the opposite direction. A more accurate loss estimate (and the elimination of apparent gain) is made by averaging

readings taken directionally at the same wavelength. This eliminates the effect of any backscatter different for the fiber sections on both side of the defect.

- 7.4 Repeat the test at another wavelength.



Acceptance Criteria:

For Attenuation

Wavelength	Attenuation
1310 nm	< 0.35 dB/Km
1550 nm	<0.21 dB/Km

For Point Discontinuity: Attenuation of fiber shall be uniform throughout its length such that there are no point discontinuity in excess of 0.1dB.

FAT Procedure for OPGW Cable

ATTENUATION AND POINT DISCONTINUITY

Ring Mark	Fiber id	At 1310 nm				Ring Mark	At 1550 nm			
		Optical Attenuation	Point Discontinuity	Pass or Fail	Remarks		Optical Attenuation	Point Discontinuity	Pass or Fail	Remarks

Observations, if any:

Test Results:

The attenuation and point discontinuity measured have met/not met the acceptance criteria.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW Cable

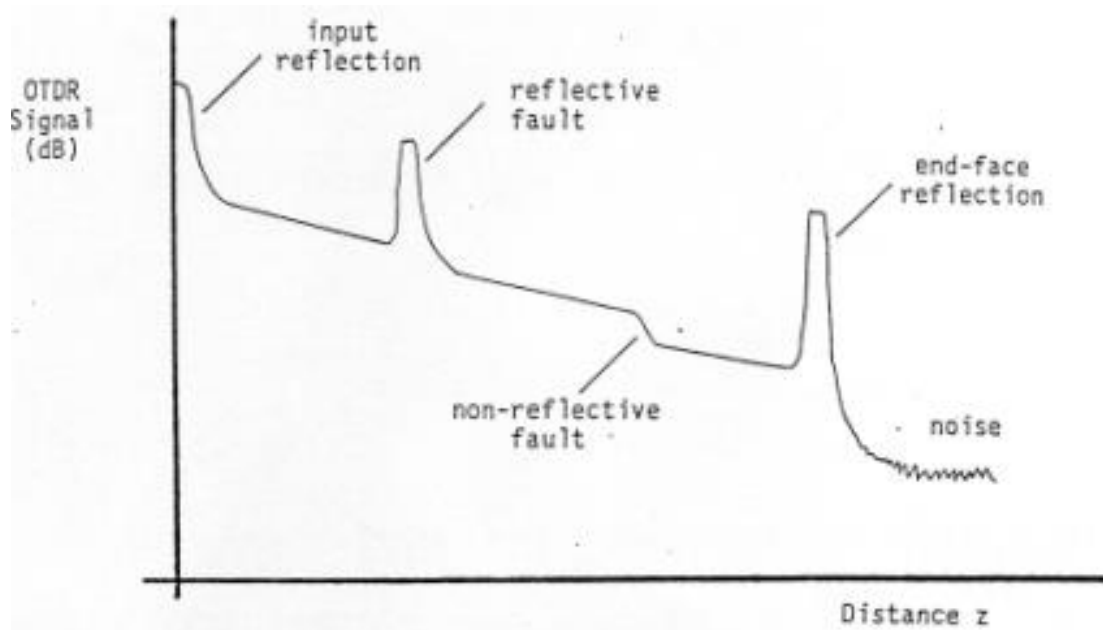


Figure 1. Schematic of an OTDR Trace. Point defects with apparent loss are shown, one reflective and one non-reflective.

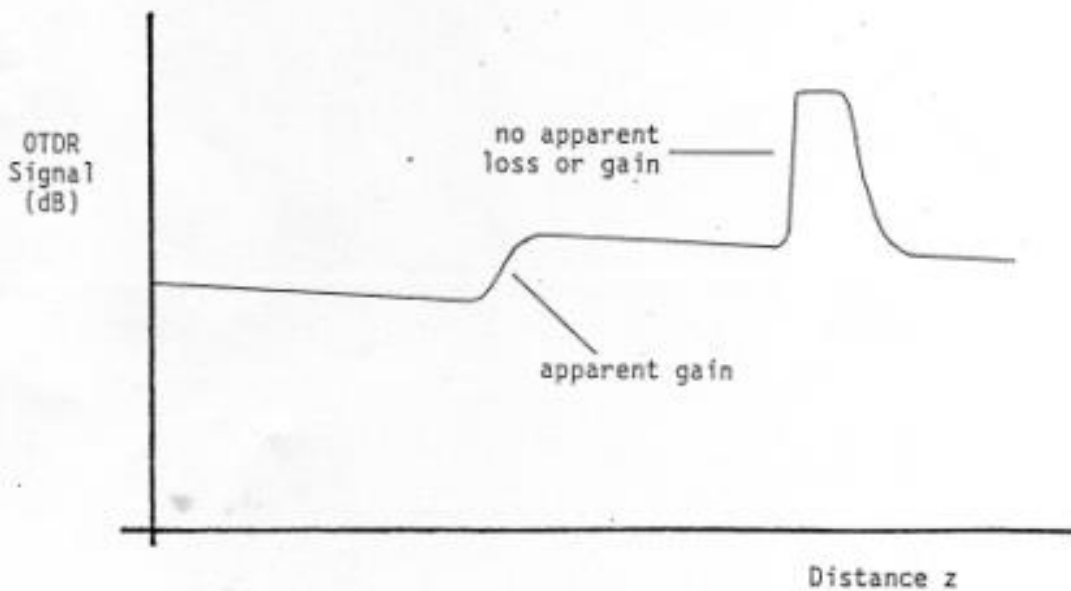


Figure 2. Schematic of an expanded OTDR trace. Two point defects are shown, one with apparent gain, and another with no apparent loss or gain.

FAT Procedure for OPGW Cable

3. VISUAL MATERIAL VERIFICATION AND DIMENSION CHECK & GENERAL TESTS

Standard : IEEE-1138:2009, IEC 61089, IEC 61232 & MFR's Technical Specification

Test Location :

Cable Type: OPGW

Reference Document Approved DRS & Drawings of OPGW.

Test Procedure:

1. Physical Verification for the 100% offered quantity of the offered reels/drums shall be carried out.
2. 100% physical verification of sealing of cable ends with end caps, check for provision of spare cable caps for each drum.
3. 100% verification of Sealing/Pasting the drum details over the end cap with transparent tape.
4. Verification of drum details properly printed and pasted on each drum suitably as per approved document.
5. Measure the overall diameter at the outside end of the complete OPGW on 10% of offered reels/drums using Caliper/Micrometer of high accuracy.
6. The diameter recorded is the average of two readings, rounded to two decimals of millimeter, taken at right angles to each other at the same location.
7. The verification of the external aspect is made by checking appearance and finish of the completed OPGW. The sequence of the metallic wires/ACS strands and the Aluminium Tubes shall be in accordance with the approved DRS & Drawings.
8. The metallic wires are removed and the diameter of each wire is measured with a micrometer using the same method as referred at point no. 5.
9. The metallic wires are individually examined by eye. All the wires shall be free from imperfections such as fissures, roughness, grooves and inclusions.
10. The Aluminium Tubes are examined by eye. All Aluminium Tubes shall be free from corroding substances, pinholes, cracks, scratches, indentations and other surface imperfections. The inner & outer diameter of each Aluminium Tube is measured with a micrometer using the same method as referred at point no. 5.

Acceptance Criteria:

Acceptance criteria shall be as per Table Test No.5 for the offered OPGW cable.

FAT Procedure for OPGW Cable

Test Results: Visual Verification, Dimensional Checks & other requirements including physical parameters/values of complete OPGW cable, Metallic wires, ACS strands, Aluminium tube and complete optical unit measured/observed have met/not met the acceptance criteria.

Test Summary: The following tests are to be checked and verified under Visual Verification, Dimensional Check Tests and General tests on OPGW Cable.

Table Test-5

Visual Verification, Dimensional & General Tests	Acceptance Criteria
A. Aluminium Clad Steel Strands/Wires:	
1. Appearance	Circular
2. Diameter of each Strand	AS PER APPROVED Cat-1 DRS
3. Elongation at Fracture	AS PER APPROVED Cat-1 DRS
4. No. of ACS Strands	AS PER APPROVED Cat-1 DRS
5. Thickness of Al coating / % IACS	AS PER APPROVED Cat-1 DRS
6. Twist Test (for ACS Strand)	AS PER APPROVED Cat-1 DRS
7. Tensile Strength	AS PER APPROVED Cat-1 DRS
8. Resistance	AS PER APPROVED Cat-1 DRS
B. Complete OPGW Cable:	
1. Appearance	Circular
2. OPGW Cable Construction	AS PER APPROVED Cat-1 DRS
3. Overall cable diameter	AS PER APPROVED Cat-1 DRS
4. Pitch ratio (length (mm)/diameter (mm))	AS PER APPROVED Cat-1 DRS
5. Weight of OPGW Cable	AS PER APPROVED Cat-1 DRS
6. Attenuation Coefficient at 1310nm and 1550nm	AS PER APPROVED Cat-1 DRS
7. Rated Tensile Strength/UTS	AS PER APPROVED Cat-1 DRS
C. General Tests on Optical Unit:	
1. Total no. of fibres, No. of fibres per buffer tube & Color coding of optical fibres in each Tube	AS PER APPROVED Cat-1 DRS
2. No. of Buffer tubes, Color of Buffer tubes, Buffer tube Material	AS PER APPROVED Cat-1 DRS
3. Aluminium tube (Outer and Inner diameter)	AS PER APPROVED Cat-1 DRS
4. Binding Yarn/Tape (Thermal barrier)	AS PER APPROVED Cat-1 DRS
5. Filling Material	AS PER APPROVED Cat-1 DRS
6. Strengthening Member (FRP)	AS PER APPROVED Cat-1 DRS



FAT Procedure for OPGW Cable

Note: Elongation at Fracture, Thickness of Al coating; Twist Test will be carried out only once.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW Cable

4. ULTIMATE TENSILE STRENGTH TEST

Test Standard	:	IEEE 1138:2009
Test Location	:	
Cable Type	:	OPGW
Objective	:	To verify the actual (ultimate) tensile strength of the OPGW meets or exceeds the UTS of the OPGW.

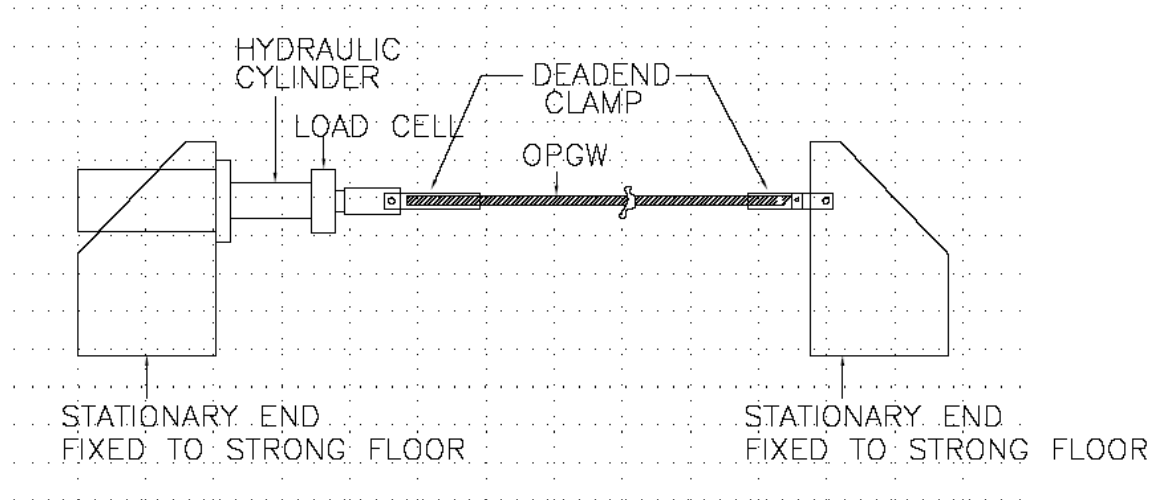
Test Set-up:

The OPGW sample shall be installed in a suitable tensile test machine. The length of the cable between the loading points of the tensile machine to be minimum 10m. Pre-tension at 2% UTS a suitable transducer such as a load cell or dynamometer shall be used to measure the tension in the cable as per figure.

Test Procedure:

1. A tension is applied to the OPGW conductor until failure of the conductor occurs. The sample cable length is 10 mtrs minimum between the dead end clamps. Pre-tension the sample to 2% UTS of OPGW.
2. The load shall be applied at a uniform rate such that the time to reach UTS of the cable is at least 5 minutes and then hold for one(1) minute at 100% UTS. Record the continue plot/graph for applied force vs elongation/displacement/time. The observations of UTS test should meet or exceed the 100% UTS of the OPGW mentioned in DRS.
3. The ultimate tensile strength of the cable shall be defined as the maximum load the cable can withstand before failure. Individual strand failures do not necessarily constitute cable failure. However, no outer layer strands shall fail below 75% of the cable UTS. This is to ensure that the outer strands will not unravel below the maximum design loading conditions

FAT Procedure for OPGW Cable



Acceptance Criteria:

The OPGW should withstand not less than 100% of the UTS without failure of any outer strands or any component of OPGW for a period of at least one minute holdup at 100% UTS.

Observations, if any:

Test Results:

The OPGW withstood/did not withstand not less than 100% of the ultimate tensile strength without failure of any outer strands or any components of OPGW for a period of at least one minute holdup at 100% UTS.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW Cable

5. LAY LENGTH MEASUREMENT

Test Standard : IEEE 1138: 2009

Test Location :

Cable Type : OPGW

Test Set-up: See figure- 3.

Lay length measurement shall be made on a Straight length of OPGW cable while under tension load.

Test Procedure:

1. Measurements are taken at stranding operations between the closing die and capstan reel.
2. Take a piece of paper (onion skin quality) which is a length greater than three times the maximum lay length specified for the OPGW under measurement.
3. Lay the paper over the OPGW and run a lead pencil over the length of the paper to obtain strand marks on the tracing paper.
4. The lay length is determined by measuring the strand marks for N strands of the OPGW cable (N number of strands in layer).
5. Repeat for total of three measurements and average the measurements to determine lay length.

Acceptance Criteria:

Cable Type	Lay Length
OPGW	10 to 16 * OPGW outside Diameter

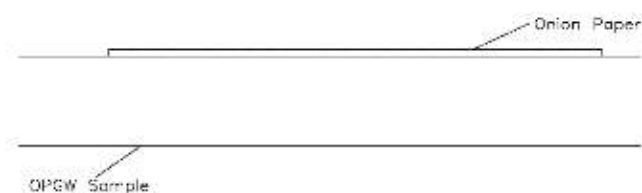


Figure 3 – TEST SET-UP for Lay Length Measurement Test

Test Results:

The lay length measurement for OPGW cable shall be between 10 to 16 times OPGW outside diameter.



FAT Procedure for OPGW Cable

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

INDEX

I. Suspension Assembly

1. Visual Material Verification and Dimensional Check as per approved DRS & Drawings
2. Clamp Slip Test
3. Mechanical Strength Test of the Assembly
4. Mechanical Strength Test on Each Component
5. Galvanizing Test

II. Tension Assembly- for Dead End; for Pass Through; for Splicing location and Tension Assembly for Suspension Tower(Yoke Plate type)

1. Visual Material verification and dimensional checks as per approved DRS/Drawings
2. Clamp Slip Strength Test
3. Mechanical strength Test on Each Component
4. Galvanizing Test

III. Structure Mounting Clamp (Down Lead Clamp) & (Earth Lead Assembly)

1. Clamp Fit Test
2. Clamp Strength Test
3. Visual Material verification and dimensional checks as per approved DRS & Drawings
4. Galvanizing Test

VI. In Line Splice Enclosures (Joint Box) & FODP

1. Visual Material verification and Specific component number & dimensional checks

Reference Documents:

- 1) Approved DRS & Drawings in Category-I
- 2) Applicable Standards - IEC 61284, 1997

SAMPLE SIZE AND CRITERIA FOR CONFORMITY as per IS:2486
1. SAMPLING
1.1 LOT

All fittings of same type and design manufactured under similar conditions of production, offered for acceptance. A Lot may consist of the whole or part of the quantity offered for FAT.

1.2

The number of fittings to be selected at random from the lot shall be in accordance with column I and col II of Table 1. If required {Point no. 2 Conformity) additional fittings as given in col III of Table 1 shall also be selected at random. In order to ensure the randomness of selection, random number tables shall be used (see IS 4905 : 1968).

2. CONFORMITY

Each of the fittings selected in the first stage in accordance with column I and column II of Table 1 shall be subjected to all acceptance tests. A fitting shall be declared defective if it fails in any of these tests. The lot shall be, considered as conforming to the requirements of acceptance tests if the number of defectives, in the sample is less than or equal to corresponding acceptance number (see column IV). The lot shall be rejected if the number of defectives is equal to or greater than first rejection, 'R1' (see column V). If the number of defective fittings are in between 'A' and 'R1', a second sample of same size (see column III) shall be selected from the lot at random and subjected to the tests. If the number of defectives in the two samples combined is less than 'R2' (see column VI), the lot shall be considered as conforming to the requirements of acceptance tests, otherwise the lot shall be rejected.

Table 1: Sampling Procedure (IS 2486)

S.No.	Lot Size	Sample Size		A	R1	R2
		I – Stage	II - Stage			
	(I)	(II)	(III)	(IV)	(V)	(VI)
1.	101 to 500	5	5	0	2	2
2.	501 to 1000	8	8	0	2	2
3.	1001 to 3000	13	13	0	2	2
4.	3001 to 10000	20	20	0	3	4
5.	10001 to 35000	32	32	1	4	5
6.	35001 and above	50	50	2	5	7

**VISUAL MATERIAL VERIFICATION AND DIMENSIONAL CHECKS
FOR HARDWARE FITTINGS OF OPGW CABLE
(Suspension Assembly, All types of Tension Assemblies & Downlead Assembly)**

Document : IEC 61284:1997, Approved DRS & Drawings

Manufacturer :

Test Location :

Test Sample : 100% of Quantity

- Suspension Assembly
- All types of Tension Assemblies- Dead End; Pass through; Splicing Location & Tension Assembly for Suspension Tower
- Parallel Groove clamp & Earth Lead Assembly/Grounding wire
- Vibration Dampers
- Downlead clamp Assembly

Objective : This test determines the factory acceptance of the batch quantity of fittings that they confirm to the relevant drawings and where appropriate/ have a sufficient galvanized coating.

Test Procedure:

1. Physical/Visual Verification for the part no. of all the materials as per approved DRS& drawings.
2. It shall be verified that the sample are in accordance with their relevant drawings, particularly as regards any dimensions to which special tolerance apply and indicated in the corresponding approved DRS/Drawings.
3. The following tolerance shall be allowed/on all dimensions to which special tolerance do not apply.

Appearance: To check all and ascertain to be appropriate as per DRS & Drawings.

Dimensions: (A) Forgings:

- i) Dimensions up to and including 30mm ± 1.5 mm.
- ii) Dimensions greater than 30 mm..... $\pm 5\%$ upto max. of ± 5 mm.

(B) Helical Fittings:

- i) Dimensions up to and including 30mm ± 1.5 mm.
- ii) Dimensions greater than 30 mm..... $\pm 5\%$ upto max. of ± 5 mm.

Galvanizing: i) Galvanized coatings shall be tested in accordance with as appropriate.

ii) All measurements shall be made after galvanizing where galvanizing is the normal finish. Galvanized coatings shall be tested and galvanized coating shall be minimum 85µm.

Acceptance Criteria:

Fittings shall be accordance with their relevant drawings within the tolerance Specified.

Galvanized coatings on general articles shall be minimum thickness of 85µm.

Observation, if any;

Test Results: The Hardware fittings, as tested met / did not meet the requirement as per approved DRS & Drawings.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

CLAMP SLIP STRENGTH TEST FOR SUSPENSION ASSEMBLY

Test location :

Manufacturer :

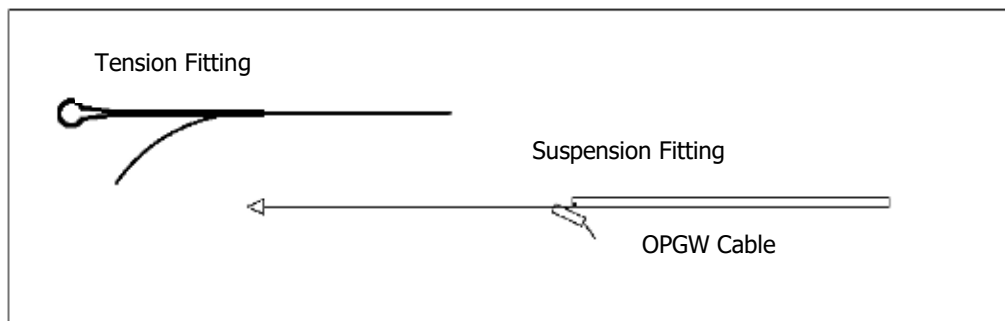
Test Standard : Overhead lines. Requirements and Test for fittings, IEC 61284 11.4.2 (method A) Slip Test on standard dampers with a specified minimum and maximum slip load and Manufacturer's Technical Specification.

Test Sample : OPGW Cable
Suspension Assembly

} As per approved DRS/Drawings

Objective: To simulate a differential load on the Suspension clamp assembly and prove that the load at which the cable slips through, is within the specified minimum and maximum slip load.

Test Set-up: The below figure shows the schematic of the test configuration. The OPGW used for this test shall be type approved by Power Grid.



Paint/Red marking should be applied to the assembly to assist in the visual inspection of relative movement.

The OPGW is assembled between the extremities of the hydraulic ram and subject to a tension load of 20% of the Ultimate Tensile Strength.

All Suspension Clamp and their associated components shall be identified against the relevant drawing and be uniquely marked for any future identification.

All results shall be automatically recorded on a plotter using 200mm horizontal Position scale and a 20kN vertical Load scale.

The following dimensions shall be recorded before the start of each test using a diameter tape or other suitable means:

- Cable diameter at the center position of initial Clamp placement.
- Protection Splice diameter at the center position of initial Clamp placement.

Assemble the Suspension Clamp on the OPGW using the Installation Instructions as a strict guide to ensure that the assembly is correctly fitted and is the same that will be carried out during actual installation.

Reduce the load applied to the OPGW to zero and detach the OPGW from the fixed end of the tension machine. Attach the Clamp to the fixed extremity mounting and secure with the approved bolt and nut, which must run down finger tight only to clear the split pin hole.

Test procedure:

1. A graph of Load (kN) and position(mm) shall be plotted.
2. The OPGW is loaded to 1 kN and the position scale on the recorder 'Zeroed'. The test rig is then tensioned to 2.5 kN and the relative positions of the Reinforcement rods, Armour rods and Suspension clamp were marked. The relative positions of the helical armour rods and associated reinforcing rods at each end were marked and also 2mm relative position between clamp body and armour rods was marked on one side.
3. The load is increased to the minimum slip window of 12 kN(Check for Minimum Slip Strength value for fitting in DRS) at a rate of 3 kN per minute and held constant for 60 seconds. At the end of this one minute, the relative displacement between clamp body and the armour rods will be observed. If the slippage is 2mm or above, the test shall be terminated. Otherwise at the end of the position of the clamp body and 2mm relative position between clamp body and armour rods are marked on the other side.
4. After 1 minute, pause, the load is further increased at a rate of 3 kN per minute until either the relative position between clamp body and armour rods reaches more than 2mm or the load reaches the maximum slip load of 17 kN(Check for Maximum Slip Strength value for fitting in DRS). Visual examination of all paint marks is recorded, and a measurement of any displacement recorded in the table of results.

On completion of the test, a graph of 'Load' (kN) against 'Position' (mm) shall be produced. This graph shall form the test record and will be examined to ascertain the point that slip has occurred.

Acceptance Criteria:

The Suspension Clamp has passed the Slip Test if the following conditions are met:

1. No slippage* shall occur at or below the specified slip load of 12 kN(check Minimum Slip Strength value for fitting in DRS).
2. Slippage shall occur between the specified min. and maximum slip load of 12-17 kN (or as per Minimum & Maximum Slip strength value in DRS).
3. There shall be no slippage of the reinforcing rods over the cable, and no slippage of the armour rods over the reinforcing rods.

4. The relative movement (i.e. more than 2 mm between armour rods and clamp body) between minimum slip strength (as per DRS), 12 KN and maximum slip strength (as per DRS), 17 KN shall be considered as slip.

5. The armour rods shall not be displaced from their original lay or damaged **.

*Definition of no slippage as defined in IEC 61284: 1997. Any relative movement less than 2mm is accepted. The possible couplings or elongations produced by the cable as the result of the test itself are not regarded as slippage.

** Definition of no damage in accordance with convention expressed in IEC 61284: 1997 no damage, other than surface flattening of the strands shall occur; any result outside these parameters shall constitute a failure.

For each sample tested there shall be Graphical records of Slip Load against Position Displacement Identification List of all components against relevant drawings Measurement of OPGW diameter.

Observation, if any;

Test Results: The Suspension Assembly, as tested, met / did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)



Mechanical Strength Test for Suspension Assembly

Manufacturer :

Test Location :

Test Standard : MFR's Technical Specification, IEC61284:1997

Test Sample : OPGW Cable
Suspension Assembly } As per approved DRS/Drawings

Objective: To determine the mechanical strength performance of the suspension assembly fitting for the OPGW.

Test Set-up:

The Items to be tested are installed into the hydraulic test machine and secured. The components being tested will be labeled to be exactly the same as the corresponding drawing in order to make identification clear.

The general arrangement for the Test Set-up is shown in Figure 1.

The Armour Rods and Protection Splice are assembled on to the approved OPGW using the Installation instructions as a strict guide to ensure that the assembly is correctly fitted and is the same that will be carried out during actual installation. The assembly shall be mounted in the hydraulic tensile test machine, with the Suspension Assembly suspended by the associated Clevis Eye in their normal working position. Suitable facilities to avoid bird-caging (twist) of the OPGW when tensioned shall also be provided.

Note: Care shall be taken to ensure that during the installation of the test fitting that the OPGW strands remain tight.

Test Procedure:

Part 1:

1. The suspension assembly shall be increased at a constant rate up to a load equal to 50% of the specified Minimum Failure Load as per DRS (MFL) increased and held for one minute for the test rig to stabilize.
2. The load shall then be increased at a steady rate 67% of minimum failure load and held for 5 minutes. The angle between the cable, the suspension assembly and the horizontal shall not exceed 16°.
3. This load shall then be removed in a controlled manner and the protection splice disassembled.



4. Examination of all the components shall be made and any evidence of visual deformation shall be documented.

Part 2:

1. The suspension clamp shall then be placed in the testing machine. The tensile load shall gradually be increased up to 50% of the specified minimum failure load of the suspension assembly and held for one minute for the Test Rig to stabilize.
2. The load shall be further increased at a steady rate until the specified minimum failure load is reached and held for one minute.
3. The applied load shall then be increased until the failing load is reached and value shall be documented.

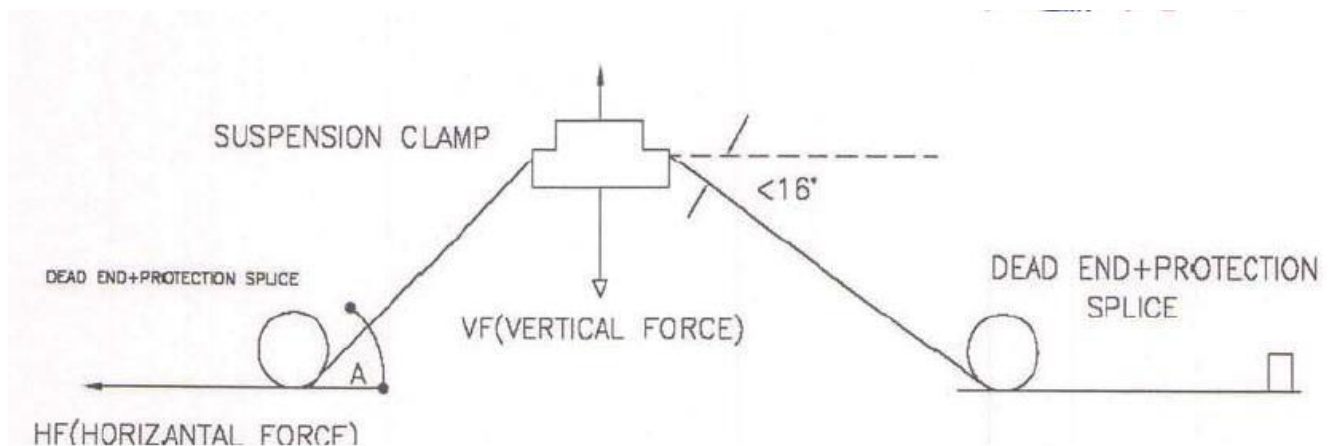


Figure 1: Test set up for mechanical strength test for suspension assembly

Acceptance Criteria:

The Suspension assembly has passed the Test if the following conditions are met:

- i) No evidence of Binding of the Nuts or Deformation of components at the end of Part 1 of test.
- ii) No evidence of Fracture up to 1 minute at Minimum Failure Load during Part 2 of the Test.
- iii) Any result outside these parameters shall constitute a failure.

Suspension clamp Shackle: Ultimate Strength (minimum) of fitting: as per approved DRS.

For each sample tested there shall be:-

Part 1:

Identification list of all components against relevant drawings and confirmation that the components meet the declared dimensions. Record of physical examination, specifically commenting on evidence of Binding of the Nuts, and deformation of the Suspension assembly components.

Part 2:

Confirmation record that the Clamp sustained a MFL load for one minute without fracture.
Recorded value of breaking load.

Identification of components against relevant drawing numbers:

Drawing Number	Issue	Description

Table of Suspension Assembly examination:

Sample Number	Part 1		Part 2	
	Possible to disassemble Assbly (Yes/No)	Comment on condition of components	Ass. sustained MFL for 1 minute (Yes/No)	Breaking Load (KN)
1				
2				
3				
4				
5				

Observations, if any:

Test Results: The Suspension Assembly, as tested, met/did not meet the requirement specified in the technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)



**MECHANICAL STRENGTH TEST ON EACH COMPONENT OF SUSPENSION
ASSEMBLY
&
MECHANICAL STRENGTH TEST ON ALL TYPES OF TENSION ASSEMBLIES
i.e. Dead End or Pass through or Splicing Location or Tension fitting for Suspension
Tower (Yoke plate)**

Manufacturer :

Test Location :

Test Standard : IEC 61284: 1997

Test Sample : OPGW

Tension Assembly
or each component of Suspension Assembly

As per approved DRS
& Drawings

Objective: To assess the Mechanical strength (Failing Load) test on each component of All types of Tension Assemblies.

TEST SET-UP

The Tension assembly is correctly fitted and is the same that will be carried out during installation.

TEST PROCEDURE

Each component of the Tension/Suspension assembly shall be fixed with suitable fixing arrangement with the test machine. The load shall be increased steadily up to their specified tensile strength and held for one minute. The load shall then be increased up to the breaking of the component.

Acceptance Criteria:

1. No evidence of the fracture after one minute at nominated rated load.
2. The Mechanical strength (failing load) shall not be less than the specified rated requirement of load for all components.
3. Any result outside these parameters shall constitute a failure.

In case of Tension fitting on Suspension Tower(Yoke Plate Type). the mechanical strength test is performed upto Failure Load/ breaking strength of Yoke Plate (as per value mentioned in DRS for Yoke Plate) during this Test. Additionally, the breaking strength of Yoke Plate should be more than the UTS of OPGW. Any evidence of fracture or deformation at the end of one minute at the minimum failure load/ breaking strength of



Yoke Plate shall be considered as failure. Any result outside these parameters shall also constitute a failure.

Observation, if any;

Test Results: Each component of tension assembly, as tested, met/did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)



CLAMP SLIP STRENGTH TEST ON ALL TYPES OF TENSION ASSEMBLIES

i.e. Dead End or Pass through or Splicing Location or

Tension fitting for Suspension Tower (Yoke plate)

Manufacturer :

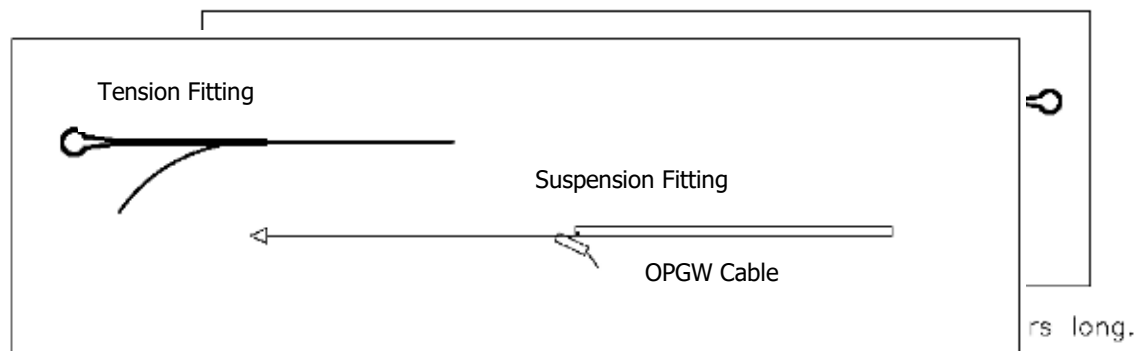
Test location :

Test Standard : IEC 61284-1997

Test Sample OPGW Cable }
 Tension Assembly } As per approved DRS/Drawings

Objective : To determine the clamp slip strength for the various types of tension assemblies proposed for the OPGW cable.

Test Set-up: The general arrangement for the Slip Strength Test of the Tension Assemblies is shown below



The Tension Assembly and associated components shall be identified against the relevant drawing and be uniquely marked for any future identification

The set-up for the slip strength for tension clamp is shown in Figure-2.

The tension assembly shall be fitted on a more than 8 m length of fibre optic cable on both ends. The assembly shall be mounted on a tensile machine and anchored in a manner similar to the arrangement to be used in service.

The Reinforcing Rods and Tension Assembly fitting is assembled on the OPGW using the Installation Instruction as a strict guide to ensure that the assembly is correctly fitted and is the same that will be carried out during actual installation. The assembly shall be mounted in the hydraulic tensile test machine, with suitable facilities to avoid bird caging (twist) of the OPGW when tensioned.

Note: Care shall be taken to ensure that during the installation of the test fittings the OPGW strands remain tight.

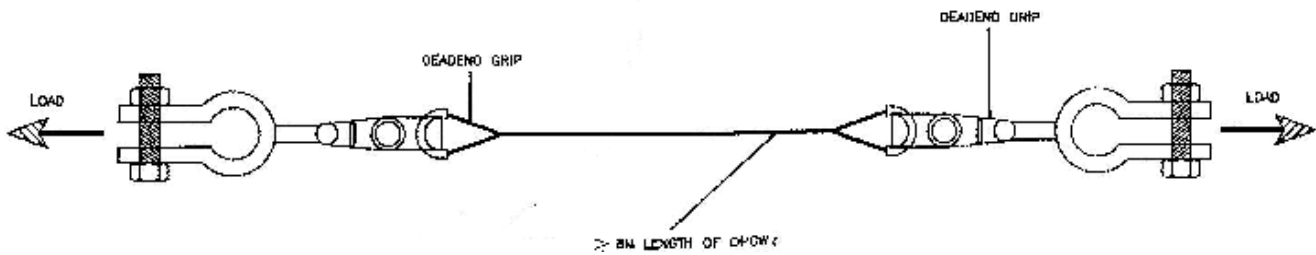


Figure 2: Schematic of slip strength test for tension assembly

Test Procedure:

A tension load shall gradually be applied up to 20% of the Ultimate Tensile Strength of the OPGW Cable.

1. Displacement transducers shall be installed to measure the relative movement between the OPGW relative to the reinforcing rods and the tension Dead-End relative to the reinforcing rods. In addition, suitable marking shall be made on the OPGW and Dead-End to confirm grip.
2. The load shall gradually be increased at a rate of 6 KN per minute until it reaches 50% of the specified UTS and the Position scale of the recorder is 'zeroed'.
3. The load shall gradually be increased at a rate of 6 KN per minute until it reaches 95% of the specified UTS and maintained for one minute.
4. After 1 minute pause, the load shall slowly be released to zero and the makings examined and measured for any relative movement.
5. On completion of the test a graph of Load (KN) against Position' (mm) shall be produced for each of the two measurements. This graph shall forms the test record and will be examined to ascertain the degree of any movement.

Acceptance Criteria:

The Tension Clamp has passed the Test if the following conditions are met:

No movement* shall, occur between the OPGW and the Reinforcing Rods, or between the Reinforcing Rods and the Tension assembly.

No failure or damage or disturbance to the lay of the Tension Clamp, Reinforcing Rods or OPGW.

*Definition of no movement as defined in IEC 61284: Any relative movement less than 2 mm is accepted. The possible couplings or elongations produced by the OPGW as a result of the test itself are not regarded as slippage.

Any result outside these parameters shall constitute a failure.



Test Results:

The Tension Assembly, as-tested, met / did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)



STRUCTURE MOUNTING CLAMP STRENGTH TEST

(For Downlead Assembly)

Lab Location :

Manufacturer :

Test Standard : Technical Specification

Test Sample : OPGW Cable
Down lead clamp } As per approved DRS & Drawings

Objective: To demonstrate the ability of the down lead bracket assembly to withstand a specified load.

Test Set-up:

The clamp and mounting assembly shall be assembled on a vertical 200mm x 200mm angle and a short length of fiber optic cable installed as shown in Figure 3.

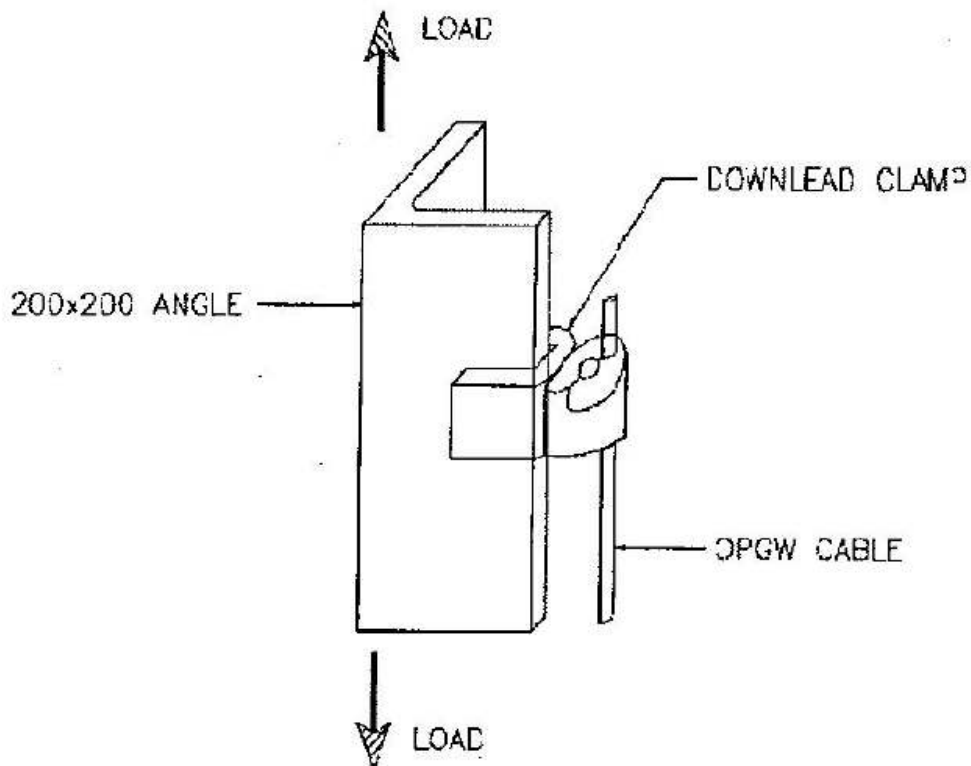


Figure 3: Schematic of structure mounting clamp strength test

Test Procedure:

1. A vertical load of 200 kg shall be applied at the end of the mounting clamp and held for 5 minutes.
2. The markings on the structure Down Lead Clamp and OPGW are examined for any signs of visible distortion, slipping or breaking of any components.
3. The load shall be increased to 400 kg and held for 30 seconds.
4. The load is then removed and the markings on the structure, Down Lead Clamp and OPGW are examined for any signs of visible distortion, slipping or breaking of any components.

Acceptance Criteria:

The down lead clamp has passed the test if the following conditions are met.

No visible evidence of distortion / slipping or breaking of any components.

Any result outside these parameters shall constitute a failure.

Observation, if any:**Test Results:**

S/N	Load (kg)	Description	Comment
1	400		
2	400		
3	400		
4	400		
5	400		

The Structure mounting Clamps for OPGW tested, met / did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

STRUCTURE MOUNTING CLAMP FIT TEST**Lab Location :****Manufacturer :****Test Standard :** Technical Specification**Test Sample :** OPGW

Down lead clamp

} As per approved DRS & Drawings

Objective: To demonstrate the ability of the down lead assembly to withstand a specified load.**Test Set-up:**

For structure mounting clamp, fit test shall be conducted with two OPGW cables installed.

Test Procedure:

Structure mounting clamp shall be installed including clamping compound as required on the OPGW cable. The nut shall be tightened on to the bolt by using torque wrench with a torque of 40Nm or supplier's recommended torque and the tightened clamp shall be held for 10 minutes. After the test remove the OPGW cable and examine all its components for distortion, crushing or breaking. Also the OPGW cable shall be checked to ensure free movement within the core to measure the diameter of the core tube.

Acceptance Criteria:

1. If any visible distortion, crushing, cracking or breaking of the core tube is observed, the test will be defined as a failed.
2. When the diameter of the core tube as measured at any location in the clamped area is more than 0.5 mm larger or smaller of the core diameter as measured outside the clamped area, the test will be defined as a failed.

Observations, if any**Test Results:** The Structure mounting Clamps Fit tested, met/did not meet the requirement specified in technical specification.Tested by:
(Sign with date)Witnessed by:
(Sign with date)

VISUAL/PHYSICAL VERIFICATION OF QUANTITIES AND SPECIFIC COMPONENT NUMBER FOR EACH COMPONENT OF SPLICE ENCLOSURES (JOINT BOX) & FODP AND DIMENSIONAL CHECKS AGAINST THE APPROVED DRAWINGS

Test location:

Manufacturer:

Test Sample: SPLICE ENCLOSURES (Joint Box)

FODP

} (As per approved DRS & Drawings)

Objective: This test confirms the appearance, Quantity and Dimension for Splice Enclosures & FODP for conformance to the relevant DRS/Drawings.

Test set-up:

It shall be verified that the sample are in accordance with their relevant drawings.

The following tolerance shall be allowed on all dimensions to which special tolerance do not apply.

SAMPLING: 100% of Items in the Lot

Dimensions:

The following tolerance shall be allowed on all dimensions to which special tolerances do not apply (i.e.) where tolerances are not indicated in the approved DRS/Drawings.

Dimensions greater than 30 mm $\pm$ 5% up to a max. of $\pm$ 5 mm.

Visual & Quantity: To check the items in Lot & all found to be ok as per approved DRS & Drawings and the following.

No. of splice Trays

No. of holes for cable entry/ diameter of holes

IP Protection Class

Color shade

Specific Component Number

Acceptance Criteria:

Appearance should have no defect. All quantities should be correct.

Specific component number of each component shall be as per approved DRS/Drawings. Dimensions shall be in accordance with their drawings with the tolerances specified.

Observations, if any:

Test Results : The Splice enclosure/FODP as tested met / did not meet the requirement specified.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

VISUAL MATERIAL VERIFICATION AND DIMENSIONAL CHECKS FOR VIBRATION DAMPER

Test Location:

Manufacturer:

Test Standard: IEC61284:1997, Approved DRS/Drawings in cat-I

Test Sample: Vibration Damper & associated hardware fittings

Objective : This test determines the factory acceptance of the batch quantity of fittings that they confirm to the relevant drawings and where appropriate/ have a sufficient galvanized coating.

Test Procedure:

1. Physical/Visual Verification for the part no. of all the materials as per approved DRS & drawings.
2. It shall be verified that the sample are in accordance with their relevant drawings, particularly as regards any dimensions to which special tolerance apply and indicated in the corresponding approved DRS/Drawings.
3. The following tolerance shall be allowed/on all dimensions to which special tolerance do not apply.

Appearance: To check all and ascertain to be appropriate as per DRS & Drawings.

Dimensions:

(A) Forgings:

- i) Dimensions up to and including 30mm.... ± 1.5 mm.
- ii) Dimensions greater than 30 mm..... $\pm 5\%$ upto max. of ± 5 mm.

(B) Helical Fittings:

- i) Dimensions up to and including 30mm..... ± 1.5 mm.
- ii) Dimensions greater than 30 mm..... $\pm 5\%$ upto max. of ± 5 mm.

FAT Procedure for OPGW -Vibration Dampers

Galvanizing (Vibration dampers, all nuts & bolts components as per approved DRS & Drawings):

- i) Galvanized coatings shall be tested in accordance with as appropriate.
- ii) All measurements shall be made after galvanizing where galvanizing is the normal finish. Galvanized coatings shall be tested and galvanized coating shall be minimum 85 μ m.

Acceptance Criteria:

Fittings shall be accordance with their relevant drawings within the tolerance Specified. Galvanized coatings on general articles shall be minimum thickness of 85 μ m.

Observation, if any;

Test Results: The Hardware fittings, as tested met / did not meet the requirement as per approved DRS & Drawings.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

GALVANISING TEST FOR VIBRATION DAMPER

Test Location:

Manufacturer:

Test Sample : 4D-20 Stockbridge Type Vibration Dampers

(Messenger Cable, Damper Weights & Clamp Body)

Test Procedure:

One strand of each of the fittings is subjected to a gravimetric test to determine the coating mass of the galvanizing.

Acceptance Criteria: The minimum coating mass as determined by the above method shall be greater than 85 μ m.

Test Results:

Damper No.	Coating Mass (μ m)

The vibration dampers and its associated hardware fittings, as tested met /did not meet the requirement specified in the technical specification.

Observations, if any:

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

CLAMP SLIP TEST OF THE VIBRATION DAMPER

Test Location:

Manufacturer:

Test Standard: Technical Specification, IEC61897:1999

Test Sample: Vibration Damper

OPGW Cable

} As per approved DRS/Drawings

Objective: To demonstrate the ability of the vibration damper grip the conductor.

Test set up:

The test shall be performed using the conductor for which the clamp is intended. The conductor shall be “as new” (free of deterioration or damage). The minimum free length of test conductor between its terminating fittings shall be 2 meters. The conductor can be tensioned to 20% of its Ultimate tensile strength (the conductor is free that is accepted). Precautions shall be taken to avoid bird caging of the conductor.

The clamp shall be installed in accordance with their recommended instructions on a different portion of the conductor for each test.

Test Procedure:

The load shall be gradually increased (no faster than 100 N/s) until it reaches 2.5kN (specified minimum slip load). This load shall be kept constant for 60 seconds. Then the load value shall be gradually increased until slippage of the clamp occurs. The value of slip load shall be recorded.

Clamp slip shall be considered as having occurred when a slip distance of 1mm is measured.

Acceptance Criteria:

- 1) No movement of the clamp relative to the conductor greater than 1mm shall occur at or before the end of application of 2.5kN for 60 seconds.
- 2) Surface flattening of the outer strands of the conductor is acceptable.

Observation, if any;

FAT Procedure for OPGW -Vibration Dampers

Test Results: The vibration damper tested, met / did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

VIBRATION DAMPER RESPONSE (RESONANT FREQUENCIES) TEST AND DYNAMIC CHARACTERISTIC TEST

Test Location:

Manufacturer:

Test Sample: Vibration Damper (As per approved DRS/Drawings)

Objective: To analyze the vibration damper response at Resonant frequencies

Test procedure

The damper was mounted with its clamp tightened with torque recommended by the manufacturer on shaker table capable of simulating sinusoidal vibrations for Critical Aeolian Vibration frequency band ranging from $0.18/d$ to $1.4/d$ - where d is the OPGW cable diameter in meters. The damper assembly was vibrated vertically with a ± 1 mm amplitude from 5 to 15 Hz frequency and beyond 15 Hz at 0.5 mm to determine following characteristics with the help of suitable recording instruments.

- (a) Force Vs frequency
- (b) Phase angle Vs frequency
- (c) Power dissipation Vs frequency

Acceptance criteria:

The Force Vs frequency curve shall not show steep peaks at resonance frequencies and deep troughs between the resonance frequencies. The resonance frequencies were suitably spread within the Aeolian vibration frequency-band between the lower and upper dangerous frequency limits determined by the vibration analysis of fibre optic cable without dampers.

- I. The above dynamic characteristics test on five damper shall be conducted.
- II. The mean reactance and phase angle vs frequency curves shall be drawn with the criteria of best fit method.
- III. The above mean reactance response curve should lie within following limits:
 $V.D \text{ for OPGW} - 0.060 f \text{ to } 0.357 f \text{ kgf/mm}^*$
Where f is frequency in Hz.
- IV. The above mean phase angle response curve shall be between 25 to 130 within the frequency range of interest.

FAT Procedure for OPGW -Vibration Dampers

- V. If the above curve lies within the envelope, the damper design shall be considered to have successfully met the requirement.
- VI. Visual resonance frequencies of each mass of damper is to be recorded and to be compared with the guaranteed values. A tolerance of ± 1 Hz at a frequency lower than 15 Hz and ± 2 Hz at a frequency higher than 15 Hz only shall be allowed.

Observations, if any:

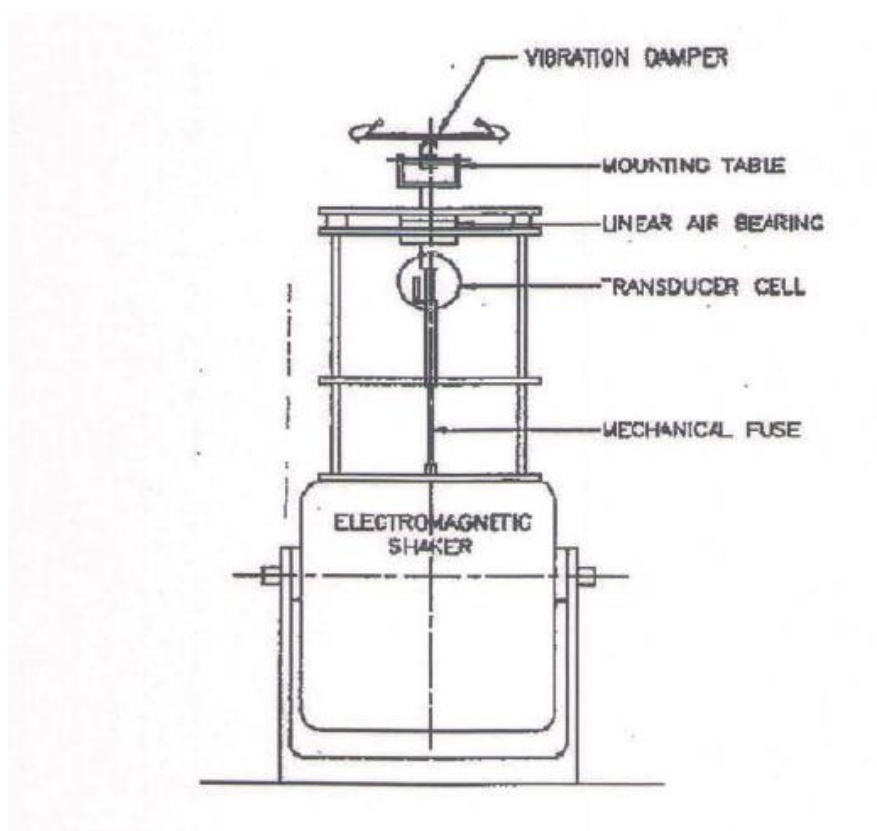


Fig.1 Schematic of Vibration Damper Characteristics

Test Results: The Vibration Damper has met/ did not meet the acceptance criteria for Vibration Damper response at resonant frequencies.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

STRENGTH OF MESSENGER WIRE TEST FOR VIBRATION DAMPER

Test Location:

Manufacturer:

Test Sample : Messenger Cable (As per approved DRS & Drawings)

Objective: To determine the strength of the damper messenger wire.

Test Procedure:

The messenger cable shall be fixed in a suitable tensile testing machine and the tensile load shall be gradually applied until yield point is reached. Alternatively, each strand of messenger cable may be fixed in a suitable tensile testing machine and the tensile load shall be gradually applied until yield point is reached. In such a case, the 95% of yield strength of each wire shall be added to get the total strength of the cable. The load shall be not less than the value guaranteed by the contractor.

Acceptance Criteria: The minimum tensile stress of the messenger cable shall be 42 KN

Test Results:

Sampler No.	Tested up to Rated Strength /UTS (KN)	Acceptance Criteria	Pass/Fail
		No Deformation/Breakage	
		No Deformation/Breakage	
		No Deformation/Breakage	

The above as tested met / did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

ATTACHMENTS OF WEIGHTS TO MESSENGER CABLE

Test Location:

Manufacturer:

Test Standard: Technical Specification, IEC61897:1999

Test Sample: Vibration Damper (As per approved DRS/Drawings)

Objective: To demonstrate the ability of the weight grips the messenger.

Test Procedure:

On an assembled damper a tensile load shall be applied between the weights coaxial with the messenger cable. The load shall be gradually increased (100N/s maximum) until it reaches 5kN (or specified minimum slip load as per DRS). This load shall be constant for 60 seconds.

The load shall be increased slowly until one weight has been pulled free of the messenger cable. The maximum load obtained during this process shall be recorded, for information purposes only.

Acceptance Criteria:

No relative movement greater than 1 mm between each weight and the messenger cable shall occur at or before the end of the application of 5kN(or specified minimum slip load as per DRS) for 60 seconds.

Observation, if any;

Test Results:

Damper No.	Tensile Strength (KN)	Breaking Stress (KN/mm ²)

FAT Procedure for OPGW -Vibration Dampers

The vibration damper tested, met / did not meet the requirement specified in technical specification.

Tested by:

(Sign with date)

Witnessed by:

(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

ATTACHMENTS OF CLAMP TO MESSENGER CABLE

Test Location:

Manufacturer:

Test Standard : Technical Specification, IEC61897:1999

Test Sample : Vibration Damper As per approved DRS/Drawings

Objective : To demonstrate the ability of the clamp grips the messenger.

Test Procedure:

On an assembled damper a tensile load shall be applied between messenger cable and the clamp body, coaxial with the messenger cable. The load shall be gradually increased (100N/s maximum) until it reaches 1.5kN (or specified minimum slip load as per DRS). This load shall be constant for 60 seconds.

The load shall be increased slowly until the clamp has been pulled free of the messenger cable. The maximum load obtained during this process shall be recorded, for information purposes only.

Acceptance Criteria:

No relative movement greater than 1 mm between the clamp relative to the messenger cable shall occur at or before the end of the application of 1.5kN(or specified minimum slip load as per DRS) for 60 seconds.

Observation, if any;

Test Results:

Damper No.	Tensile Strength (KN)	Breaking Stress (KN/mm ²)

FAT Procedure for OPGW -Vibration Dampers

The vibration damper tested, met / did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

FAT Procedure for OPGW -Vibration Dampers

CLAMP BOLT TIGHTENING AND TORQUE TEST

Test Location:

Manufacturer:

Test Standard: Technical Specification, IEC61897:1999

Test Sample : Vibration Damper (As per approved DRS/Drawings)

Objective : To demonstrate the ability of the tighten bolt.

Test set up:

The test shall be performed by installing the clamp on a length of conductor for which the damper is intended.

Test procedure:

The bolts or nuts shall be tightened to a torque 10% above the specified installation torque.

Lastly, the torque should be increased to either twice the specified installation value or the maximum torque value recommended by the bolt supplier whichever is lower.

Acceptance Criteria:

- 1) The threaded connection shall remain serviceable for any number of subsequent installations or removals and components of the clamp shall be undamaged.
- 2) No unacceptable damage shall occur to the conductor inside the clamp. (Unacceptable damage shall be agreed between the purchaser and supplier)
- 3) The increase to either twice should not result in any breakage of threaded parts or other components.

Observation, if any;

Test Results:

Damper No.	1.1 times torque Comment on condition of components	2 times torque Comment on condition of components

FAT Procedure for OPGW -Vibration Dampers

The vibration damper tested, met / did not meet the requirement specified in technical specification.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

**FACTORY ACCEPTANCE TEST PROCEDURE FOR OPTICAL FIBRE (ITU-T G.652D)
APPLICABLE STANDARD EIA/TIA 455**

Sl. No.	Test Name	Test Procedure	Acceptance Criteria
1	Attenuation Coefficient	EIA/TIA 455-78A	$\leq 0.35\text{dB/km}$ (1310nm) $\leq 0.21\text{dB/km}$ (1550nm)
2	Point Discontinuities of Attenuation	EIA/TIA 455-59	$\leq 0.1\text{ dB}$
3	Attenuation at Water Peak	EIA/TIA-455-78A	$\leq 0.34\text{dB/km}$ at 1383nm
4	Chromatic Dispersion	EIA/TIA 455 -168A/169A /175A	$\leq 18\text{ ps}/(\text{nm}\cdot\text{km})$ at 1550nm
			$\leq 3.5\text{ ps}/(\text{nm}\cdot\text{km})$ from 1288 nm to 1339nm
			$\leq 5.3\text{ ps}/(\text{nm}\cdot\text{km})$ from 1271nm to 1360nm
			Zero Dispersion wavelength: 1300nm – 1324nm; Zero Dispersion slope: $\leq 0.092\text{ ps}/\text{nm}^2\cdot\text{km}$
5	Core - Clad Concentricity Error	EIA/TIA 455- 176	$\leq 0.5\text{ }\mu\text{m}$
6	Cladding Diameter	EIA/TIA 455-176	$125 \pm 0.7\text{ }\mu\text{m}$
7	Fibre Tensile Proof Testing	EIA/TIA 455-31B	$\geq 1.0\%$, 1 sec. $\geq 0.69\text{ Gpa}$ (100kpsi)

Note: The test report of the above tests for the fibres are to be carried out by the Fibre Manufacturer and used in the Approach cable shall be shown to the inspector during Approach cable FAT and shall be submitted along with the Approach cable FAT reports.

FACTORY ACCEPTANCE TEST PROCEDURE FOR APPROACH CABLES

Sl. No.	Factory Acceptance Test	Sampling plan
1	Attenuation Coefficient at 1310nm,1550nm	10% of offered FO approach cable drums/lot and 100% of fibers in selected FO approach cable drums.(Minimum 2)
2	Point discontinuities	10% of offered FO approach cable drums/lot and 100% of fibers in selected FO approach cable drums. (Minimum 2)
3	Visual material verification and dimensional checks as per approved DRS & drawings	Quantity verification: 100% of offered material.

1. Attenuation Coefficient at 1310nm & 1550nm and Point Discontinuities

Test Standard : IEC 60793-1-40, EIA/TIA-455-59 & EIA/TIA-455-61 and ITU-T G.652 D

Test Location :

Manufacturer :

Test Objective : To measure the optical attenuation at wavelengths 1310 nm and 1550 nm & Point discontinuities at both wavelength of 1310 nm and 1550nm.

Test Set-ups:

Prepare the sample under test as per the figure showing below the test setup. The test bench is connected with Optical Time Domain Reflectometer (OTDR) to measure the value of attenuation coefficient and Point discontinuities

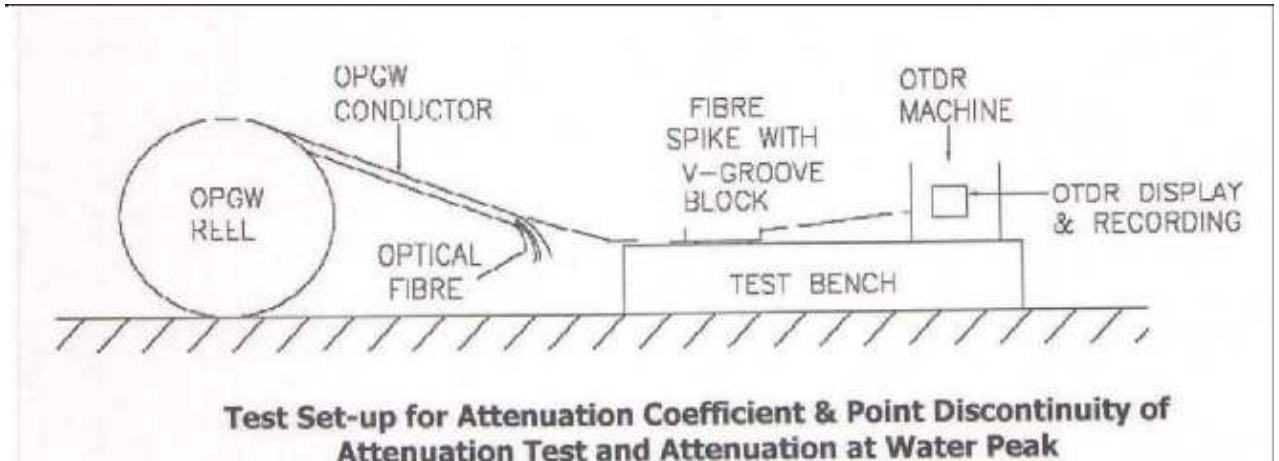
Test Procedure:

1. Connect the test sample either to the instrument or to one end of end dead-zone fiber (if used). Connect the other end of the dead-zone fiber (if used) to the instrument.
2. If the accurate locations of point defects are to be recorded, the effective group delay index of the test sample is required. If this value is not known, use FOTP-60 (Method A) to determine it.
3. Enter OTDR parameters such as source wavelength, pulse duration, length range, and signal averaging into the instrument, along with the test sample effective group index. The values of some of these parameters may be present in the instrument.
4. Adjust the instrument to display a backscatter signal from the test sample. It may be advantageous to begin with coarse vertical and horizontal scaling to maximize the length displayed. An example is given in Figure.
5. Examine the OTDR signal along the test sample for point defects. If increased resolution is needed, adjust the graphical display, if possible, to expand the section of interest to larger scale (exercising care to assure that proper reading of the true signal can still be distinguished from the noise points).
6. To determine that a point defect (rather than an attenuation non-uniformity situation) exist observe the area in question using two different pulse durations. If the shape of the loss or gain changes with the pulse duration, the anomaly is a point defect. If the shape does not change, the anomaly shall be considered to be attenuation non-uniformity to be measured by FOTP-61.
7. Report any point defect deviations which exceed the values specified in the Detail Specification. Describe the nature of these faults (e.g. apparent loss or gain, reflection, duration, etc.) as required by the Detail Specification.
 - 7.1 Determine the defect location, if required, by placing a cursor at the beginning (or at another point specified by the OTDR manufacturer) of a power rise or drop, this may be difficult to do at a drop. Obtain the distance coordinate via the alphanumeric display.
 - 7.2 Obtain the apparent loss or gain of the defect, if required, by the method described by the OTDR manufacturer .Some instruments required placement of a pair of cursors on each side of the defect. The two best-fit straight lines (from a two-point or least-squares fit for each) are extrapolated to the defect location .If available, the linear fit method should be

chosen. The vertical separation of the lines gives the apparent loss or gain .Note any reflection peak.

7.3 When possible, repeat the test for a single launched into the test sample in the opposite direction. A more accurate loss estimate (and the elimination of apparent gain) is made by averaging readings taken directionally at the same wavelength .This eliminates the effect of any backscatter different for the fiber sections on both side of the defect.

7.4 Repeat the test at another wavelength.



Acceptance Criteria:

For Attenuation

Wavelength	Attenuation
1310 nm	< 0.35 dB/Km
1550 nm	<0.21 dB/Km

For Point Discontinuity: Attenuation of fiber shall be uniform throughout its length such that there are no point discontinuity in excess of 0.1dB.

ATTENUATION AND POINT DISCONTINUITY

Ring Mark	Fiber id	At 1310 nm				Ring Mark	At 1550 nm			
		Optical Attenuation	Point Discontinuity	Pass or Fail	Remarks		Optical Attenuation	Point Discontinuity	Pass or Fail	Remarks

Observations, if any:

Test Results:

The attenuation and point discontinuity measured have met/not met the acceptance criteria.

Tested by:
(Sign with date)

Witnessed by:
(Sign with date)

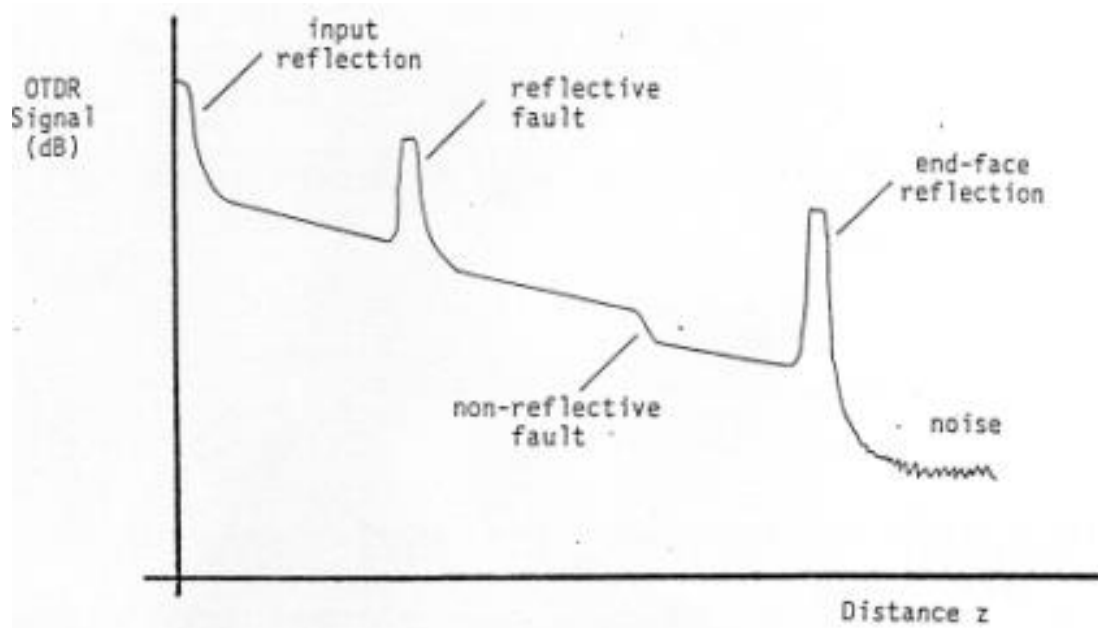


Figure 1. Schematic of an OTDR Trace. Point defects with apparent loss are shown, one reflective and one non-reflective.

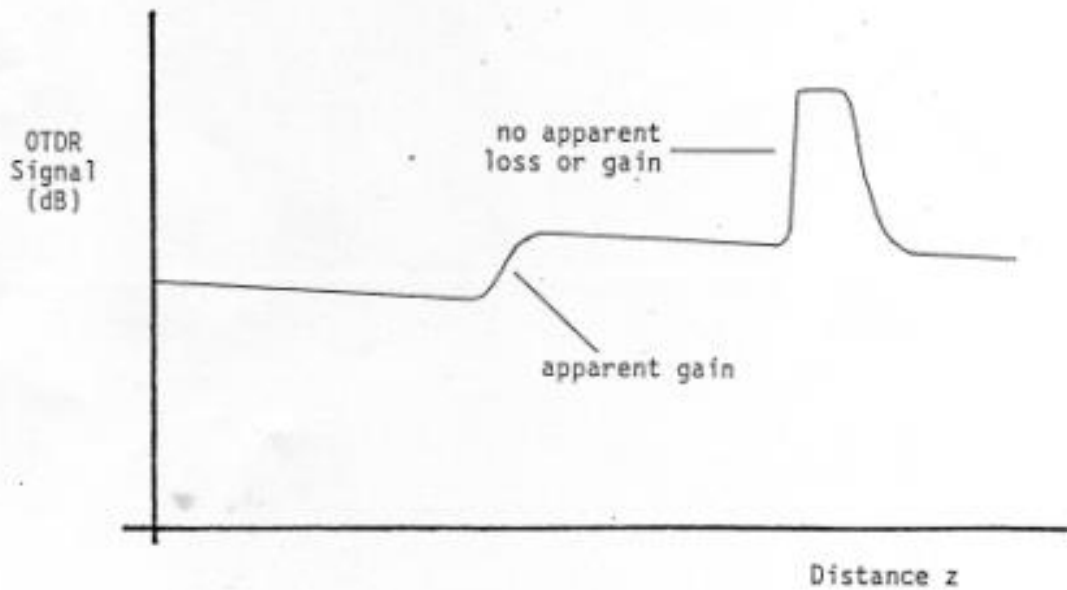


Figure 2. Schematic of an expanded OTDR trace. Two point defects are shown, one with apparent gain, and another with no apparent loss or gain.

2. VISUAL MATERIAL VERIFICATION, CABLE CONSTRUCTION AND DIMENSIONAL CHECKS

Test Standard: IEC 60793 & 60794, EIA/TIA-598

Test Location:

Manufacturer:

Cable Type: Approach Cable.

Reference Doc: Approved DRS & Drawings of Fiber Optical Approach Cable.

Objective: To measure the Visual material verification, Cable construction and dimensional checks for Fiber Optical Approach Cable.

Test Procedure:

The physical/dimensional measurements of the individual parts of the cable shall be taken with suitable measuring device and verified against the approved DRS/Drawings

Drum Checks:

1. Physical Verification for the 100% offered quantity of the offered reels/drums shall be carried out.
2. 100% physical verification of sealing of cable ends with end caps, check for provision of spare cable caps for each drum.
3. 100% verification of Sealing/Pasting the drum details over the end cap with transparent tape.
4. Verification of drum details properly printed and pasted on each drum suitably as per approved document

Checks on Approach cable: The below to be verified as per approved DRS/Drawings for both Fiber Optical Approach Cable.

S.NO.	Description	Acceptance Criteria
1.	No. of Fiber	AS per approved DRS& drawings
2.	Buffer Tube Quantity(Nos.)/Diameter	AS per approved DRS& drawings
3.	No. of Fibers per tube(Nos.)	AS per approved DRS& drawings
4.	Filling Material	AS per approved DRS& drawings
5.	Strengthening Member	AS per approved DRS& drawings
6.	Outside Jacket Coating	AS per approved DRS& drawings
7.	Outside Jacket Thickness	AS per approved DRS& drawings
8.	Armoring Tape provided	AS per approved DRS& drawings
9.	Weight(kg/km)	AS per approved DRS& drawings
10.	Overall Diameter	AS per approved DRS& drawings
11.	Identification of colors of fibers/tube	AS per approved DRS& drawings
12.	Other physical/Technical parameters	AS per approved DRS& drawings

Acceptance Criteria: Visual material verification, Cable construction and dimensional checks shall be as per approved DRS /drawings.

Observations, if any:

Test Results: The Fiber Optic Approach cables as tests met tested met the requirement as approved DRS & Drawings.

Test by:
(sign with date)

Witnessed by:
(sign with date)

SITE ACCEPTANCE TEST PROCEDURES AND PLAN FOR OPTICAL FIBRE CABLES**1. Introduction**

The Site Acceptance Test Plan must stimulate the quality during the site work from the storage of materials to the complement of installation.

In addition to stimulating of quality control, it assists in keeping the record of test and remembering the major point of the site work,

2. List of Site Acceptance Test

- 1) Pre-Installation Test (Drum Test)
 - a. Physical Inspection of the cable assembly for damage
 - b. Optical fibre continuity and fibre attenuation with OTDR at 1550 nm
 - c. Fibre Optic Cable length measurement using OTDR
- 2) Post-Installation Test
 - a. Optical fibre continuity and fibre attenuation with OTDR at 1550 nm
 - b. Fibre Optic Cable length measurement using OTDR
- 3) Splice Test
 - a. Per splice bi-directional average attenuation with OTDR
 - b. Physical inspection of splice box/enclosure for proper fibre / cable routing techniques
 - c. Physical inspection of sealing techniques, weatherproofing, etc.
- 4) Commissioning Test
 - a. End to End (FODP to FODP) bi-directional average attenuation of each fibre at 1310 nm and 1550 nm by OTDR.
 - b. End to End (FODP to FODP) bi-directional average attenuation of each fibre at 1310 nm and 1550 nm by Power meter
 - c. Bi-directional average splice loss by OTDR of each splice as well as for all splices in the link (including at FODP also).
 - d. Proper termination and labelling of fibres & fibre optic cables at FODP as per approved labelling plan.

Reference Documents:

- 1) DRS of OPGW/Optical fiber.
- 2) Sag-Tension Chart.
- 3) OPGW Live-Line Installation Procedure.
- 4) Splicing/Jointing Manual.

PRE-INSTALLATION TEST (DRUM TEST)

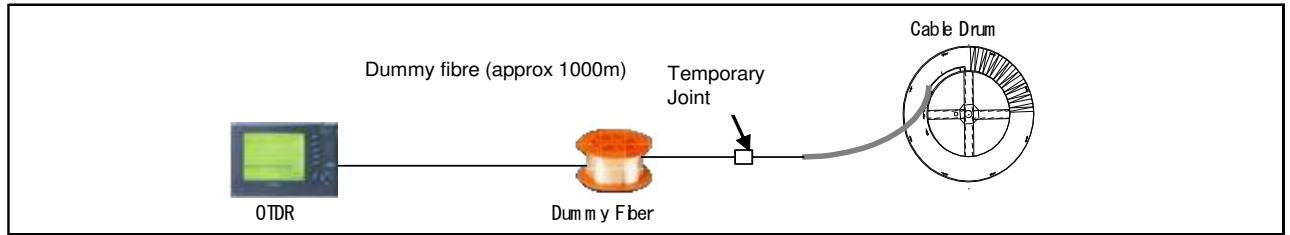
Title of Test	:	Pre-Installation Test (Drum Test)
Application	:	All FO Cables
Purpose of the Test	:	For precluding cable that may be damaged during shipment and transportation, every spooled FO cable segment shall be tested prior to installation.
Test Equipment	:	OTDR & physical inspection
Test Set-up & Procedure	:	First of all, check the appearance and marking of the Drums.

SHIPPING TAG

Package Name			
Employer 's Name	Power Grid Corporation of India Limited (A Government of India Enterprise)		
Employer 's Address			
Destination Address			
Vendor's Name			
Vendor's address			
Year of Manufacture	Xxxx	Batch No.	Xxxx
Drum No.	(As per the Drum Schedule)		
Type of Cable			
Type of Fibres	DWSM		
No. of Fibres	24 F / 48F		
Total Cable Length	Xxx Mtrs		
Weight of the Drum	Xxx kg		
Year of Production	Day-Month-Year	Factory Date	Inspection Day-Month-Year
Factory Seal			

Xxxx – To be furnished by Sterlite Power Transmission Ltd Shall furnished before FAT.

- Check the sealing of the cable ends and spare cable caps
- Carry out the physical inspection of the cable assembly and then check the Fibre Length, continuity and attenuation of optical fibers by OTDR. Compare the observed attenuation data with respect to the pre-shipment / FAT data.


Acceptance Criteria:

- Appearance shall have no defect and drum marking shall be correct.
- The attenuation of the fibers shall be distributed uniformly throughout its length such that there are no point discontinuities in excess of 0.1dB. The overall optical fibers attenuation should be less than 0.21dB/km at 1550nm and 0.35dB/km at 1310nm.
- Cable ends and spare cable caps shall be properly sealed.
- Every drum, OPGW cable shall be tested for compliance of fibre Length, Continuity & attenuation with the Pre-Shipment data received from manufacturer.

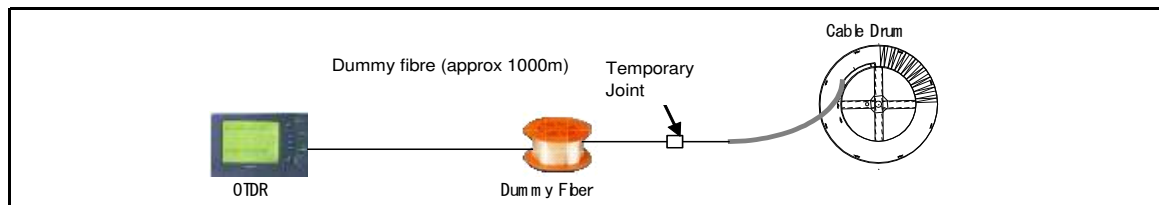
Result/Conclusion:

- Test result shall be filled in the respective test formats as enclosed for Pre -Installation test.
- If there is any excess of attenuation compared with the standard attenuation norms, then the test shall be re-conducted. If the result of retest does not meet the norm, proper action shall be taken promptly in accordance with the flow of trouble slip.

SAT-01-A (24 F)

PRE-INSTALLATION TEST REPORT FOR OPGW CABLE (DRUM TEST)

Date:	Section:		
	Drum No:		
	Drum Length:	(As per Pre-shipment date)	
	Drum Length:	(Actual at site)	
Type of OTDR:	WAVELENGTH	REFRACTION INDEX	MAX ATTENUATION
Testing Date:	1310nm	1.4670	0.35 dB/km
	1550nm	1.4675	0.21 dB/km



S.No:	Description			Result (Yes / No)		Remarks
1	Physical Appearance check					
2	Drum Marking check					
3	Sealing of Cable ends & provision of spare cable caps					
Tube Color	Fiber No	Fiber Color	Length (km)	Attenuation		Remarks
				1310nm dB/km	1550nm dB/km	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
ORANGE	7	Blue				
	8	Orange				
	9	Green				
	10	Brown				
	11	Slate				
	12	White				
GREEN	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
BROWN	19	Blue				
	20	Orange				
	21	Green				
	22	Brown				
	23	Slate				
	24	White				

- OTDR Trace results attached for all fiber (Yes/No):

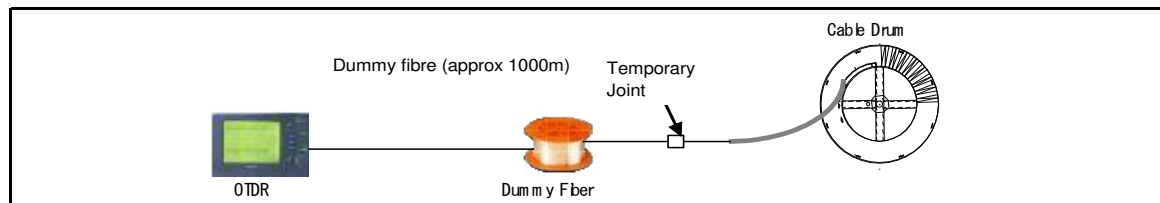
Tested By

Witnessed By

Approved By

SAT-01-A (48 F)
PRE-INSTALLATION TEST REPORT FOR OPGW CABLE (DRUM TEST)

Date:	Section:		
	Drum No:		
	Drum Length:	(As per Pre-shipment date)	
	Drum Length:	(Actual at site)	
Type of OTDR:	WAVELENGTH	REFRACTION INDEX	MAX ATTENUATION
Testing Date:	1310nm	1.4670	0.35 dB/km
	1550nm	1.4675	0.21 dB/km



S.No:	Description	Result (Yes / No)	Remarks
1	Physical Appearance check		
2	Drum Marking check		
3	Sealing of Cable ends & provision of spare cable caps		

Tube Color	Fiber No	Fiber Color	Length (km)	Attenuation		Remarks
				1310nm dB/km	1550nm dB/km	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
	7	Red				
	8	Black				
	9	Yellow				
	10	Violet				
	11	Pink				
	12	Aqua				
ORANGE	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
	19	Red				
	20	Black				
	21	Yellow				
	22	Violet				
	23	Pink				
	24	Aqua				

Tube Color	Fiber No	Fiber Color	Length (km)	Attenuation		Remarks
				1310nm dB/km	1550nm dB/km	
GREEN	25	Blue				
	26	Orange				
	27	Green				
	28	Brown				
	29	Slate				
	30	White				
	31	Red				
	32	Black				
	33	Yellow				
	34	Violet				
	35	Pink				
	36	Aqua				
BROWN	37	Blue				
	38	Orange				
	39	Green				
	40	Brown				
	41	Slate				
	42	White				
	43	Red				
	44	Black				
	45	Yellow				
	46	Violet				
	47	Pink				
	48	Aqua				

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

POST-INSTALLATION TEST

Title of Test : Post-Installation Test (After Stringing)

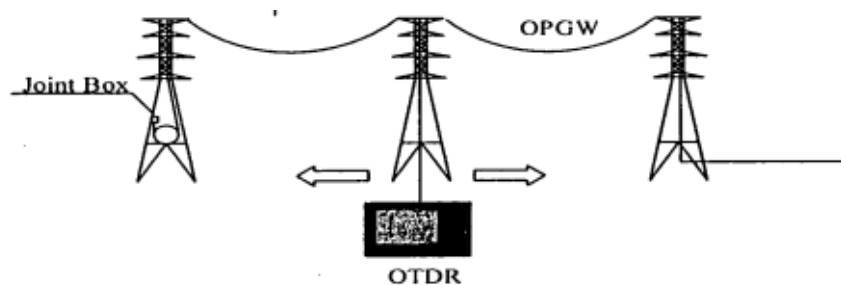
Application : All splicing points

Purpose of the Test : Before splicing work, check for any increase or step Discontinuity in attenuation that may have occurred during Transportation and installation.

Test Equipment : OTDR

Test Set-up & Procedure :

- After successfully completion of the installation work.
- Check for optical attenuation and discontinuity at every splicing point.



Acceptance Criteria:

- The attenuation of the fibers shall be distributed uniformly throughout its length such that there are no point's discontinuities in excess of 0.1dB. The overall optical fibers attenuation should be less than 0.21 dB/km at 1550nm and 0.35 dB/km at 1310nm.

Result/Conclusion:

- Test result shall be filled in the respective test formats as enclosed for Post Installation Test.

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

SPLICE TEST

Title of Test : Splice Test

Application : All splicing positions

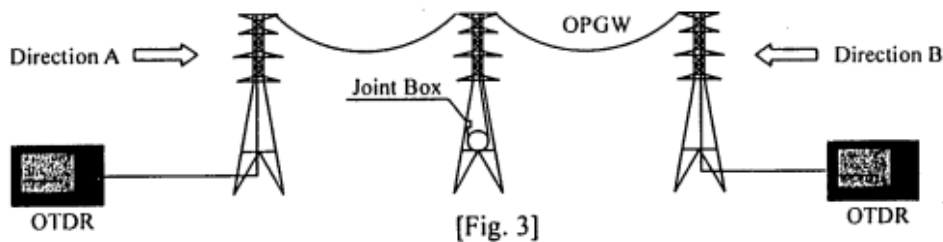
Purpose of the Test:

- Splicing as per approved splicing plan.
- Before closing the splice enclosure, splice loss shall be measured for checking the splicing condition.
- The treatment of surplus fibers on the splice tray and sealing condition shall be checked.

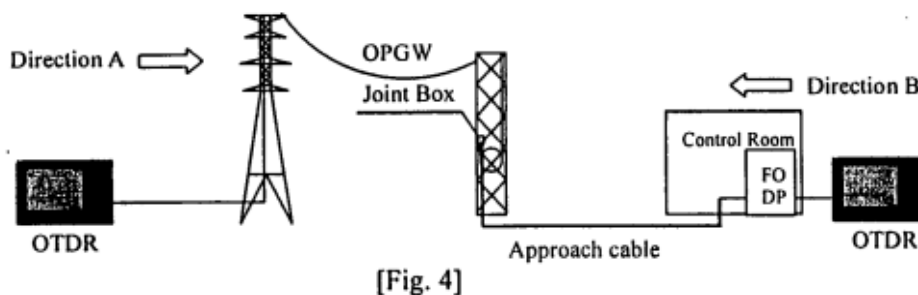
Test Equipment : OTDR & physical inspection

Test Set-up & Procedure:

- All in-line splices shall be encased in splice enclosures with a protective moisture and dust free environment and suitable for outdoor use. All fibers shall be accomplished through the fusion splicing, and then protected by heating shrinkable tube. All splices shall be neatly installed in covered splice trays with 0.5 meter of bare fiber service loop and 1 meter of fiber unit service loop. Before closing the in-line splice enclosure, the splice test shall be executed at both sides (direction A & direction B) of jointing point. The splicing shall be as per approved splicing plan.



- the splice test in the sub-station is the same as that of the in-line splice. In this case, in-line splice enclosure shall be installed on the gantry tower and splicing is between OPGW and approach cable.



- When closing the splice enclosure, the treatment of surplus fibers on the splice tray, sealing conditions and weather proofing shall be checked by physical inspection.

Acceptance Criteria:

- The average of bi-directional attenuation of each fusion splice shall not be more than 0.1 dB at 1550nm & 1310nm. Adequate care shall be taken to minimize the splice loss so as to achieve the required bi-directional average attenuation of splice in the link less than 0.05 dB per splice.
- Appearance of splice enclosure shall have no defect.
- The fibers routing is proper inside the splice enclosure and FODP.
- Splice enclosure shall have good sealing condition to prevent moisture and dust free environment and render it waterproof.
- Splicing is as per approved splicing plan.
- The connector loss shall be less than or equal to 0.5 dB per connector.

- The warning sheet is properly fixed on the splice enclosure.

Result/Conclusion:

- Test result shall be filled in the respective test formats as enclosed for splice test.

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

COMMISSIONING TEST (LINK TEST)

Title of Test : Link Commissioning Test

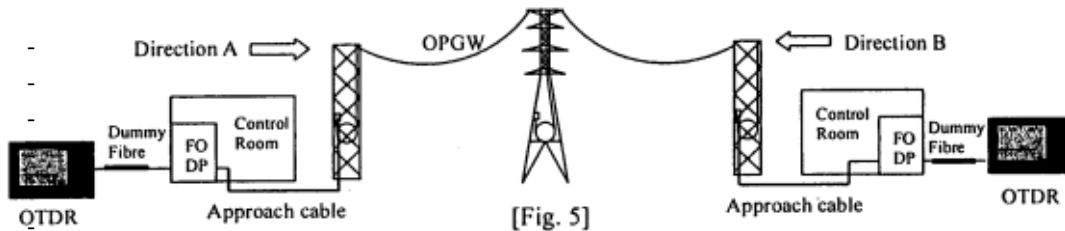
Application : All Links (FODP to FODP)

Purpose of the Test: After completion of splicing of installed section and termination at both ends, the optical fiber path attenuation shall be checked to ensure that the optical fiber shall be in operation satisfactorily.

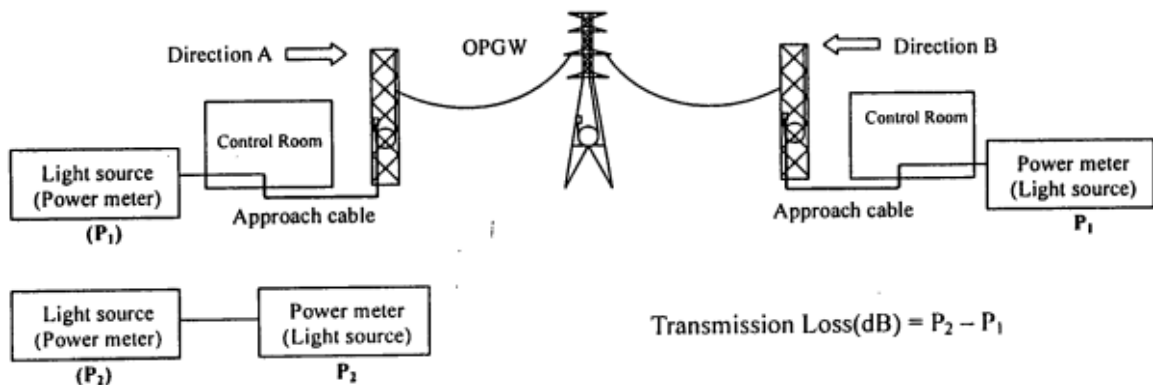
Test Equipment : OTDR, Power Meter & Light Source

Test Set-up & Procedure:

- The numbering and labeling plan shall be checked at each FODP.
- The optical fiber path attenuation shall be measured at both ends of link by OTDR as well as Power meter and laser light at 1310nm and 1550 nm. The bi-directional average attenuation by both methods shall be calculated.



- The measurement using the power meter is as below;



NOTE: The FODP to FODP link distance should be restricted to 70 Kms for the bidirectional test as the attenuation measurement using OTDR for the wavelength 1310nm may not be accurate for the link distances more than 70 Kms.

Acceptance Criteria:

- The numbering and labeling plan at each FODP shall be as per approved plan.
- The overall optical fiber path attenuation at 1550 nm shall be $0.21 \text{ dB/km} + 0.05 \text{ dB/splice} + 0.5 \text{ dB/connector}$.
- The overall optical fiber path attenuation at 1310 nm shall be $0.35 \text{ dB/km} + 0.05 \text{ dB/splice} + 0.5 \text{ dB/connector}$.
- There are no point discontinuities in excess of 0.1 dB

Result/ Conclusion:

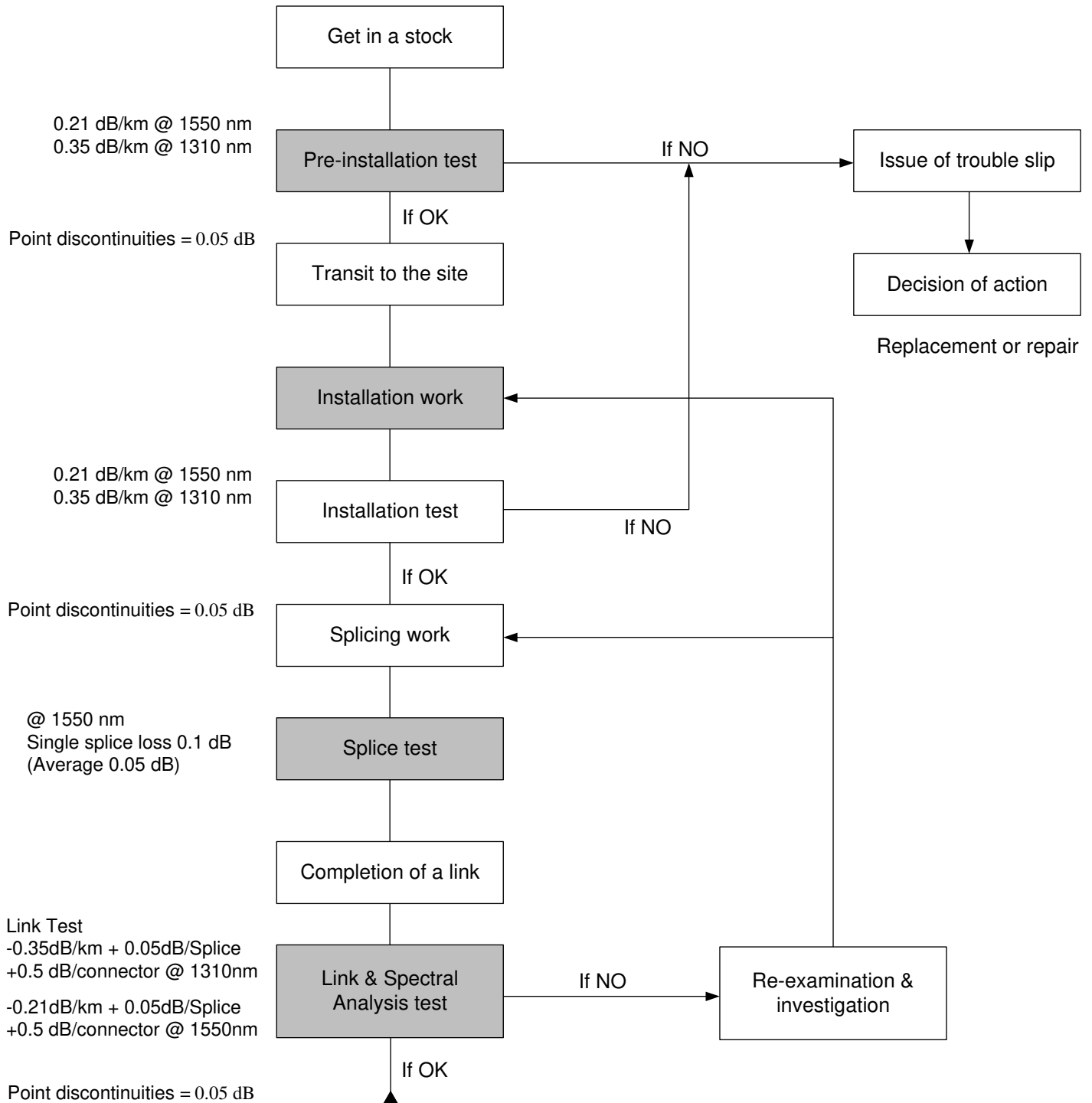
- Test result shall be filled in the respective test formats as enclosed for link commissioning test.
- Bidirectional averages splice loss by OTDR of each splice as well as for all splices in the link (including FODP also).
- Proper termination and labeling of fibers and fiber optic cables at FODP as per approved labeling plan.

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

PROCEDURE CHART

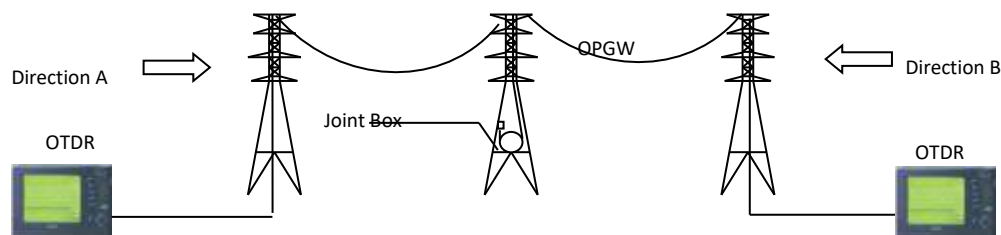


PLAN FOR SAT

Test Title	Function/Parameter	Test Equipment	Criteria	Remarks
Installation Test (est)	The point is whether the cable shall be used for the installation or not. Appearance of drum and cable; Optical fiber continuity end-to-end and attenuation	OTDR	Attenuation: $\leq 0.21 \text{ dB/km@1550 nm}$ $\leq 0.35 \text{ dB/km@1310 nm}$ Discontinuity: $\leq 0.1 \text{ dB}$	
Installation Test	After completion of installation, check for any increase or step discontinuity in attenuation that may have occurred during transportation and installation.	OTDR	Attenuation: $\leq 0.21 \text{ dB/km@1550 nm}$ $\leq 0.35 \text{ dB/km@1310 nm}$ Discontinuity: $\leq 0.1 \text{ dB}$	
Splice Test	Before closing splice enclosure, splice loss shall be measured from both directions. OTDR Shall be located at the one side of splicing point, loop for measurement of bi-directional splice loss shall be constituted at the other side. $S_1 = 0 \leq \frac{A+B}{2} \leq 0.1 \text{ dB}$ Where, A is splice loss from 'A' direction. B is splice loss from 'B' direction.	OTDR	@ 1550 nm, Single splice loss 0.1 dB Average 0.05 dB.	
Commissioning Test (Link Test)	After installation and splicing of each link, path attenuation shall be measured with the help of OTDR & power meter. Splice loss shall be measured with OTDR and average splice loss shall be calculated	OTDR & Power Meter, Laser Source	<Link Test> Path attenuation: $\leq 0.21 \text{ dB/km} + 0.05 \text{ dB/splice}$ $+ 0.5 \text{ dB/connector @1550 nm}$ $\leq 0.35 \text{ dB/km}$ $+ 0.05 \text{ dB/splice}$ $+ 0.5 \text{ dB/connector}$ $@ 1310 \text{ nm}$ Discontinuity: $\leq 0.05 \text{ dB}$ Average splice loss $= (S_1 + S_2 + \dots + S_n) / N$ Where $S_1, S_2, \dots, S_n$ is average splice loss at joint 1, 2, ---, n etc.	

SAT-02-A (24 F) POST-INSTALLATION TEST REPORT FOR OPGW

Report No:	Sector:		
Date:	Section:		
	Drum No:		
	Drum Length:	(As per Pre-shipment date)	
	Drum Length:	(Actual at site)	
Type of OTDR:	WAVELENGTH	REFRACTION INDEX	MAX ATTENUATION
Testing Date:	1310nm	1.4670	0.35 dB/km
	1550nm	1.4675	0.21 dB/km



Tube Color	Fiber No	Fiber Color	Length (km)	Attenuation dB/km		Remarks
				1550nm	1310nm	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
ORANGE	7	Blue				
	8	Orange				
	9	Green				
	10	Brown				
	11	Slate				
	12	White				
GREEN	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
BROWN	19	Blue				
	20	Orange				
	21	Green				
	22	Brown				
	23	Slate				
	24	White				

OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

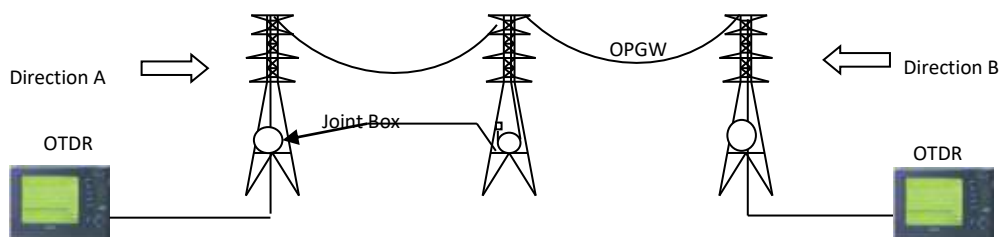
Approved By
(Sign with date)

Site Acceptance Test Procedures And Plan For Optical Fibre Cables

SAT-03-B (24 F)

SPLICE LOSS TEST REPORT FOR OPGW @ 1550nm

Report No:	Sector:		
Date:	Section:		
	TOWER No:		
Type of OTDR:	WAVELENGTH	REFRACTION INDEX	Acceptance criteria
Testing Date:	1550nm	1.4675	Max.Splice Loss
			0.10dB(Individual splice)
			Average Splice loss in link
			0.05 dB/Splice



Joint Box		Appearance	Fiber Routing		Sealing	Tower No.
Tube Color	Fiber No	Fiber Color	Length (km)	SPLICE LOSS (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
ORANGE	7	Blue				
	8	Orange				
	9	Green				
	10	Brown				
	11	Slate				
	12	White				
GREEN	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
BROWN	19	Blue				
	20	Orange				
	21	Green				
	22	Brown				
	23	Slate				
	24	White				

OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

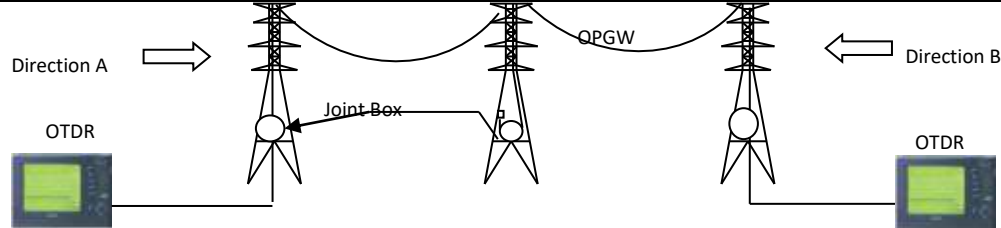
Approved By
(Sign with date)

Site Acceptance Test Procedures And Plan For Optical Fibre Cables

SAT-03-A (24 F)

SPLICE LOSS TEST REPORT FOR OPGW @ 1310nm

Report No:	Sector:		
Date:	Section:		
	TOWER No:		
Type of OTDR:	WAVELENGTH	REFRACTION INDEX	Acceptance criteria
Testing Date:	1310nm	1.4670	Max.Splice Loss
			0.10dB(Individual splice)
			Average Splice loss in link
			0.05 dB/Splice



Joint Box	Appearance		Fiber Routing		Sealing	Tower No.
	Tube Color	Fiber No	Fiber Color	Length (km)	SPLICE LOSS (dB)	Actual Loss (dB)=(A+B)/2
BLUE		1	Blue		Direction A	Direction B
		2	Orange			
		3	Green			
		4	Brown			
		5	Slate			
		6	White			
ORANGE		7	Blue			
		8	Orange			
		9	Green			
		10	Brown			
		11	Slate			
		12	White			
GREEN		13	Blue			
		14	Orange			
		15	Green			
		16	Brown			
		17	Slate			
		18	White			
BROWN		19	Blue			
		20	Orange			
		21	Green			
		22	Brown			
		23	Slate			
		24	White			

OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

Site Acceptance Test Procedures And Plan For Optical Fibre Cables

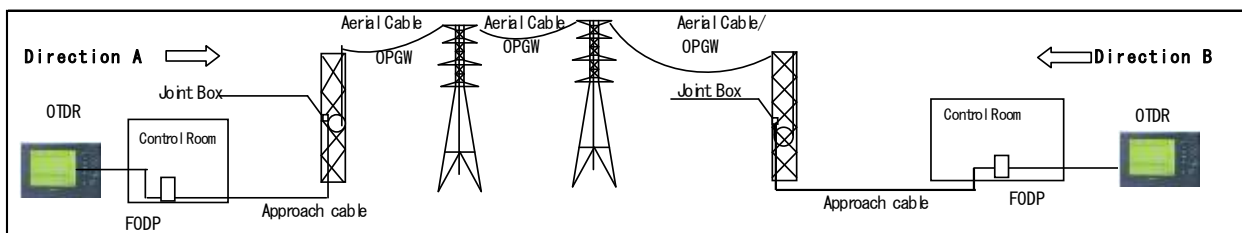
SAT-04-A (24 F)

FO CABLE END TO END TEST USING OTDR (1310 nm)

Report No:

Date:

SECTOR				
LINE LINK				
FODP to FODP				
Type of OTDR	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1310 nm	0.35 dB/km	$\sum 0.35\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (km)	Total LOSS (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
ORANGE	7	Blue				
	8	Orange				
	9	Green				
	10	Brown				
	11	Slate				
	12	White				
GREEN	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
BROWN	19	Blue				
	20	Orange				
	21	Green				
	22	Brown				
	23	Slate				
	24	White				

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

Site Acceptance Test Procedures And Plan For Optical Fibre Cables

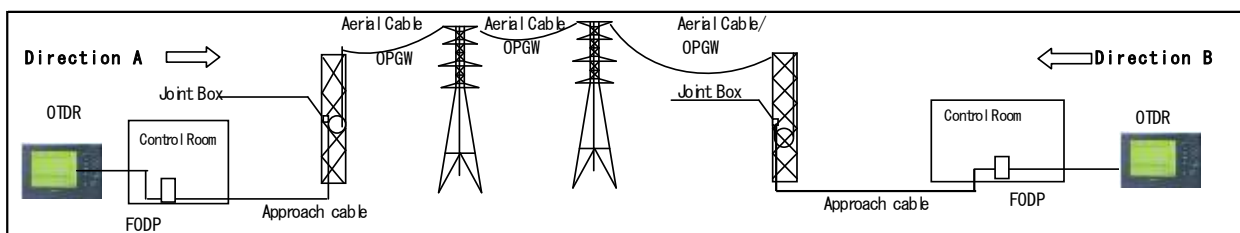
SAT-04-B (24 F)

FO CABLE END TO END TEST USING OTDR (1550 nm)

Report No:

Date:

SECTOR				
LINE LINK				
FODP to FODP				
Type of OTDR	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1550 nm	0.21 dB/km	$\sum 0.21\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (Km)	Total LOSS (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
ORANGE	7	Blue				
	8	Orange				
	9	Green				
	10	Brown				
	11	Slate				
	12	White				
GREEN	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
BROWN	19	Blue				
	20	Orange				
	21	Green				
	22	Brown				
	23	Slate				
	24	White				

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

Site Acceptance Test Procedures And Plan For Optical Fibre Cables

SAT-05-A (24 F)

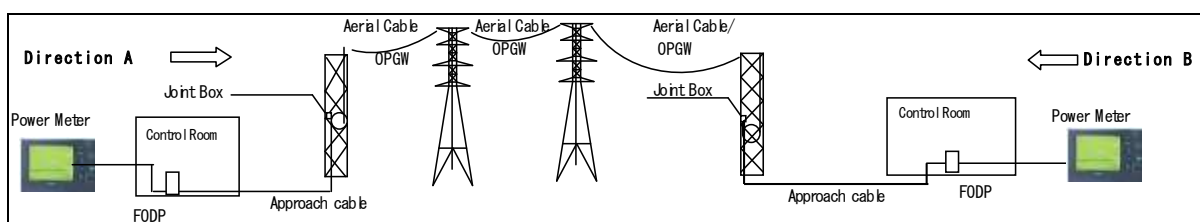
FO CABLE END TO END TEST USING POWER METER (1550 nm)

Report No:

Date:

Report No. _____ Date: _____

SECTOR	FODP to FODP			
LINE LINK				
REFERENCE POWER : Pr dBm				
A- Power measuring from A Direction dBm			P1: Pr - A dBm	
B- Power measuring from B Direction dBm			P2: Pr - B dBm	
Type of Power Meter	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1550 nm	0.21 db/km	$\sum 0.21\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (Km)	Received Power (dB)		Actual Loss (dB) $P=(P1+P2)/2$	Average Loss (dB/km) $P/\text{Section length}$
				Direction-A (P1)	Direction-B (P2)		
BLUE	1	Blue					
	2	Orange					
	3	Green					
	4	Brown					
	5	Slate					
	6	White					
ORANGE	7	Blue					
	8	Orange					
	9	Green					
	10	Brown					
	11	Slate					
	12	White					
GREEN	13	Blue					
	14	Orange					
	15	Green					
	16	Brown					
	17	Slate					
	18	White					
BROWN	19	Blue					
	20	Orange					
	21	Green					
	22	Brown					
	23	Slate					
	24	White					

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

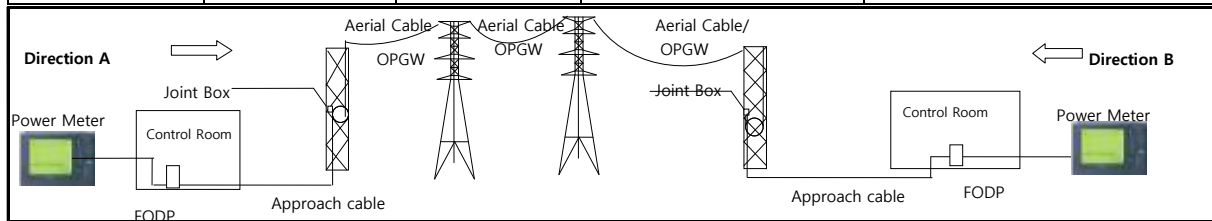
SAT-05-B (24 F)

FO CABLE END TO END TEST USING POWER METER (1310 nm)

Report No:

Date:

SECTOR	FODP TO FODP			
LINE LINK				
REFERENCE POWER : Pr dBm				
A- Power measuring from A Direction dBm			P1: Pr - A dBm	
B- Power measuring from B Direction dBm			P2: Pr - B dBm	
Type of Power Meter	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1310 nm	0.35 db/km	$\sum 0.35\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (Km)	Received Power (dB)		Actual Loss (dB) $P=(P1+P2)/2$	Average Loss (dB/km) P/Section length
				Direction-A (P1)	Direction-B (P2)		
BLUE	1	Blue					
	2	Orange					
	3	Green					
	4	Brown					
	5	Slate					
	6	White					
ORANGE	7	Blue					
	8	Orange					
	9	Green					
	10	Brown					
	11	Slate					
	12	White					
GREEN	13	Blue					
	14	Orange					
	15	Green					
	16	Brown					
	17	Slate					
	18	White					
BROWN	19	Blue					
	20	Orange					
	21	Green					
	22	Brown					
	23	Slate					
	24	White					

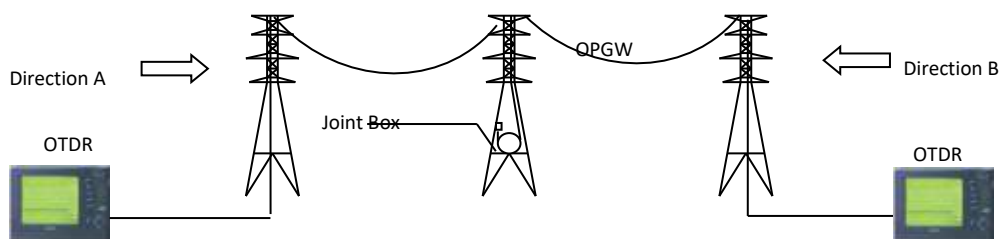
Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

SAT-02-A (48 F) POST-INSTALLATION TEST REPORT FOR OPGW

Report No:	Sector:		
Date:	Section:		
	Drum No:		
	Drum Length:	(As per Pre-shipment date)	
	Drum Length:	(Actual at site)	
Type of OTDR:	WAVELENGTH	REFRACTION INDEX	MAX ATTENUATION
Testing Date:	1310nm	1.4670	0.35 dB/km
	1550nm	1.4675	0.21 dB/km



S.No:	Description	Result (Yes / No)	Remarks
1	Physical Appearance check		
2	Drum Marking check		
3	Sealing of Cable ends & provision of spare cable caps		

Tube Color	Fiber No	Fiber Color	Length (km)	Attenuation		Remarks
				1310nm dB/km	1550nm dB/km	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
	7	Red				
	8	Black				
	9	Yellow				
	10	Violet				
	11	Pink				
	12	Aqua				
ORANGE	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
	19	Red				
	20	Black				
	21	Yellow				
	22	Violet				
	23	Pink				
	24	Aqua				

Tube Color	Fiber No	Fiber Color	Length (km)	Attenuation		Remarks
				1310nm dB/km	1550nm dB/km	
GREEN	25	Blue				
	26	Orange				
	27	Green				
	28	Brown				
	29	Slate				
	30	White				
	31	Red				
	32	Black				
	33	Yellow				
	34	Violet				
	35	Pink				
	36	Aqua				
BROWN	37	Blue				
	38	Orange				
	39	Green				
	40	Brown				
	41	Slate				
	42	White				
	43	Red				
	44	Black				
	45	Yellow				
	46	Violet				
	47	Pink				
	48	Aqua				

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

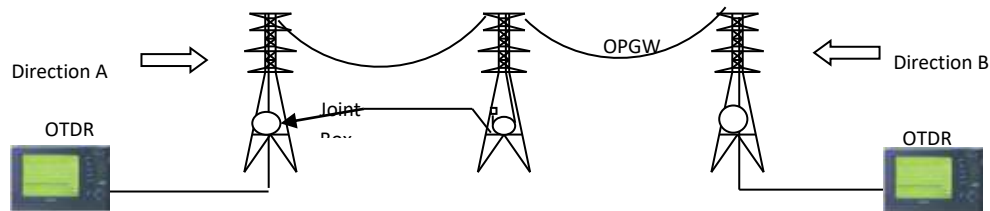
Approved By
(Sign with date)

Site Acceptance Test Procedures And Plan For Optical Fibre Cables

SAT-03-B (48 F)

SPLICE LOSS TEST REPORT FOR OPGW @ 1550nm

Report No:	Sector:	
Date:	Section:	
	TOWER No:	
Type of OTDR:	WAVELENGTH	REFRACTION INDEX
Testing Date:	1550nm	1.4675
		Acceptance criteria
		Max.Splice Loss
		0.10dB(Individual splice)
		Average Splice loss in link
		0.05 dB/Splice



S.No:	Description	Result (Yes / No)	Remarks
1	Physical Appearance check		
2	Drum Marking check		
3	Sealing of Cable ends & provision of spare cable caps		

Tube Color	Fiber No	Fiber Color	Length (km)	SPLICE LOSS (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
	7	Red				
	8	Black				
	9	Yellow				
	10	Violet				
	11	Pink				
	12	Aqua				
ORANGE	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
	19	Red				
	20	Black				
	21	Yellow				
	22	Violet				
	23	Pink				
	24	Aqua				

Tube Color	Fiber No	Fiber Color	Length (km)	SPlice LOSS (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
GREEN	25	Blue				
	26	Orange				
	27	Green				
	28	Brown				
	29	Slate				
	30	White				
	31	Red				
	32	Black				
	33	Yellow				
	34	Violet				
	35	Pink				
	36	Aqua				
BROWN	37	Blue				
	38	Orange				
	39	Green				
	40	Brown				
	41	Slate				
	42	White				
	43	Red				
	44	Black				
	45	Yellow				
	46	Violet				
	47	Pink				
	48	Aqua				

- OTDR Trace results attached for all fiber (Yes/No):

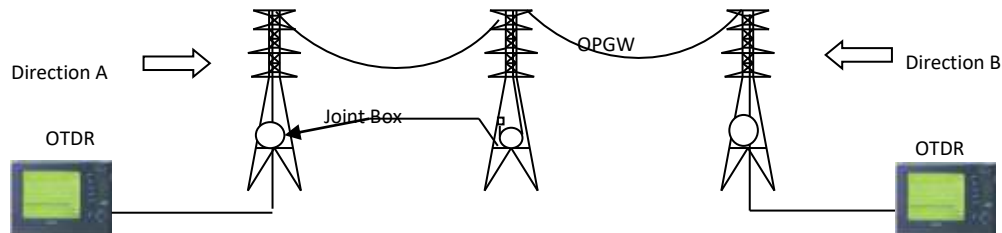
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(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

SAT-03-A (48 F)
SPLICE LOSS TEST REPORT FOR OPGW @ 1310nm

Report No:	Sector:		
Date:	Section:		
	TOWER No:		
Type of OTDR:	WAVELENGTH	REFRACTION INDEX	Acceptance criteria
Testing Date:	1310nm	1.4670	Max.Splice Loss
			0.10dB(Individual splice)
			Average Splice loss in link
			0.05 dB/Splice



S.No:	Description			Result (Yes / No)		Remarks
1	Physical Appearance Check					
2	Drum Marking Check					
3	Sealing of Cable Ends & Provision of Spare Cable Caps					
Tube Color	Fiber No	Fiber Color	Length (km)	SPLICE LOSS (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
	7	Red				
	8	Black				
	9	Yellow				
	10	Violet				
	11	Pink				
	12	Aqua				
ORANGE	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
	19	Red				
	20	Black				
	21	Yellow				
	22	Violet				
	23	Pink				
	24	Aqua				

Tube Color	Fiber No	Fiber Color	Length (km)	SPlice LOSS (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
GREEN	25	Blue				
	26	Orange				
	27	Green				
	28	Brown				
	29	Slate				
	30	White				
	31	Red				
	32	Black				
	33	Yellow				
	34	Violet				
	35	Pink				
	36	Aqua				
BROWN	37	Blue				
	38	Orange				
	39	Green				
	40	Brown				
	41	Slate				
	42	White				
	43	Red				
	44	Black				
	45	Yellow				
	46	Violet				
	47	Pink				
	48	Aqua				

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

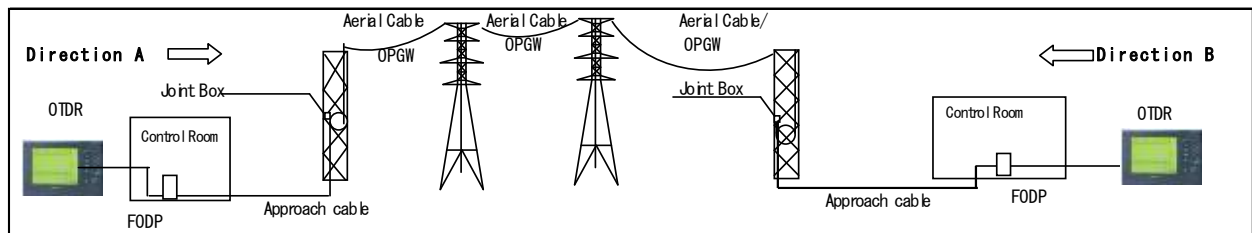
Approved By
(Sign with date)

SAT-04-A (48 F) FO CABLE END TO END TEST USING OTDR (1310 nm)

Report No:

Date:

SECTOR				
LINE LINK				
FODP to FODP				
Type of OTDR	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1310 nm	0.35 db/km	$\sum 0.35\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (km)	Total Loss (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
	7	Red				
	8	Black				
	9	Yellow				
	10	Violet				
	11	Pink				
	12	Aqua				
ORANGE	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
	19	Red				
	20	Black				
	21	Yellow				
	22	Violet				
	23	Pink				
	24	Aqua				

Tube Color	Fiber No	Fiber Color	Length (km)	Total Loss (dB)		Actual Loss (dB)=(A+B)/2
				1310nm dB/km	1550nm dB/km	
GREEN	25	Blue				
	26	Orange				
	27	Green				
	28	Brown				
	29	Slate				
	30	White				
	31	Red				
	32	Black				
	33	Yellow				
	34	Violet				
	35	Pink				
	36	Aqua				
BROWN	37	Blue				
	38	Orange				
	39	Green				
	40	Brown				
	41	Slate				
	42	White				
	43	Red				
	44	Black				
	45	Yellow				
	46	Violet				
	47	Pink				
	48	Aqua				

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

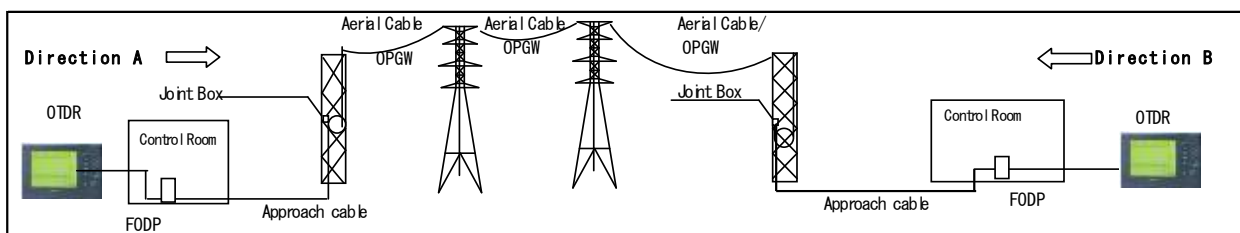
Approved By
(Sign with date)

SAT-04-B (48 F) FO CABLE END TO END TEST USING OTDR (1550 nm)

Report No:

Date:

SECTOR				
LINE LINK				
FODP to FODP				
Type of OTDR	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1550 nm	0.21 db/km	$\sum 0.21\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (km)	Total Loss (dB)		Actual Loss (dB)=(A+B)/2
				Direction A	Direction B	
BLUE	1	Blue				
	2	Orange				
	3	Green				
	4	Brown				
	5	Slate				
	6	White				
	7	Red				
	8	Black				
	9	Yellow				
	10	Violet				
	11	Pink				
	12	Aqua				
ORANGE	13	Blue				
	14	Orange				
	15	Green				
	16	Brown				
	17	Slate				
	18	White				
	19	Red				
	20	Black				
	21	Yellow				
	22	Violet				
	23	Pink				
	24	Aqua				

Tube Color	Fiber No	Fiber Color	Length (km)	Attenuation		Remarks
				1310nm dB/km	1550nm dB/km	
GREEN	25	Blue				
	26	Orange				
	27	Green				
	28	Brown				
	29	Slate				
	30	White				
	31	Red				
	32	Black				
	33	Yellow				
	34	Violet				
	35	Pink				
	36	Aqua				
BROWN	37	Blue				
	38	Orange				
	39	Green				
	40	Brown				
	41	Slate				
	42	White				
	43	Red				
	44	Black				
	45	Yellow				
	46	Violet				
	47	Pink				
	48	Aqua				

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

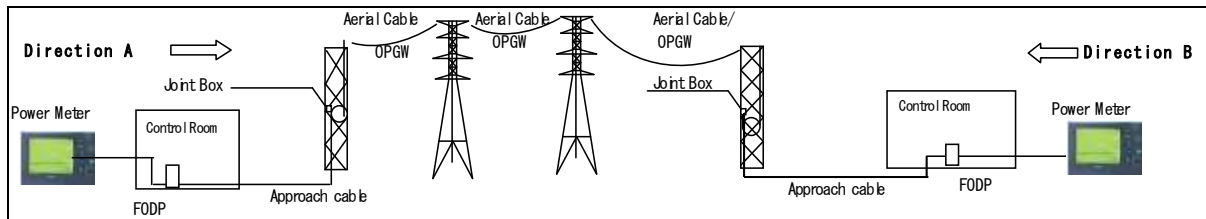
SAT-05-A (48 F)

FO CABLE END TO END TEST USING POWER METER (1550 nm)

Report No:

Date:

SECTOR	FODP to FODP			
LINE LINK				
REFERENCE POWER : Pr dBm				
A- Power measuring from A Direction dBm			P1: Pr - A dBm	
B- Power measuring from B Direction dBm			P2: Pr - B dBm	
Type of Power Meter	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1550 nm	0.21 db/km	$\sum 0.21\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (Km)	Received Power (dB)		Actual Loss (dB) $P=(P1+P2)/2$	Average Loss (dB/km) $P/\text{Section length}$
				Direction-A (P1)	Direction-B (P2)		
BLUE	1	Blue					
	2	Orange					
	3	Green					
	4	Brown					
	5	Slate					
	6	White					
	7	Red					
	8	Black					
	9	Yellow					
	10	Violet					
	11	Pink					
	12	Aqua					
ORANGE	13	Blue					
	14	Orange					
	15	Green					
	16	Brown					
	17	Slate					
	18	White					
	19	Red					
	20	Black					
	21	Yellow					
	22	Violet					
	23	Pink					
	24	Aqua					

Tube Color	Fiber No	Fiber Color	Length (Km)	Received Power (dB)		Actual Loss (dB) P=(P1+P2)/2	Average Loss (dB/km) P/Section length
				Direction-A (P1)	Direction-B (P2)		
GREEN	25	Blue					
	26	Orange					
	27	Green					
	28	Brown					
	29	Slate					
	30	White					
	31	Red					
	32	Black					
	33	Yellow					
	34	Violet					
	35	Pink					
	36	Aqua					
BROWN	37	Blue					
	38	Orange					
	39	Green					
	40	Brown					
	41	Slate					
	42	White					
	43	Red					
	44	Black					
	45	Yellow					
	46	Violet					
	47	Pink					
	48	Aqua					

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

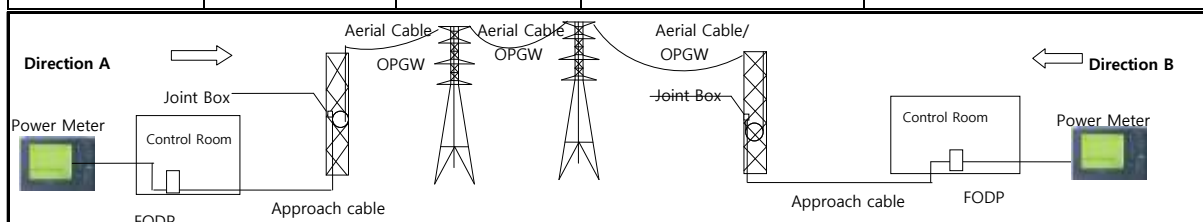
Approved By
(Sign with date)

SAT-05-B (48 F) FO CABLE END TO END TEST USING POWER METER (1310 nm)

Report No:

Date:

SECTOR		FODP TO FODP		
LINE LINK				
REFERENCE POWER : Pr dBm				
A- Power measuring from A Direction dBm			P1: Pr - A dBm	
B- Power measuring from B Direction dBm			P2: Pr - B dBm	
Type of Power Meter	Testing Date	Wave Length	Max Attenuation of Fiber	Specified Loss
		1310 nm	0.35 db/km	$\sum 0.35\text{dB/km} \times \text{Total FO length} + 0.05\text{dB/splice} \times \text{Total No. of splice} + 0.5\text{dB/connector} \times \text{No. of connectors}$



Tube Color	Fiber No	Fiber Color	Length (Km)	Received Power (dB)		Actual Loss (dB) $P=(P1+P2)/2$	Average Loss (dB/km) $P/\text{Section length}$
				Direction-A (P1)	Direction-B (P2)		
BLUE	1	Blue					
	2	Orange					
	3	Green					
	4	Brown					
	5	Slate					
	6	White					
	7	Red					
	8	Black					
	9	Yellow					
	10	Violet					
	11	Pink					
	12	Aqua					
ORANGE	13	Blue					
	14	Orange					
	15	Green					
	16	Brown					
	17	Slate					
	18	White					
	19	Red					
	20	Black					
	21	Yellow					
	22	Violet					
	23	Pink					
	24	Aqua					

Tube Color	Fiber No	Fiber Color	Length (Km)	Received Power (dB)		Actual Loss (dB) $P=(P1+P2)/2$	Average Loss (dB/km) P/Section length
				Direction-A (P1)	Direction-B (P2)		
GREEN	25	Blue					
	26	Orange					
	27	Green					
	28	Brown					
	29	Slate					
	30	White					
	31	Red					
	32	Black					
	33	Yellow					
	34	Violet					
	35	Pink					
	36	Aqua					
BROWN	37	Blue					
	38	Orange					
	39	Green					
	40	Brown					
	41	Slate					
	42	White					
	43	Red					
	44	Black					
	45	Yellow					
	46	Violet					
	47	Pink					
	48	Aqua					

- OTDR Trace results attached for all fiber (Yes/No):

Tested By
(Sign with date)

Witnessed By
(Sign with date)

Approved By
(Sign with date)

APPROACH CABLE INSTALLATION AND HANDLING DOCUMENT

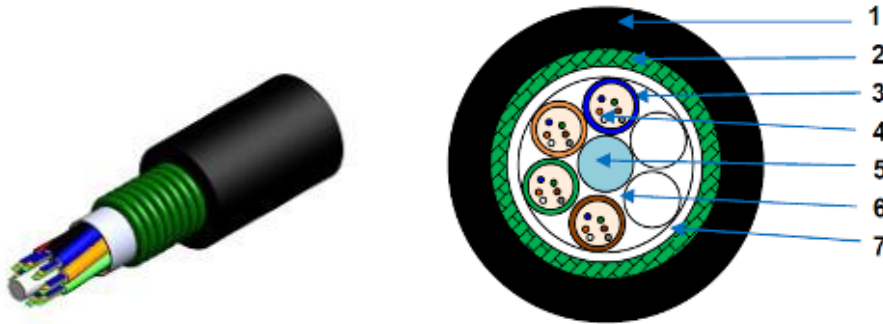
Introduction: -

A fiber optic approach cable is defined as the Armored Underground fiber optic cable required to connect Overhead Fiber Optic Cable (OPGW) between the final in line splice enclosure on the gantry/ tower forming the termination of the fiber cable on the power lines and the fiber Optic Distribution Panel (FODP) installed within the building. The Supply and installation of optical fiber approach cable as required based on detailed site survey. The existing cable trenches/ cable raceways proposed to be used shall be identified in the survey report. Where suitable existing cable trenches are not available, suitable alternatives shall be provided after Employer approval. The approach cable shall be laid in the PLB HDPE duct in all conditions.

Overview: -

Optical fibers require special care during installation to ensure reliable operation. Installation guidelines regarding minimum bend radius, tensile loads, twisting, squeezing, or pinching of cable must be followed. Cable ends should be protected from contamination and scratching at all times. Violation of any of these parameters causes increased attenuation or permanent damage to the cable. Make sure you check the installation instructions of the module for the appropriate cable lengths to ensure proper operation.

Approach Cable Structure



Construction :

1. Outer sheath (PE, Anti-rodent)
2. Armor tape
3. Loose tube
4. Fiber and jelly
5. Center strength member (FRP)
6. Cable jelly
7. Water blocking tape

Technical Characteristics

The unique extruding technology provides the fibers in the tube with good flexibility and bending endurance. The unique fiber excess length control method provides the cable with excellent mechanical and environmental properties multiple water blocking material filling provides dual water blocking function provides good crush resistance.

Dimensions and Properties

Physical	Fibre Count	24 G652D	48 G652D
	No. of Fibre Per Tube	4	8
	Cable OD	11.5 mm	
	Cross Sectional Area	100 mm	
	Cable Weight	Approx. 130 kg/Km	
	Operation Temperature Range	-30° C to + 70° C	
	Installation Temperature Range	-30° C to + 70° C	
	Transport and Storage Temperature Range	-30° C to + 70° C	
Mechanical	Max. Tensile Load	4.5 KN	
	Crush Resistance	3000 N/10 Cm	
	Minimal Installation Bending Radius	20 X OD	
	Minimal Operation Bending Radius	10 X OD	

HANDLING AND LAYING OF PLB HDPE DUCT:

1. The coil of PLB HDPE duct shall be unloaded from either a crane or by any other suitable means very carefully so as not to cause any damage to the duct. The coils at site shall be protected until they are laid. The duct shall be given the same care in handling as that given to the cable. The coils shall be kept as per the guidelines issued by the manufacturer. The coil shall not be set by jerks but shall be handled slowly and care. The walls of the ducts shall not be damaged while moving the coils, if required for unloading.
2. The coil shall normally be unrolled at the same place and the PLB HDPE duct carried by workmen near the trench. The coils shall not be dragged in any case. But where the drums/coils of duct have to be moved should always be rolled in the direction of the arrow, otherwise the coils tend to unwind and the same may get battered. In case no such direction of arrow is given see the direction of winding of the coil and the coil should be rolled pointing in the opposite direction in which the upper end is coiled.
3. All care should be taken in handling the coils with a view to ensure safety of the coils but also of the working party handling them. The coil should not be broken by standing in front of the coil but only from side.

INSTALLATION PROCEDURE OF PLB HDPE DUCT LAYING :

It is advisable to employ the people before commencement of the laying, inspection of the trench and inspection of protection works should be carried out so as to ensure their conformity with the specification. The trench bottom should be clean, smooth and free of small stone. When the soil contains stone or pieces of rock and therefore cannot be raddled, sieved earth about 10 cm. thick should be used both for the bedding on which the duct is being laid. The duct coil should be brought as close to the trench as possible. It should be lifted carefully with the aid of jacks

1. Supervisor in charge should stand in a commanding position where he can view the entire trenches and shout evenly and call his men to pull. If there is proper synchronization between the mates call in the pulling by the men the duct will leave the coil without difficulty. It is important that the duct shall be pulled with steady and even pulls and there should not be unnecessary twists. Care should be taken to avoid twist as this is likely to damage the PLB HDPE duct. When pulling around bends one or two men should be stationed to give the duct the correct bent when it passes.
2. While laying the duct employ adequate number of men so that the duct can be conveniently carried by them in both hands without stretched arms. The distance between any two persons carrying the duct shall be two to ten meters depending upon the weight such that the maximum sag of the PLB HDPE duct between any two persons is not more than 0.5 meters.
3. While laying work is in progress one man has to continuously observe the PLB HDPE duct along its line in order to determine indentations poles or other damaged parts are apparent. Such damaged parts have to be protected immediately.
4. The conditions of the PLB HDPE duct shall be visually inspected throughout its line and in case damage or defect is noticed, the trench shall be filled up only after ensuring that the damage is not likely to affect the cable.
5. The end of the duct should be sealed with flex to prevent entry of soil before filling back. Adjoining ducts shall be joined by couplers. Duct integrity testing shall be carried out when laying is completed in a block section (1 kms). In case the continuity is not achieved the fault shall be localized and rectified by providing PLB HDPE DUCT couplers/Compression couplers.
6. Tools necessary for laying PLB HDPE Duct is to be checked as physically available before starting the Duct laying. For efficient and safe laying, communication may be provided between following points using portable VHF Walkie talkie sets.
7. The Supervisor In charge of the duct laying. During PLB HDPE duct laying care must be taken not to twist duct in any direction. For this purpose, the survival (rotating hook) shall be attached between pulling line and pulling eye at the end of duct so as to avoid any possible twist during pulling and laying of the cable.
8. During duct laying care must be taken not to twist duct in any direction. For this purpose, the rotating hook shall be attached between pulling line and pulling eye at the end of duct so as to avoid any possible twist during pulling and laying of the cable. In case it is planned to lay the cable in duct by pulling the cable by using a winch; the duct should be provided with a nylon rope for pulling

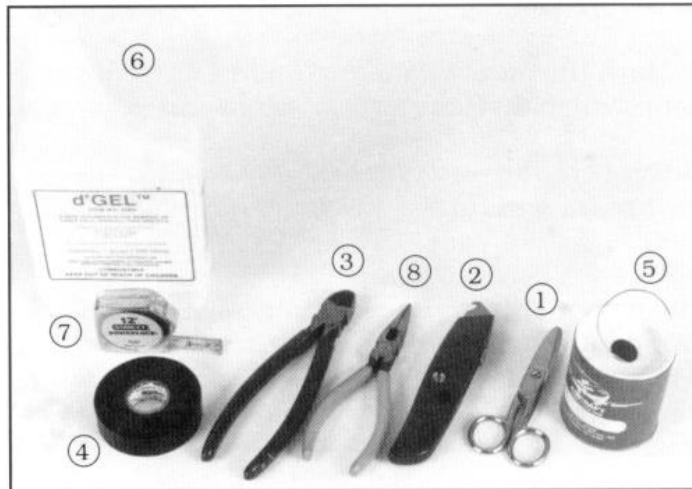
PREPARATION FOR CABLE PULLING GRIP

1. Methods used for placing fiber optic cables in ducts are essentially. However, fiber optic cable is a high capacity data transmission medium which can have its communication characteristics degraded when subjected to excessive pulling force, sharp bends, and crushing forces. These losses may not be

Fibre Optic Approach Cable Installation Manual

revealed until long after installation is complete. For these reasons extra care must be taken during the entire installation procedure.

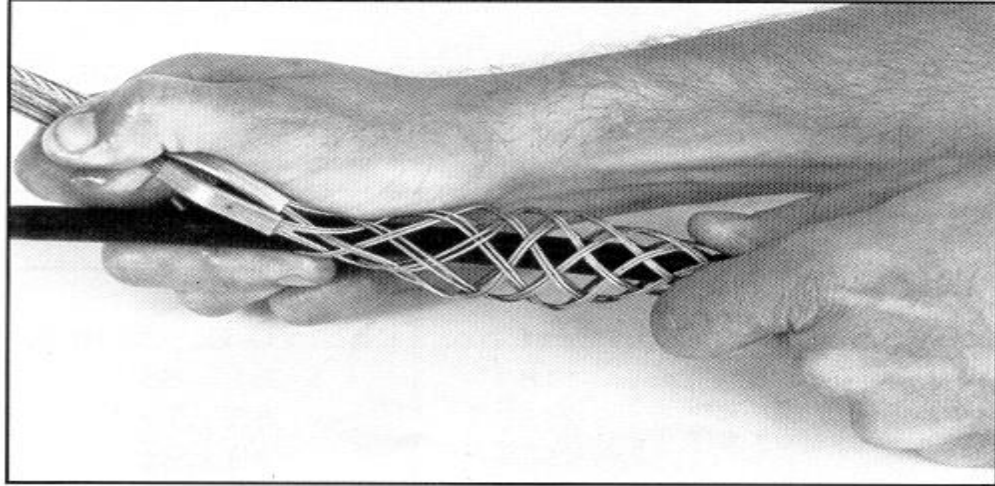
2. Cable manufacturers install special strength members, usually aramid yarn, to absorb the stress of pulling the cable. Fiber optic approach cable should only be pulled by these strength members unless the cable design allows pulling by a grip on the jacket. Any other method may put stress on the fibers and harm them. Swivel pulling eyes should be used to attach the pulling rope or tape to the cable to prevent cable twisting during the pull.
3. A Cable pulling grip is installed on fiber optic cable to provide optimum load distribution during cable pulling. When correctly installed, the cable-pulling grip distributes the pulling force equally along the cable strength members. To prevent dangerous cable twisting during the pulling operation.
4. Tools and Materials Required
 - Scissors
 - Utility Knife/Hook Blade
 - Diagonal Pliers/Wire Cutters
 - Vinyl Tape
 - Stainless Steel Wire
 - Cable Cleaner or Approved Solvent
 - Tape Measure
 - Needle Nose Pliers



5. Prior to installation, the proper size grip must be chosen for the cable to be pulled. Grip selection is based on cable inner-outer jacket diameter. Generally, use the smallest grip that will fit over the inner jacket without excessive difficulty. Measure the cable inner jacket diameter and determine the proper grip.

Fibre Optic Approach Cable Installation Manual

- Remove 1.25 meters (48 inches) or outer sheath exposing the polyethylene jacketed cable core. The length removed depends on pulling grip and should be roughly the length of the grip plus 12-16 inches.
- Mark the outer sheath 48 inches from the cable end with a piece of PVC tape or marking pen.
- Ring cut the outer jacket and armor at the tape mark with utility knife or hook blade.
- Flex the cable to completely sever the jacket and armor sheath. Remove the cable sheath carefully.



- Slide the grip over the end of the cable core and push the cable out through the tape of the mesh leaving about 12 inches of core exposed. (Figure 4)

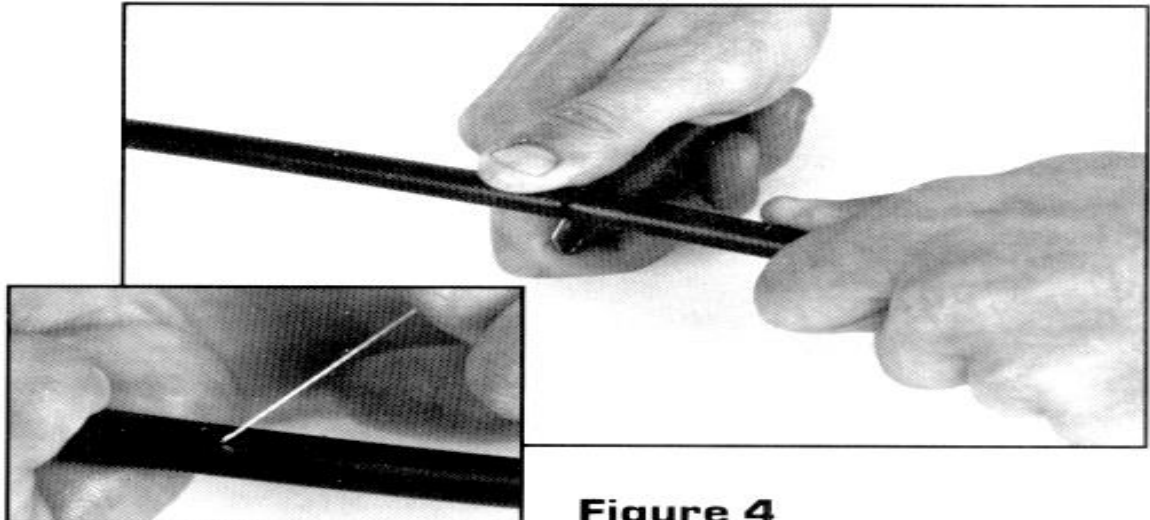


Figure 4

- Remove approximately 12 inches of cable inner sheath from the cable end Cut away all cable Components except the yellow aramid yarn. (Figure 5)



Figure 5

- Secure the yarns to the inner loop of the pulling grip using a square or bowknot. The yarn should be the same length as the pulling grip to insure that pulling forces are equally distributed. (Figure 6)

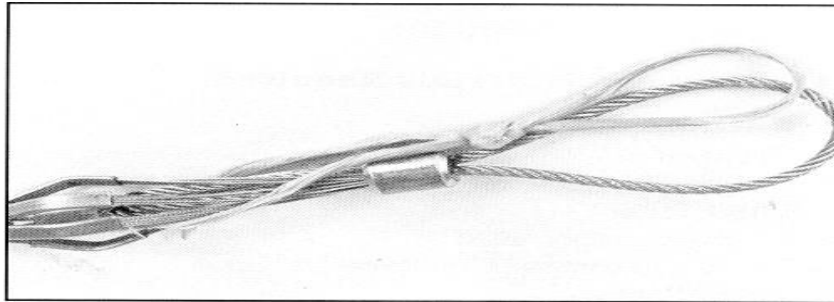


Figure 6

- Adjust the grip position on the inner sheath such that the wire mess section is completely over the cable. Anchor the grip into position by binding with stainless steel wire. (figure 7)

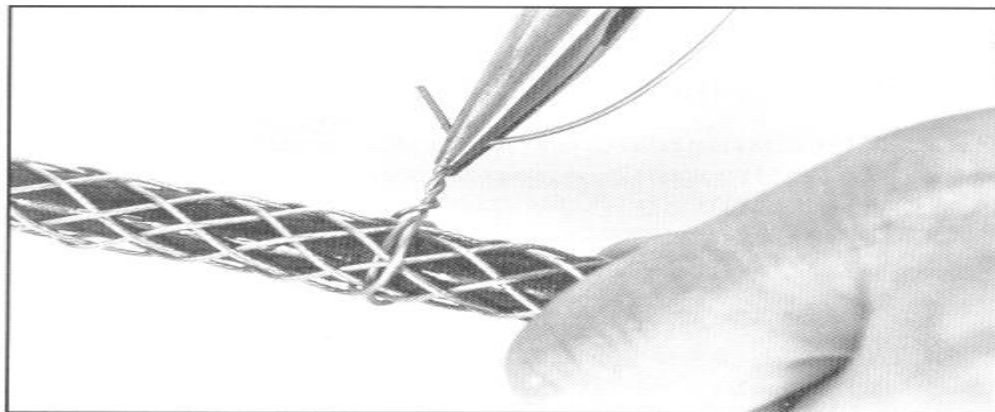
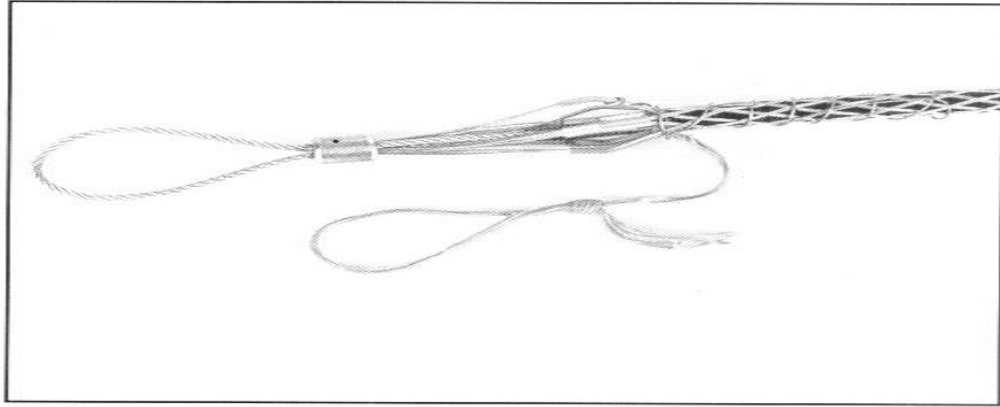
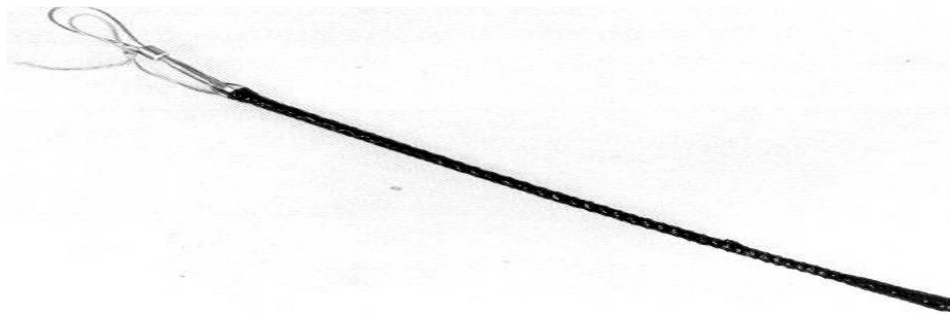


Figure 7

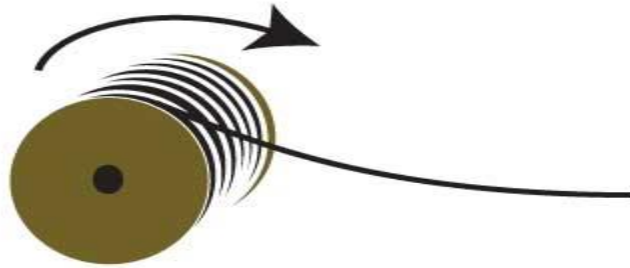
- Place PVC tape over the entire grip and over the junction of the outer sheath to inner sheath. The transition from inner to outer sheath should be smooth. Additionally, the grip ribbing and wire should not be exposed below the tape. The spiral wrap tape should lay from the pulling grip toward the cable to insure smooth pulling. (figure 8)



- Place PVC tape over the entire grip and over the junction of the outer sheath to inner sheath. The tape should lay from the top of the pulling grip toward the cable to insure smooth pulling without snags.
- If applicable, secure the aramid yarns to the inner loop of the pulling grip using a square or bowknot. The yarn should be the same length as the pulling grip to insure that pulling forces are equally distributed.



6. Cables should not be pulled by the jacket unless it is specifically approved by the cable manufacturers. These grips are usually tied to the strength members also. Tight buffer cable can be pulled by the jacket in premises applications if a large (~40 cm, 8 in.) spool is used as a pulling mandrel. Wrap the cable around the spool 5 times and hold gently when pulling. Do not exceed the maximum pulling tension rating. Consult the cable manufacturer and suppliers of conduit, innerduct, and cable lubricants for guidelines on tension ratings and lubricant use. If possible, use an automated puller with tension control and/or a breakaway pulling eye. When laying loops of fiber on a surface during a pull, use “figure-8” loops to prevent twisting the cable.
7. Twisting Cable :- Do not twist the cable. Twisting the cable can stress the fibers. Tension on the cable and pulling ropes can cause twisting. Use a swivel pulling eye to connect the pull rope to the cable to prevent pulling tension causing twisting forces on the cable.

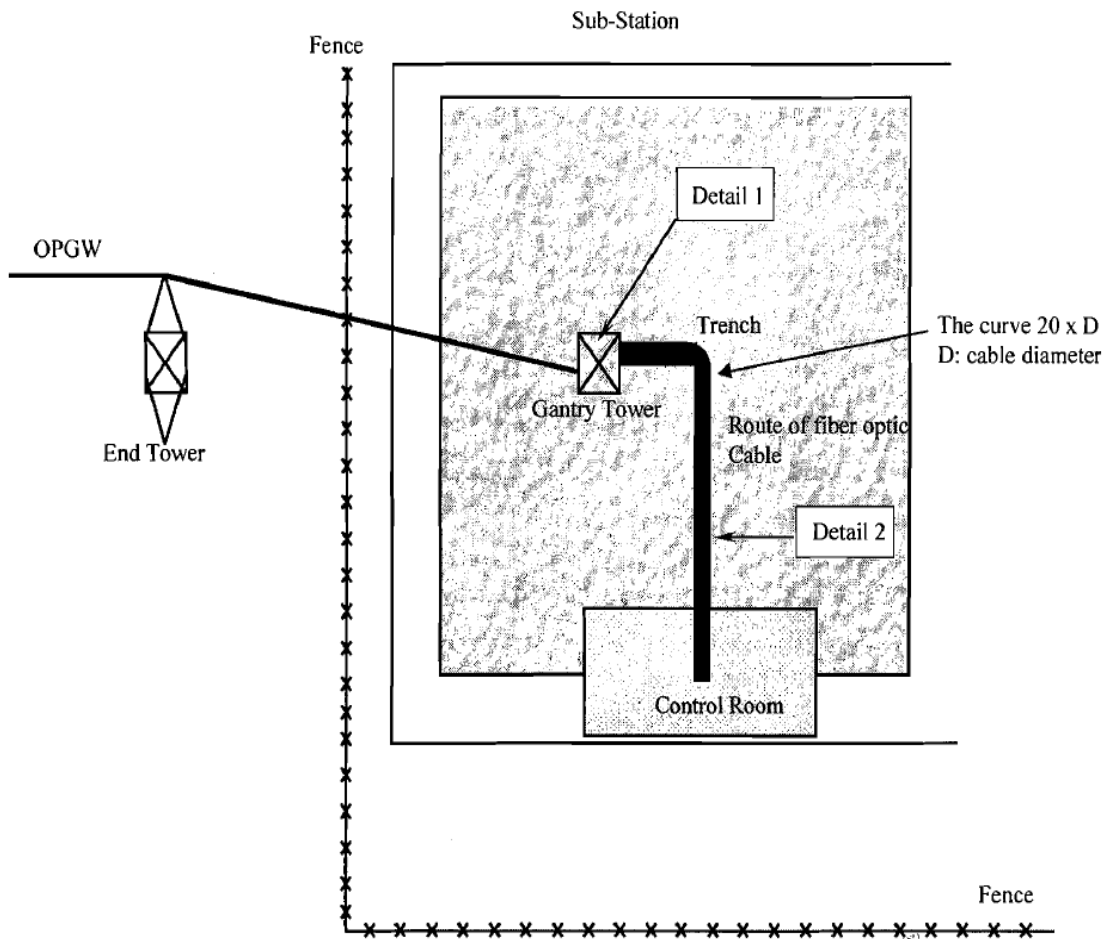


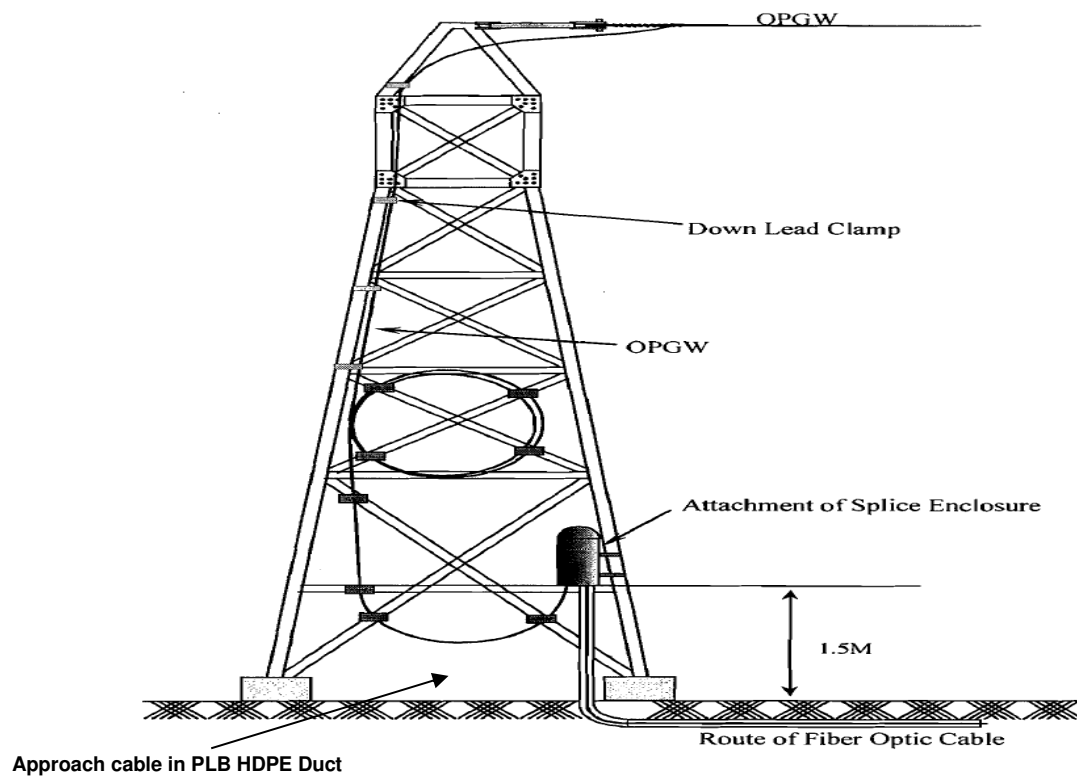
Roll the cable off the spool instead of spinning it off the spool end to prevent putting a twist in the cable for every turn on the spool. When laying cable out for a long pull, use a "figure-8" on the ground to prevent twisting. The figure 8 puts a half twist in on one side of the 8 and takes it out on the other, preventing twists.

PROCEDURE FOR PULLING OF OPTICAL FIBER CABLE:

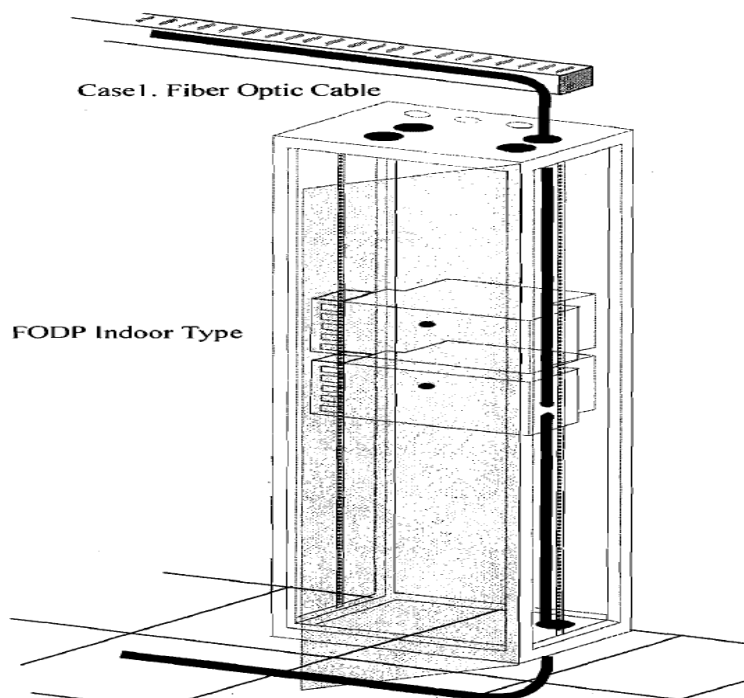
1. Use pulling grip designed for pre-connected fiber optic cables. Grips with a fixed pull ring should use a swivel to attach the pulling rope.
2. Monitor pulling tension. Do not exceed the maximum pulling load rating. On long runs, use proper lubricants and make sure they are compatible with the cable jacket. On really long runs pull from the middle out to both ends. If possible, use an automated puller with tension control or at least a breakaway-pulling eye.
3. Always use a straight pull. Use cable guides to maintain the recommended bend radius. Do not exceed the cable bending radius otherwise it will harm the optical fibers. It may not be immediate but it may even take a few years but eventually by exceeding the recommended bending radius of the cable you reduce life of the cable.
4. Do not twist the cable; putting a twist in the cable can stress the fibers.
5. Roll the cable off the spool. Use the device to aid in uncoiling long cables. Do not spin it off the spool end. This puts a twist in the cable for every turn on the spool. Figure 8 for a long pull. If you are laying cable for a long pull, use a figure 8 on the ground to prevent twisting.
6. Bend Radius: - Do not exceed the cable bend radius. Fiber optic cable can be broken when kinked or bent too tightly, especially during pulling. If no specific recommendations are available from the cable manufacturer, the cable should not be pulled over a bend radius smaller than twenty (20) times the cable diameter. After completion of the pull, the cable should not have any bend radius smaller than ten (10) times the cable diameter.
7. Vertical Cable Runs: - Drop vertical cables down rather than pulling them up whenever possible. Support cables at frequent intervals to prevent excess stress on the jacket. Support can be provided by cable ties (tightened snugly, not tightly enough to deform the cable jacket) grips. Use service loops can to assist in gripping the cable for support and provide cable for future repairs or rerouting.

The route for the fiber optic cable and FODP Lay out in control room. Planned route for approach cable at switchyard of sub-station





Gantry Tower in Sub-station



FODP (Fiber Optic Distribution Panel in Control Room)

Protect cables from excessive or frequent bending. Routing on a cabinet door should be used as a resort and special care must be taken to protect the cable and avoid exceeding the bending radius of the cable.

When routing the cable proper pulling techniques should be used earlier in this manual. When attaching cables with clamps use plastic clamps with large surface areas and avoid pinching or squeezing cable. Cable should be installed manually with gentle pressure.

Cleaning Fiber Optic Connections

We recommend always keep dust caps on connectors, bulkhead splices, patch panels or anything else that is going to have a connection made with it. Not only will it prevent additional dust buildup, but it will prevent contamination from being touched or damaged from dropping.

When testing, we recommend that connectors on both the reference and tested cables be cleaned before every test, as every time the connector is exposed to air, it can accumulate dust.

Appendix-J

List of items, goods, services or works from Class-I Local supplier meeting the Minimum Local Content notified in Annexure-1 of Ministry of Power (MoP) order on 'Public Procurement (Preference to Make In India) to provide for purchase preference (linked with local content) in respect of Power Sector' dated 16.11.2021

Sl. No.	Electrical Equipment for Generation, Transmission and Distribution sectors with sufficient local capacity and competition	Class-I Local Supplier (Minimum Local Content (%))
(A) Common items for Transmission, Distribution and Generation Sector		
1	Power Transformers (up to 765 kV, including Generator transformers)	60
2	Instrument Transformer (up to 765 kV)	60
3	Transformer Oil Dry Out System (TODOS)	60
4	Reactors up to 765 kV	60
5	Oil Impregnated Bushing (up to 400 kV)	60
6	Resin Insulated Paper (RIP) bushings (up to 145 kV)	50
7	Circuit Breakers (up to 765 kV AC - Alternating Current)	60
8	Disconnectors/Isolators (up to 765 kV AC)	60
9	Wave trap (up to 765 kV AC)	60
10	Oil Filled Distribution Transformers up to & Including 33 kV [Cold Rolled Grain Oriented (CRGO)/Amorphous, Aluminium/Copper wound]	60
11	Dry Type Distribution Transformer upto and including 33 kV (CRGO/Amorphous, Aluminium/Copper wound)	60
12	Conventional Conductor	60
13	Accessories for Conventional conductors	60
14	High Temperature/High Temperature Low Sag (HTLS) conductors (such as Composite core, GAP, ACSS, INVAR, AL59) and Accessories	60
15	Optical ground wire (OPGW) – all designs	60
16	Fiber Optic Terminal Equipment (FOTE) for OPGW	50
17	OPGW related Hardware and Accessories	60
18	Remote Terminal Unit (RTU)	50
19	Power Cables and accessories up to 33 kV	60
20	Control cables including accessories	60
21	XLPE Cables up to 220 kV	60
22	Substation Structures	60
23	Transmission Line Towers	60
24	Porcelain (Disc/Long Rod) Insulators	60
25	Bus Post Insulators (Porcelain)	60
26	Porcelain Disc Insulators with Room Temperature Vulcanisation (RTV) coating	50
27	Porcelain Longrod Insulators with Room Temperature Vulcanisation (RTV) coating	50
28	Hardware Fittings for Porcelain Insulators	60
29	Composite/Polymeric Long Rod Insulators	60
30	Hardware Fittings for Polymer Insulators	60
31	Bird Flight Diverter (BFD)	60
32	Power Line Carrier Communication (PLCC) System (up to 800 kV)	60
33	Gas Insulated Switchgear (up to 400 kV AC)	60
34	Gas Insulated Switchgear (above 400 kV AC)	50
35	Surge/Lightning Arrester (up to 765 kV AC)	60
36	Power Capacitors	60
37	Packaged Sub-station (6.6 kV to 33 kV)	60
38	Ring Main Unit (RMU) (up to 33 kV)	60
39	Medium Voltage (MV) GIS Panels (up to 33 kV)	60
40	Automation and Control System/Supervisory Control and data Acquisition (SCADA) System in Power System	50
41	Control and Relay Panel (including Digital/Numerical Relays)	50
42	Electrical Motors 0.37 kW to 1 MW	60
43	Energy Meters excluding smart meters	50
44	Control & power cables and Accessories (up to 1.1 kV)	60
45	Diesel Generating (DG) set	60

Sl. No.	Electrical Equipment for Generation, Transmission and Distribution sectors with sufficient local capacity and competition	Class-I Local Supplier (Minimum Local Content (%))
46	DC system (DC Battery & Battery Charger)	60
47	AC & DC Distribution Board	60
48	Indoor Air Insulated Switchgear (AIS) upto 33 kV	60
49	Poles (PCC, PSCC, Rolled Steel Joist, Rail Pole, Spun, Steel Tubular)	60
50	Material for Grounding/earthing system	60
51	Illumination system	60
52	Overhead Fault Sensing Indicator (FSI)	50
53	Power Quality Meters	50
54	Auxiliary Relays	50
55	Load Break Switch	50
	(B) Hydro Sector	
56	Hydro Turbine & Associated equipment	
	a) Francis Turbine	60
	b) Kaplan Turbine	60
	c) Pelton Turbine	50
57	Main Inlet Valve & Associated Equipment	60
58	Penstock Protection Valve and Associated Equipment	60
59	Governing system & Accessories	60
60	Generator for Hydro Project & Associated Equipment	60
61	Static Excitation System	60
62	Workshop Equipment	60
63	Cooling Water System	60
64	Compressed Air System	60
65	Drainage/Dewatering System	60
66	Fire Protection System	60
67	Heating, Ventilation & Air Conditioning System (HVAC)	60
68	Oil Handling System	60
69	Mechanical Balance of Plant (BOP) Items	60
	(C) Thermal Sector	
	Boiler Auxiliaries	
70	Air Pre-Heater	60
71	Steam Coil Air Pre Heater (SCAPH)	60
72	Steam soot blowers [wall blowers & Long Retractable Soot Blower (LRSB)]	60
73	Auxiliary Steam Pressure Reducing & Desuperheating (PRDS)	60
74	Fuel oil system	60
75	Seal air Fan	60
76	Ducts and dampers	60
77	Duct expansion joints	60
78	Blowdown tanks	60
79	Coal burners and oil burners	60
80	Coal mills	60
81	Gear Box of Coal Mill	50
82	Coal feeders	60
83	Primary Air Fans	60
84	Forced Draft Fans	60
85	Induced Draft Fans	60
86	Forced Draft (FD)/Induced Draft (ID)/ Primary Air (PA) Fan Servo Motor Assembly	50
87	Tubes (Carbon Steel)	50
88	Steam pipes (Carbon Steel)	50
89	Steam drum	50
90	Separator	50
91	Selective Catalytic Reduction (SCR)	50

Sl. No.	Electrical Equipment for Generation, Transmission and Distribution sectors with sufficient local capacity and competition	Class-I Local Supplier (Minimum Local Content (%))
	Electro-Static Precipitators (ESPs)	
92	Casing	60
93	Electrodes	60
94	Rapping System	60
95	Hopper Heaters	60
96	Transformer Rectifiers	60
97	Insulators	60
	Turbine & Auxiliaries	
98	Turbine (High Pressure/Intermediate Pressure/Low Pressure)	50
99	Condensate Extraction Pumps	60
100	Condenser On line Tube Cleaning System (COLTC)	60
101	Debris filters	60
102	Deaerator	60
103	Drain Cooler and Flash Tank	60
104	ECW Pump	50
105	Plate Heat Exchanger	50
106	Self- cleaning filters	50
107	Condensate Polishing Units (CPUs)	60
108	Chemical Dosing System	60
109	Oil Filter	60
110	Gland Steam Condenser	60
111	Oil Purifying Centrifuge	50
112	Water Cooled Condenser	50
113	Boiler Feed Pumps (BFPs)	50
	Generator and Auxilleries	
114	Generator (including Seal Oil System, Hydrogen Cooling System, Stator water cooling system)	60
	Electrical Works	
115	Control and metering equipment	60
	Control & Instrumentation System (C&I System)	
116	Thermocouples	50
117	Measuring instruments [Resistance Temperature Detectors (RTDs)], Local gauges	50
118	Actuators (Pneumatic and conventional electric)	50
119	Interplant Communication/ Public Address (PA) system except IP based	50
	Coal Handling Plant	
120	Conveyors	60
121	Wagon Tippler	60
122	Side Arm Charger	60
123	Paddle feeder	60
124	Crushers & Screens	60
125	Dust suppression (dry fog & plain water) system	60
126	Air Compressors	50
127	Magnetic separators & metal detectors	60
128	Coal Sampling System	60
129	Stacker cum reclaimer	60
130	Belt weighing & monitoring system.	60
131	Wheel & axle assembly (without bearings) for Bottom Opening Bottom Release (BOBR) Wagons	60
	Ash Handling System	
132	Clinker grinder	60
133	Water jet ejectors	60
134	Scraper chain conveyor	60
135	Dry fly ash vacuum extraction system	60
136	Pressure pneumatic conveying system	60

Sl. No.	Electrical Equipment for Generation, Transmission and Distribution sectors with sufficient local capacity and competition	Class-I Local Supplier (Minimum Local Content (%))
137	Ash water & ash slurry pumps	60
138	Compressors, air dryers & air receivers	50
139	Ash water recovery system	60
	Raw Water Intake & Supply System	
140	Travelling water screens	60
141	Raw water supply pumps	60
142	Valves, RE joints etc.	60
	Water Treatment System and Effluent Treatment System	
143	Clarification plant	60
144	Filtration plant	60
145	Ultra filtration plant	50
146	Reverse Osmosis (RO) plant and its membrane	55
147	De-Mineralised water plant (DM Plant)	60
148	Chlorination plant	60
149	Chemical dosing system	60
150	Effluent Treatment Plant	60
	Circulating Water (CW) & Auxiliary Circulating Water (ACW) System	
151	CW & ACW Pumps	60
152	Butter Fly (BF) valves, Non-return Valves (NRVs) etc.	60
153	Rubber Expansion (RE) joints	60
154	Air release valves	60
	Cooling Towers (NDCT/ IDCT)-Natural-Draft and Induced Draft Cooling Tower	
155	Water Distribution System	60
156	Spray nozzles	60
157	Packing	60
158	Drift eliminators	60
159	Cooling Tower (CT) Fans (for Induced Draft Cooling Towers IDCT)	60
160	Gear boxes, shafts & motors (for IDCT)	60
	Air Conditioning & Ventilation System	
161	Split & window air conditioners	60
162	Chilling/ condensing unit [upto 500 ton of refrigeration(TR)]	55
163	Air Handling Unit (AHU) and Fresh air unit	60
164	Cooling Towers	60
165	Air Washing Units (AWUs), axial fans, roof extractors	60
166	Ducts, louvers & dampers	60
	Flue Gas Desulphurization (FGD)	
167	Spray Nozzles,	50
168	Spray header	50
169	Oxidation Blowers	50
170	Limestone wet Ball Mill	50
171	Slurry Handling Pumps for FGD system	50
172	Booster Fans for FGD system	50
173	Carbon Steel Ducts and Dampers for FGD	60
174	Storage Tanks and Silos	60
175	Process Water Pump for FGD system	50
(D) Other Common Items		
	Fire protection and detection system	
176	Motor driven fire water pumps	60
177	Diesel engine driven fire water pumps	60
178	Hydrant system for the power plant.	60
179	High velocity water spray system	60
180	Medium velocity water spray system	60
181	Foam protection system	60
182	Inert gas flooding system	60

Sl. No.	Electrical Equipment for Generation, Transmission and Distribution sectors with sufficient local capacity and competition	Class-I Local Supplier (Minimum Local Content (%))
183	Fire tenders	60
184	Portable fire-extinguishers	60
185	Cranes, EOT cranes, gantry crane & chain pulley blocks etc.	60
186	Elevator	60

(E) Minimum Local Content percentages in Engineering, Procurement & Construction (EPC) / Turnkey project

In case the contract is awarded through the EPC route, the contractor should comply with the requirement of MLC for individual items as listed in Annexure-I and should purchase these items only from Class-I Local supplier. In addition, MLC for complete EPC project may also be prescribed as below:

	(1) Package Based Works	Minimum Local Content (%)
1	Boiler	60
2	TG System (Water Cooled Condenser)	60
3	Ash Handling Plant	60
4	Coal Handling Plant	60
5	Electro-static Precipitator (ESP)	60
6	Circulating Water (CW) System	60
7	Cooling Tower	60
8	Water Treatment System	60
9	Air Conditioning System (below 500TR)	60
10	Flue Gas Desulphurisation (FGD) System	60
11	Station Control & Instrumentation (C&I)	50
12	Hydro Power Projects (Electro-Mechanical Works)	60
	Gas based generation	
	Overall Gas Turbine Package (on finished Product basis)	
13	< 44 MW	60
14	44 –145 MW	50
	Overall Combined Cycle Gas Turbine (CCGT) Package (on finished Product basis)	
15	< 44 MW	60
16	44 – 145 MW	60
17	> 150 MW	60
	(2) Project as a whole	
1	Works and service contracts in Power Sector	60
2	Transmission Line with Conventional conductors (ACSR, AAAC, AL-59 etc.)	60
3	Transmission Line with High temperature Low Sag (HTLS) conductors	60
4	HVAC Substation Air Insulated (AIS)	60
5	HVAC Substation Gas Insulated (GIS)	60
6	HVDC Substation	60
7	Distribution Sector	60

Appendix-K

Local supplier meeting the Minimum Local Content notified in Table-A, B & C of Department of Telecommunications(DoT), Ministry of Communications order dated 29.08.2018 on 'Public Procurement (Preference to Make In India) Order 2017 –Notification of Telecom products, Services or Works – regarding “

Table-A

List of Telecom Products, Services and Works with PMI and LC

Sl. No.	Telecom Products, Services and Works	Year		Year	
		2018-19		2019-20 onwards	
		PMI	LC	PMI	LC
1.	Encryption/UTM platforms (TDM and IP)	100	65	100	65
2.	IP/MPLS Core routers/ Edge/ Enterprise Router	50	55	50	60
3.	Managed Leased line Network equipment	50	55	50	60
4.	Ethernet Switches (L2 and L3), Hubs	50	55	50	60
5.	IP based Soft Switches, IMS, Unified Communication Systems	100	55	100	60
6.	Wireless/Wireline PABXs / IP PBX & / Media Gateways	100	65	100	65
7.	CPE (including Wi-Fi Access points and Routers, Media Converters), 2G/3G/4G/LTE Modems, Leased-line Modems, NFV/SDN CPE	100	45	100	50
8.	Set-Top Boxes	50	50	50	55
9.	SDH/Carrier-Ethernet/MPLS- TP/ Packet Optical Transport equipment/ PTN/ OTN systems	100	65	100	65
10.	DWDM/CWDM systems	50	55	50	60
11.	GPON / XGS-PON, NG-PON2 equipment (including ONT and OLT)	100	55	100	60
12.	Optical/SDH/PDH Cross Connects/ OTN Cross-connects and optical MUX,OADM	100	55	100	60
13.	Small size 2 G/3 G GSM based Base Station Systems, with its various derivatives including rural & disaster response, Macro & Micro BTS, Small Cells, NIB, C-RAN BBU and RRH	100	55	100	60
14.	2 G/3 G GSM based Base Station Systems, with its various derivatives including rural & disaster response, Macro & Micro BTS, Small Cells, NIB, C-RAN BBU and RRH	50	55	50	60
15.	Small Size LTE/LTE-R Based Mobile Systems, with its various derivatives including rural & disaster communications, Macro & Micro eNodeB, Small Cells, EPC, NIB C-RAN BBU and RRH ,LTE/LTE-R/4.5 G/ 5 G based broadband wireless access systems (eNodeB, gNB, EPC, etc.)	50	55	50	60
16.	LTE/LTE-R Based Mobile Systems, with its various derivatives including rural & disaster communications, Macro & Micro eNode B, Small Cells, EPC, NIB C-RAN BBU and RRH ,LTE/LTE-R/4.5 G/ 5 G based broadband wireless access systems (eNodeB, gNB, EPC, etc.)	50	45	50	50
17.	Wi-Fi based broadband wireless access systems (Including Access Point, Aggregation Block, Core Block), Integrated Broadband system	50	50	50	55

18.	Microwave Radio systems (IP/Hybrid), Mobile Front haul BBU and RRH (CPRI, eCPRI, FlexE, RoE, NGFI)	100	50	100	55
19.	Software Defined Radio, Cognitive Radio systems	50	50	50	55
20.	Repeaters (RF/RF-over-Optical), IBS, and Distributed Antenna system	100	55	100	60
21.	Satellite based systems –Hubs, VSAT Disaster Communication Systems etc.	50	35	50	40
22.	Copper access systems (DSL/DSLAM), high-speed xDSL (G.fast)	50	50	50	55
23.	Network Management systems (NMS) with its various derivatives	100	65	100	65
24.	Security and Surveillance Communication Systems (video and sensors based) including Perimeter Security Systems	100	35	100	40
25.	Optical Fiber	50	50	50	50
26.	Optical Fiber Cable	75	50	75	55
27.	Telecom Power System (Including Solar Power)	50	50	50	55
28.	Telecom Batteries (Lead Acid & Li-ion)	50	50	50	55
29.	IP audio phones / IP video Phones / Analog adaptor	50	35	50	40
30.	SDN Software Controllers, NVF and CNF software	50	50	50	55
31.	Telecom Cloud infrastructure, Telecom Data centers	50	35	50	40
32.	2 way Analog/Digital radio including Walkie-Talkie & Mobile Radio	50	50	50	55
33.	Batteries of 2 way Analog/Digital radio including Walkie-Talkie	50	40	50	45
34.	Fiber Monitoring System	50	50	50	55
35.	M2M/IOT Subsystems	50	50	50	55
36.	Telecom Services/Works	100	70	100	70

PMI =Minimum preference in % (of total quantity being procured) for Make in India Telecom Products, Services or Works as indicated against each financial year

LC = Minimum Local Content as a percentage of total Bill of Material (cost of production) to qualify as Make in India Telecom Products, Services or Works as indicated against each financial year

-----END OF TABLE-A-----

Table-B

Main Inputs /stages for manufacture of telecom products & conditions for the inputs to be qualified as Local Content

Main Inputs /stages for manufacture of telecom products *	Conditions for the inputs to be qualified as Local Content
1) Design (a) Hardware design (b) Software Design & Development	The maximum Local Content (LC) percentage for Design which can be claimed by a Local manufacturer for the telecom products based on in-house/in country R&D costs incurred/amortized to create IPR in India are as per Table-C subject to the condition that: (a) The Intellectual Property Right (IPR) resides in India for Hardware Design, (b) The Copyright is in India for the software Design & Development.
2) Components (a) Integrated chips (ICs) – Processor, Memory etc. (b) Active components – Transistors, Diodes etc. (c) Passive Components – Resistors, Capacitors, Inductors etc.	Manufactured in India
3) PCBs (a) PCB Fabrication (b) PCB population using components	Manufactured in India
4) Cables/Chassis etc. (a) Chassis (b) Cables (c) Racks (d) Heat sinks (e) Enclosures	Manufactured in India
5) RF Components/Subsystem (a) Duplexers/Filters (b) Antenna	Manufactured in India
6) Assembly/Integration/Testing [#]	The upper ceiling limit of Domestic Local Content (LC) for Assembly/ Integration/ Testing in respect of the telecom products listed in Table-C would be 10% of the total product Bill of Material (except S. No. 25,26 and 36)
* The product may include some/all of the input/stage as mentioned above. While calculating only those inputs/stages will be calculated which are involved in the manufacturing of these telecom products.	
# In case a system or its subsystem is merely assembled / integrated / tested, then actual Local Content shall be taken as up to 10% only of the cost of system / subsystem.	

-----END OF TABLE-B-----

Table-C

Maximum ceiling for Design as Local Content out of total LC for Telecom Equipment

Sl. No.	Telecom equipment Description	Maximum ceiling for Design as Local Content out of total LC
1	Encryption/UTM platforms (TDM and IP)	55
2	IP/MPLS Core routers/ Edge/ Enterprise Router	40
3	Managed Leased line Network equipment	40
4	Ethernet Switches (L2 and L3), Hubs	40
5	IP based Soft Switches, IMS, Unified Communication Systems	40
6	Wireless/Wireline PABXs / IP PBX & / Media Gateways	45
7	CPE (including Wi-Fi Access points and Routers, Media Converters), 2G/3G/4G/LTE Modems, Leased-line Modems, NFV/SDN CPE	30
8	Set-Top Boxes	35
9	SDH/Carrier-Ethernet/MPLS- TP/ Packet Optical Transport equipment/ PTN/ OTN systems	45
10	DWDM/CWDM systems	40
11	GPON / XGS-PON, NG-PON2 equipment (including ONT and OLT)	40
12	Optical/SDH/PDH Cross Connects/ OTN Cross-connects and optical MUX,OADM	40
13	Small size 2 G/3 G GSM based Base Station Systems, with its various derivatives including rural & disaster response, Macro & Micro BTS, Small Cells, NIB, C-RAN BBU and RRH	40
14	2 G/3 G GSM based Base Station Systems, with its various derivatives including rural & disaster response, Macro & Micro BTS, Small Cells, NIB, C-RAN BBU and RRH	40
15	Small Size LTE/LTE-R Based Mobile Systems, with its various derivatives including rural & disaster communications, Macro & Micro eNode B, Small Cells, EPC, NIB C-RAN BBU and RRH ,LTE/LTE-R/4.5 G/ 5 G based broadband wireless access systems (eNodeB, gNB, EPC, etc.)	40
16	LTE/LTE-R Based Mobile Systems, with its various derivatives including rural & disaster communications, Macro & Micro eNode B, Small Cells, EPC, NIB C-RAN BBU and RRH ,LTE/LTE-R/4.5 G/ 5 G based broadband wireless access systems (eNodeB, gNB, EPC, etc.)	35
17	Wi-Fi based broadband wireless access systems (Including Access Point, Aggregation Block, Core Block), Integrated Broadband system	35
18	Microwave Radio systems (IP/Hybrid), Mobile Front haul BBU and RRH (CPRI, eCPRI, FlexE, RoE, NGFI)	35
19	Software Defined Radio, Cognitive Radio systems	35
20	Repeaters (RF/RF-over-Optical), IBS, and Distributed Antenna system	40
21	Satellite based systems –Hubs, VSAT Disaster Communication Systems etc.	25

22	Copper access systems (DSL/DSLAM), high-speed xDSL (G.fast)	35
23	Network Management systems (NMS) with its various derivatives	50
24	Security and Surveillance Communication Systems (video and sensors based) including Perimeter Security Systems	30
25	Optical Fiber	NIL
26	Optical Fiber Cable	NIL
27	Telecom Power System (Including Solar Power)	30
28	Telecom Batteries (Lead Acid & Li-ion)	30
29	IP audio phones / IP video Phones / Analog adaptor	15
30	SDN Software Controllers, NVF and CNF software	15
31	Cloud infrastructure, Data centers	20
32	2 way Analog/Digital radio including Walkie-Talkie & Mobile Radio	30
33	Batteries of 2 way Analog/Digital radio including Walkie-Talkie	30
34	Fiber Monitoring System	35
35	M2M/IOT Subsystems	35
36	Telecom Services/Works	NIL

-----END OF TABLE-C-----

-----END OF APPENDIX-K-----